Volume II

Interim

Report

NASA CR-160245

May 1979

1/10 Scale Model Test Data

Analysis and Test for Space Shuttle Propellant Dynamics (1/10th Scale Model Test Results)

(NASA-CR-160245) ANALYSIS AND TEST FOR

SPACE SHUTTLE PROPELLANT DYNAMICS (1/10TH

SCALE MODEL TEST RESULTS). VOLUME 2: 1/10TH

SCALE MODEL TEST DATA Interim Report, May

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Volume II

Interim Report

May 1979

1/10 Scale Model Test Data

ANALYSIS AND TEST FOR SPACE SHUTTLE PROPELLANT DYNAMICS (1/10th SCALE MODEL TEST RESULTS)

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This report, prepared by the Martin Marietta Corporation, Denver Division, under contract NAS9-15302, presents the results of an analytical and experimental study of Space Shuttle propellant dynamics during ET/Orbiter separation in the RTLS (return to launch site) mission abort sequence. The study employed a 1/10th scale model of the ET LOX tank. The study was performed from May 1978 to May 1979 and was administered by the National Aeronautics and Space Administration, Lyndon B. Johnson Space Center, Houston, Texas, under the direction of Mr. Mark Craig.

Properties published in two volumes:

Volume I Technical Discussion
Volume II 1/10 Scale Model Test Data

In addition to this report, a high speed 16 mm movie has been produced which documents the test results.

ABSTRACT

This report presents the results of Phase II of an experimental investigation of Space Shuttle propellant dynamics during ET/Orbiter separation in the RTLS (return to launch site) mission abort sequence. This phase (II) of the study employed a 1/10th scale model of the ET LOX Tank. Phase I employed a 1/60th scale model and the results are summarized in Reference 1. During the RTLS abort sequence, the ET and orbiter separate under aerodynamic loading, with propellant remaining in the ET. The separation event includes a seven second decelerating coast period during which the residual propellant accelerates relative to the ET/orbiter. At separation, ET clearance is primarily provided by aerodynamics acting on the ET to move it away. The motion of the propellant, primarily LOX, significantly influences the resulting ET motion and could cause the ET to recontact the orbiter. A test program was conducted in the NASA KC-135 "Zero G" aircraft using a 1/10th scale model of the ET LOX Tank. Low g parabolas were flown from which thirty tests were selected for evaluation. The objective was to acquire data on the nature of low g propellant reorientation, in the ET LOX Tank, and to measure the forces exerted on the tank by the moving propellant. The data will provide a basis for correlation with an analytical model of the slosh phenomenon in Phase III of this contract.

SCOPE

Thirty sets of test data were selected from the 89 "Low G" aircraft tests flown by the NASA KC-135 "Zero G" aircraft. The list of selected tests with their accompanying test conditions are delineated in Table A-1. The data for each test consists of two major parts: (1) the time history plots of digitalized data (in engineering units), and (2) the time history plots of the load cell data transformed to the tank axis system. The transformed load cell data was developed for future analytical comparisons. Therefore, this data was transformed and plotted from the time at which the aircraft Z axis acceleration passed through 1g. There are 14 time history plots per test condition. Table A-2 delineates the contents of each plot.

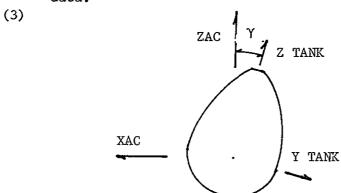
TABLE A-1. TESTS SELECTED FOR ANALYTICAL CORRELATION

Test Number	Liquid	Baffles	Acceleration (G)	Orientation (Deg)	Fill Volume (%)
1.0-1	EMPTY	NO	0.1	13	0
1.1-3	FREON 113		0,2		5
1.2-2					10
1.3-3					15
1.4-1	ļ		0.1		5
1.5-3					10
1.6-3	ļ				15
2.1-3		, YES			1
2.2-3		1			5
2.3-3	·			1	10
2.4-2				,	1:5
2.5-3			0.2		1
2.6-3,					3
2.7-2	{				10
2.8-2				, ,	15
3.1-1		,		30	1
3.2-2				' ' '	5
3.3-2					10
3.4-3	,				15
3.5-3	İ	ļ		Ŏ	10
3.6-2	l			٠ 0	5
4.1-3	WATER		0.1	13	2
4.2-3				-	5.5
4.3-2		,	٨		10
4.4-2					16
4.5-1		ļ			25
4.6-1			0.2		2
4.7-2					5.5
4.8-1					10
4.9-3	,		,	l	16

TABLE A-2. DESCRIPTION OF TIME HISTORY PLOT DATA

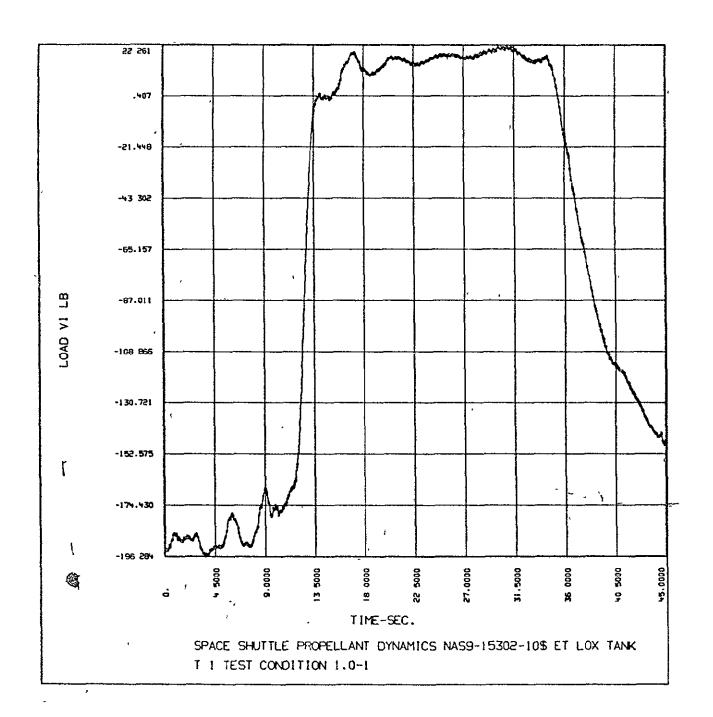
Plot Vertical Axis Parameter	(I)	Description
LOAD V1, LB	_	Vertical Load Cell, Fl (Pounds)
LOAD V2`LB	-	Vertical Load Cell, F2 (Pounds)
LOAD H1 LB	-	Horizontal Load Cell, F3 (Pounds)
AY G	-	Aircraft Y Acceleration (g's)
10AX G	-	Aircraft Fine X Acceleration (g's)
AZ G	-	Aircraft Z Acceleration (g's)
10AZ G	-	Aircraft Fine Z Acceleration (g's)
Time Pulse	-	1 - 2 (011, 012)
Z-Load		Tank Axis System Z Force (Pounds) (3)
Y-Load	_	Tank Axis System Y Force (Pounds)
Moment	•	Tank Axis X Moment (inch-pounds)
AC YAC	-	Aircraft Y Acceleration Measured from time of one-g (g's)
AC XAC	-	Aircraft X Acceleration Measured from time of one-g (g's)
AC ZAC	-	Aircraft Z Acceleration Measured from time of one-g (g's)

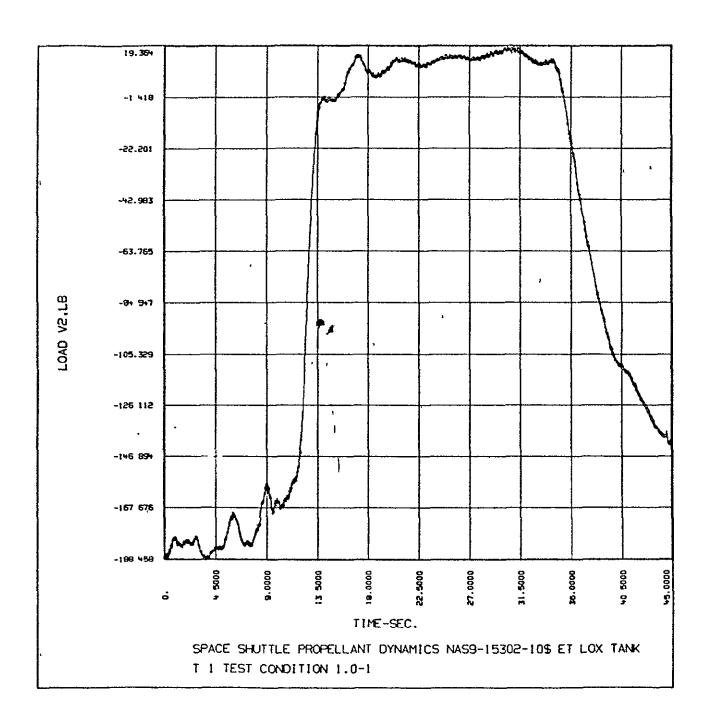
- (1) The Horizontal Axis of each plot is time in seconds.
- (2) Timing signal normally at a positive voltage. A negative voltage spike indicates a timing mark which corresponds to test fixture synchronization lights "on" in the film data.

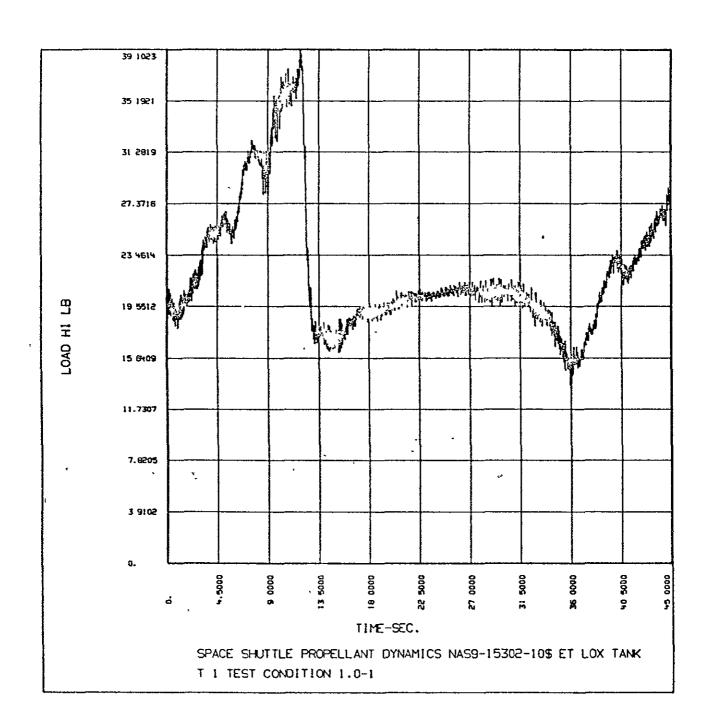


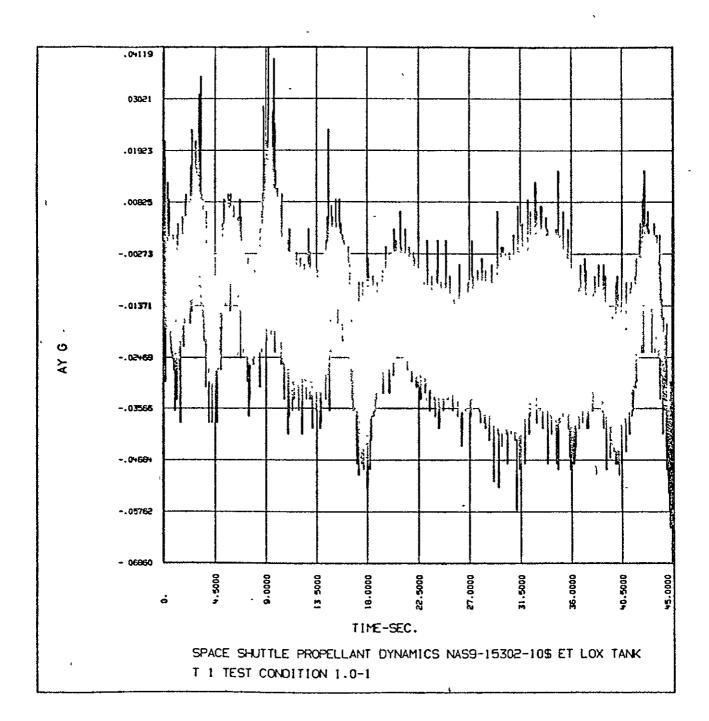
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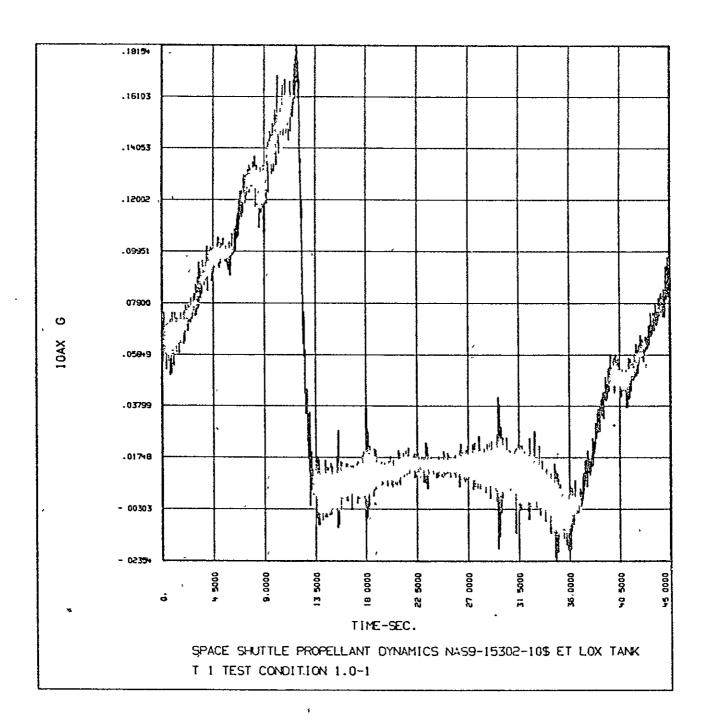
No Baffles
Test Fluid — N/A
Orientation — 13°
Fill Volume — 0%
Target Acceleration—0.2 g

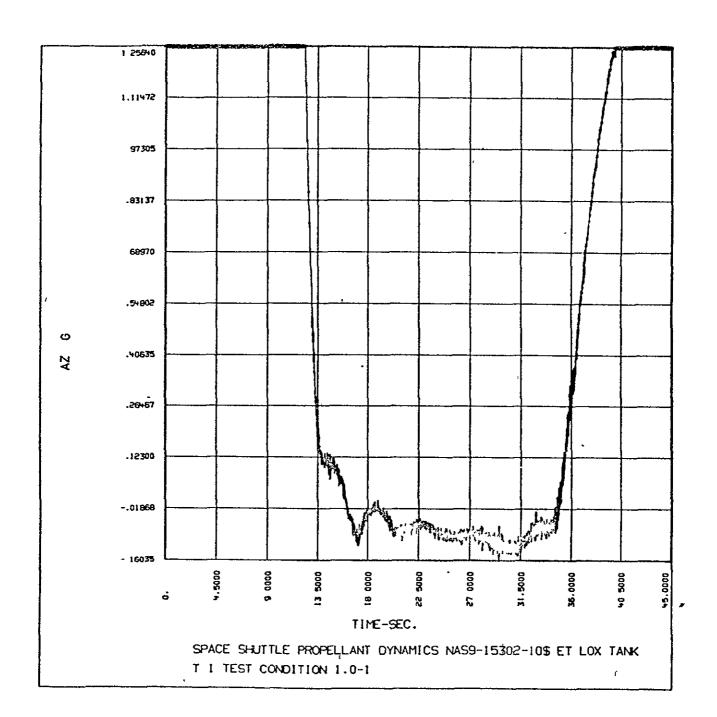


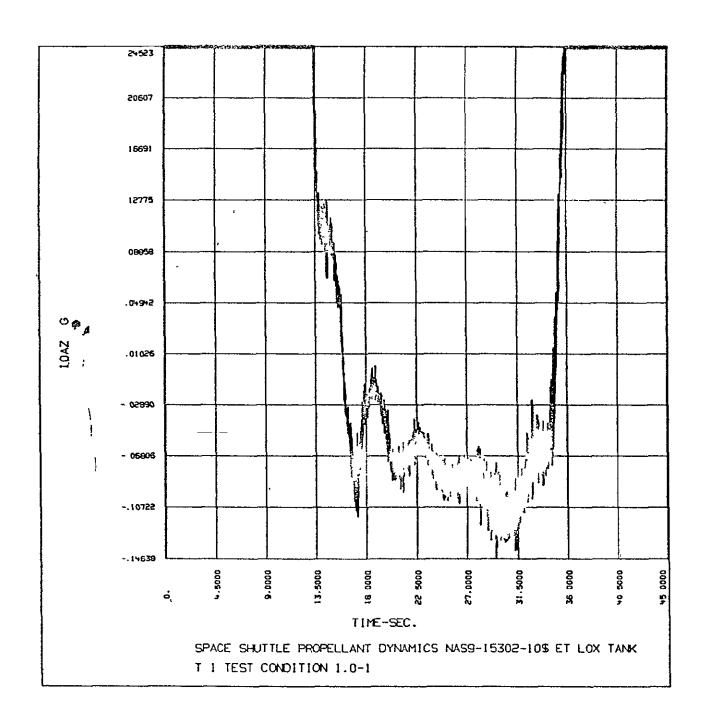


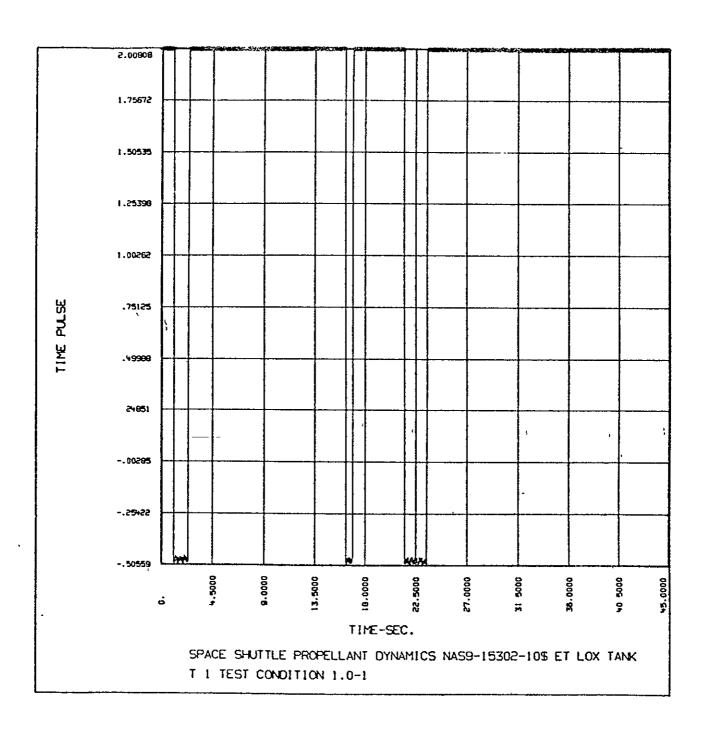


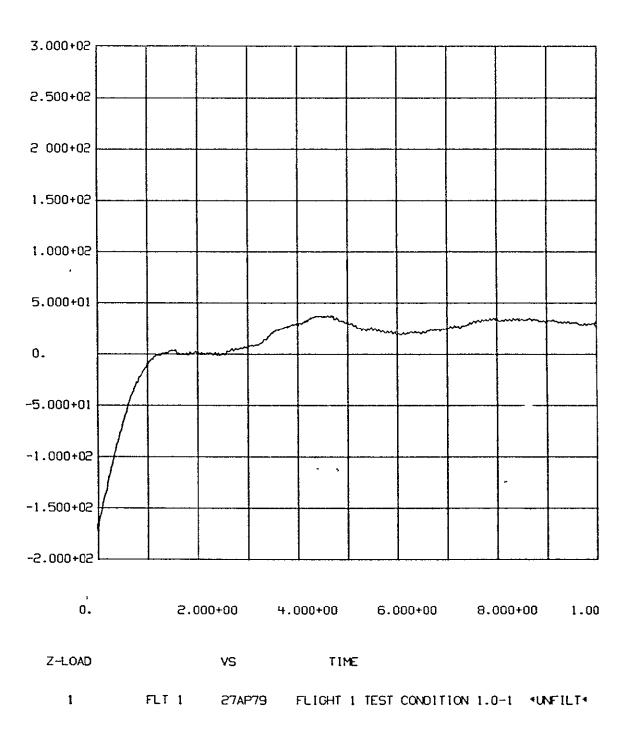


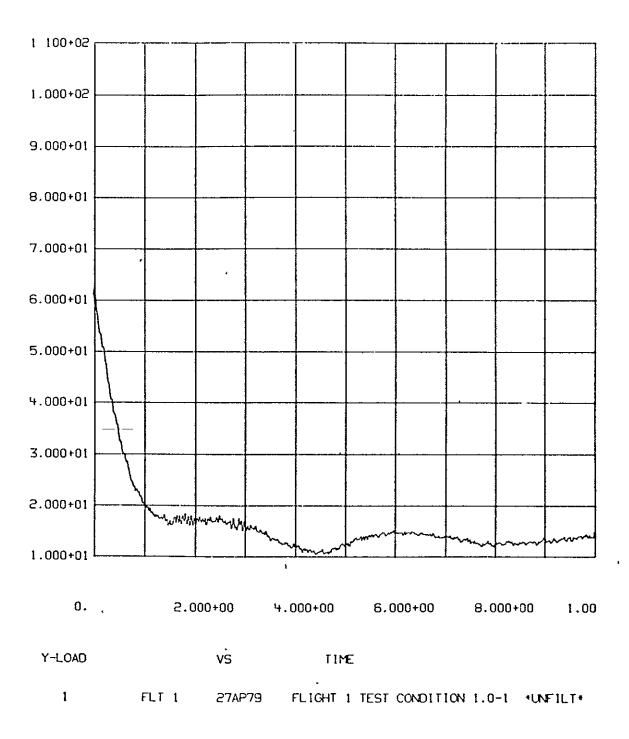


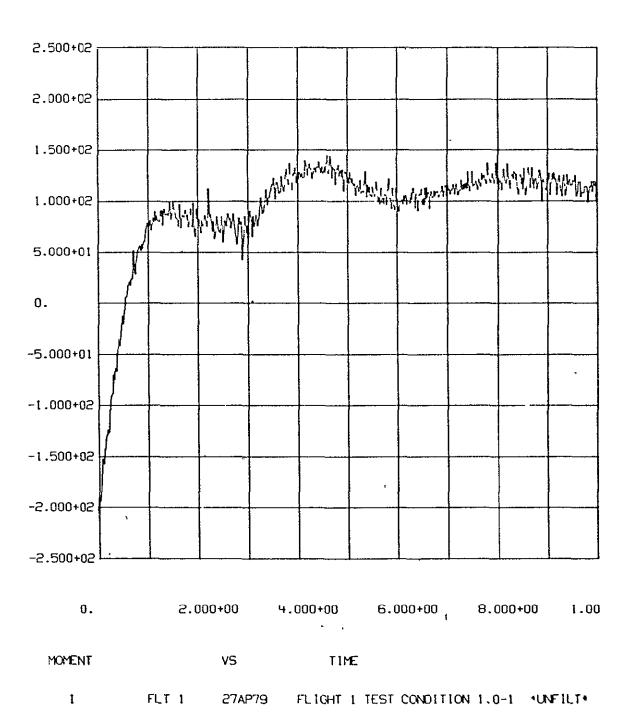


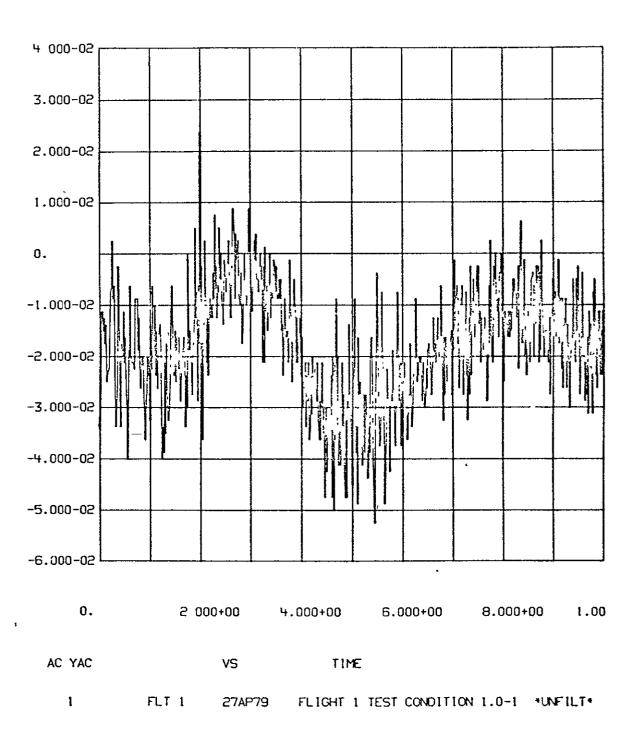






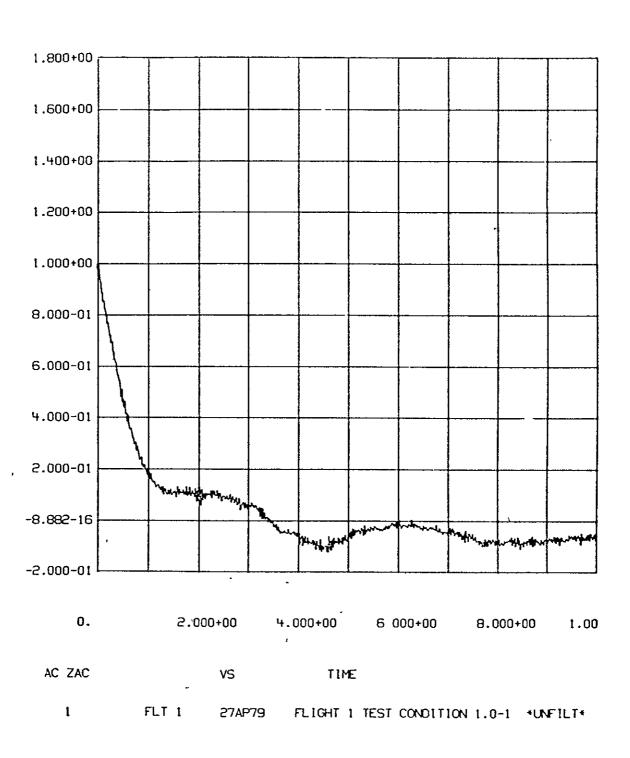






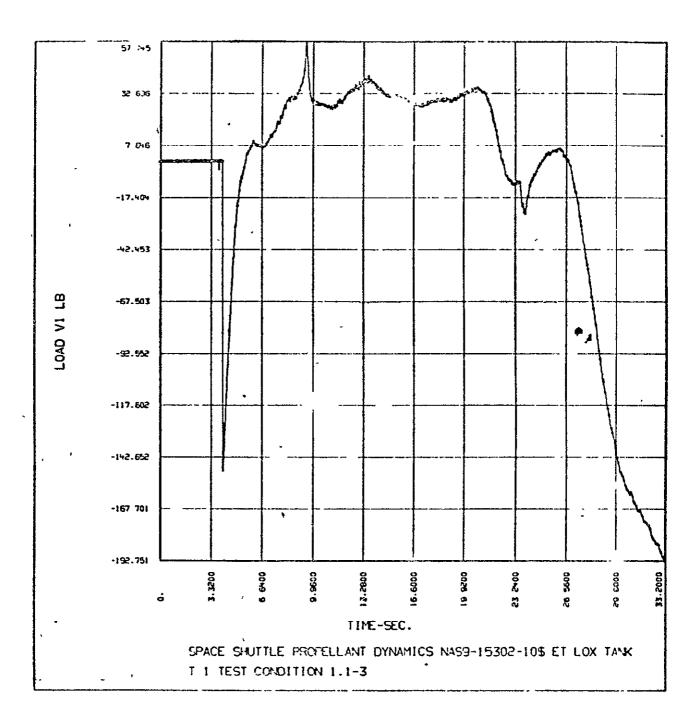
8.000-02 7.000-02 6.000-02 5.000-02 4.000-02 3.000-02 2-000-02 1.000-02 0. -1.000-02 -2.000-02 2.000+00 4.000+00 6.000+00 8.000+00 1.00 0. AC XAC VS TIME 1 FLT 1 27AP79 FLIGHT 1 TEST CONDITION 1.0-1 *UNFILT*

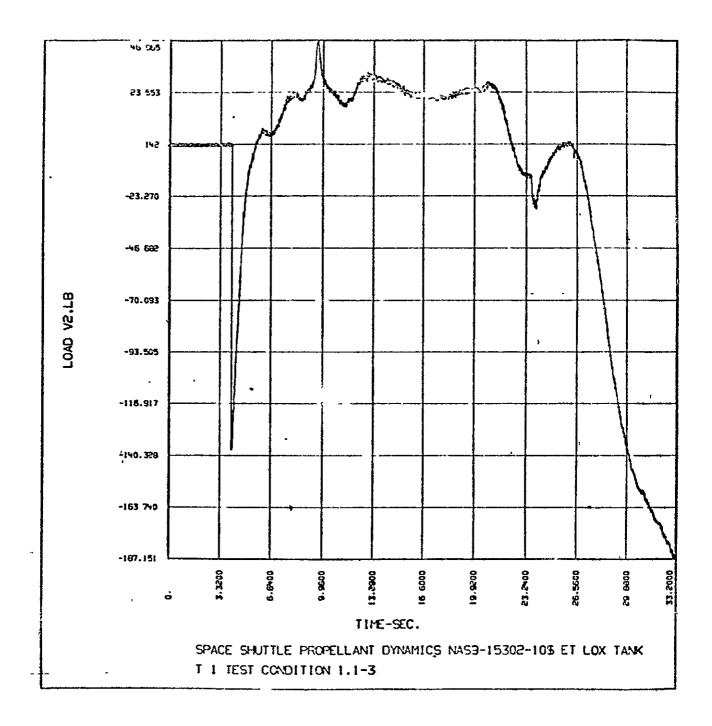
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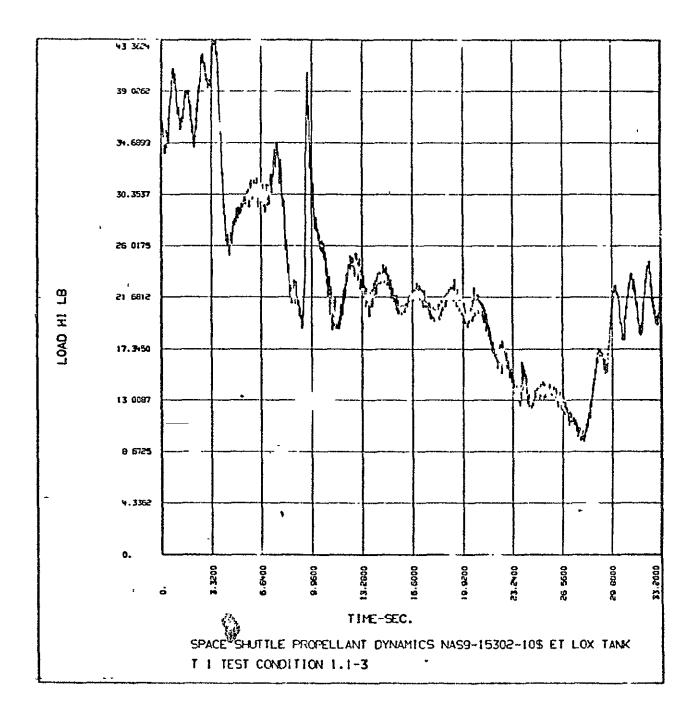


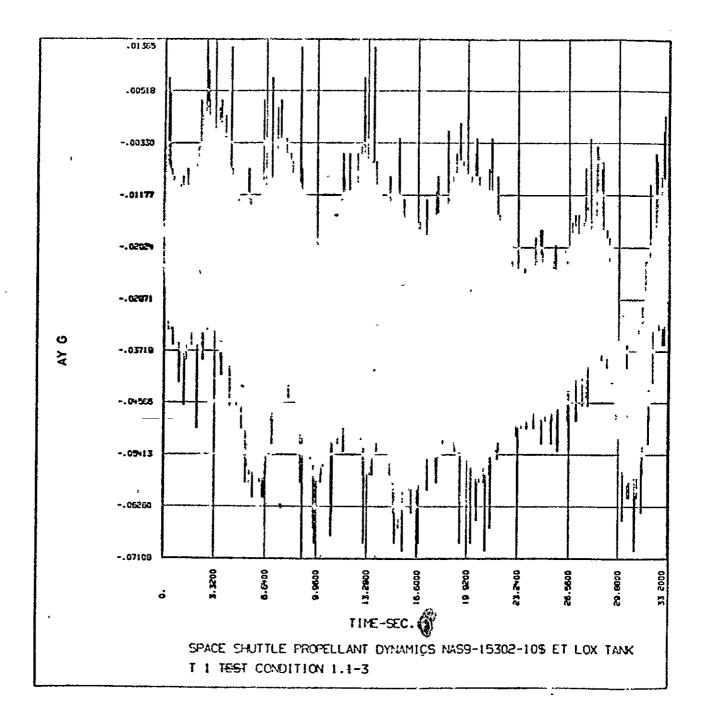
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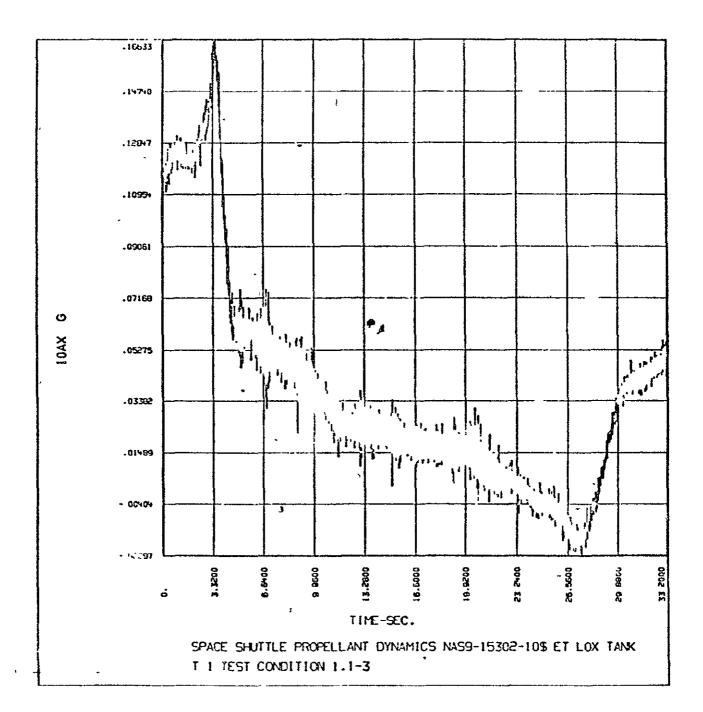
No Baffles
Test Fluid — FC 113
Orientation — 13°
Fill Volume — 5%
Target Acceleration—0.2 g

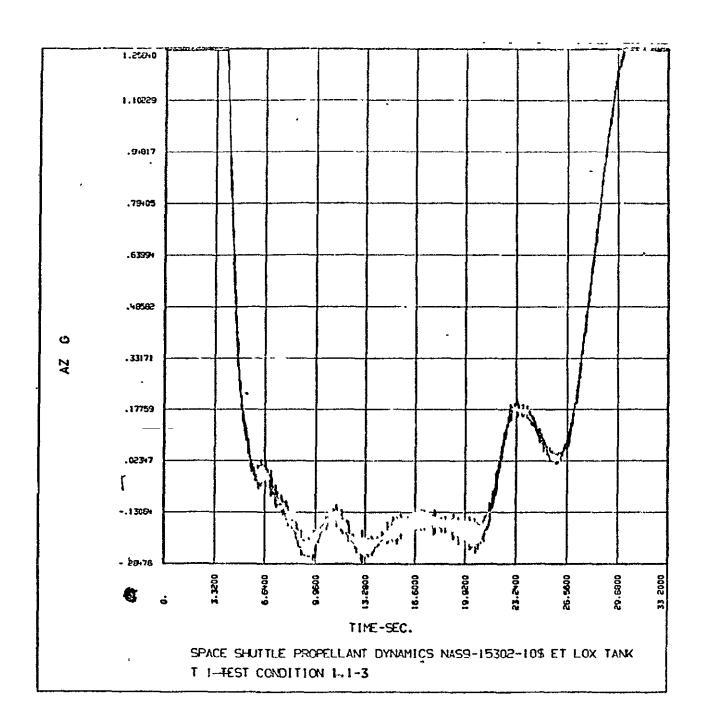


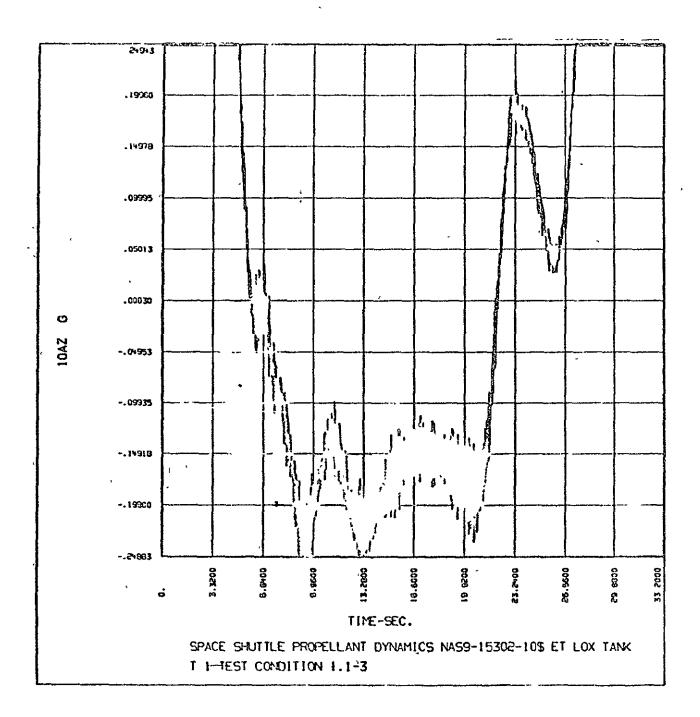


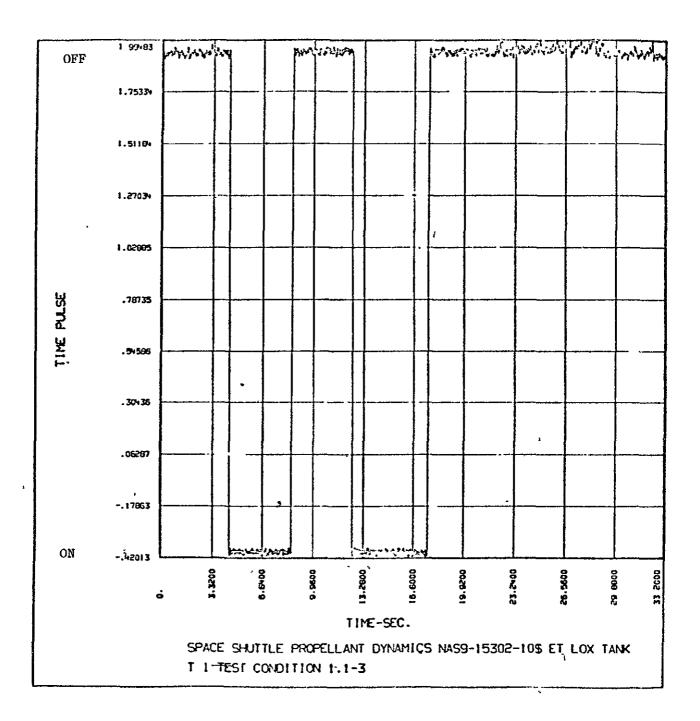


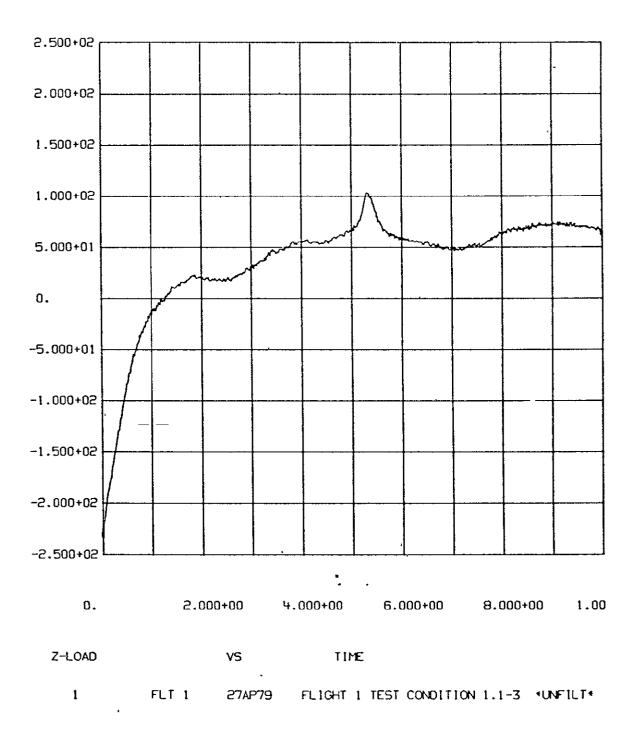


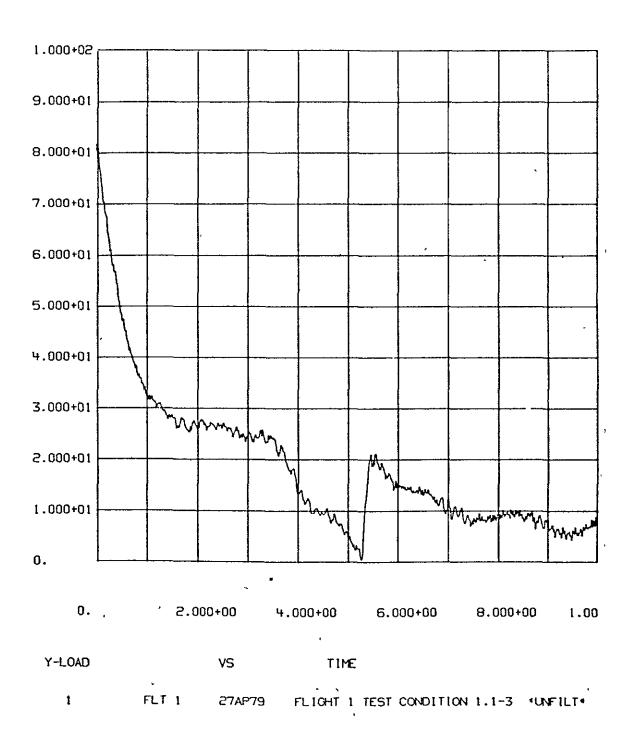


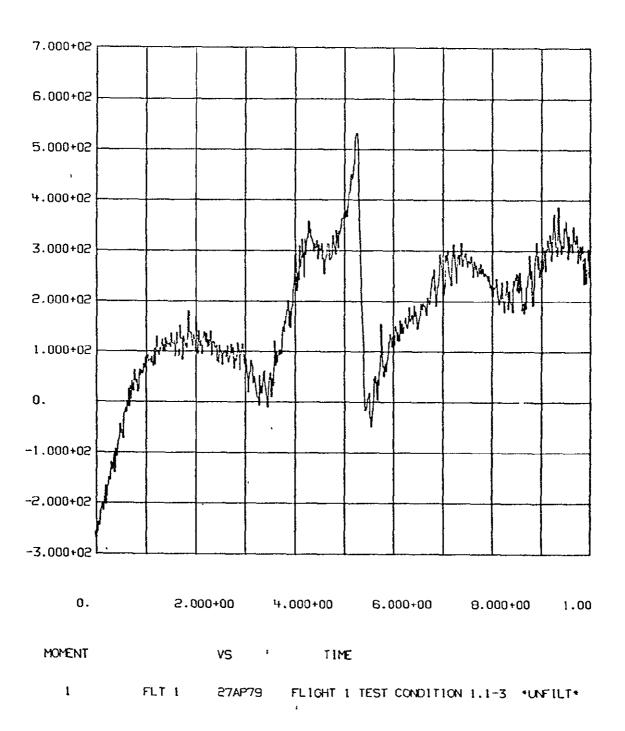


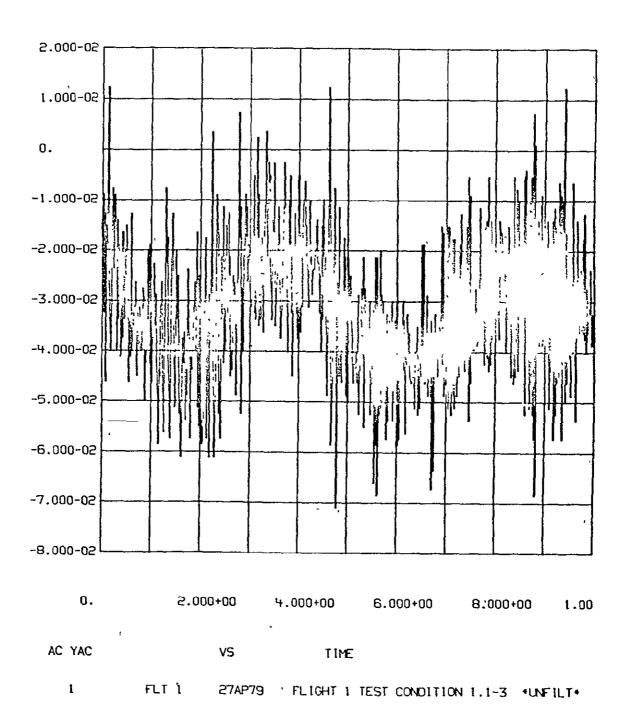


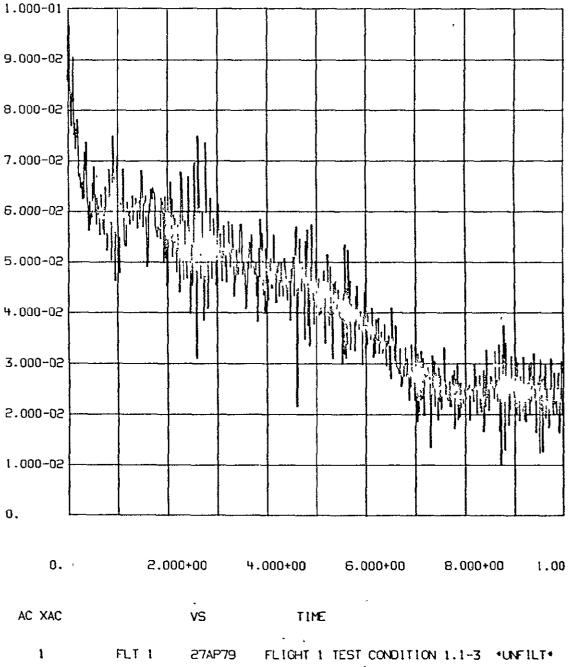


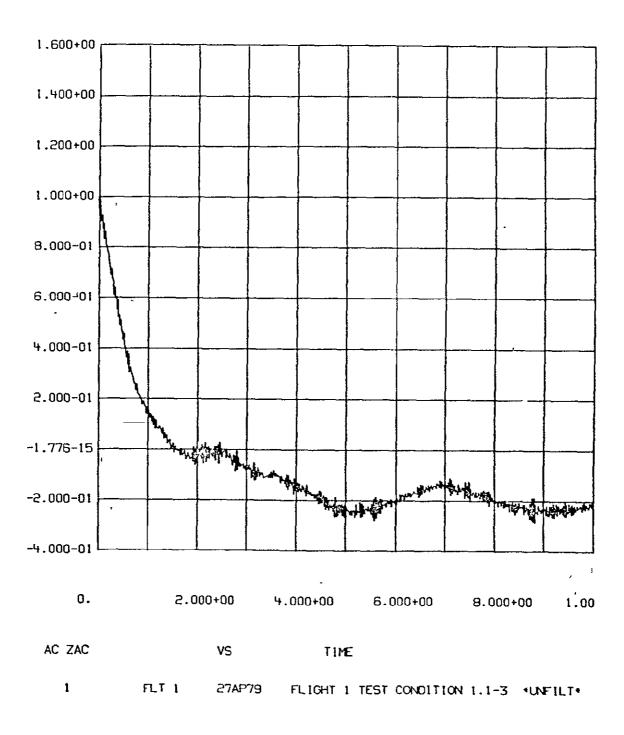






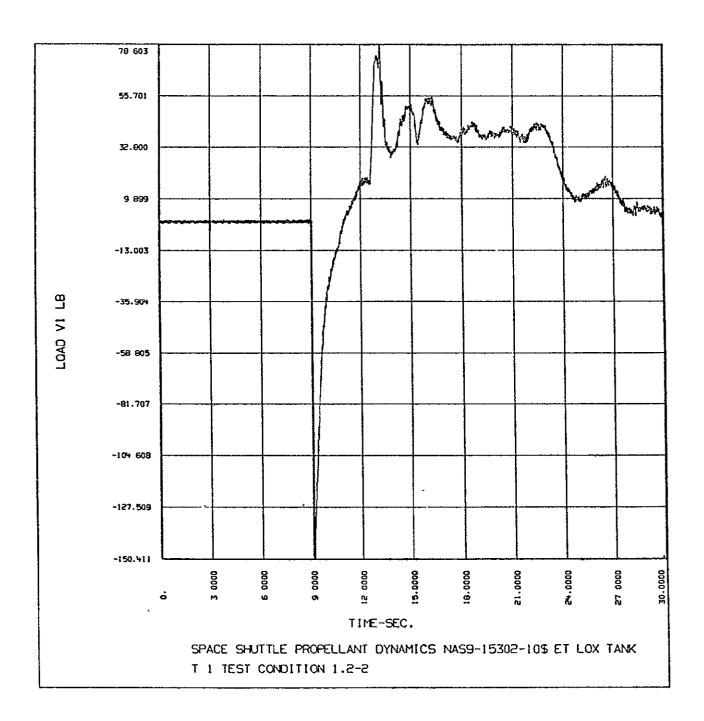


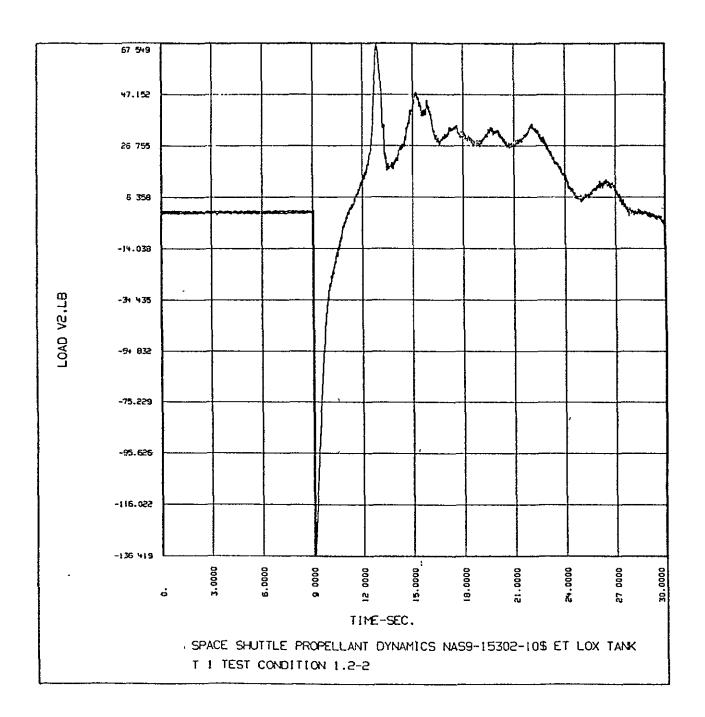


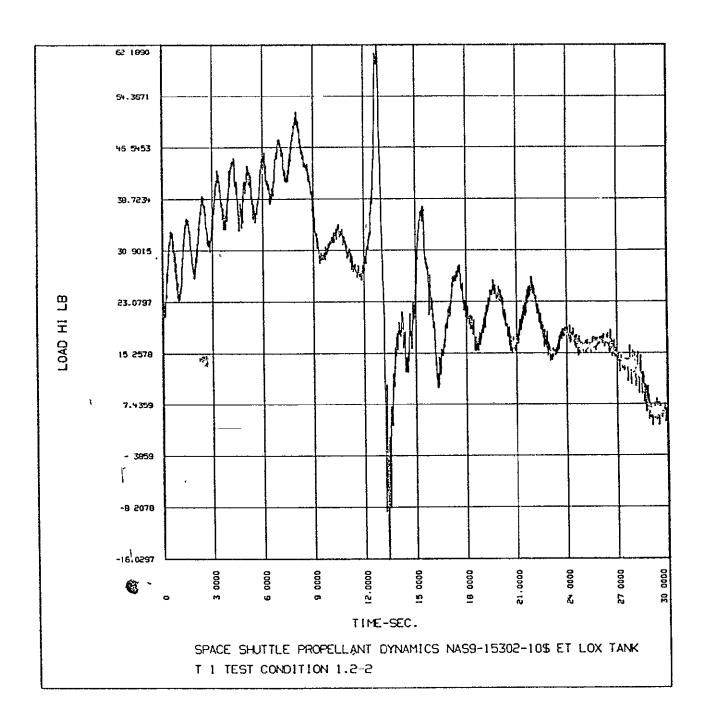


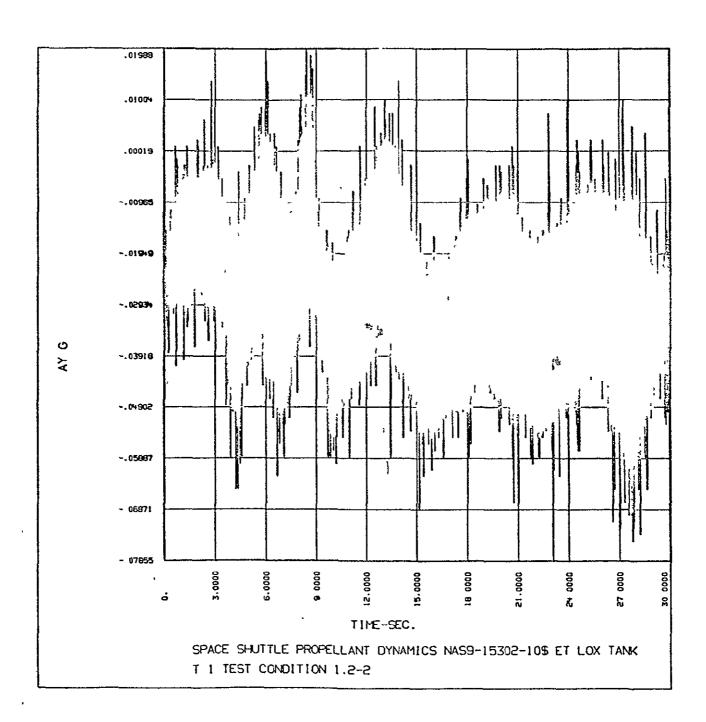
Test Data Condition 1.2-2

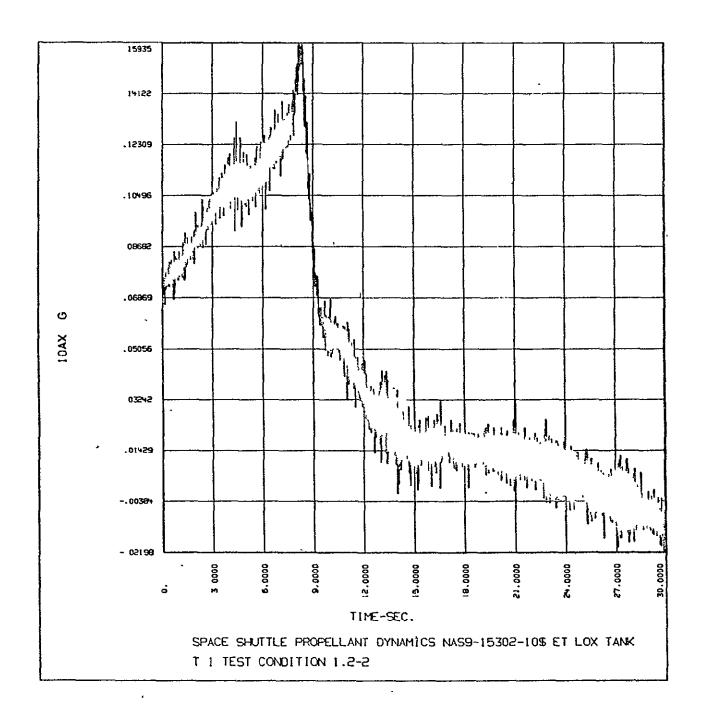
No Baffles Test Fluid — FC 113 Orientation — 13° Fill Volume — 10% Target Acceleration—0.2 g



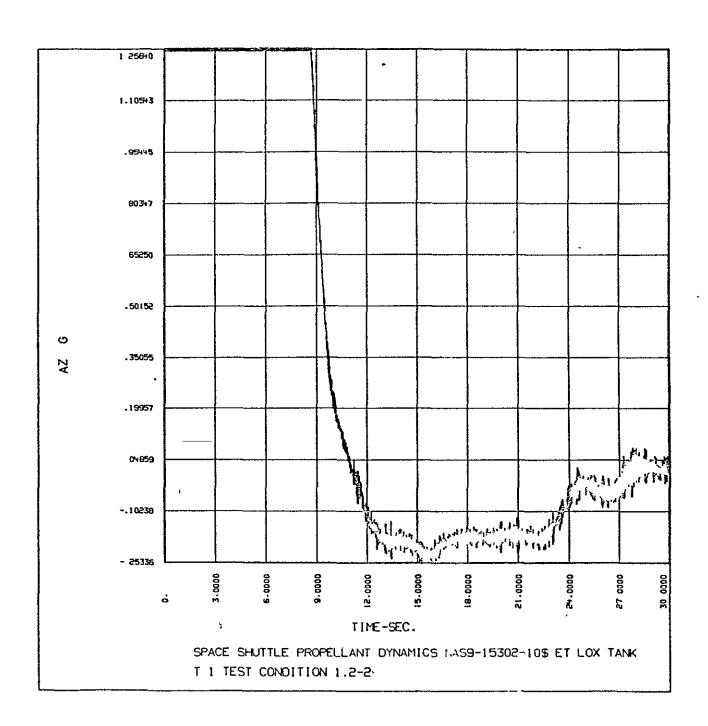


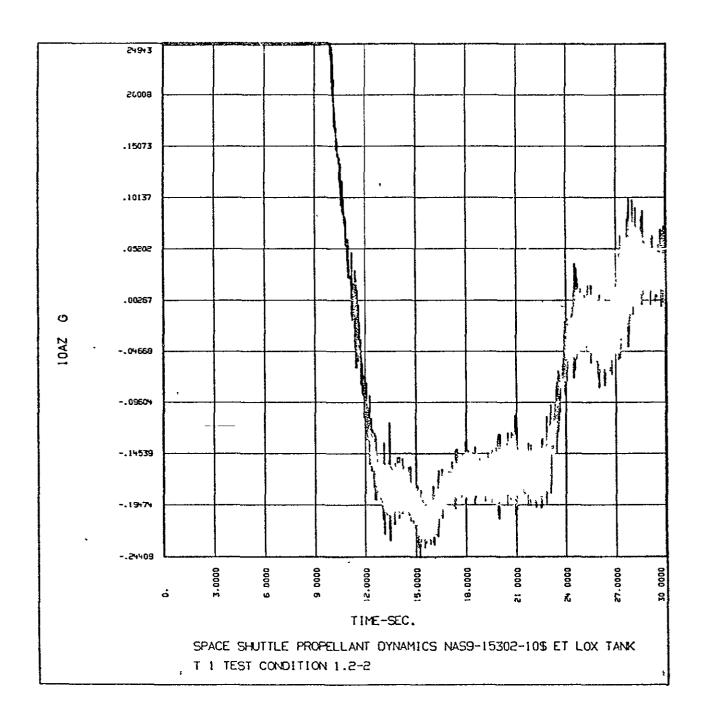


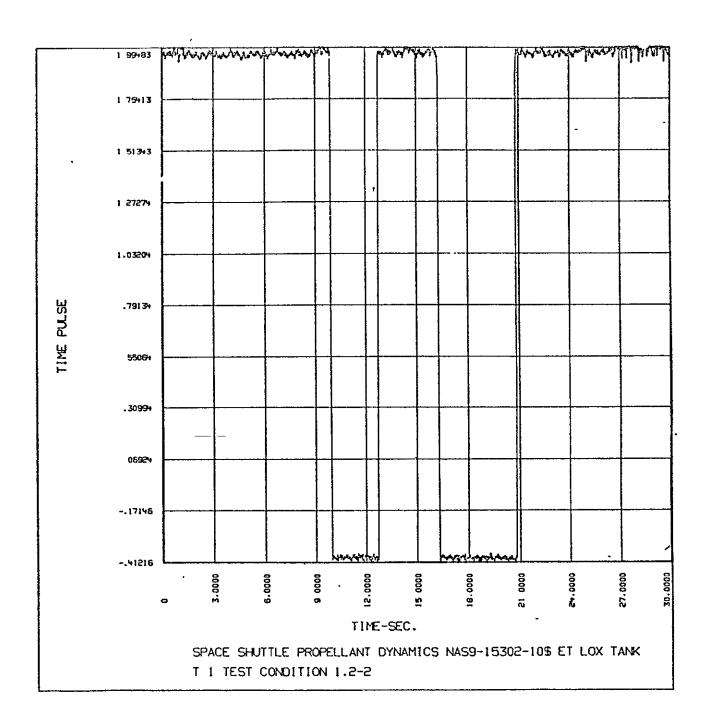


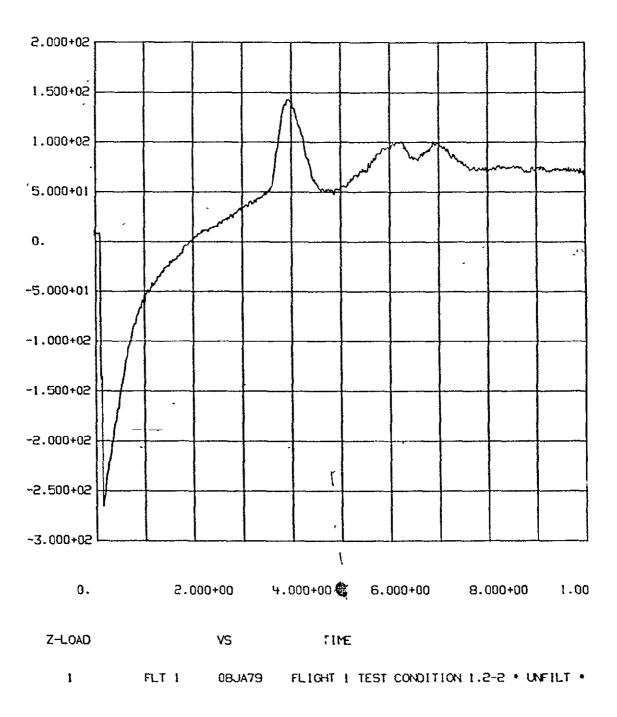


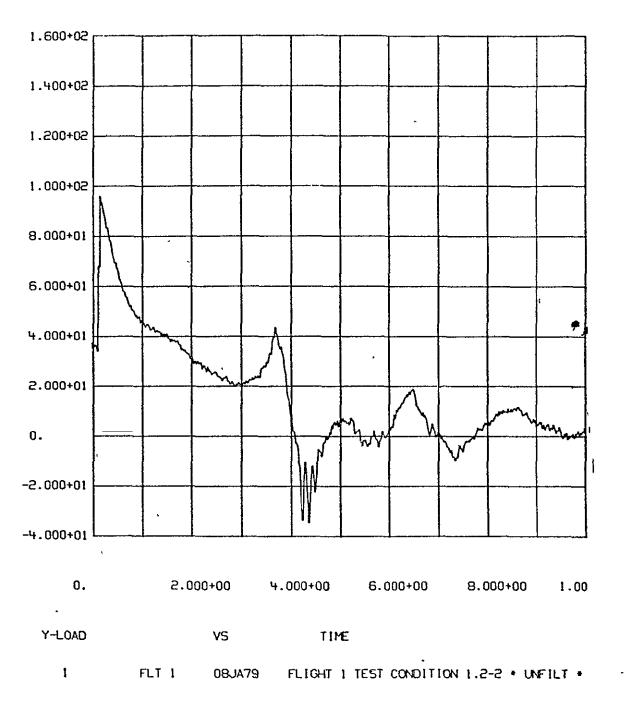
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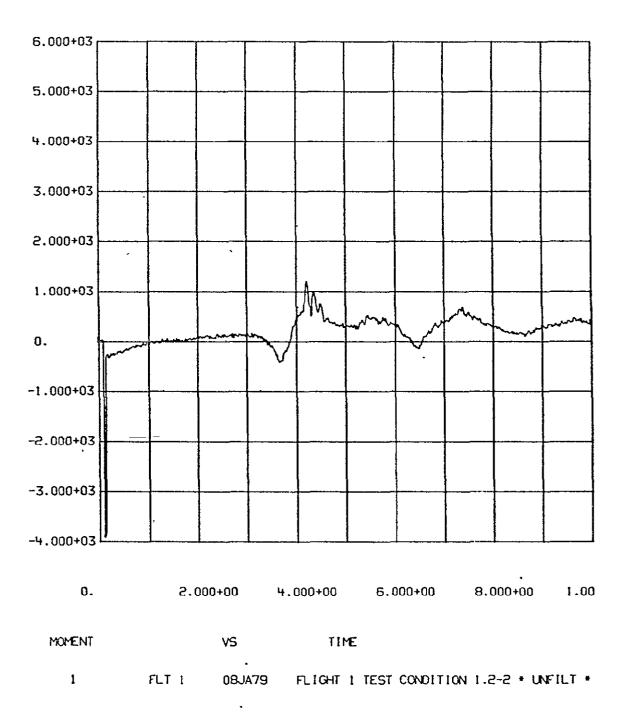


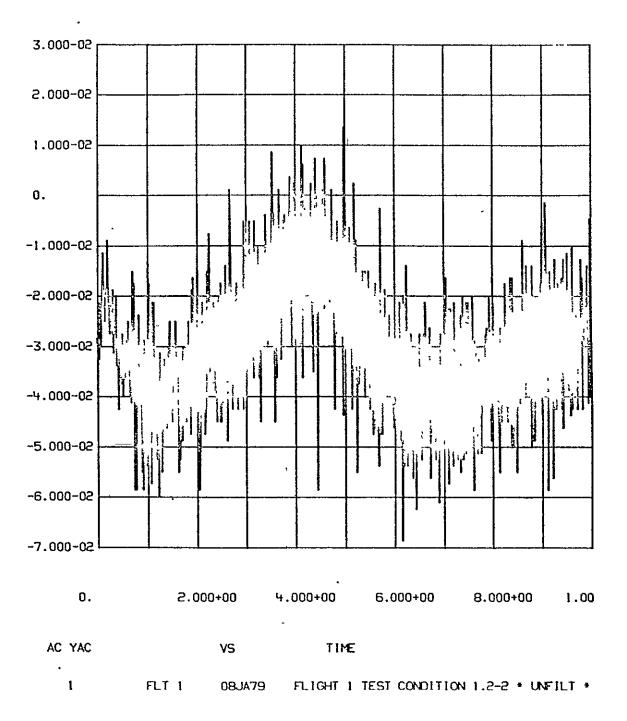


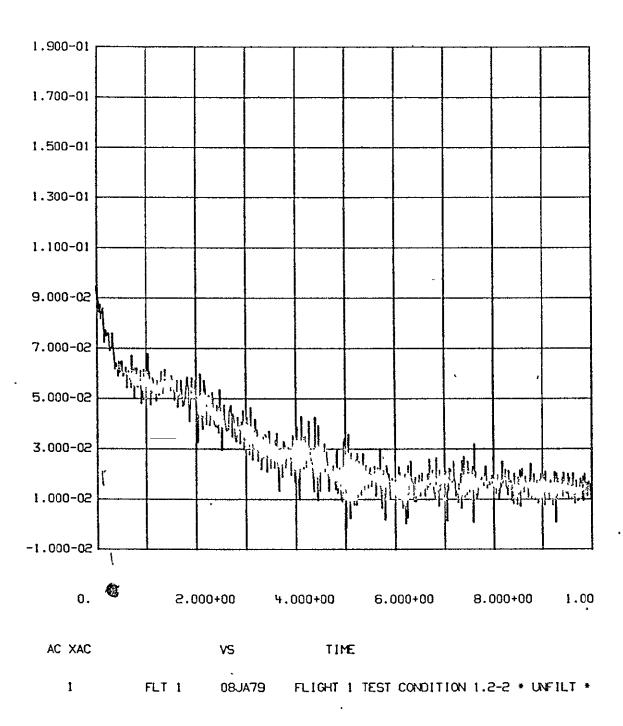


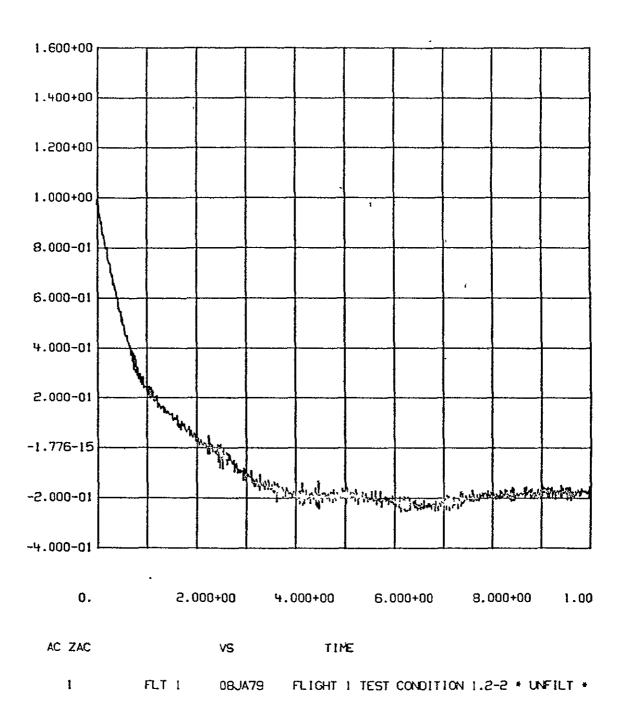








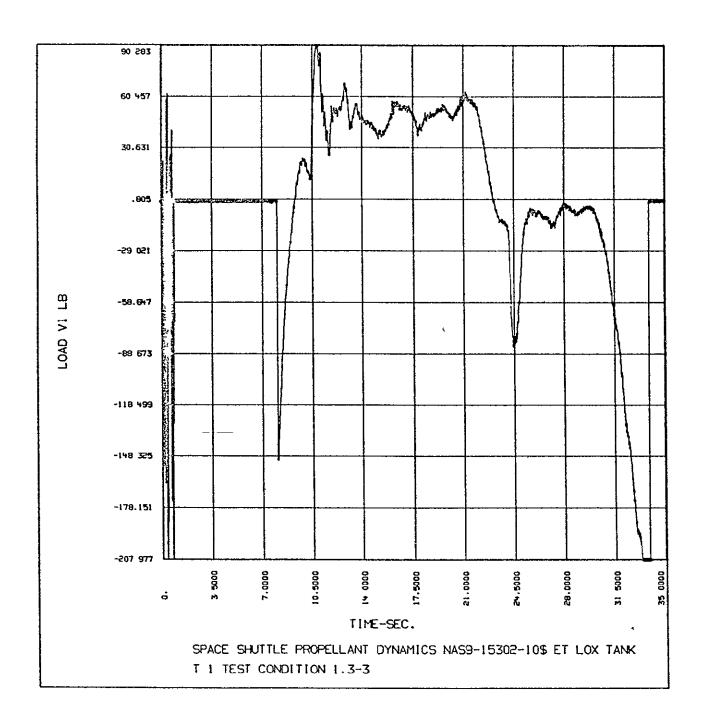


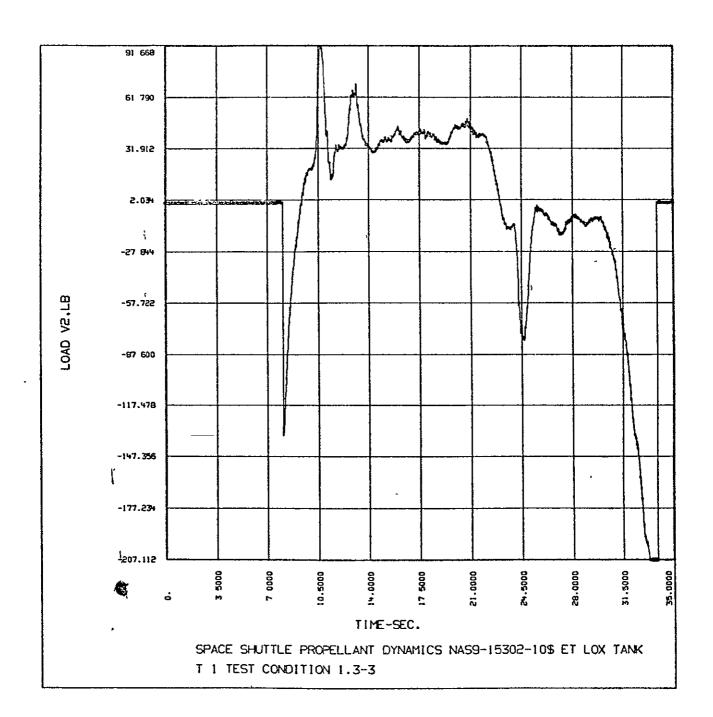


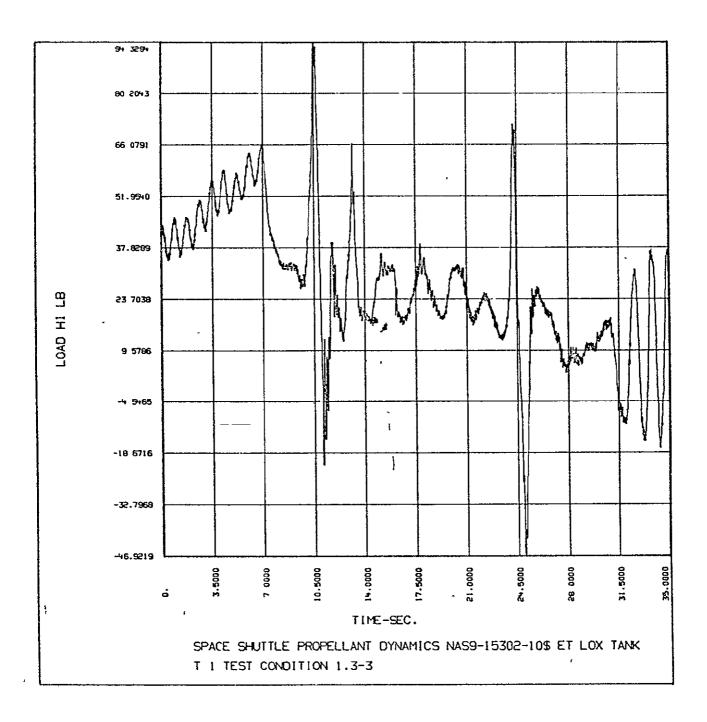
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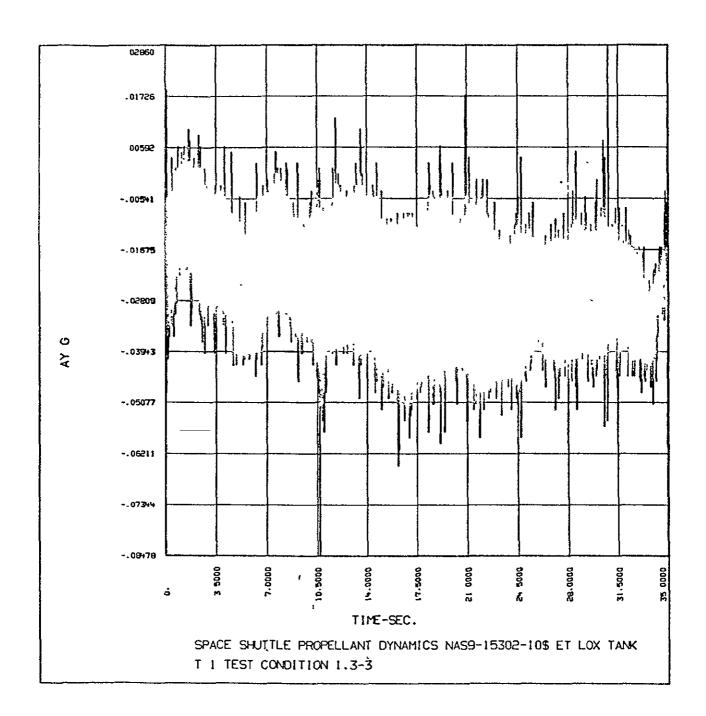
No Baffles
Test Fluid — FC 113
Orientation — 13°
Fill Volume — 15%
Target Acceleration—0.2 g

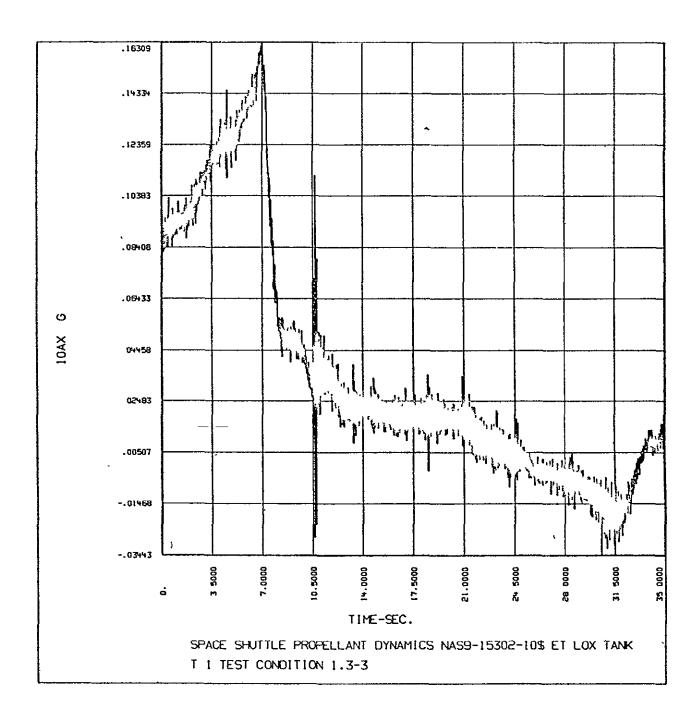


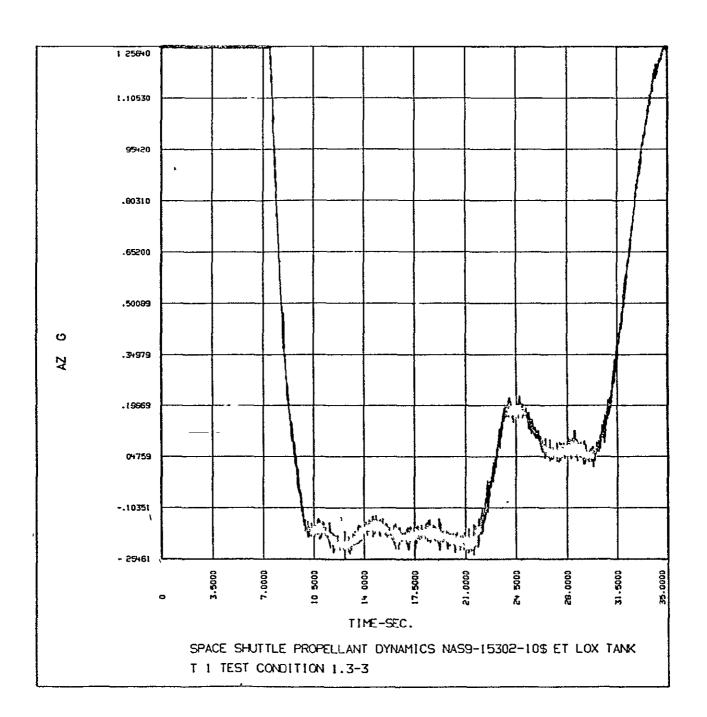


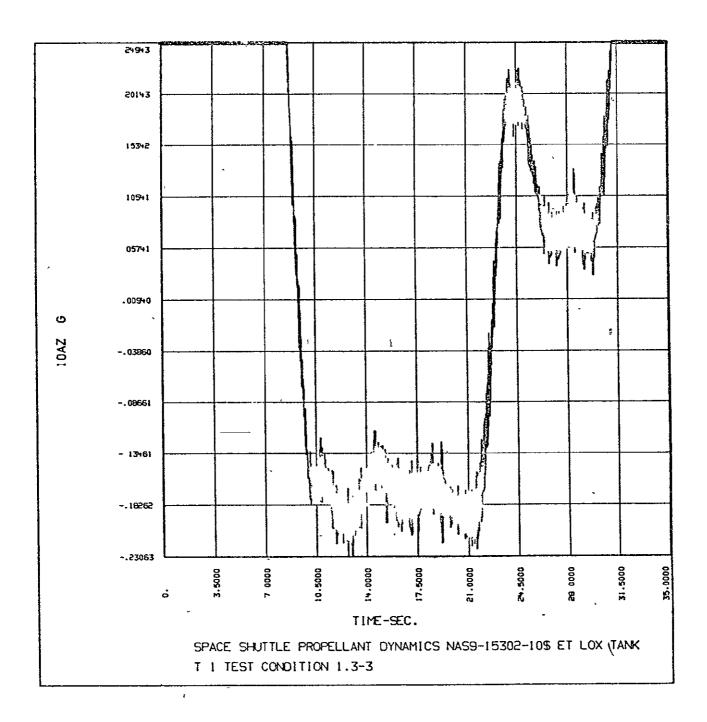


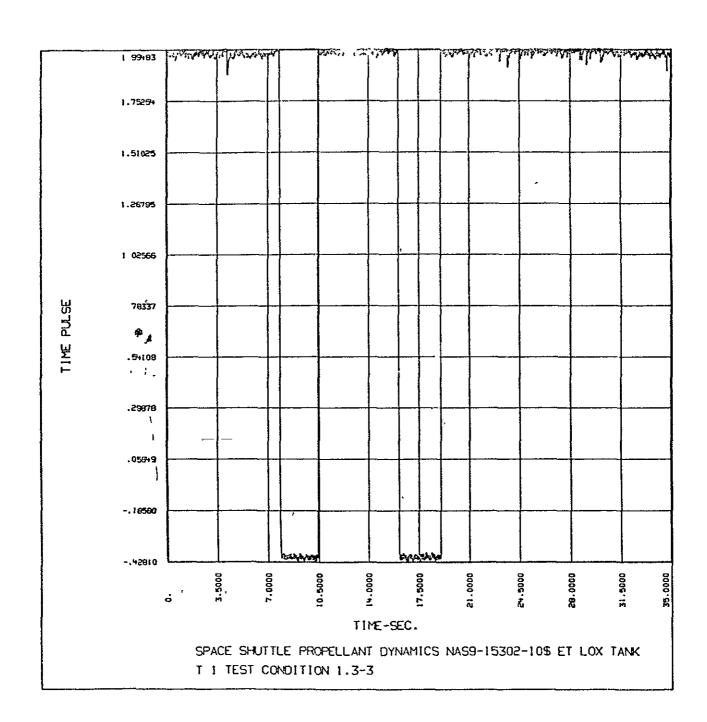


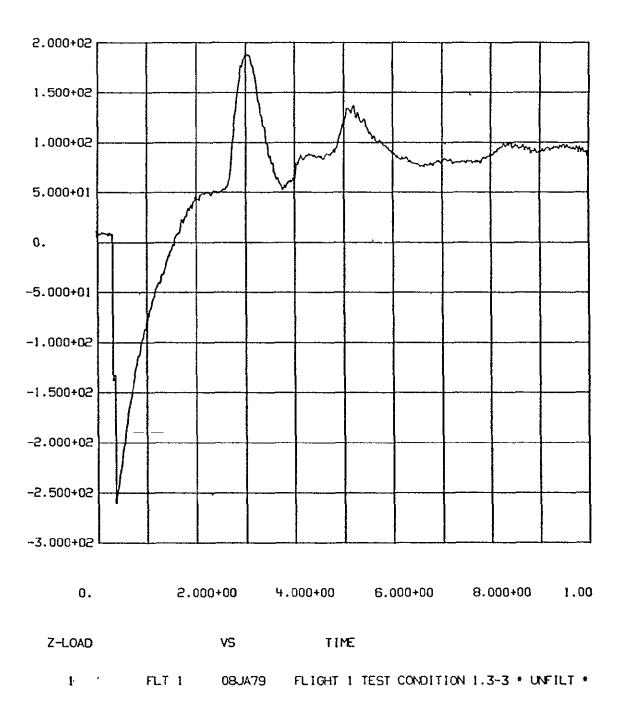


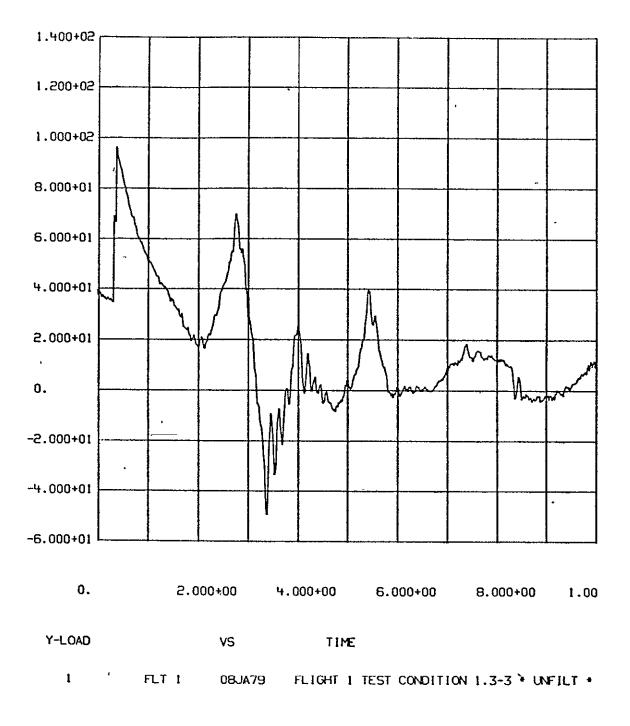


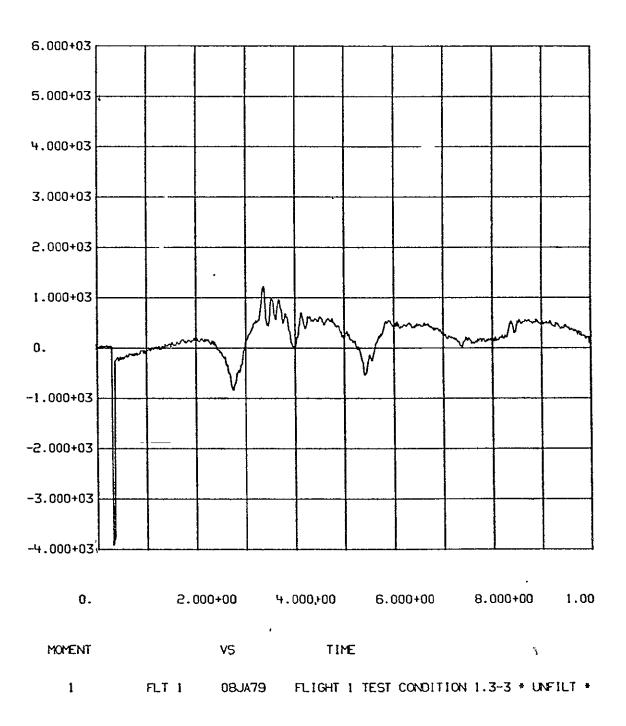


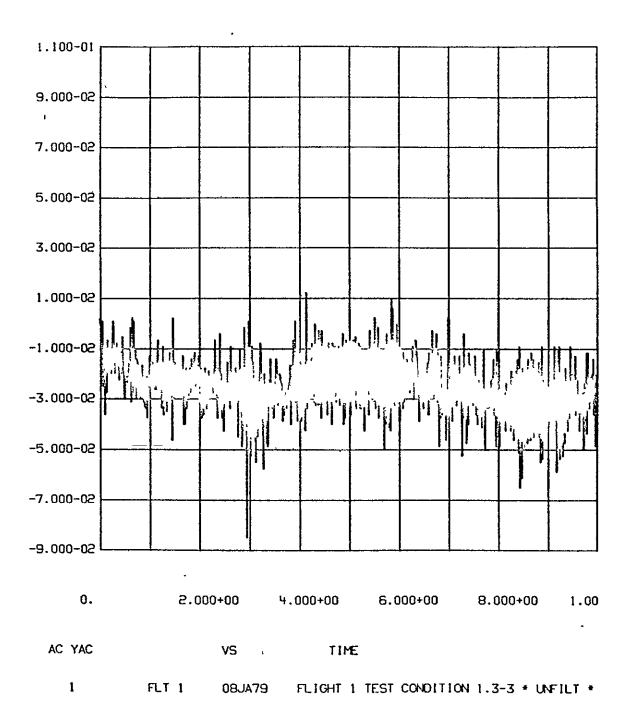


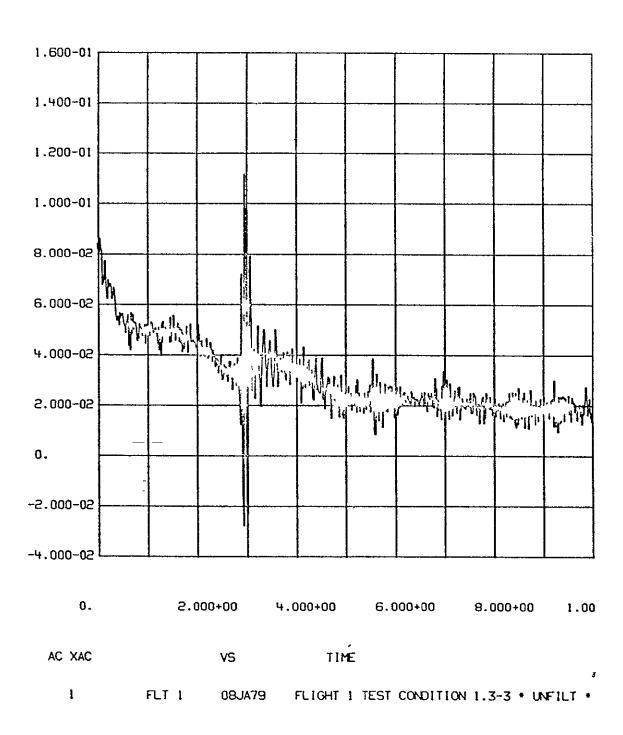


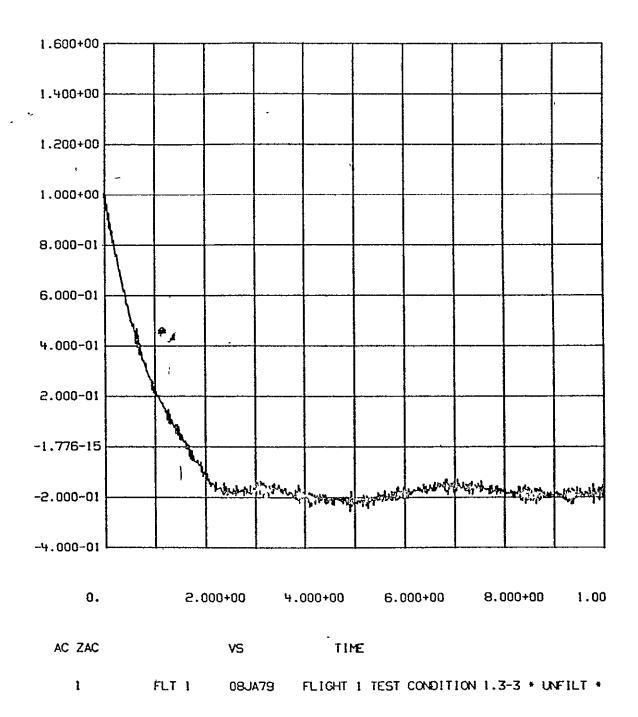






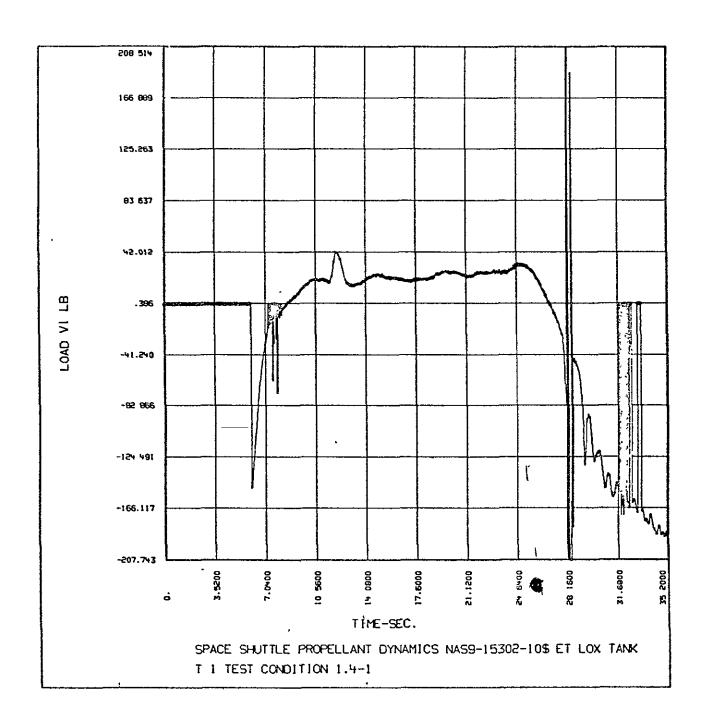


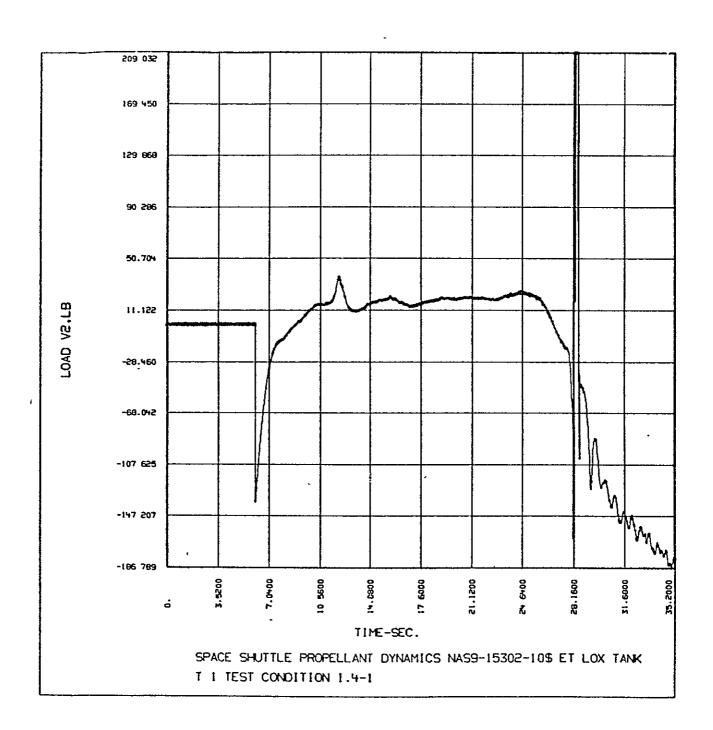


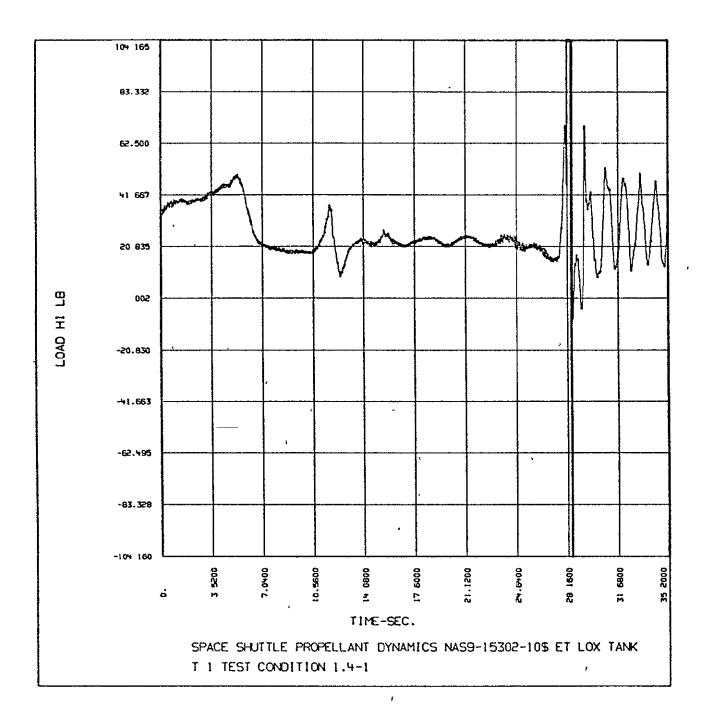


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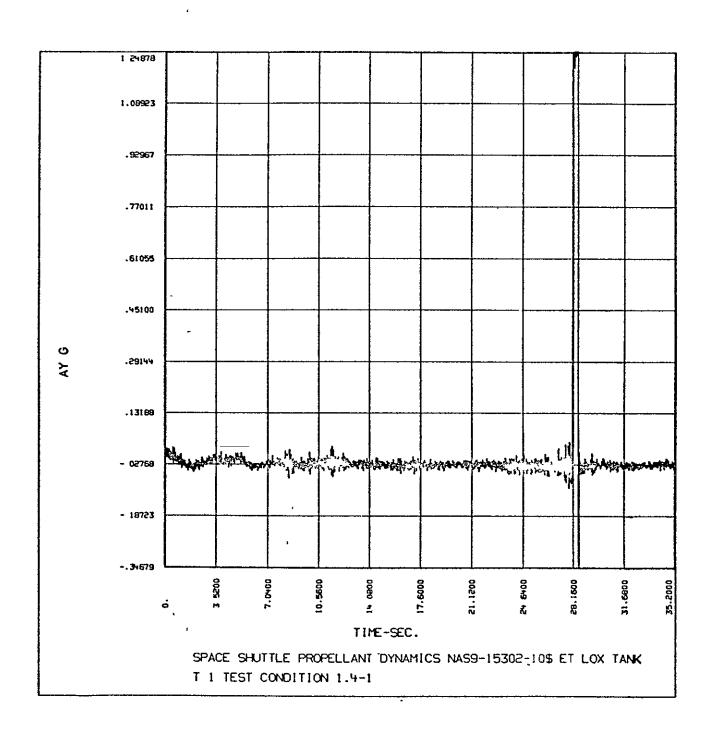
No Baffles
Test Fluid — FC 113
Orientation — 13°
Fill Volume — 5%
Target Acceleration—0.1 g

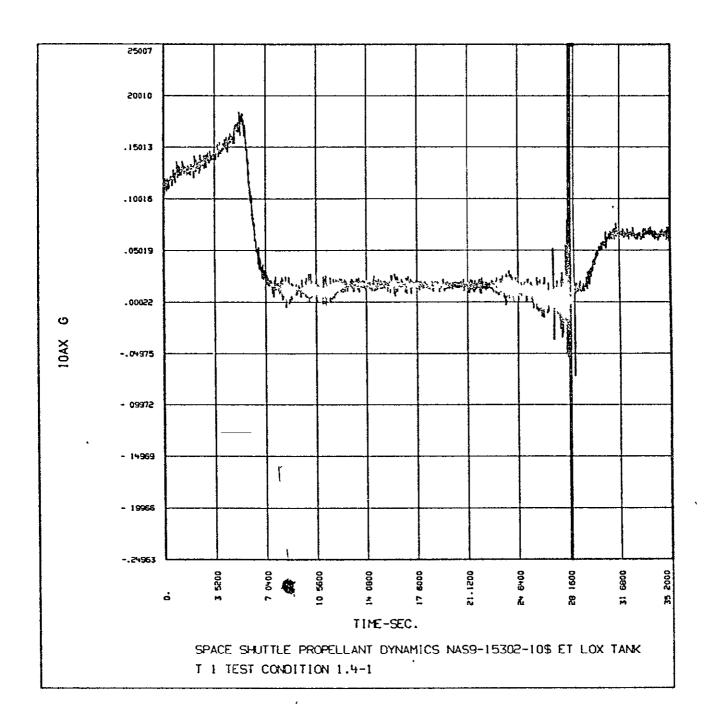


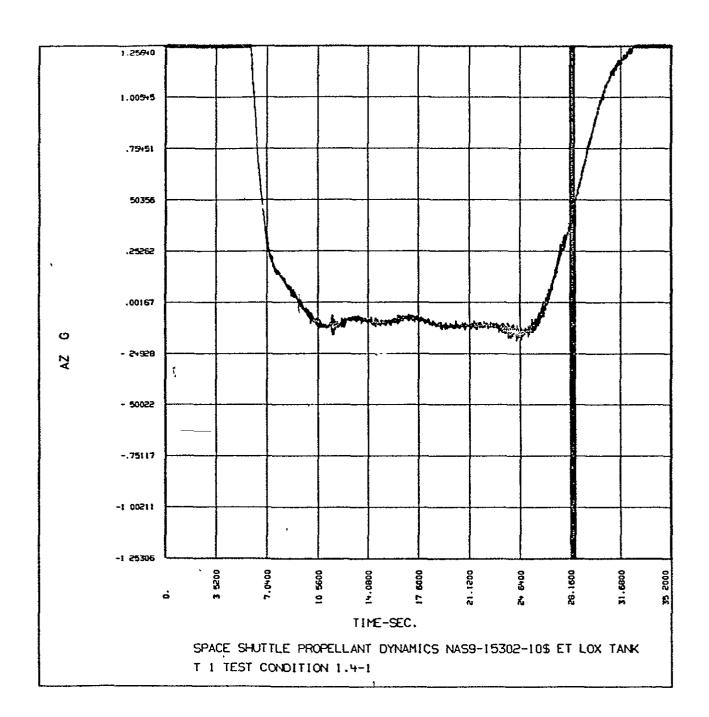


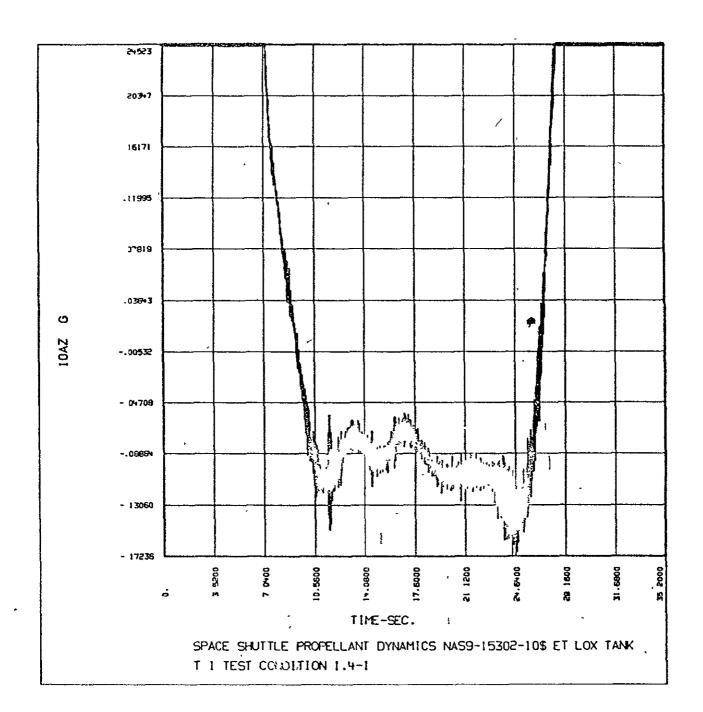


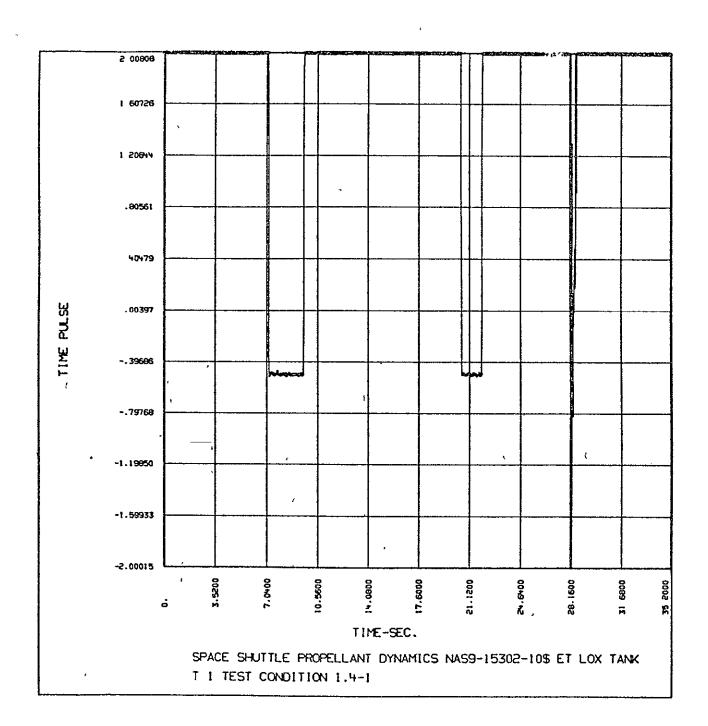
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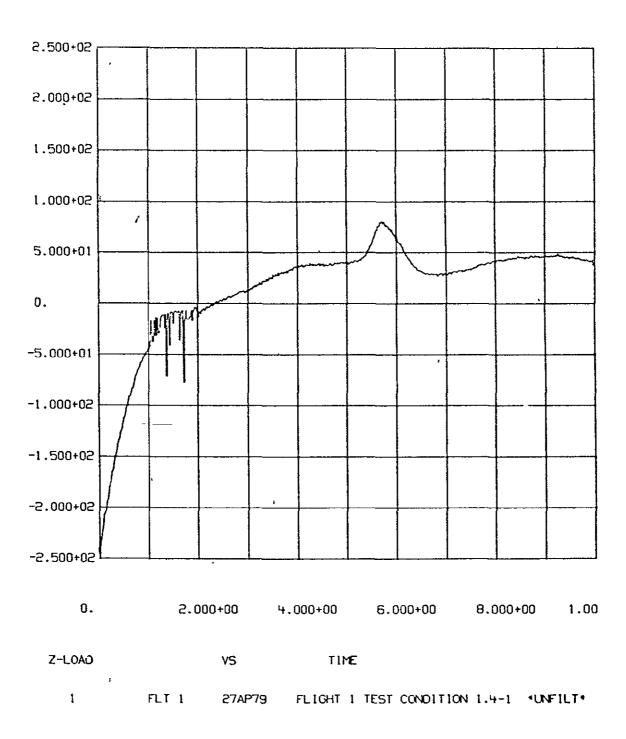


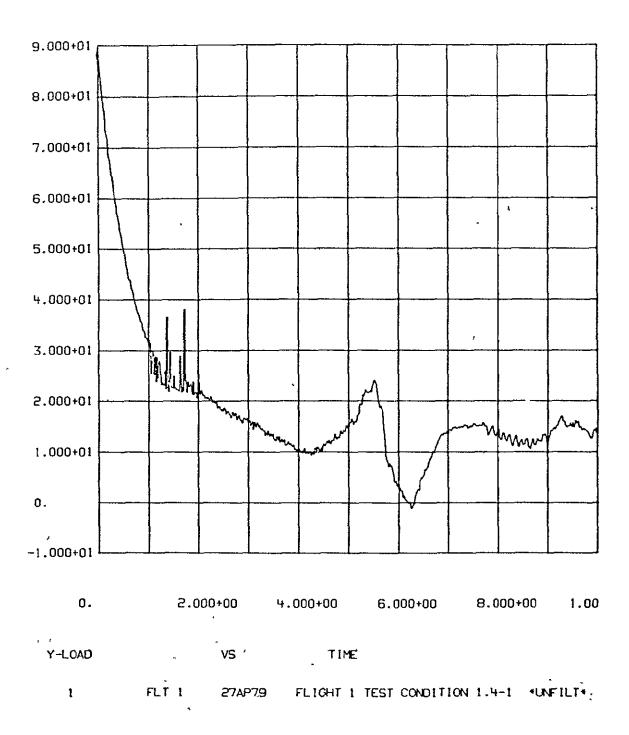


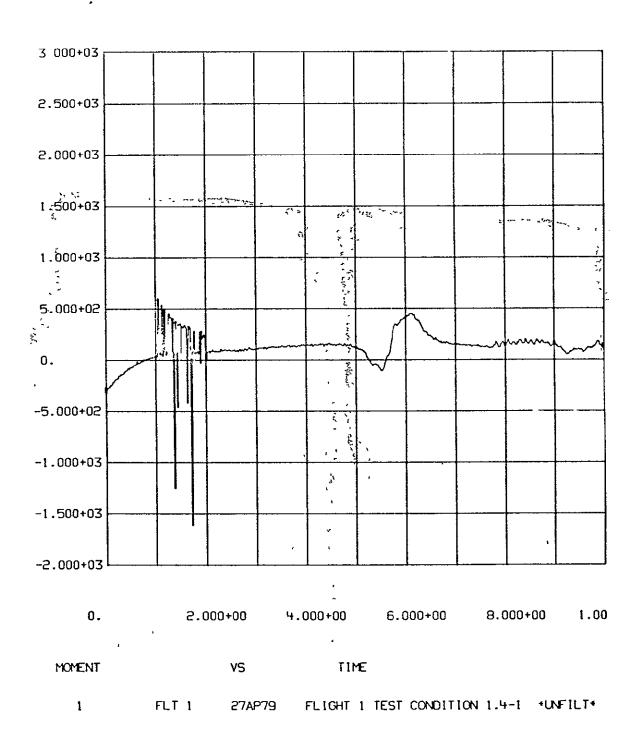


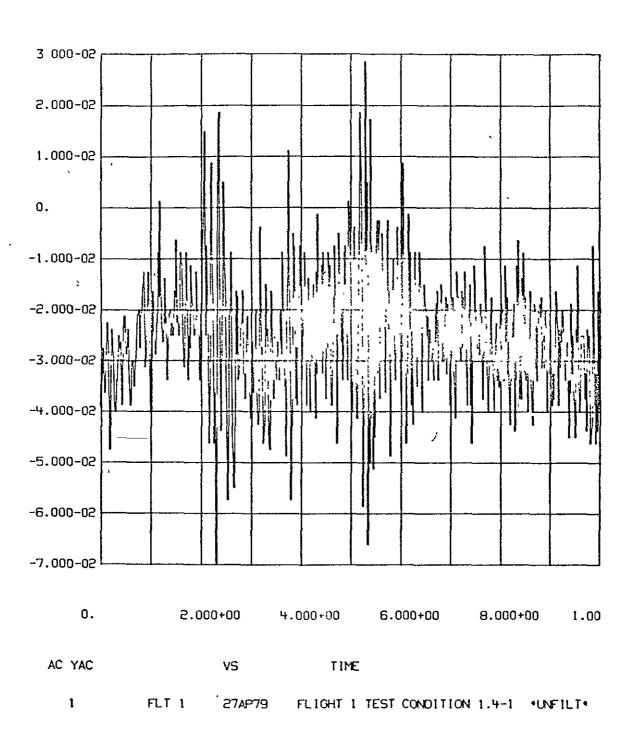


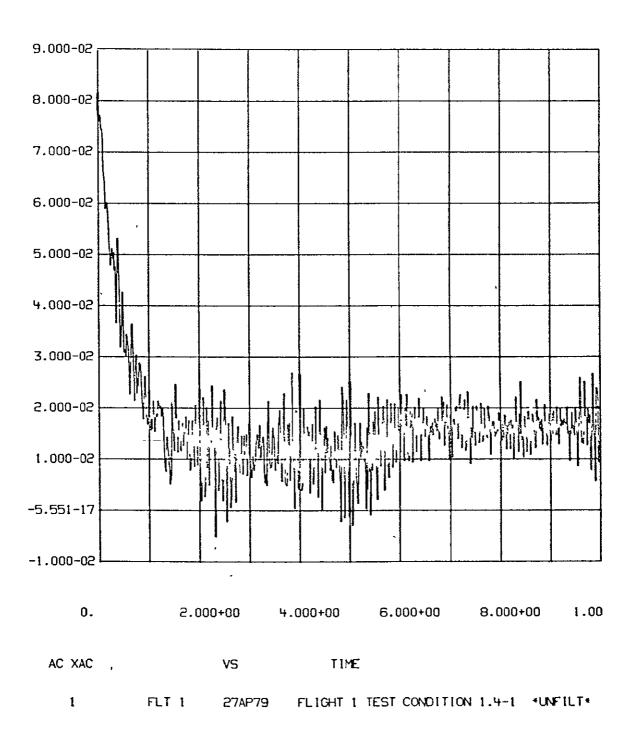




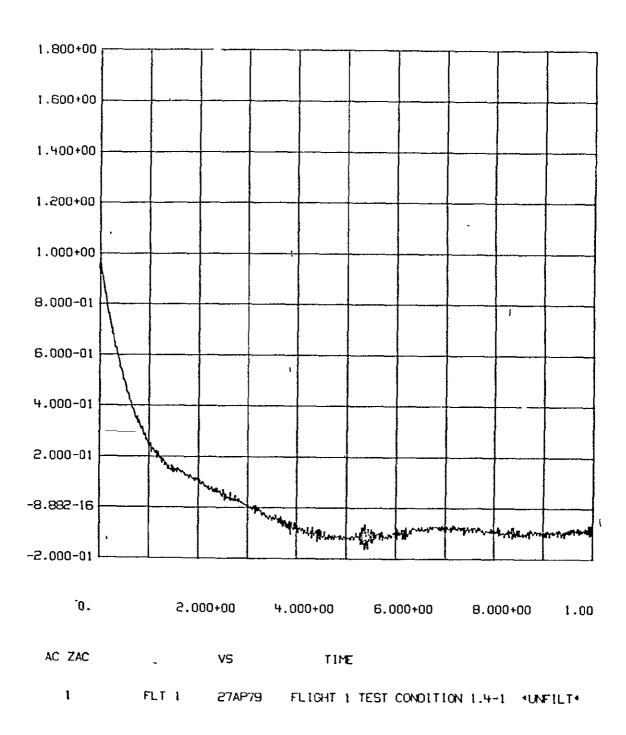






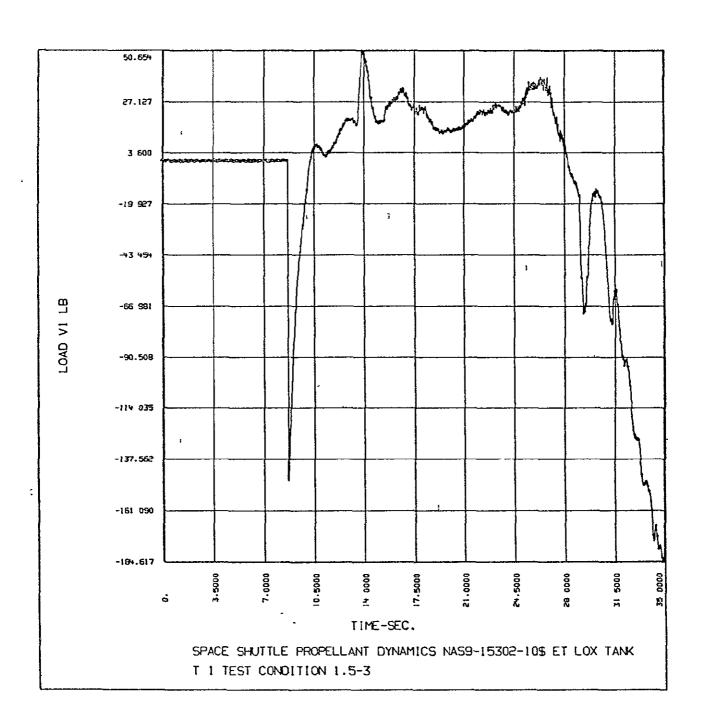


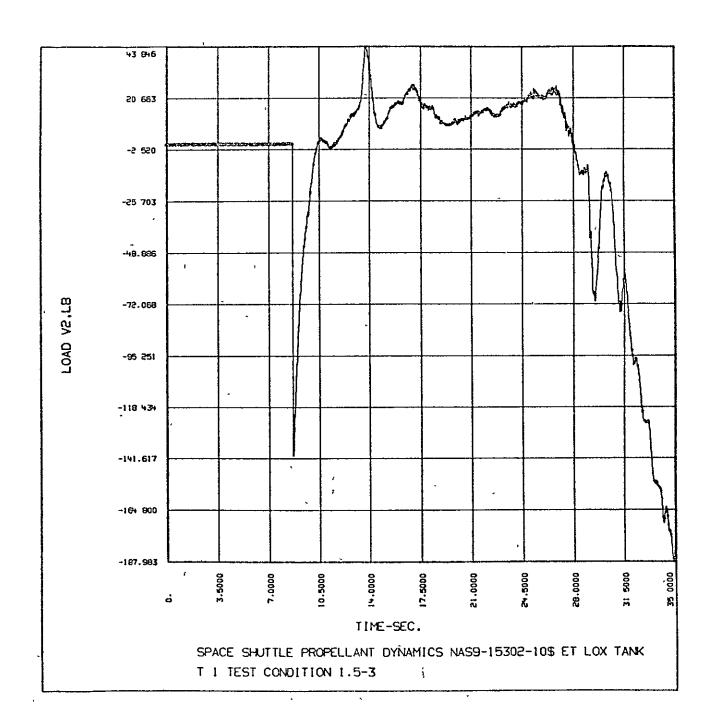
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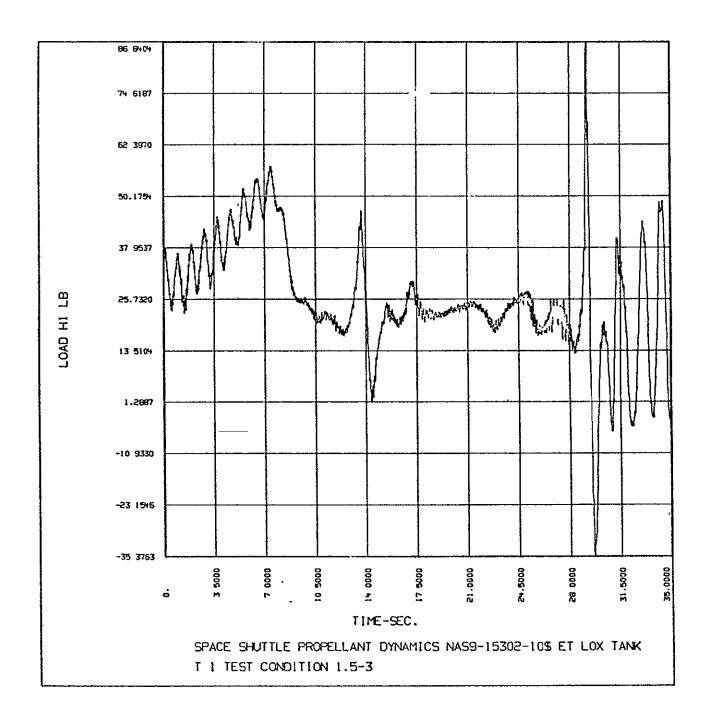


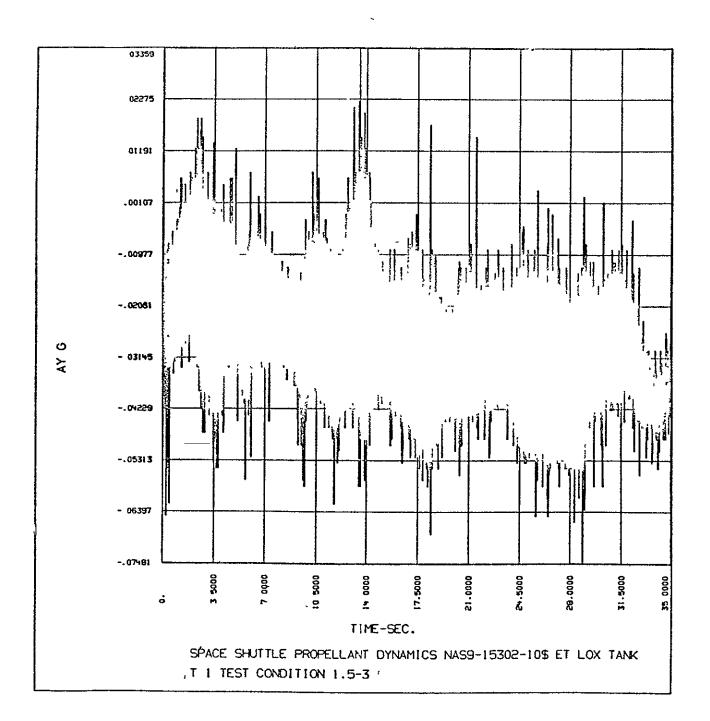
Test Data Condition 1.5-3

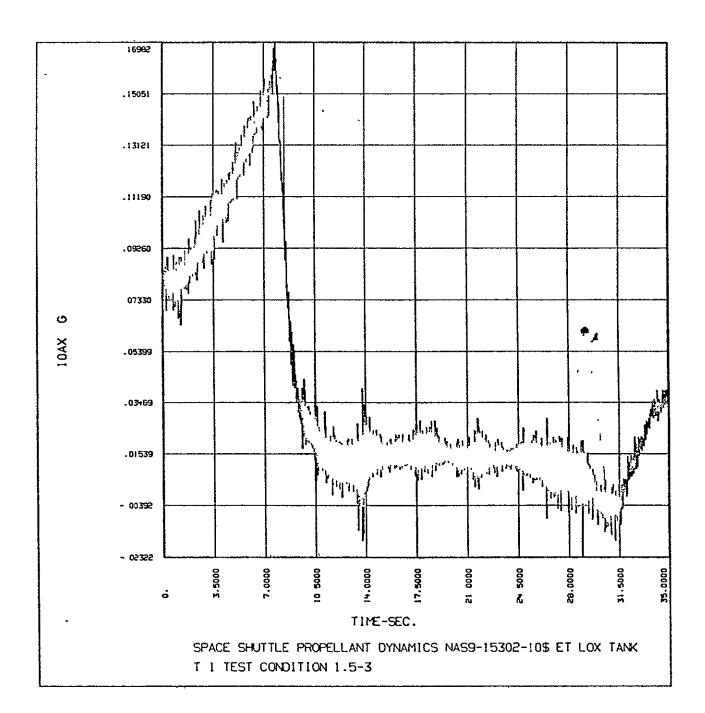
No Baffles
Test Fluid – FC 113
Orientation – 13°
Fill Volume – 10%
Target Acceleration – 0.1 c Target Acceleration-0.1 g

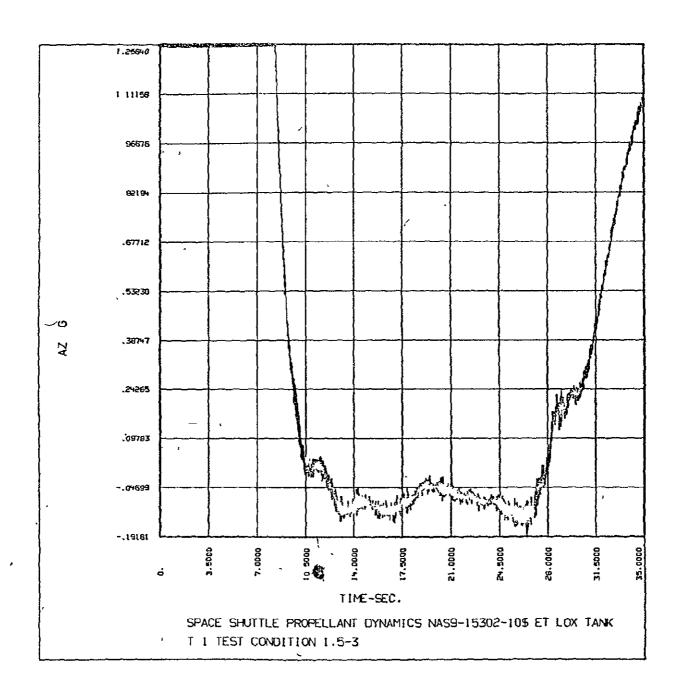


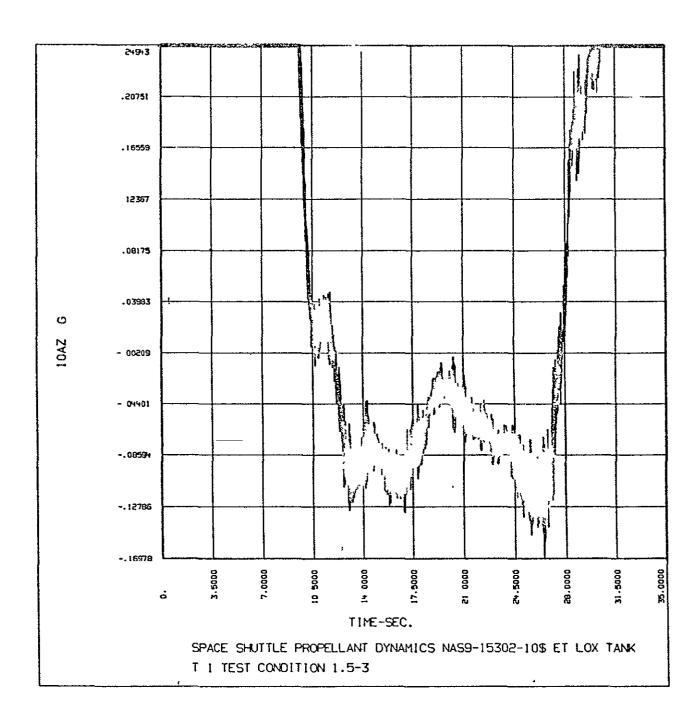


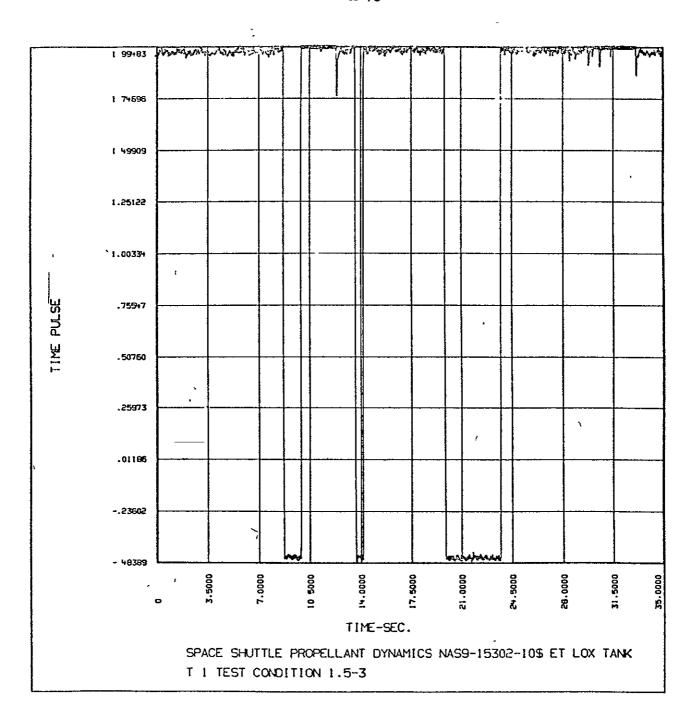


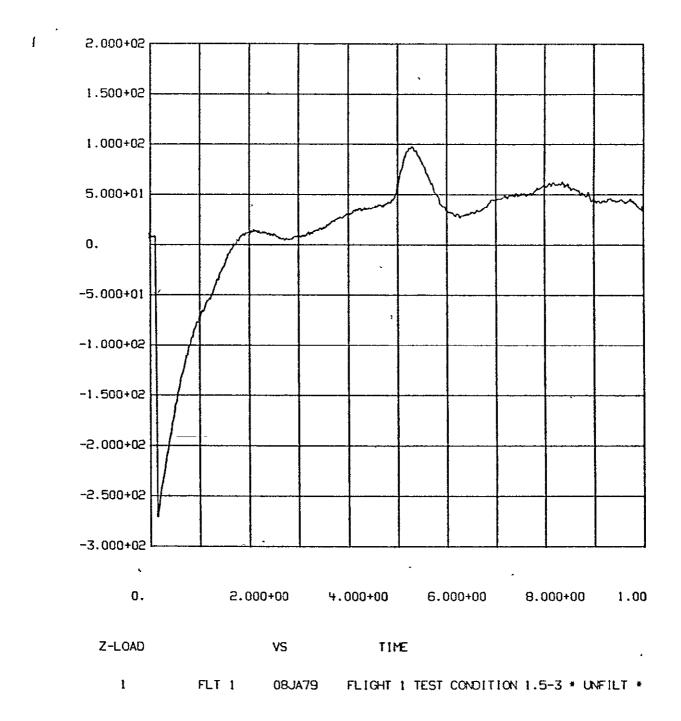


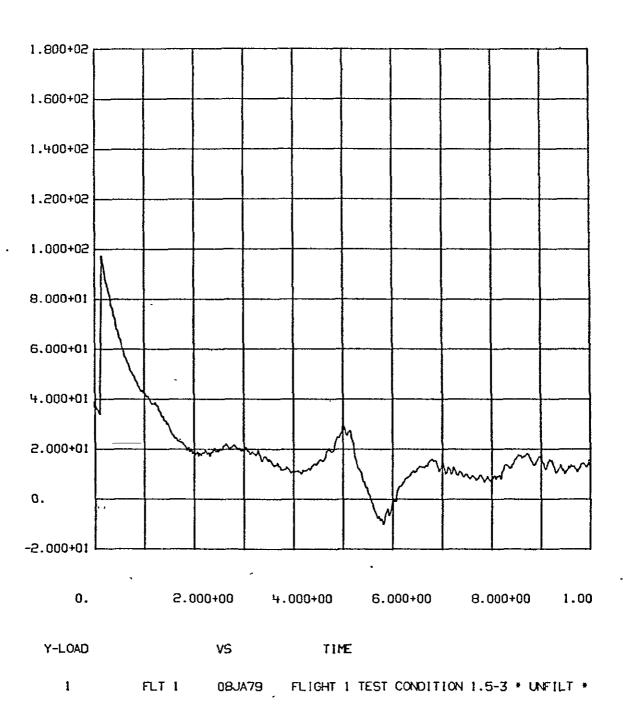


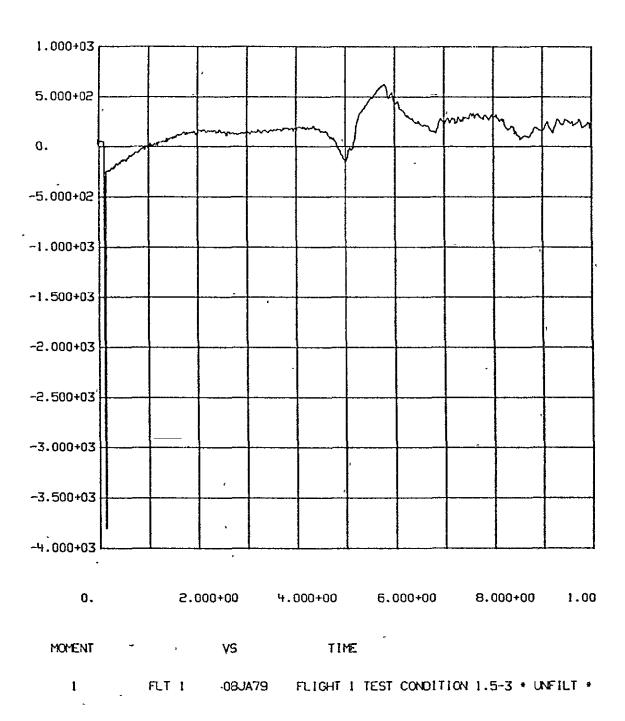


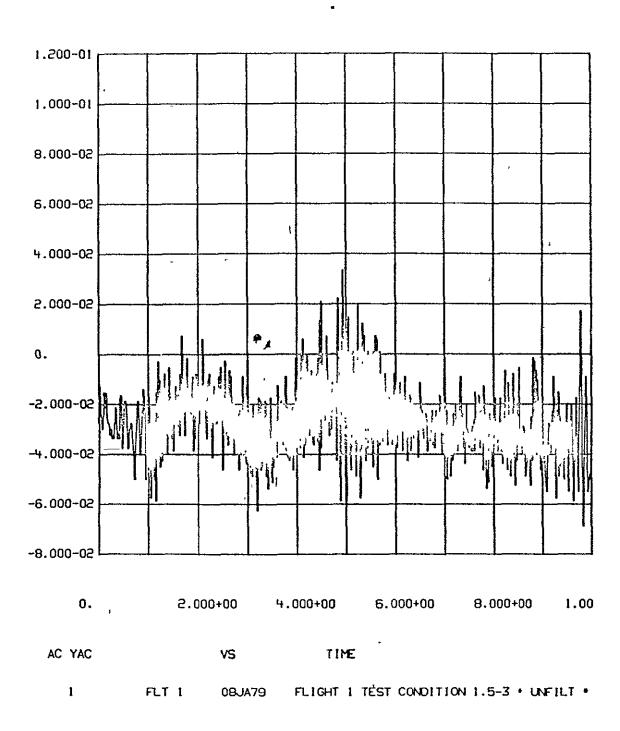


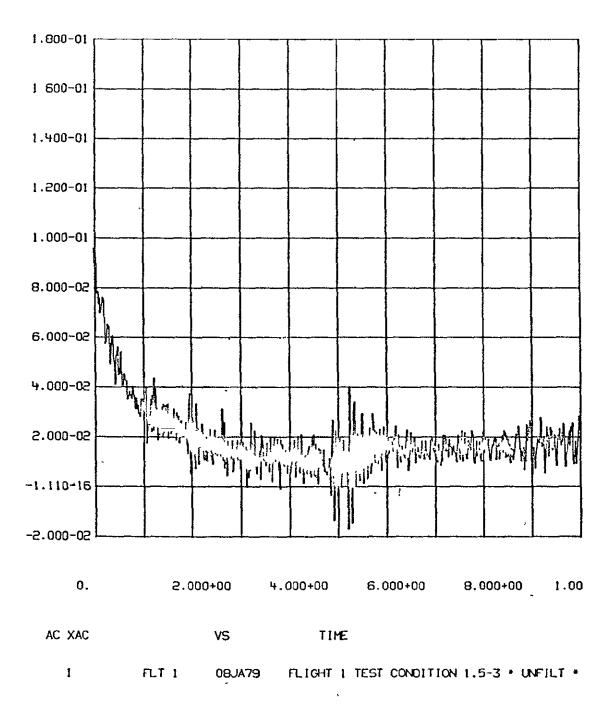


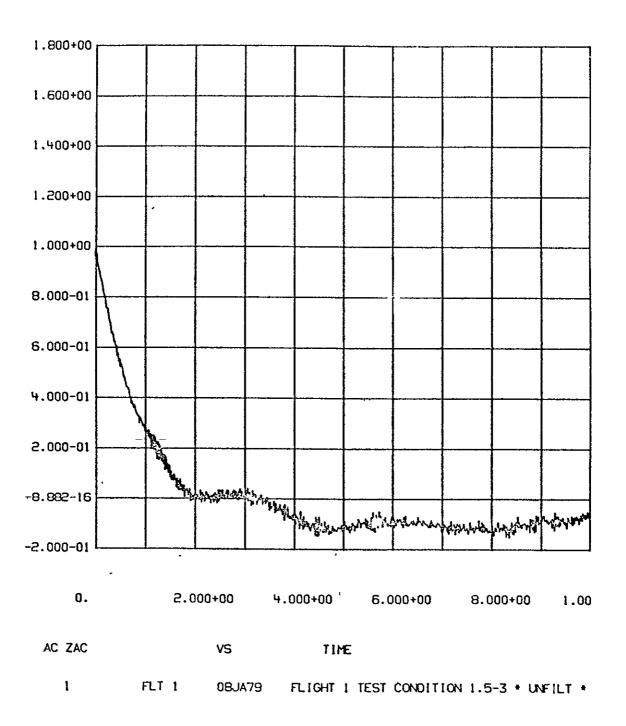










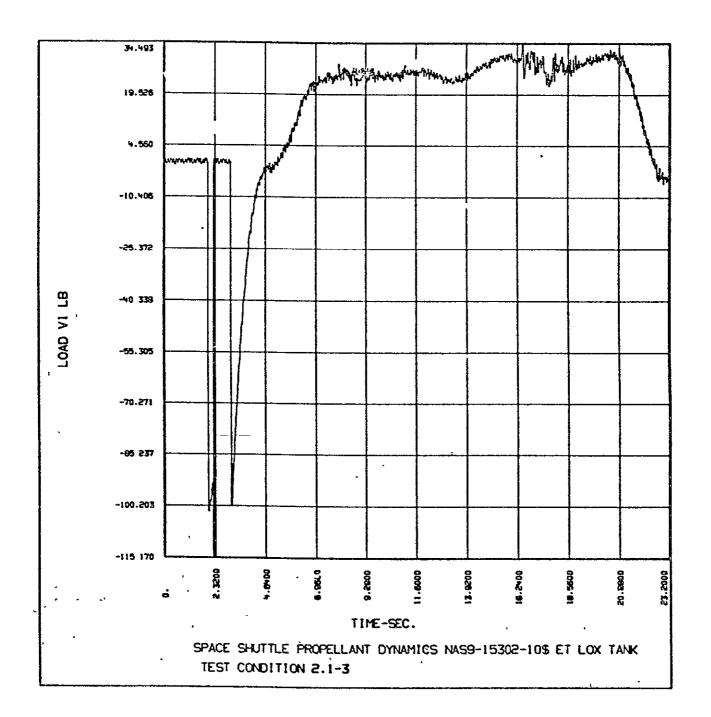


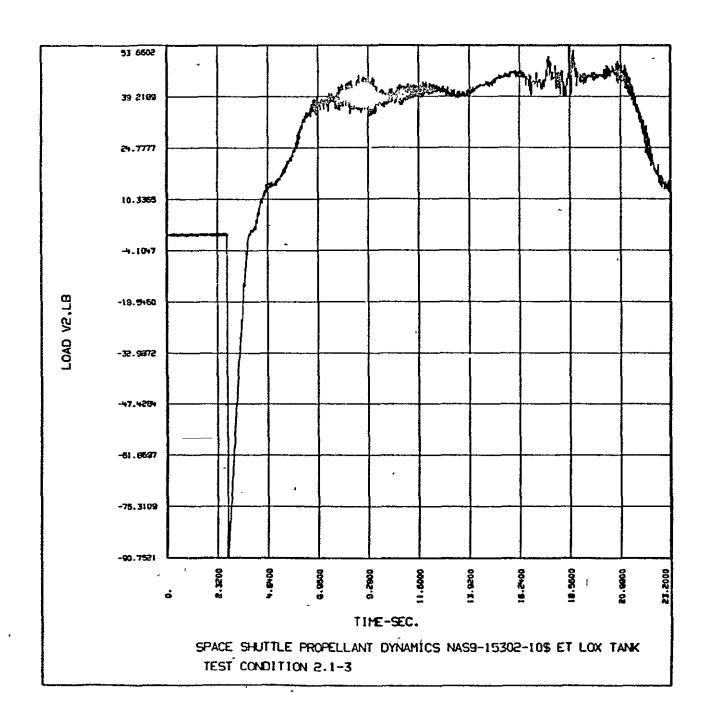
Test Data Condition 1.6-3

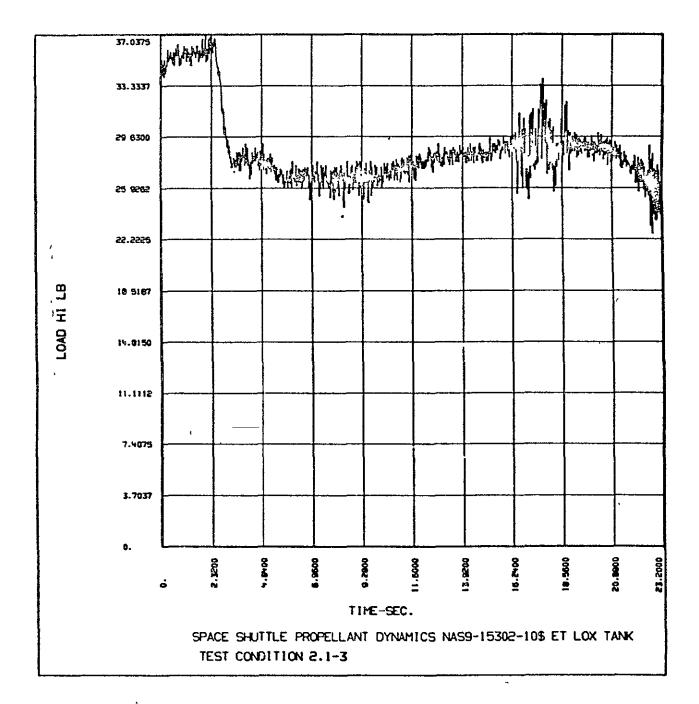
No Baffles
Test Fluid — FC 113
Orientation — 13°
Fill Volume — 15%
Target Acceleration—0.1 g
(Flight Data Not Recorded)

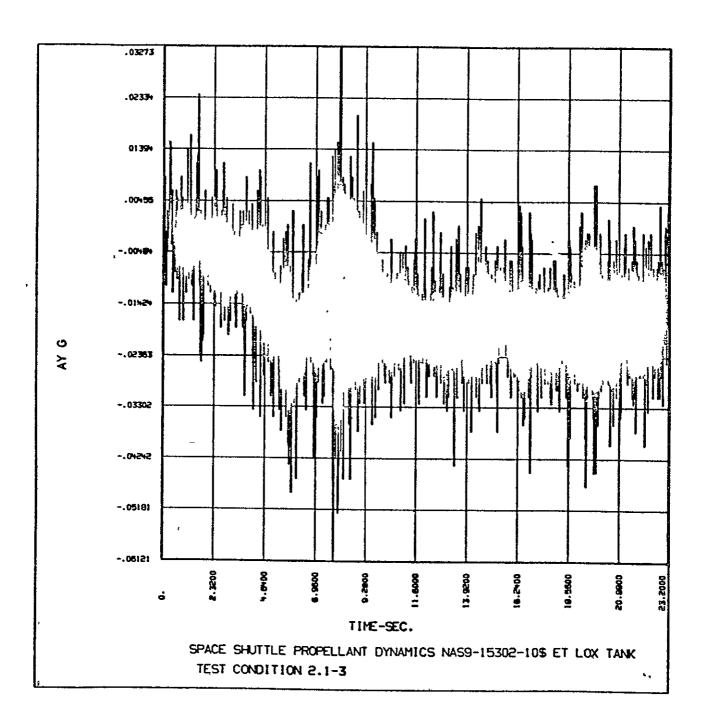
Test Data Condition 2.1-3

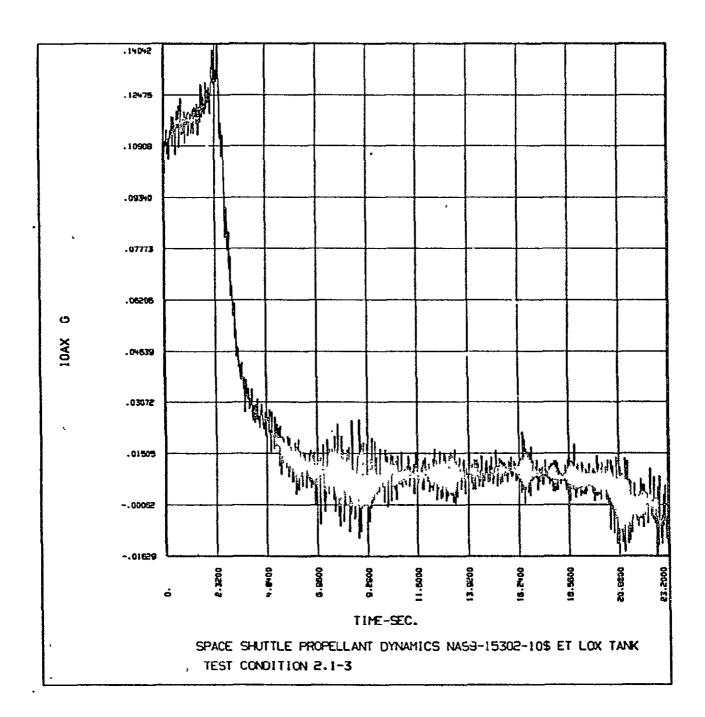
Baffles
Test Fluid — FC 113
Orientation — 13°
Fill Volume—1%
Target Acceleration—0.1 g

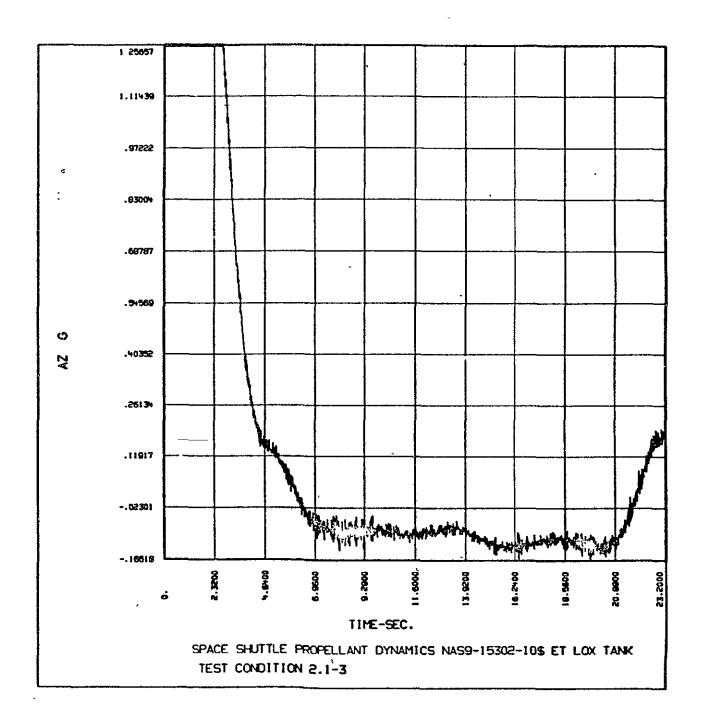


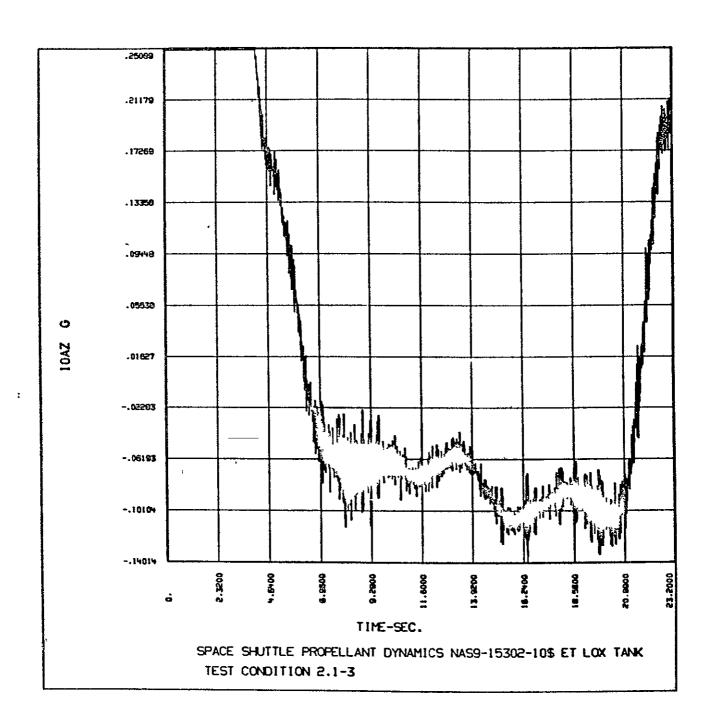


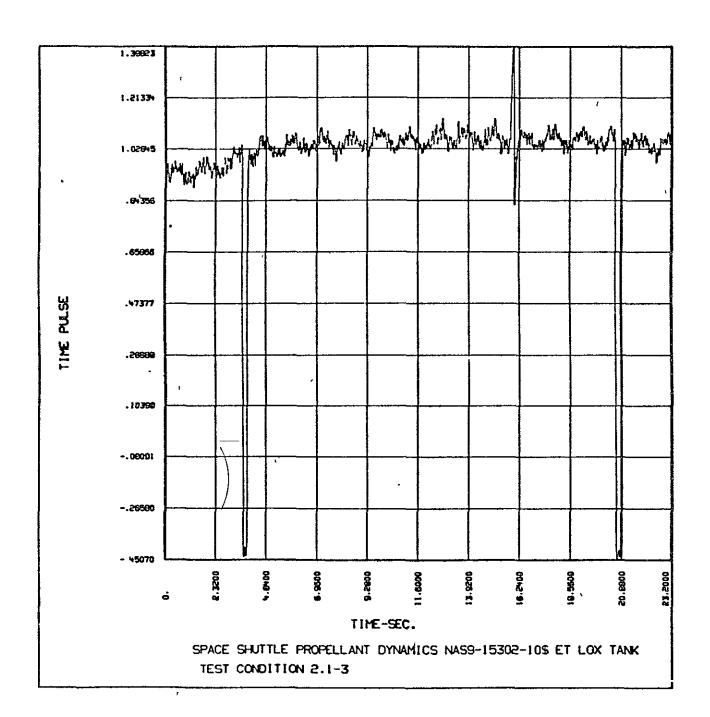


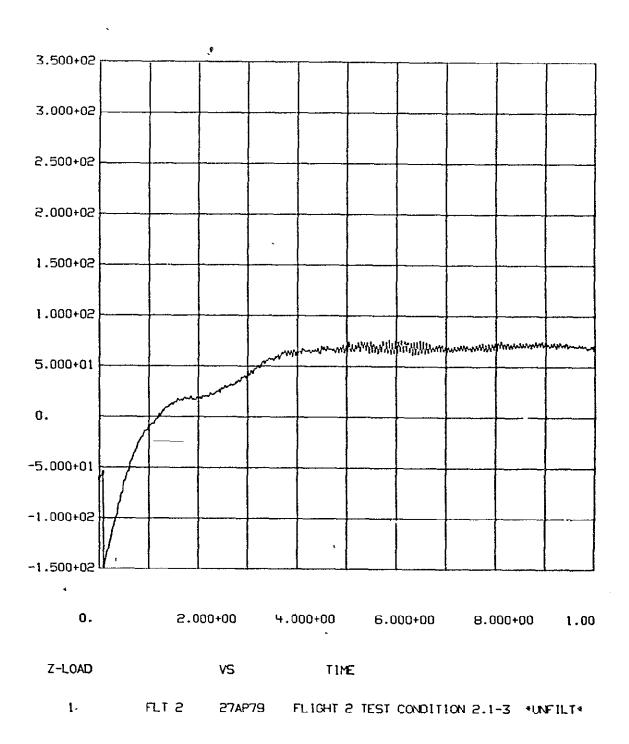


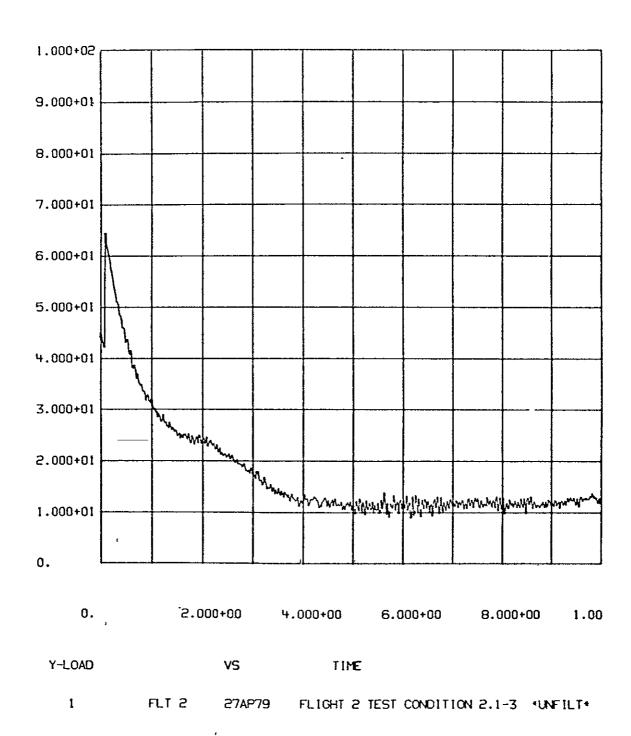


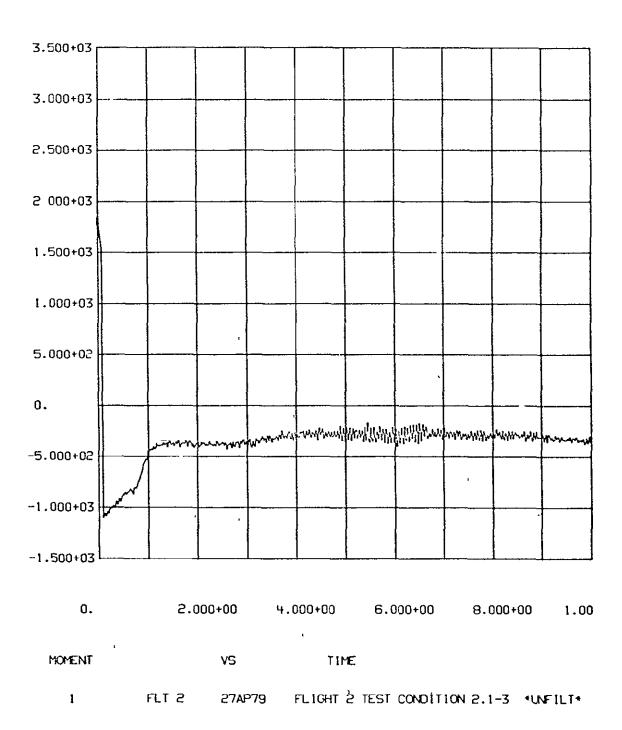


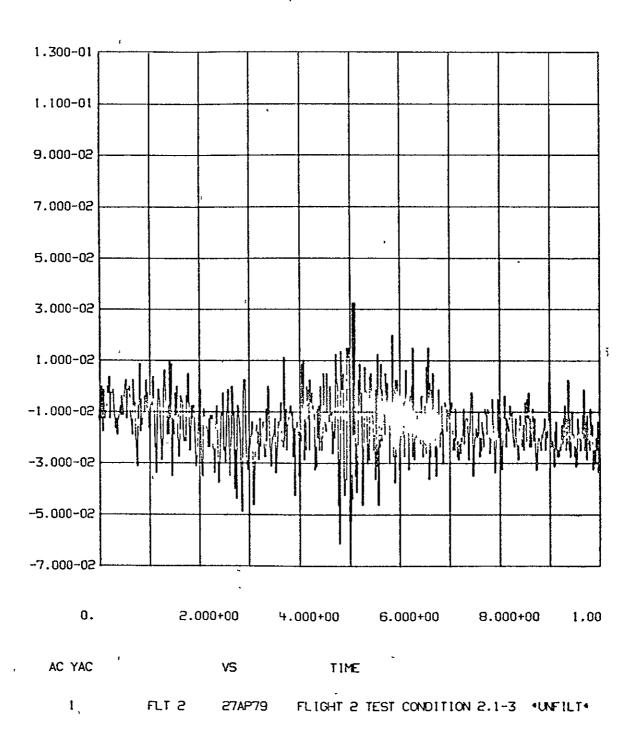


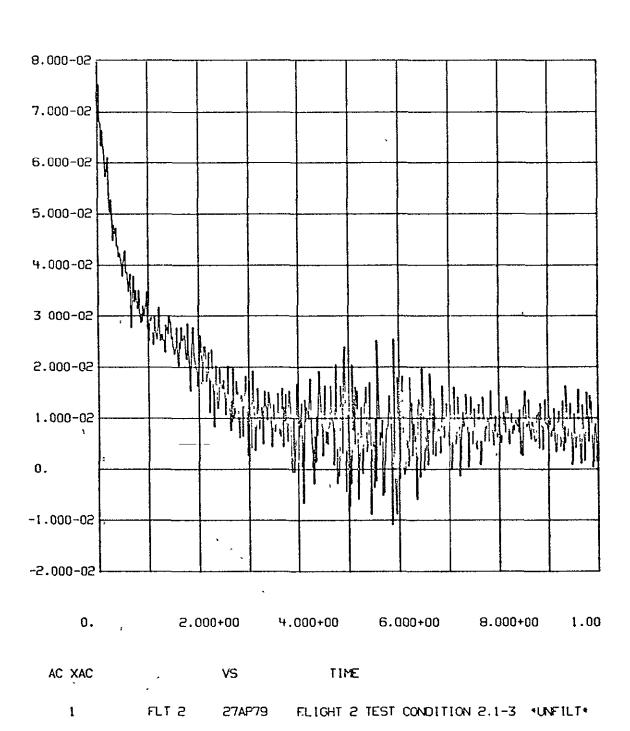


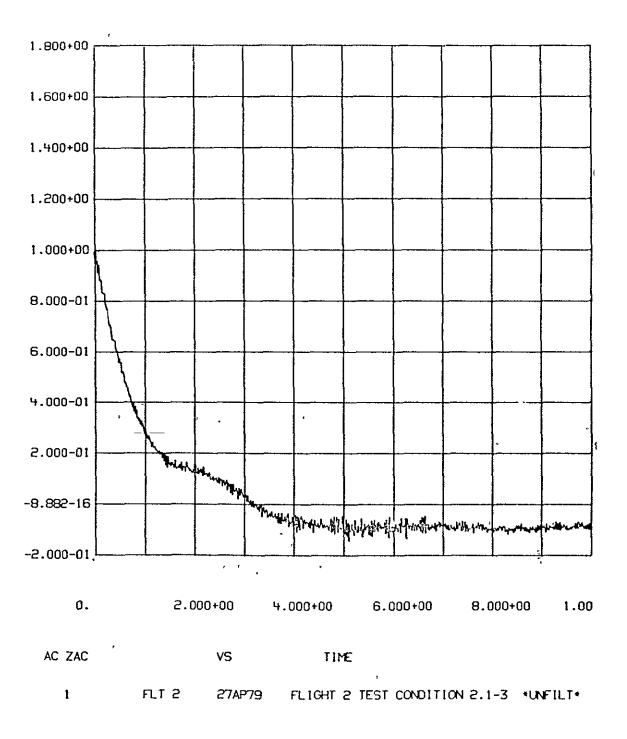






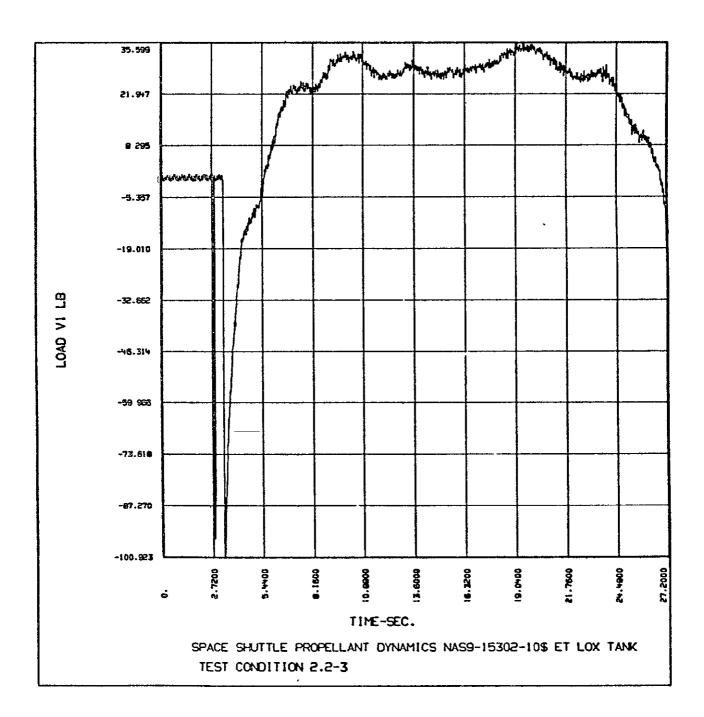


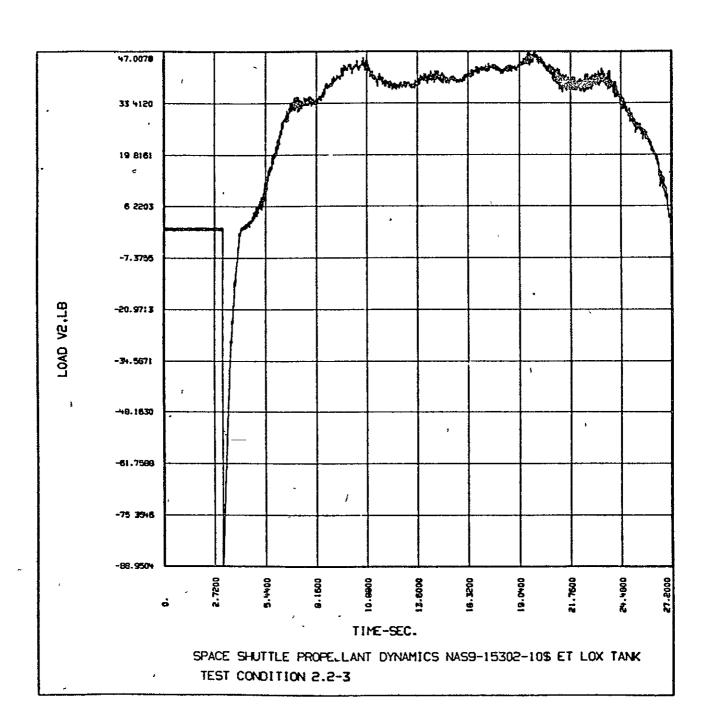


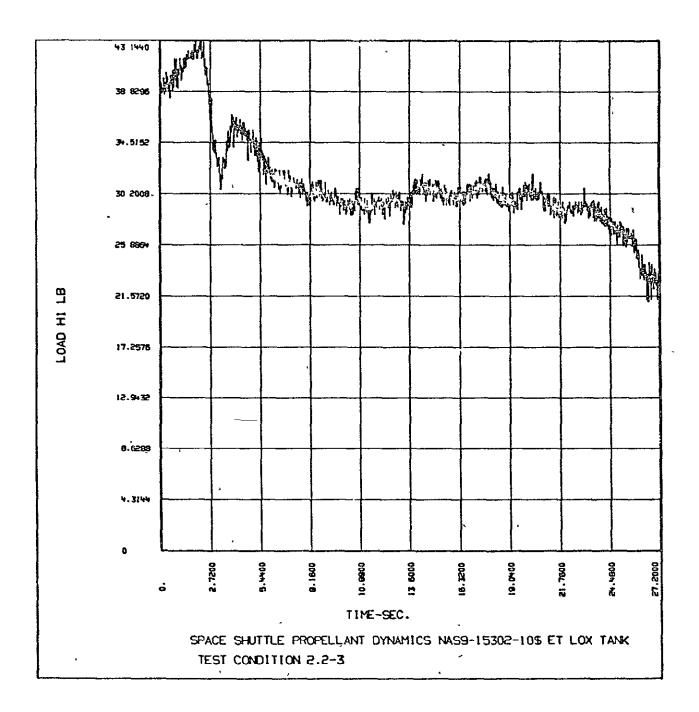


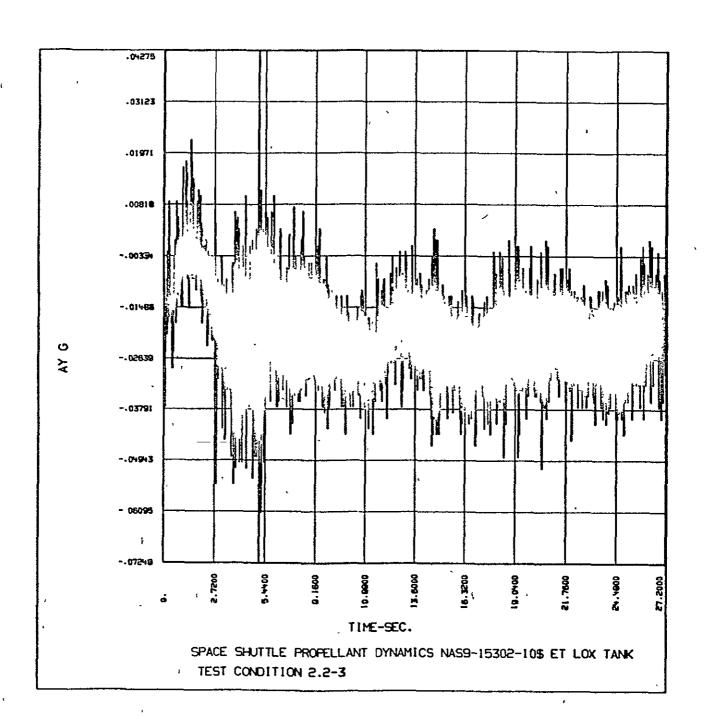
Test Data Condition 2.2-3

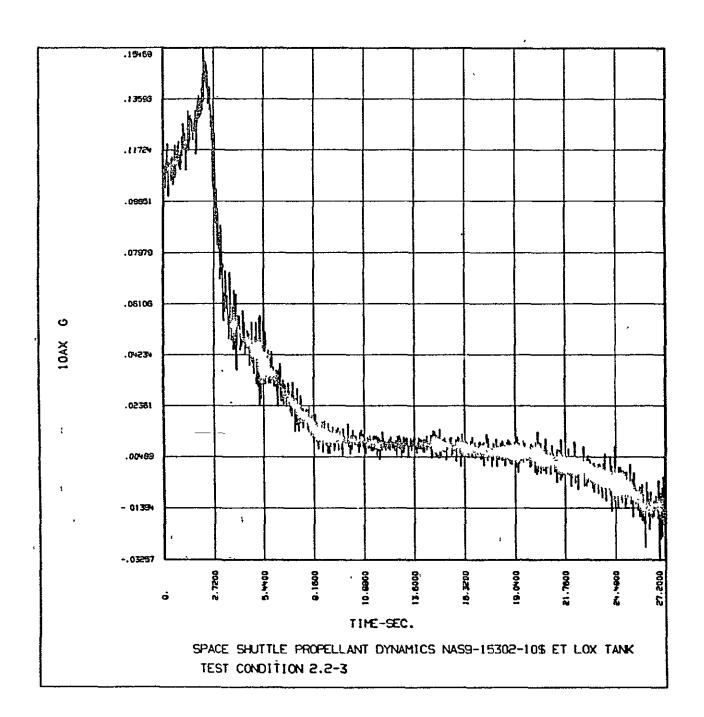
Baffles
Test Fluid — FC 113
Orientation 13°
Fill Volume — 5%
Target Acceleration—0.1 g

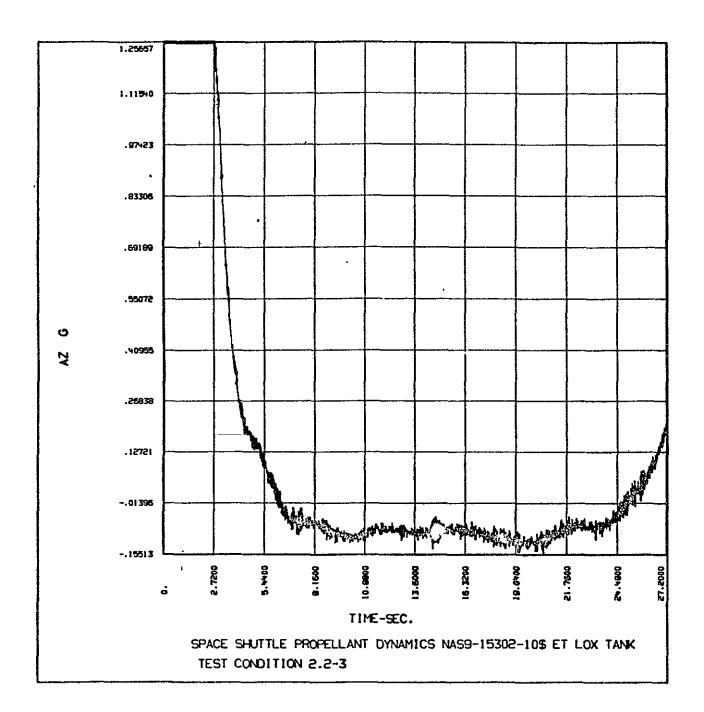


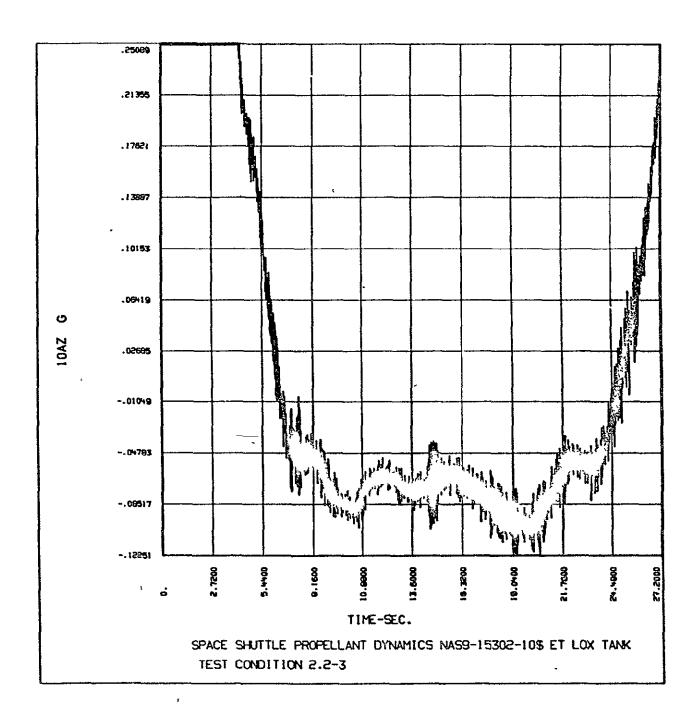


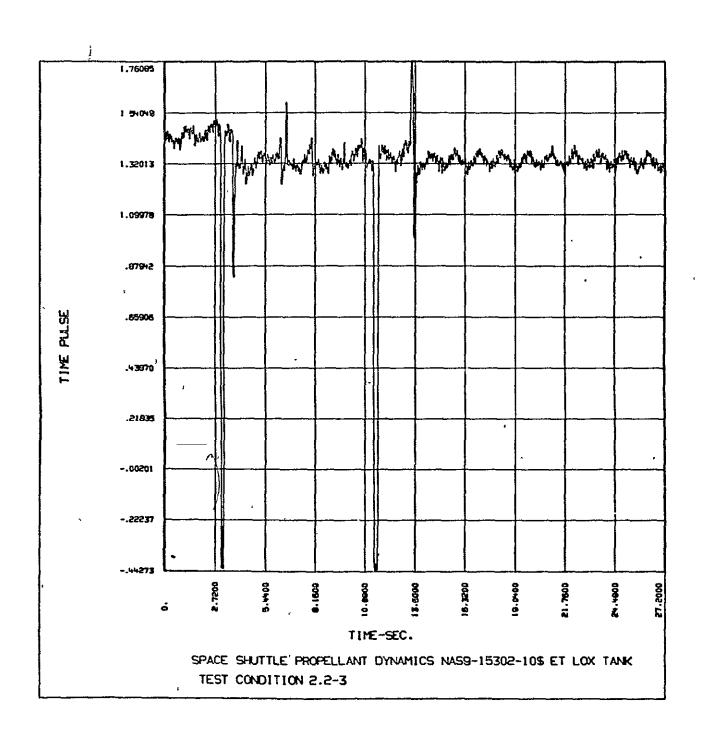




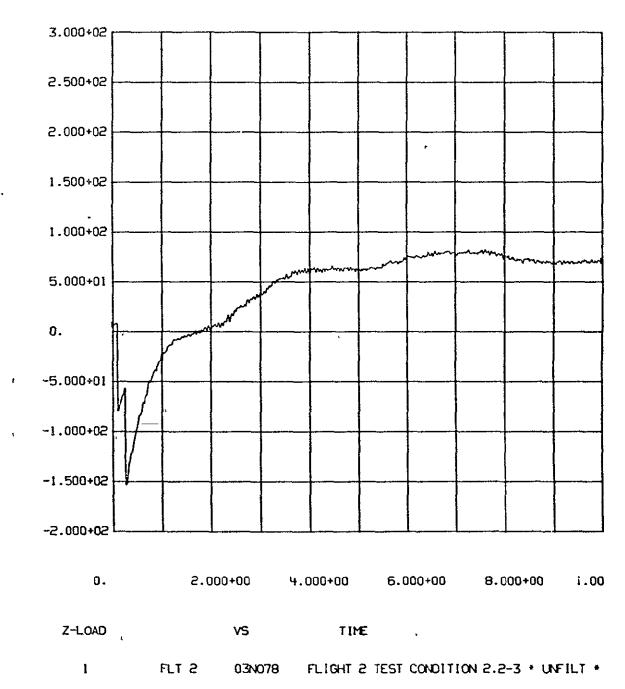




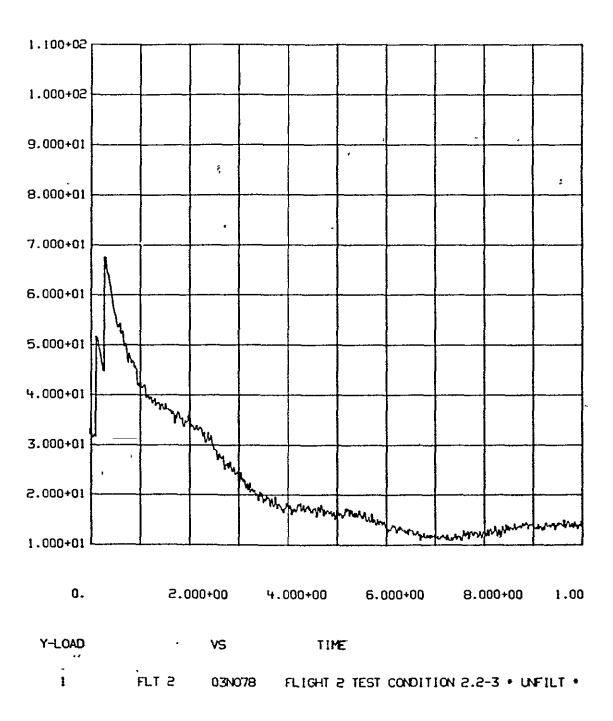


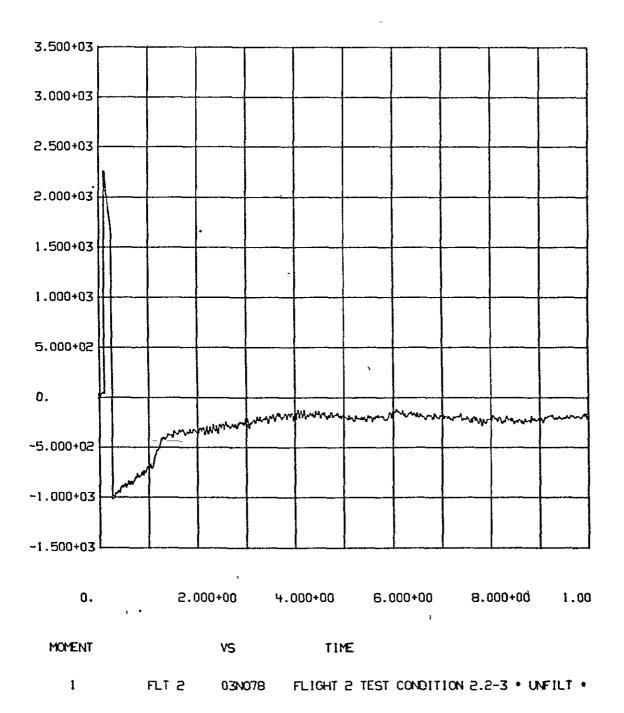


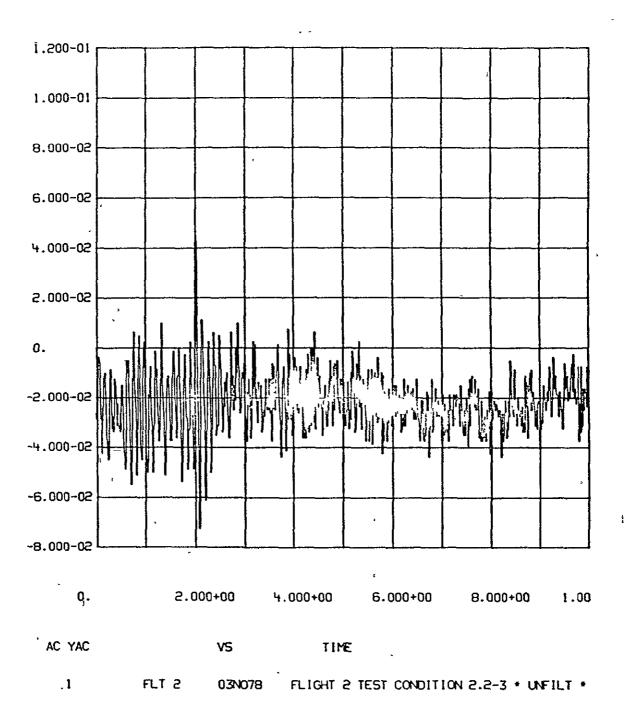
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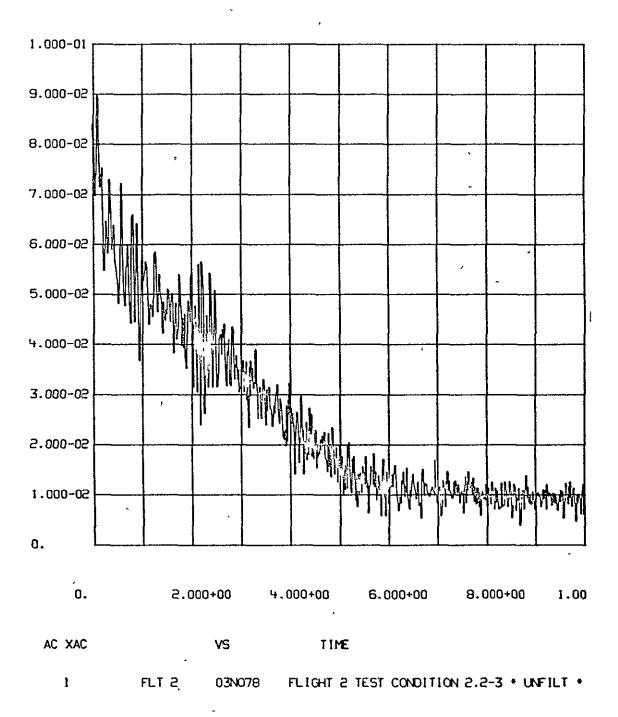


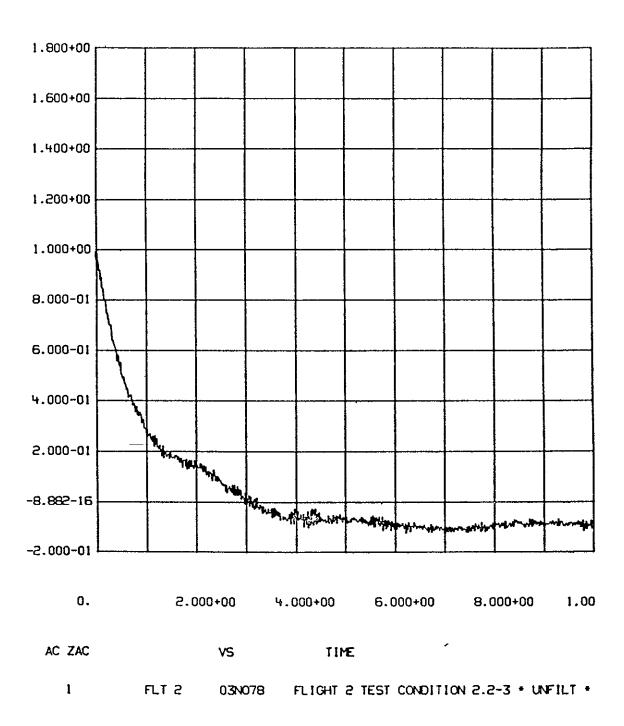
,





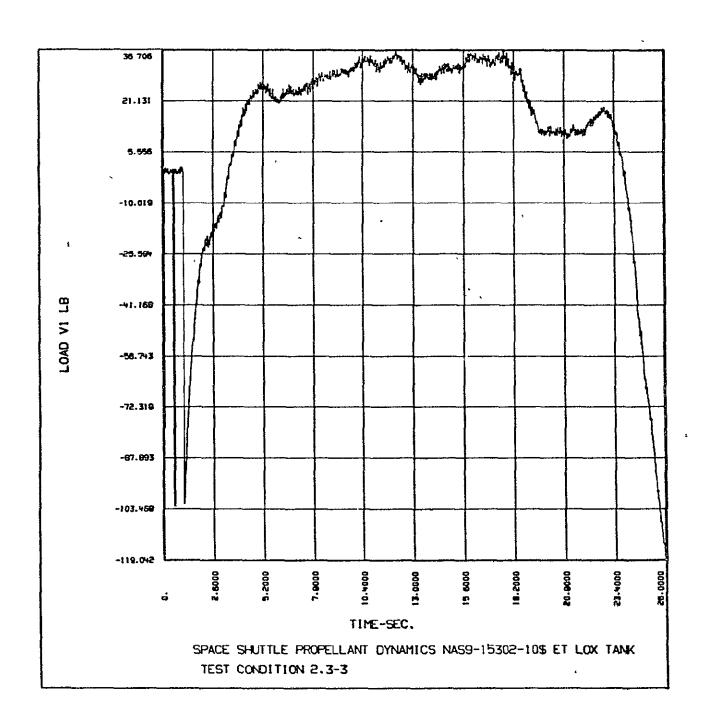


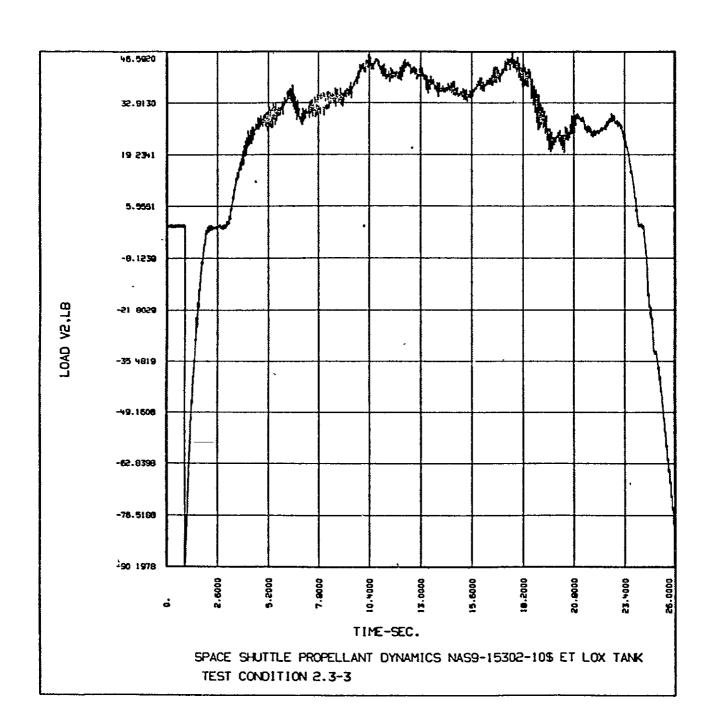


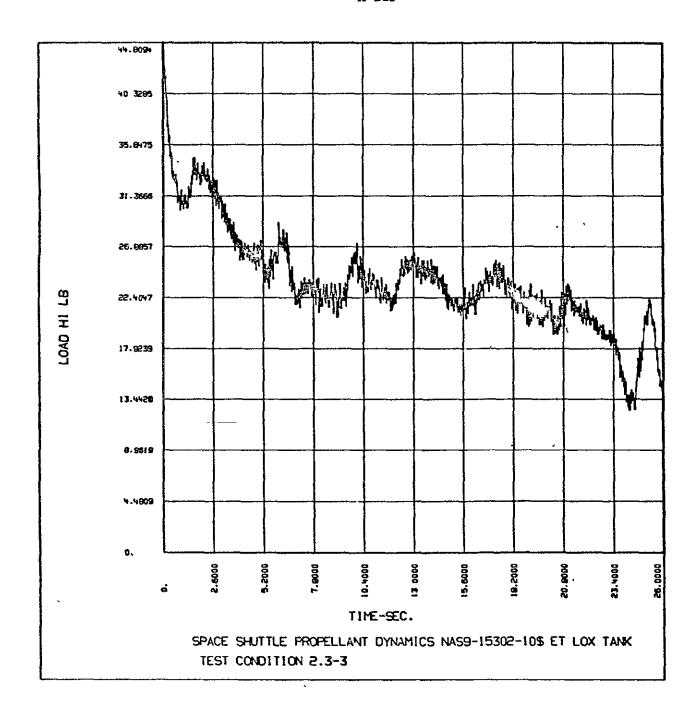


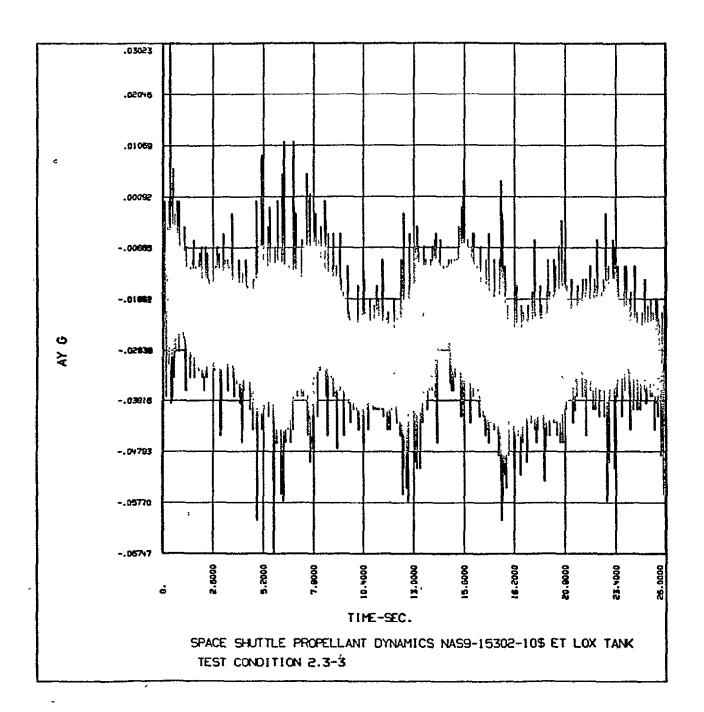
Test Data Condition 2.3-3

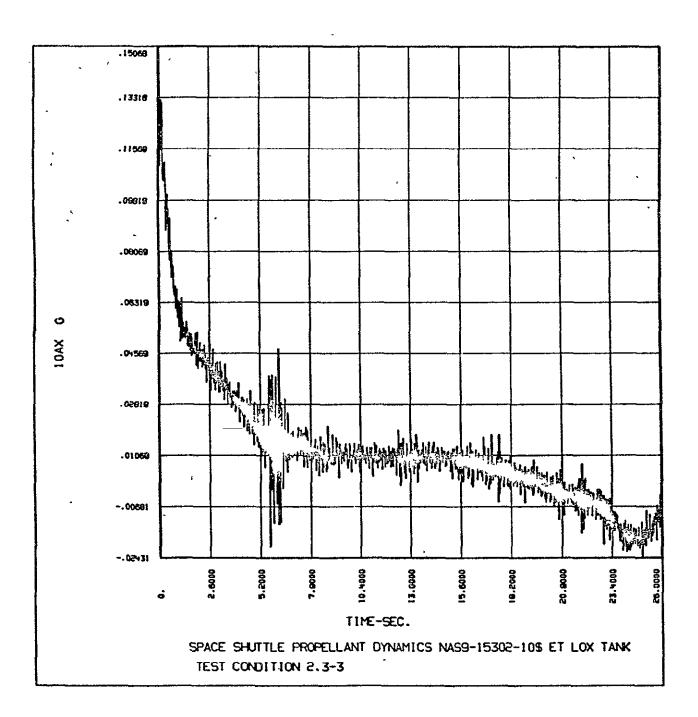
Baffles
Test Fluid -- FC 113
Orientation -- 13°
Fill Volume -- 10%
Target Acceleration -- 0.1 g

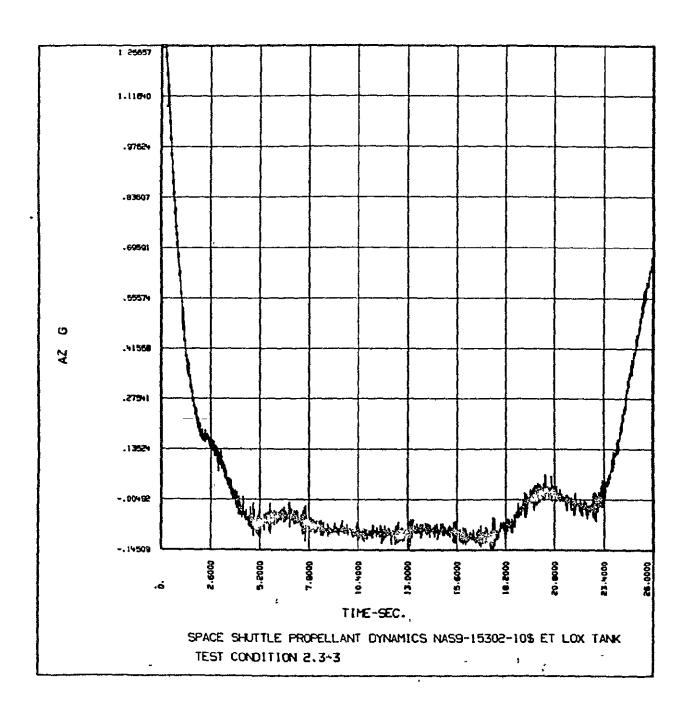




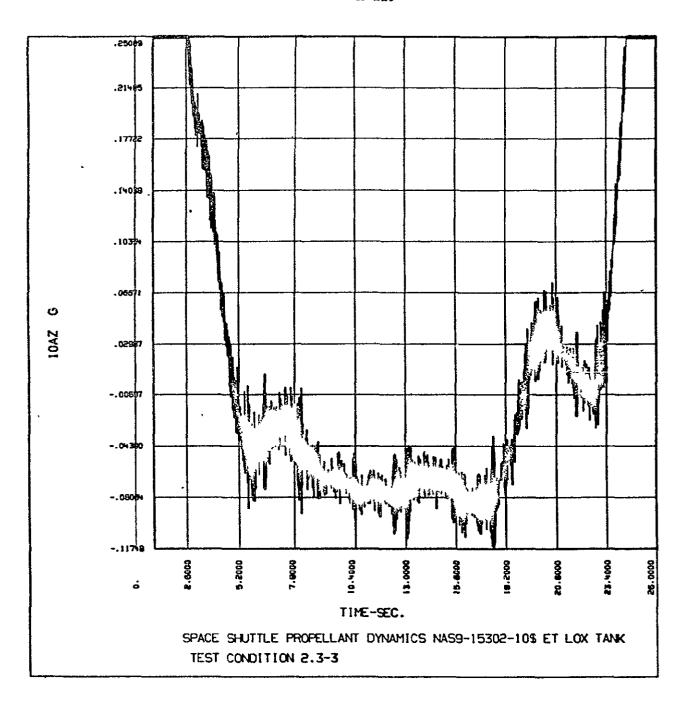


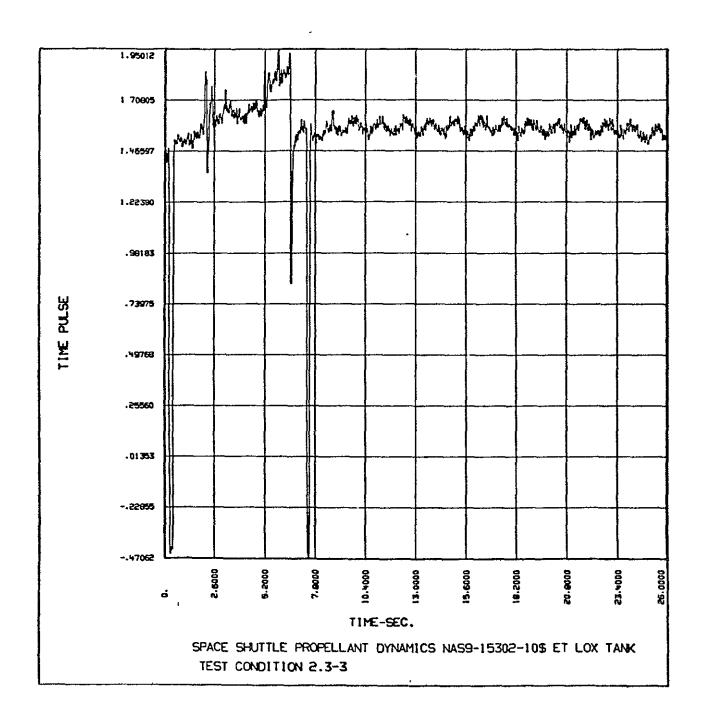




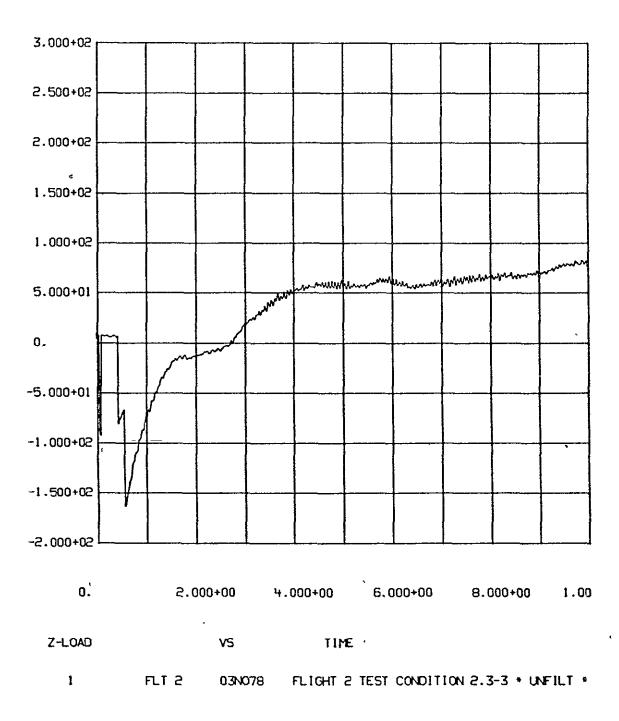


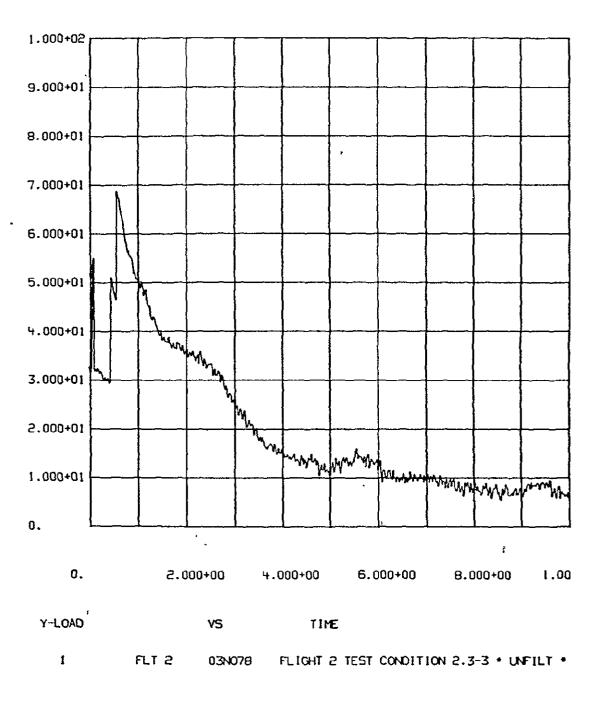
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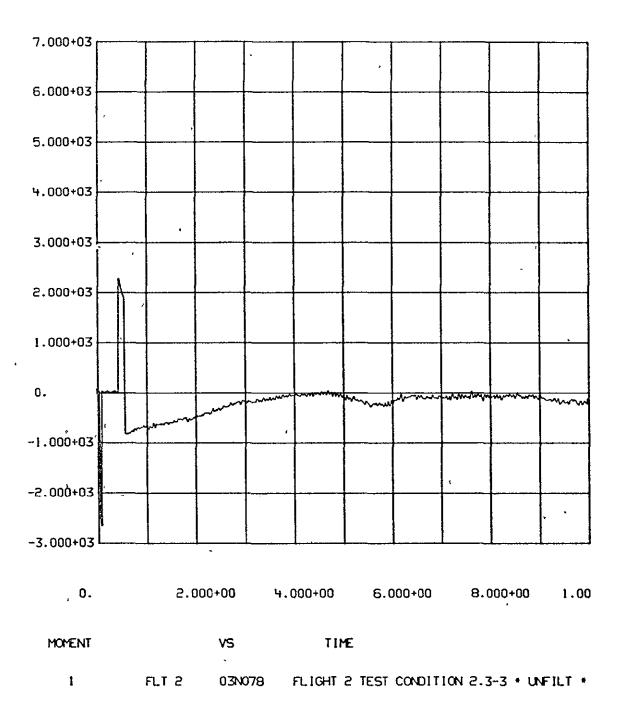


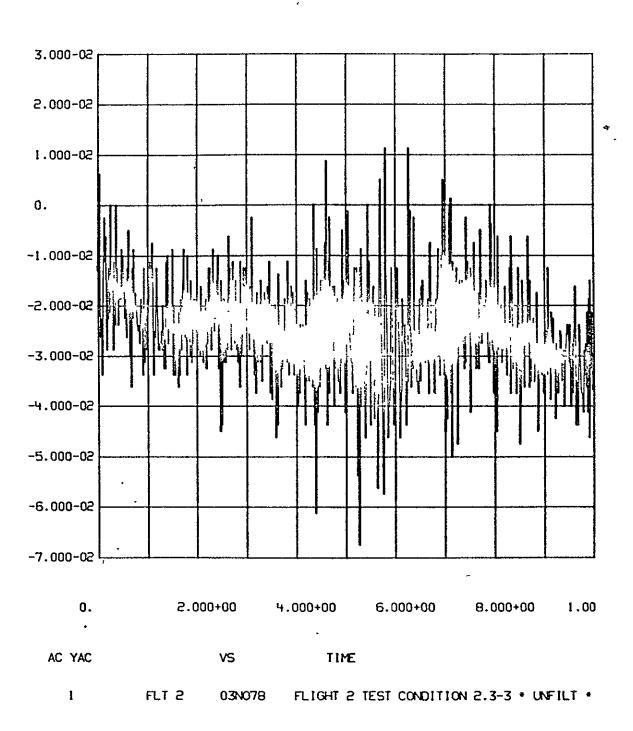


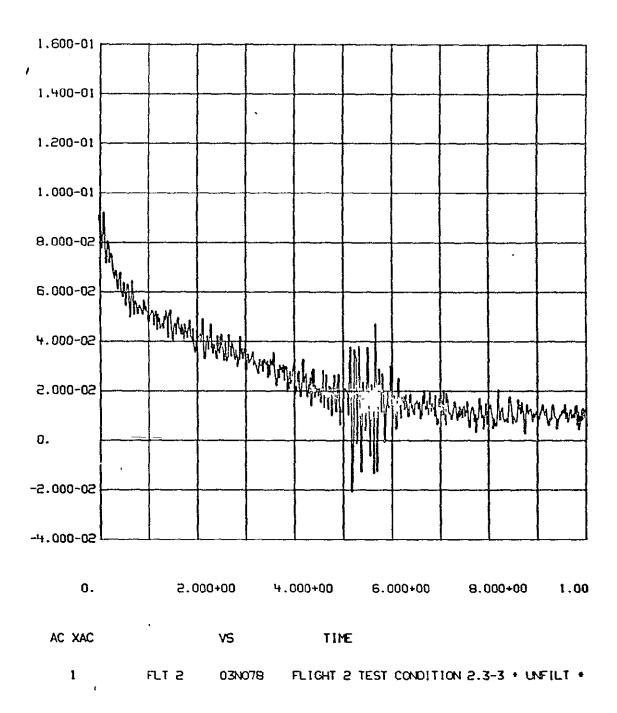


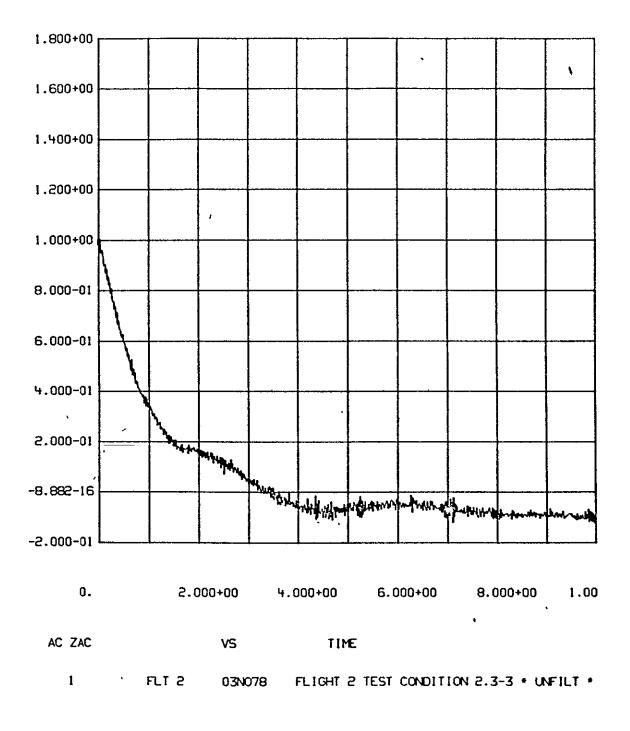






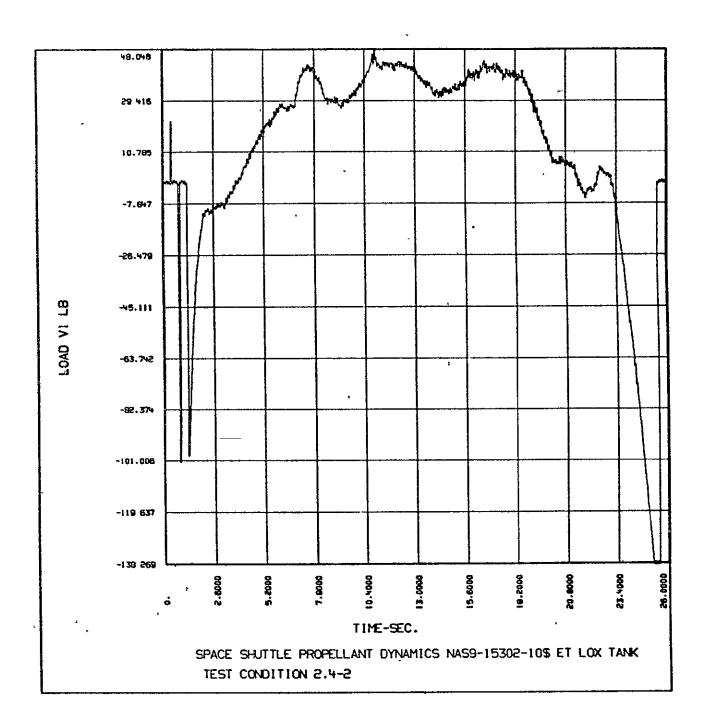


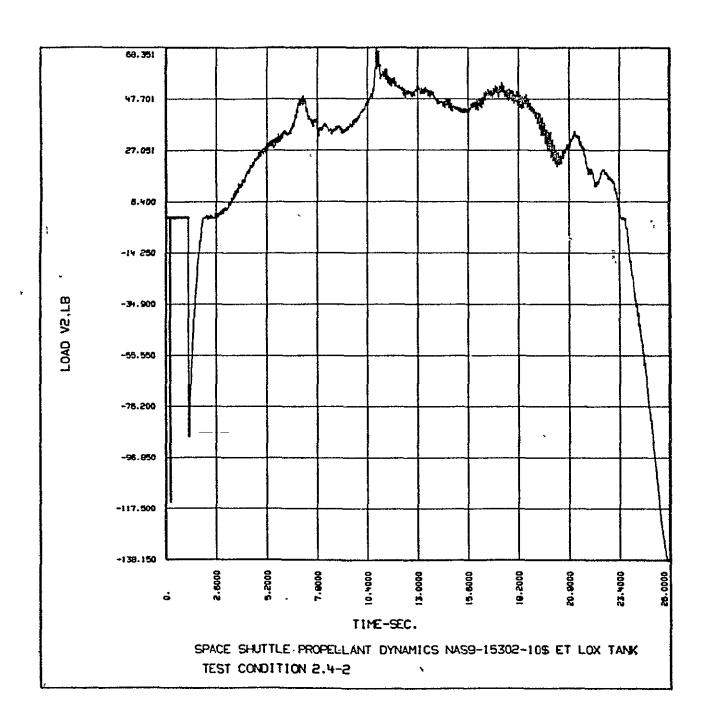


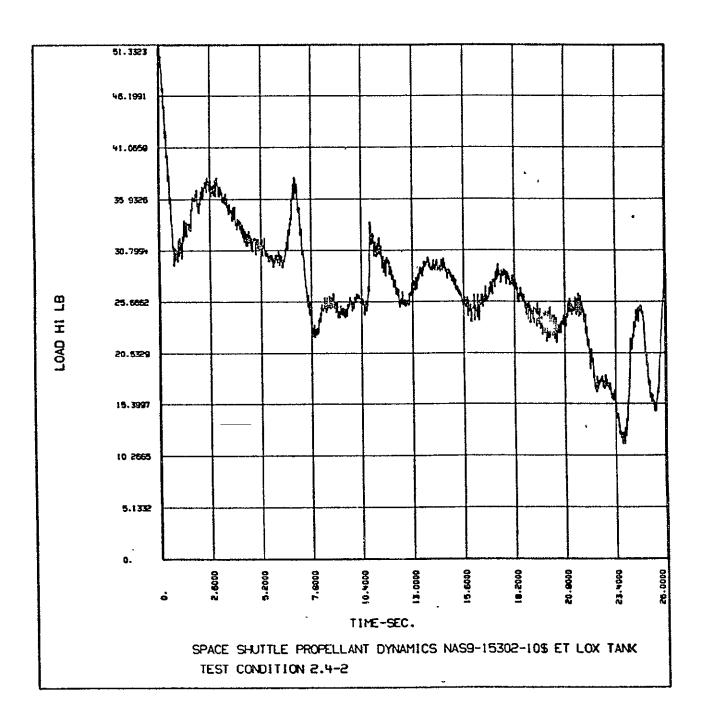


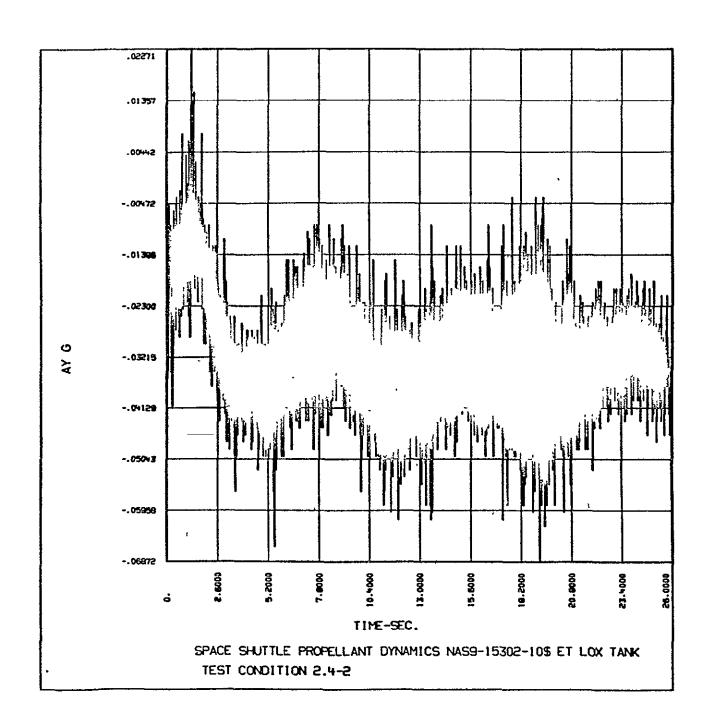
Test Data Condition 2.4-2

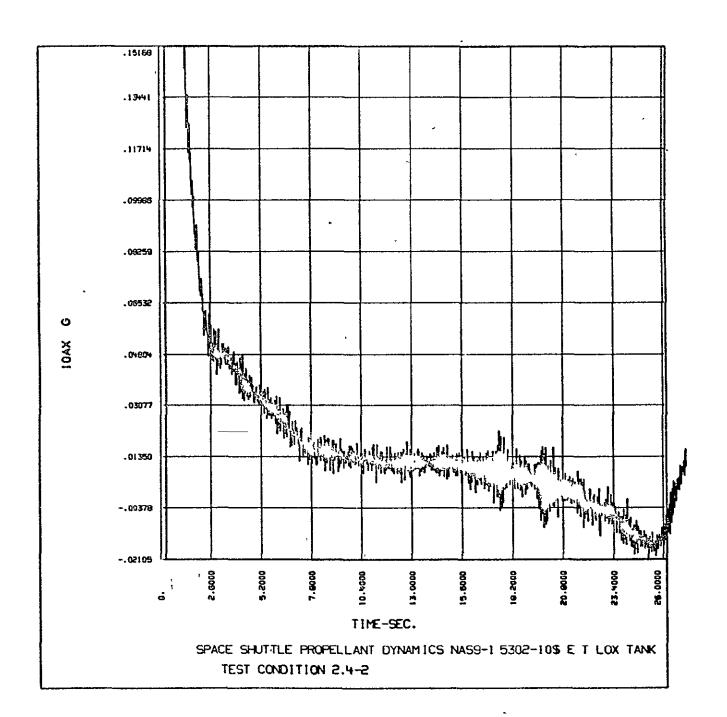
Baffles Test Fluid — FC 113 Orientation — 13° Fill Volume — 15% Target Acceleration—0.1 g

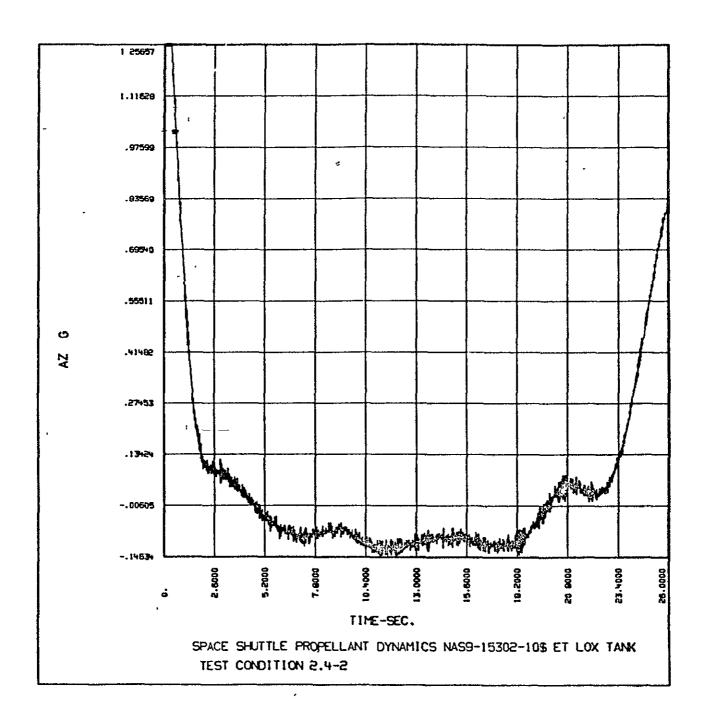


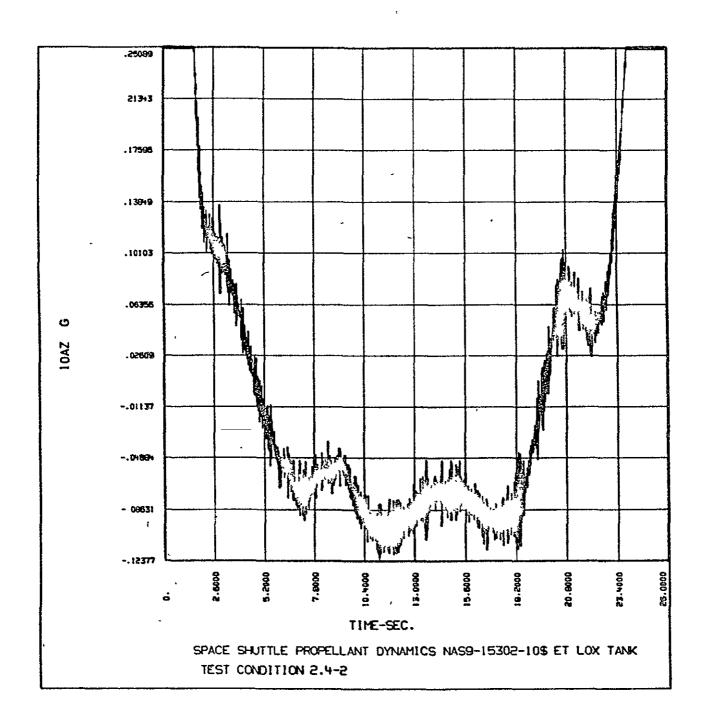


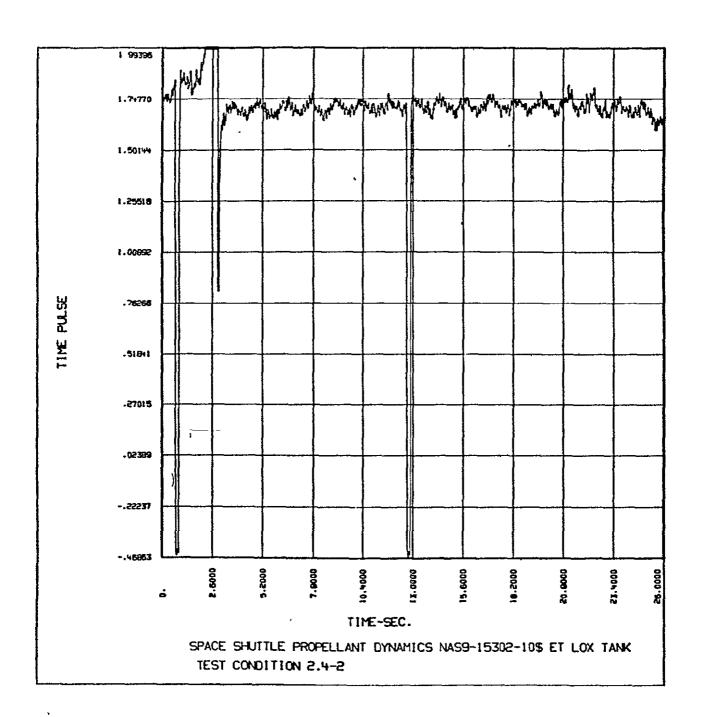


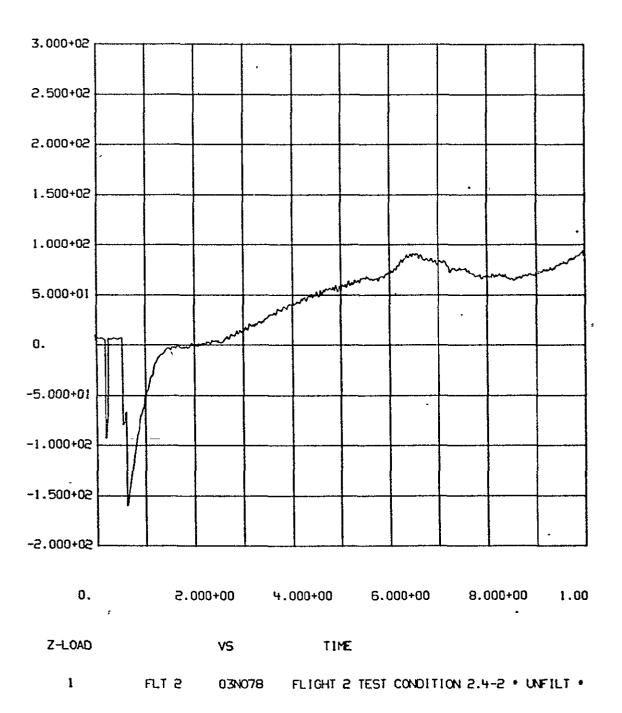




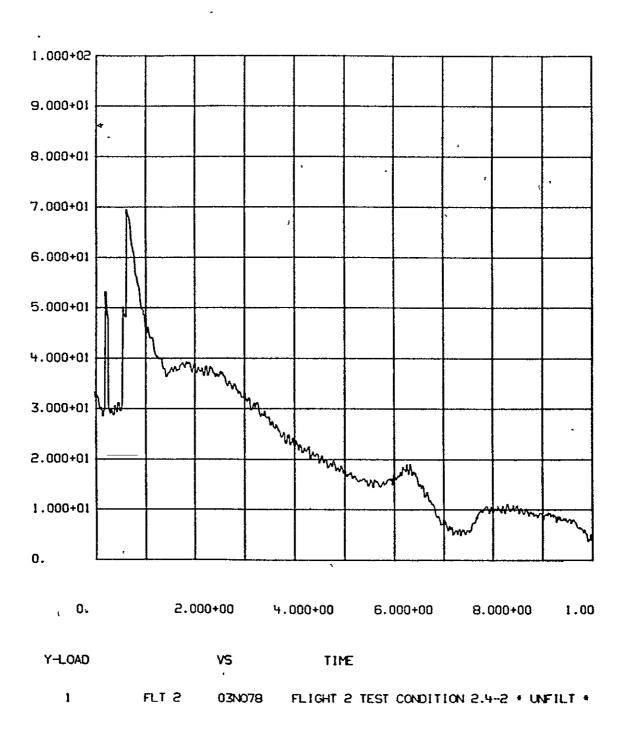


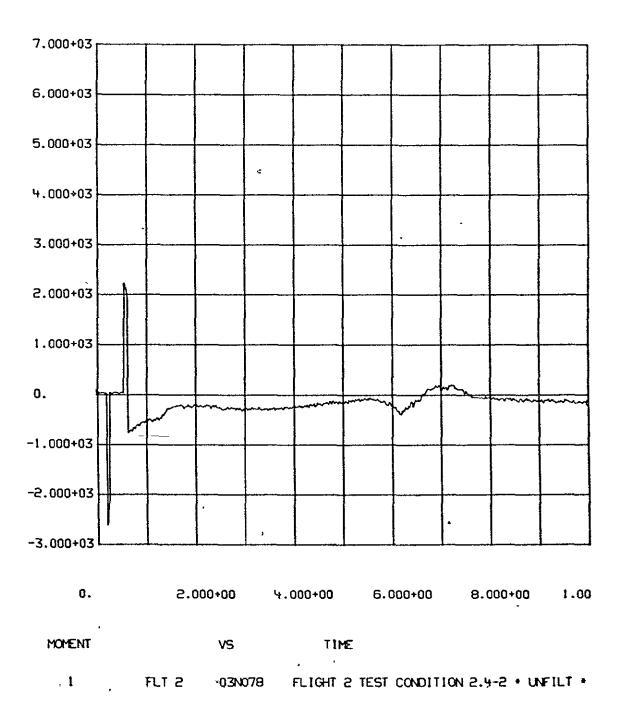


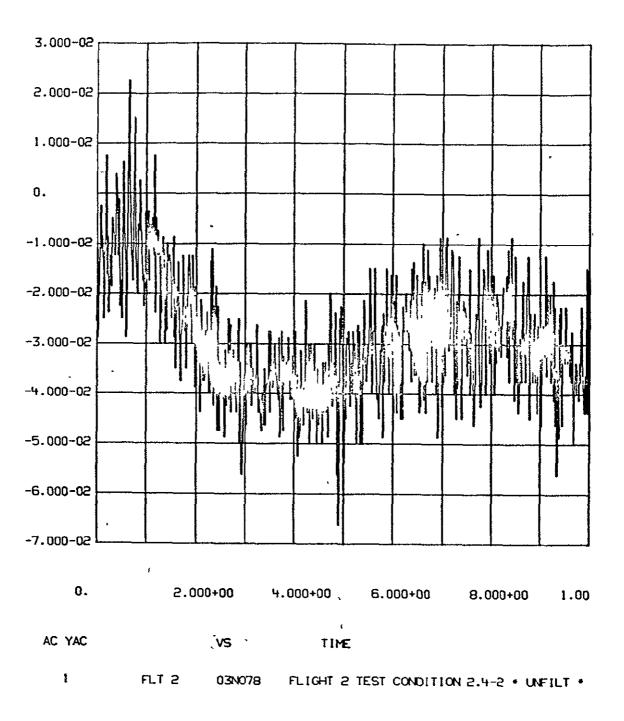


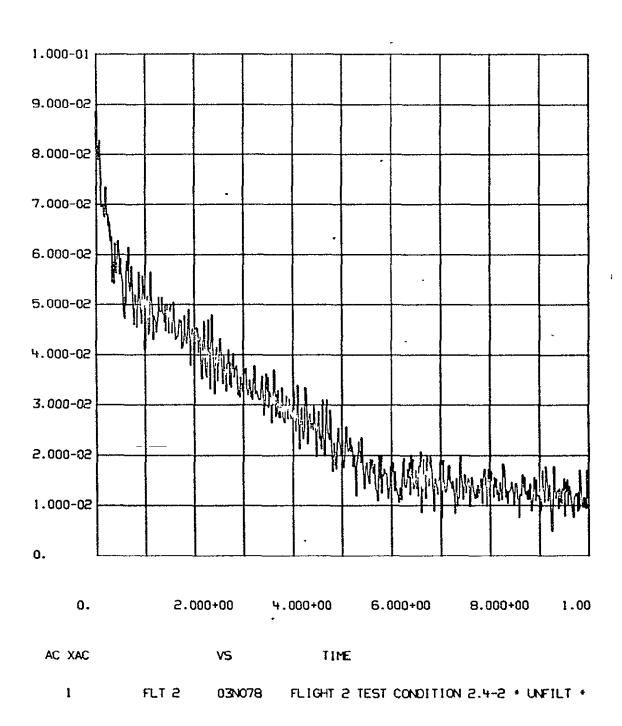


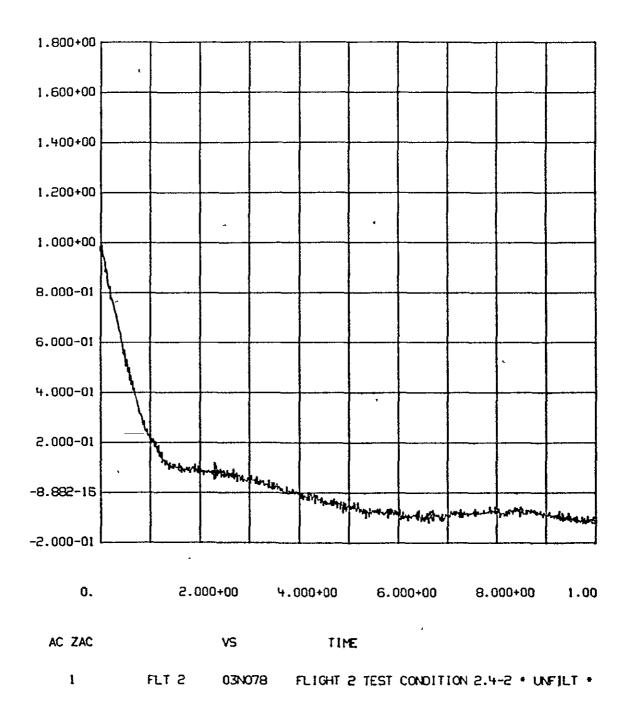
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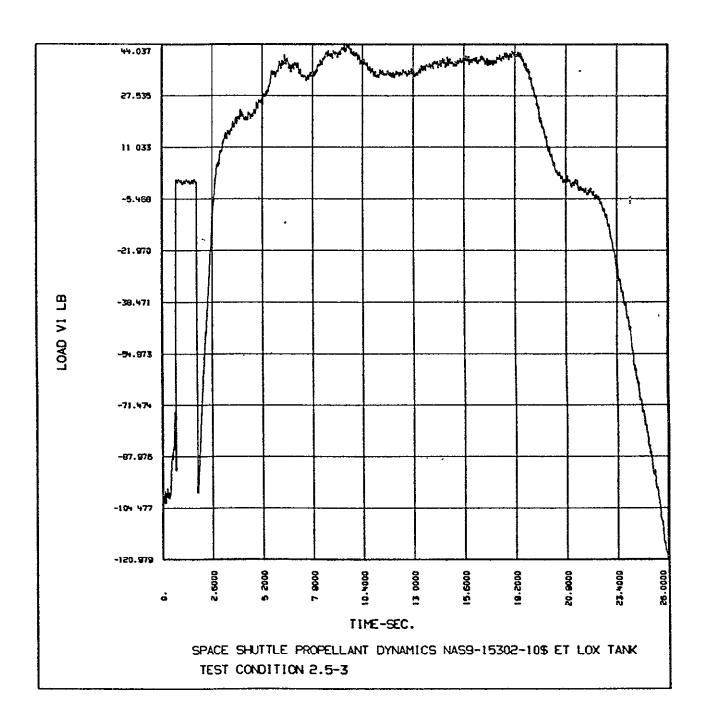


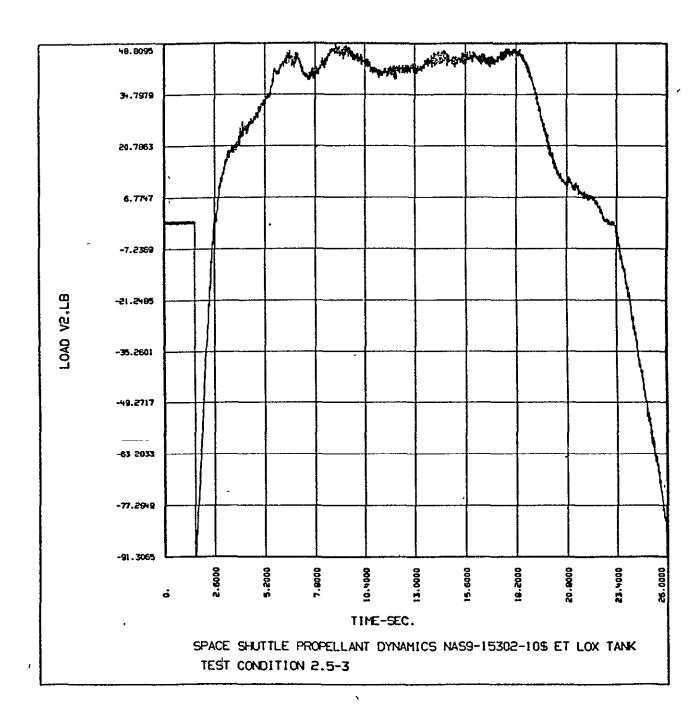


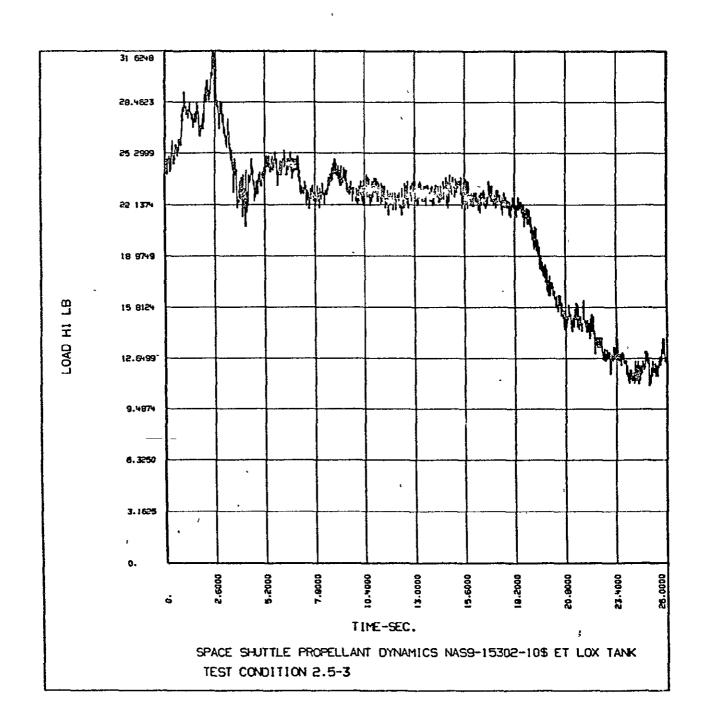


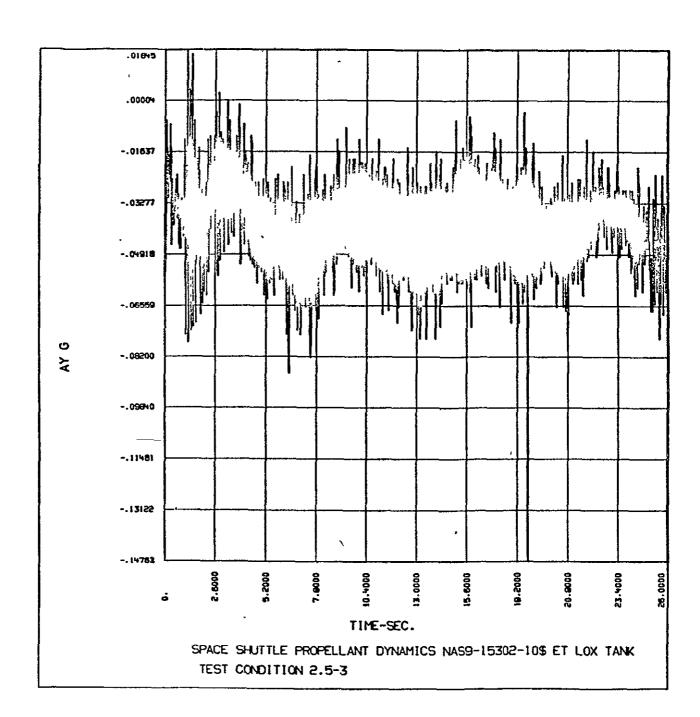
Test Data Condition 2.5-3

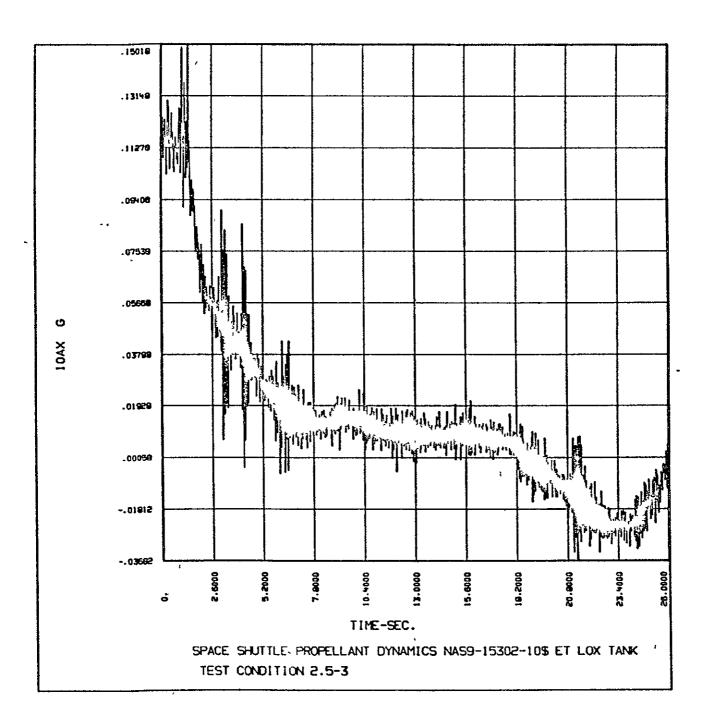
Baffles
Test Fluid — FC 113
Orientation — 13°
Fill Volume — 1%
Target Acceleration—0 2 g



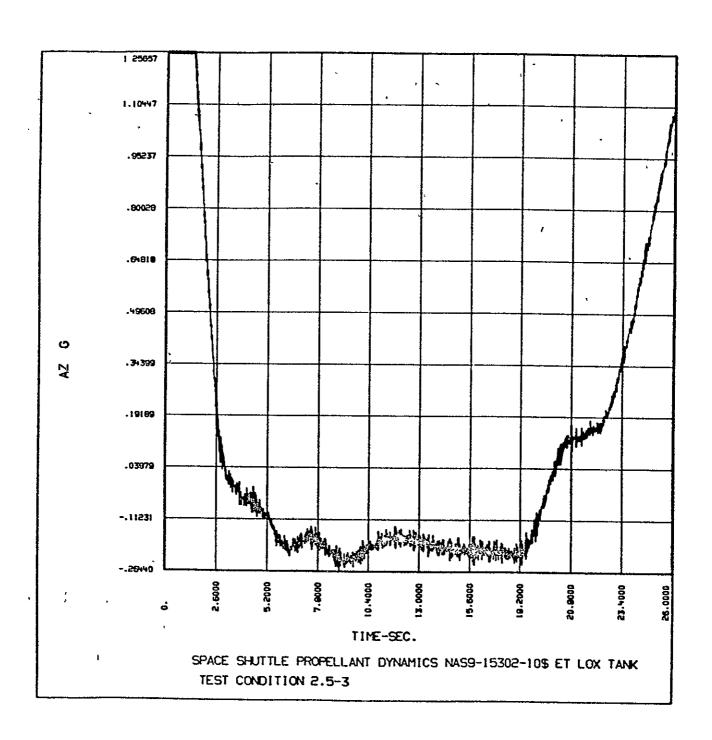




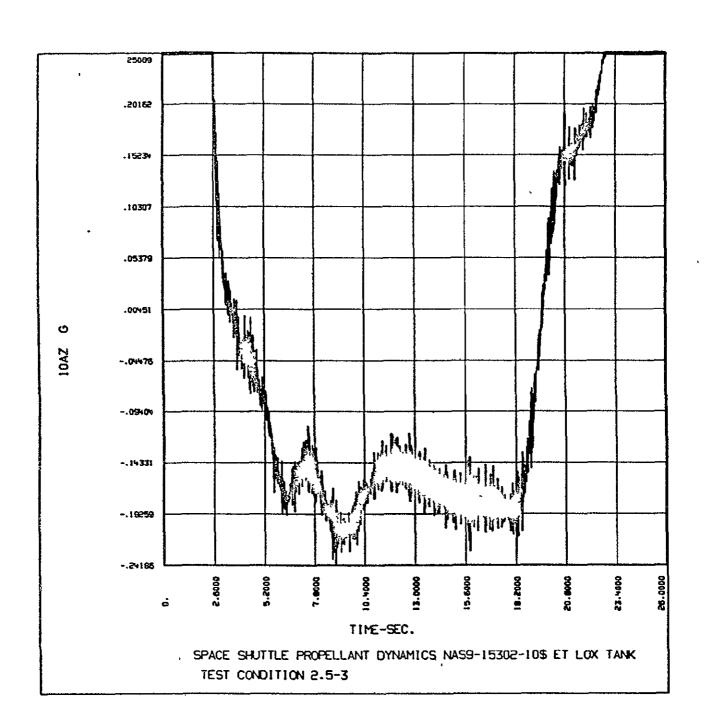


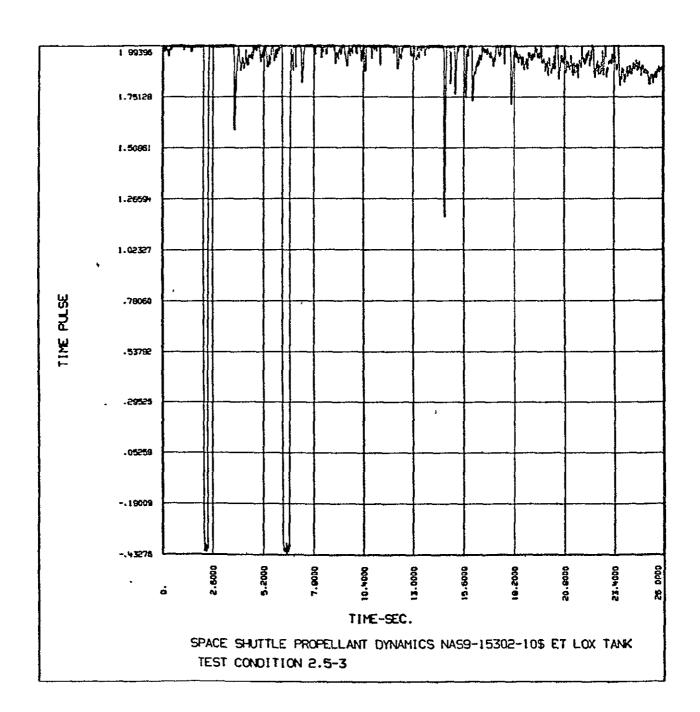


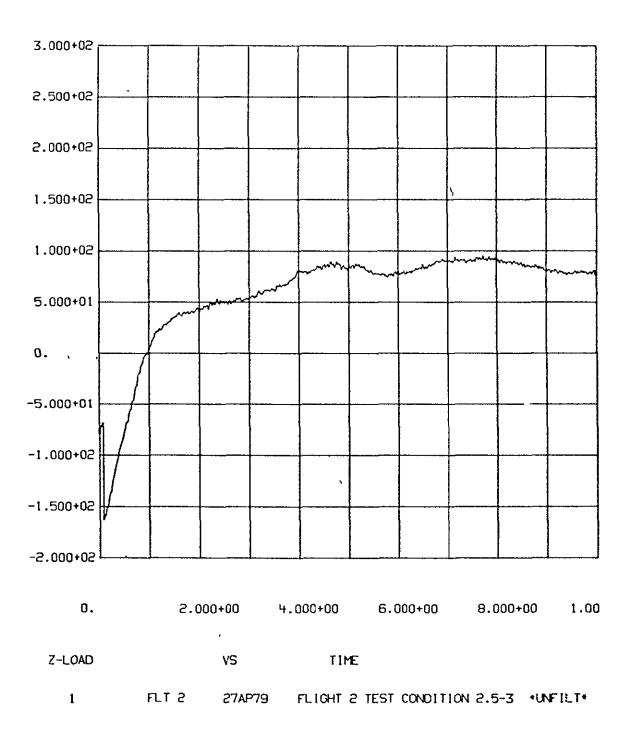
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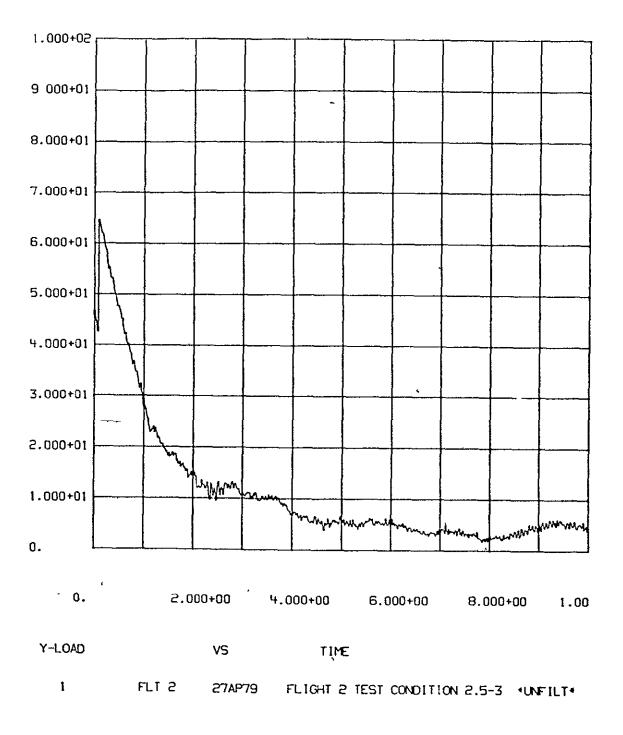


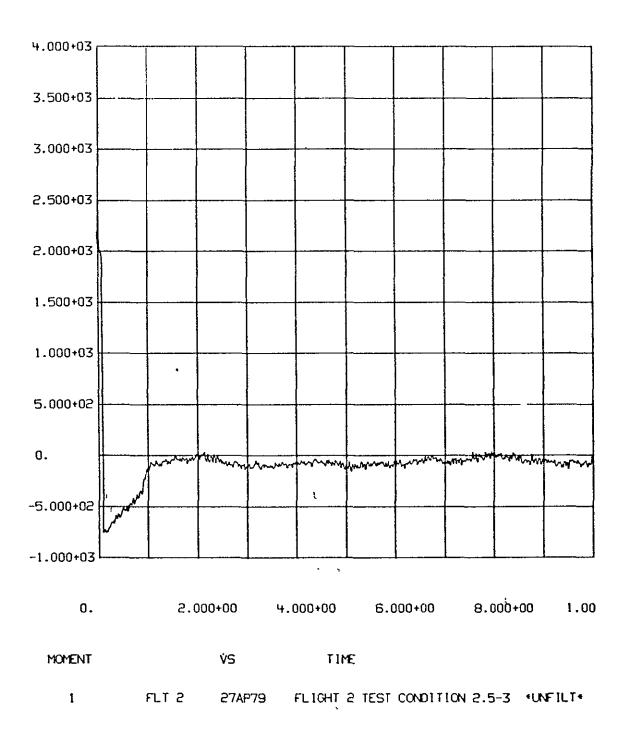
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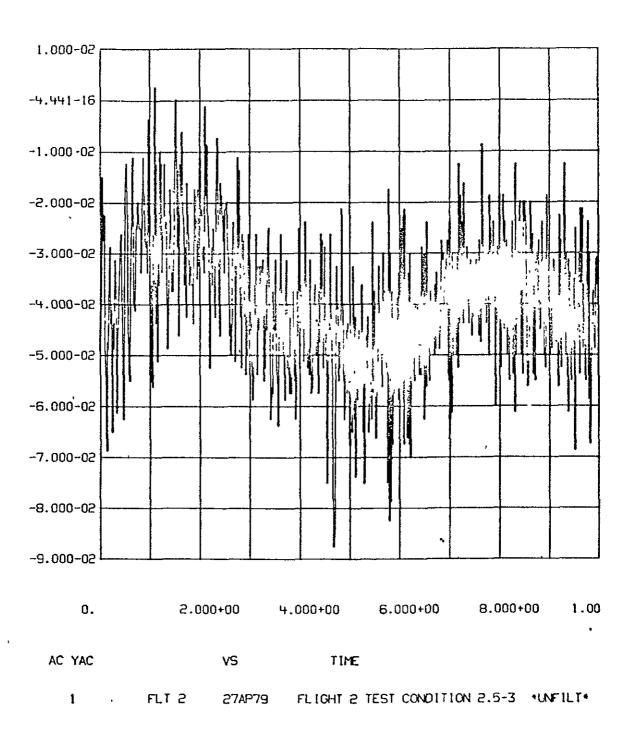




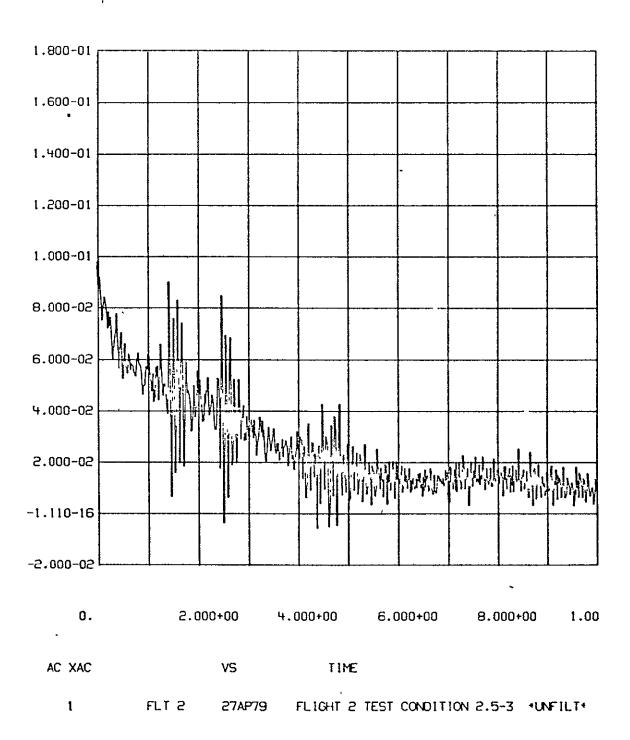


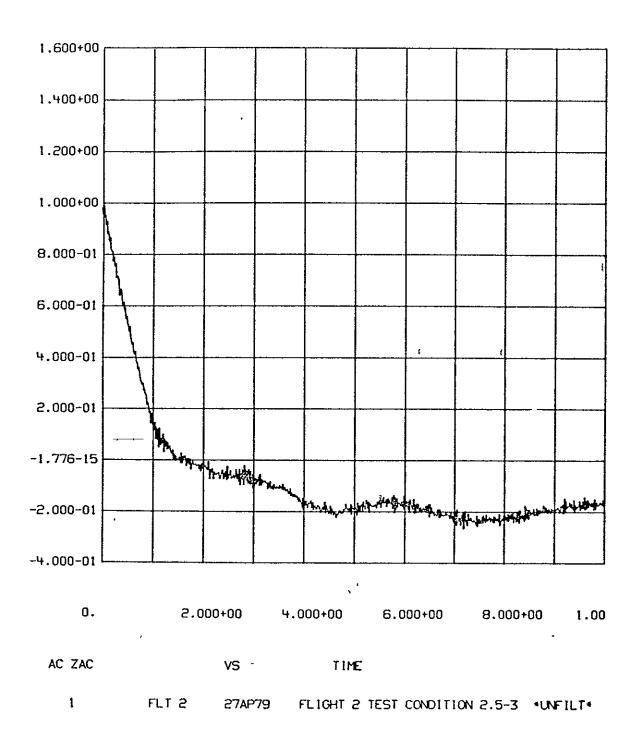






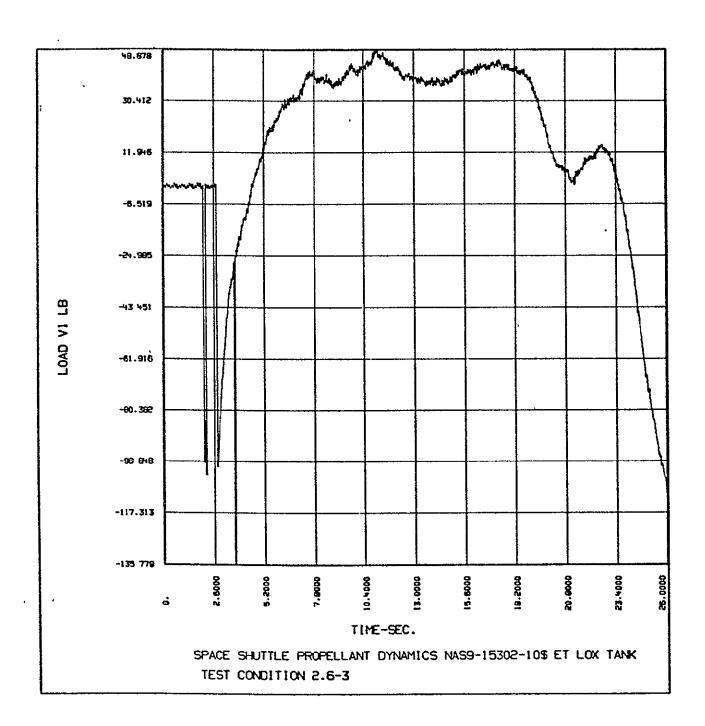
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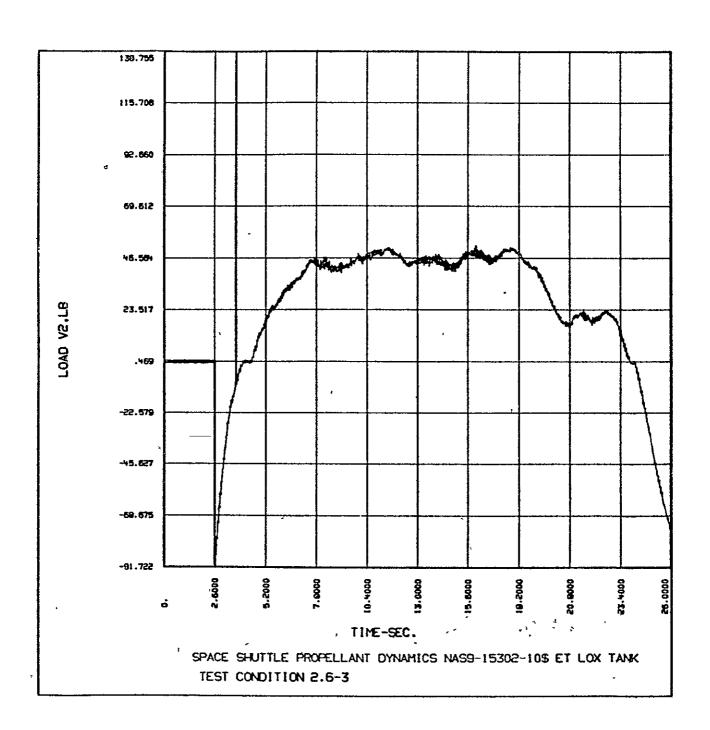


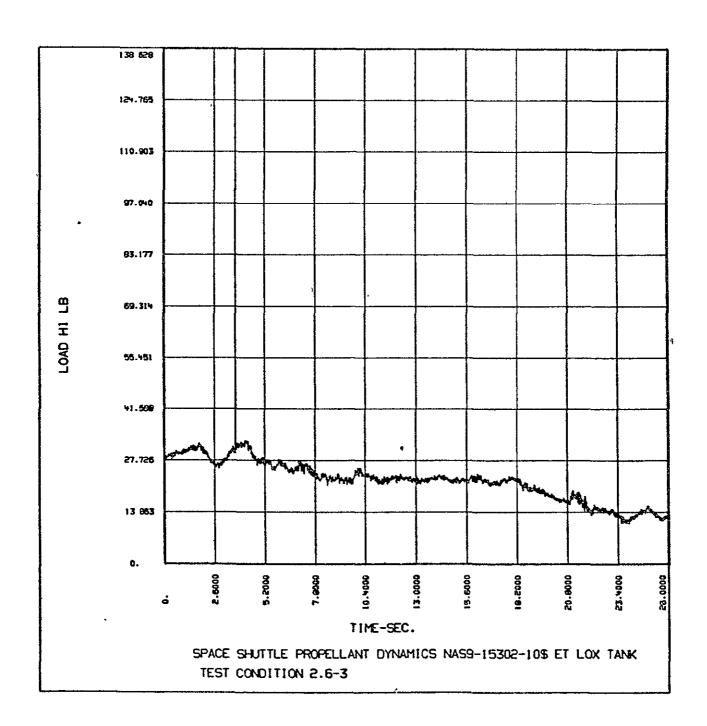


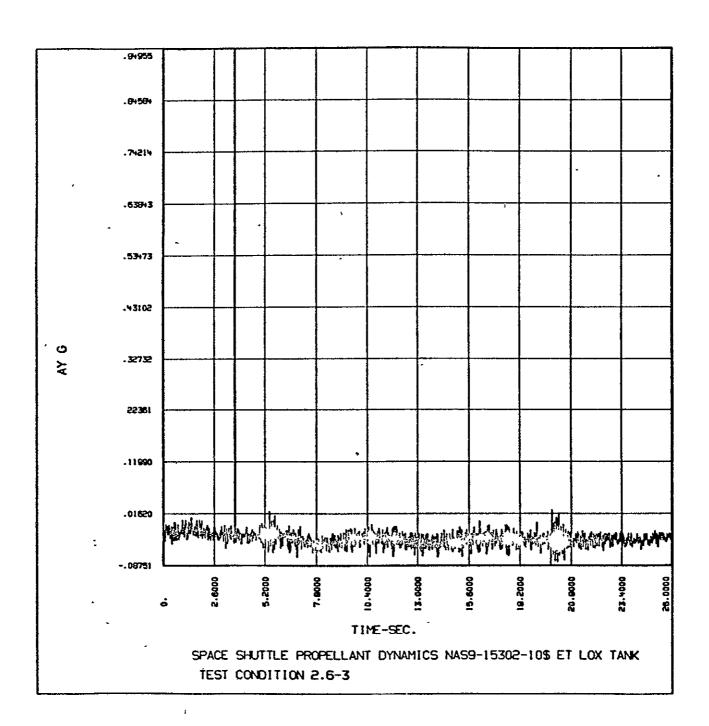
Test Data Condition 2.6-3

Baffles
Test Fluid — FC 113
Orientation — 13°
Fill Volume — 3%
Target Acceleration—0.2 g



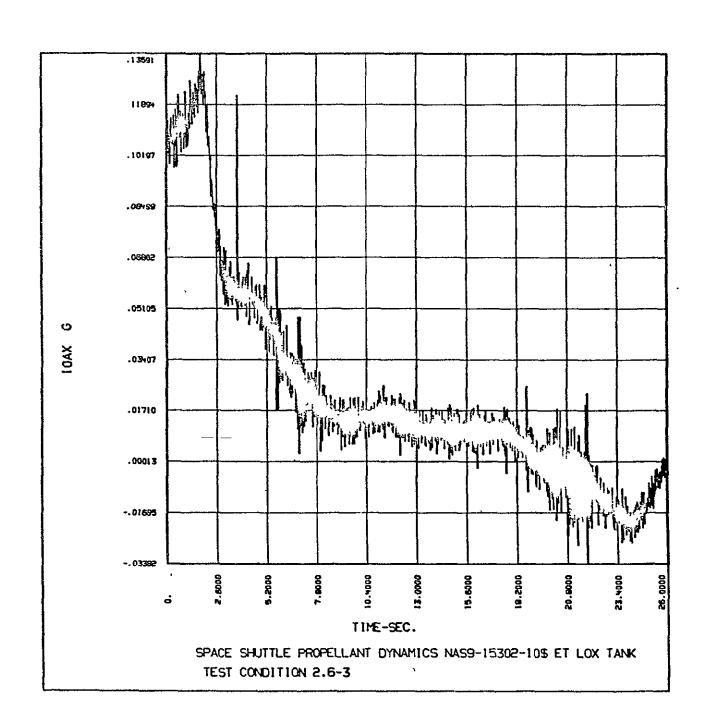






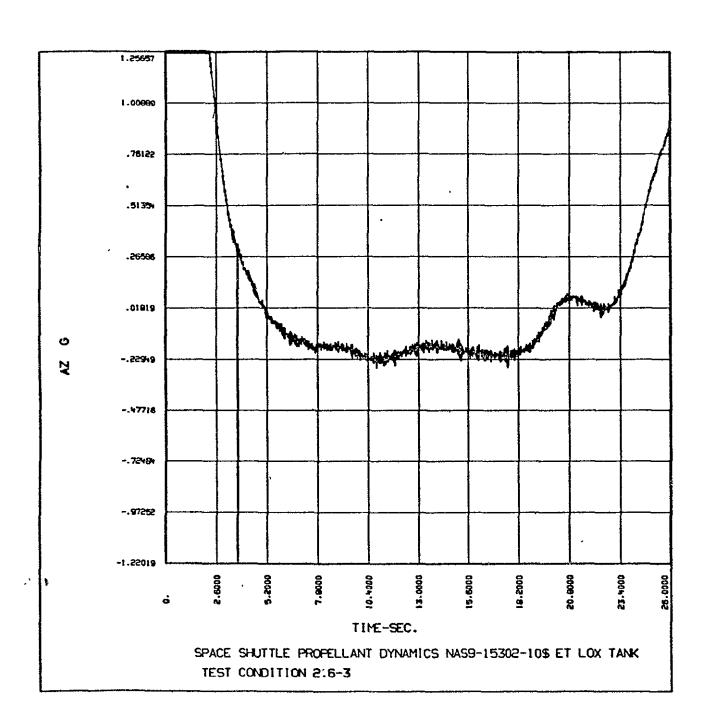
(NO/DATA)

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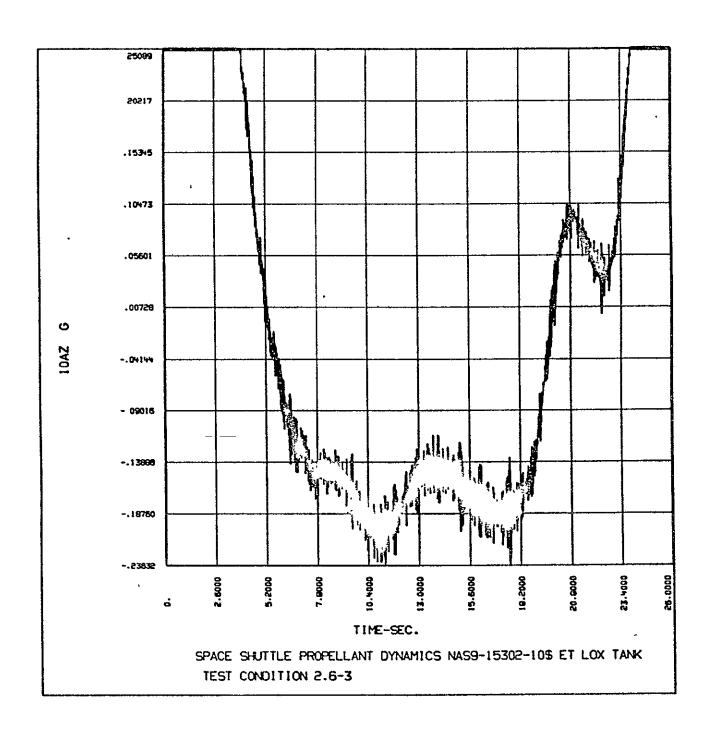


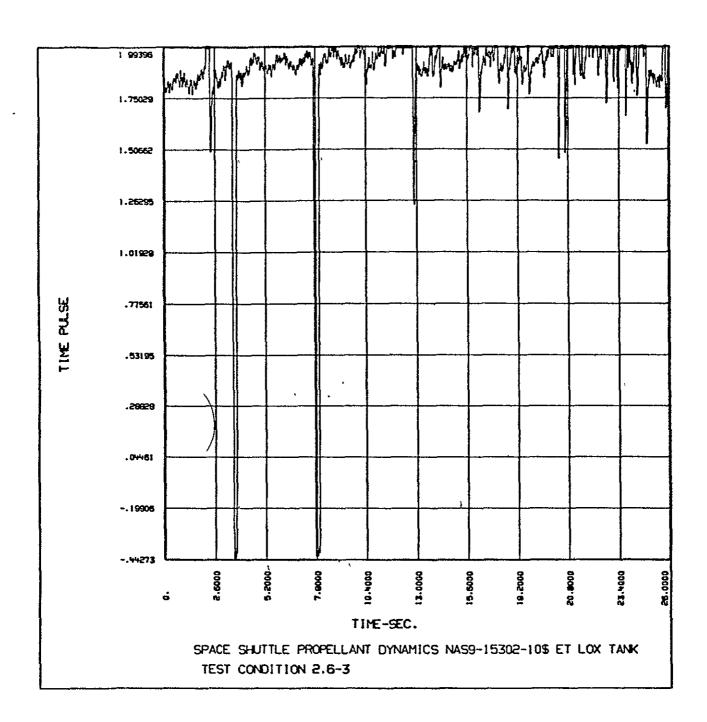
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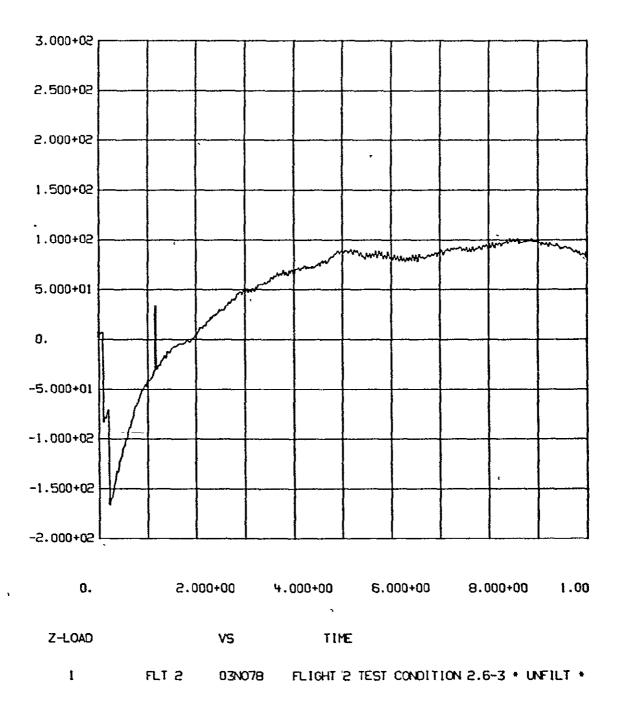


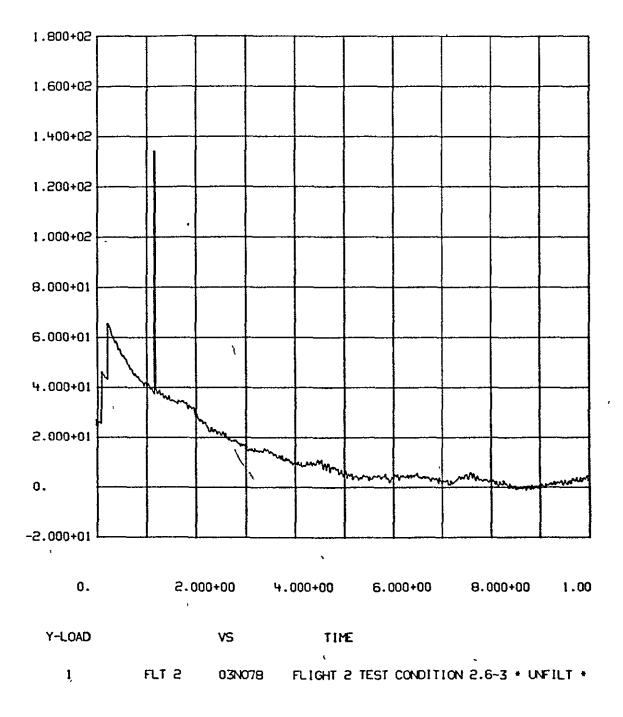


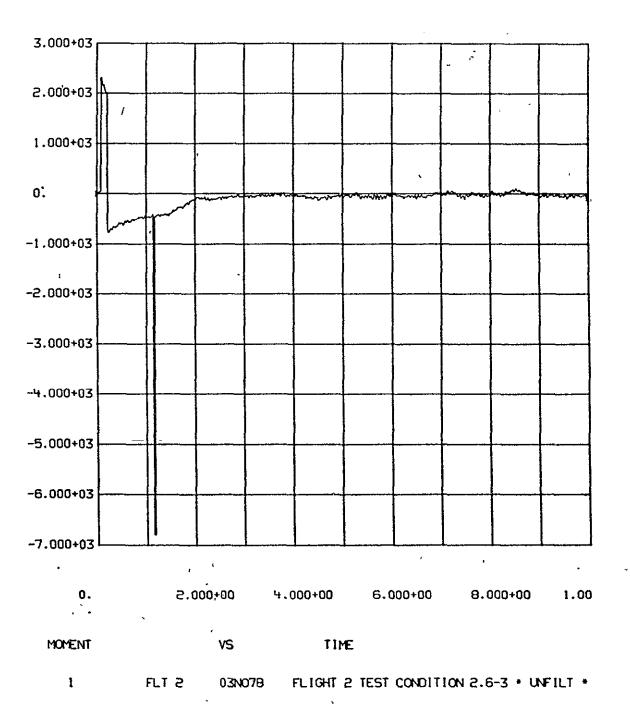
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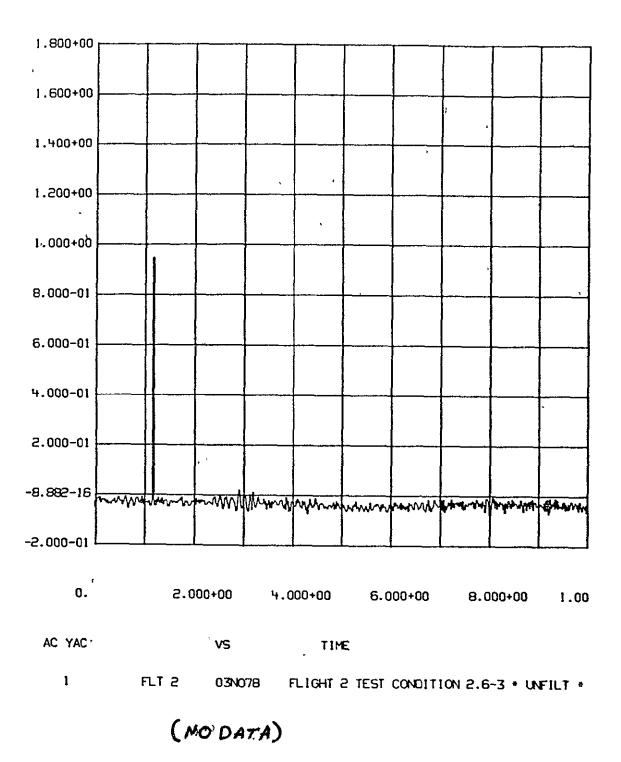


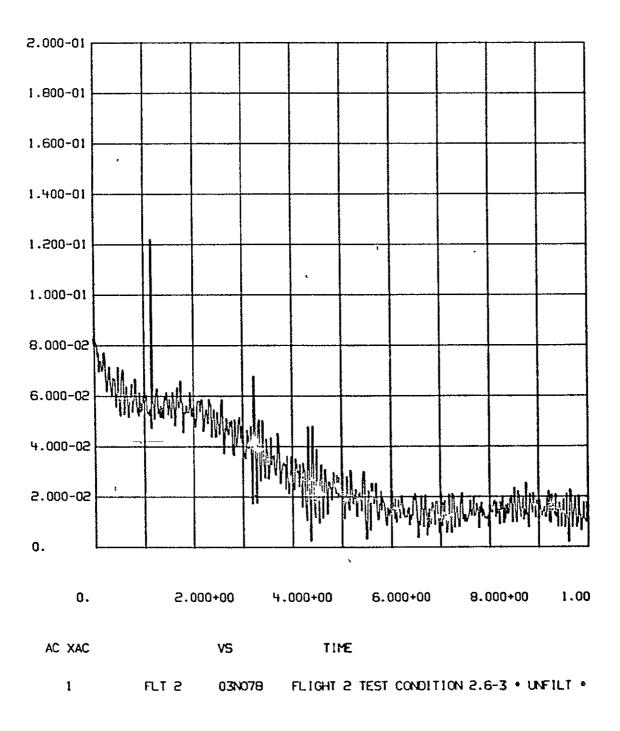


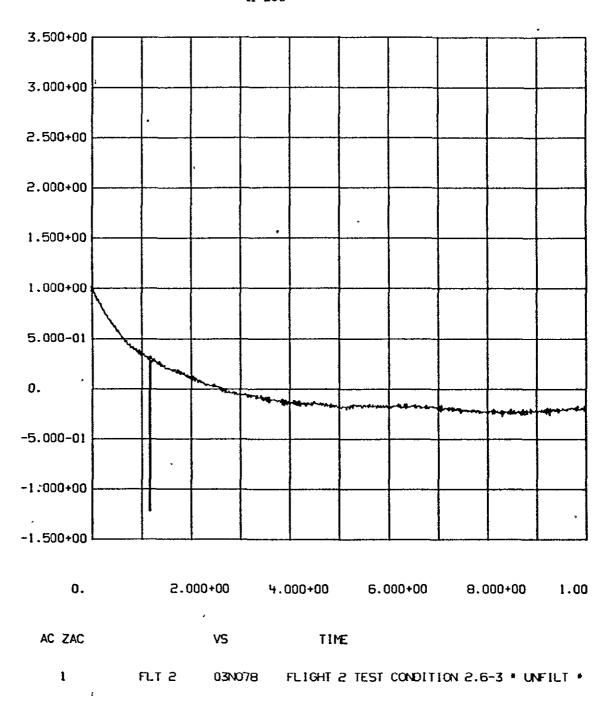






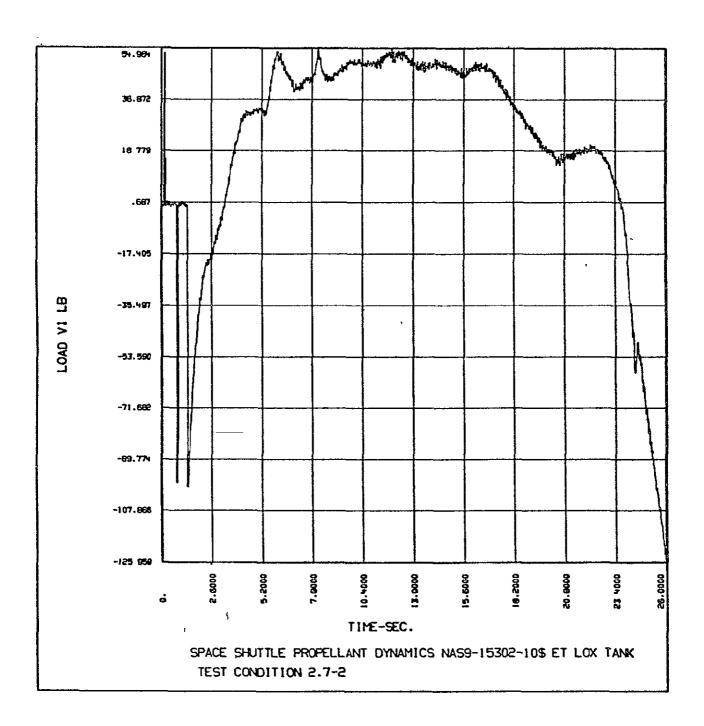


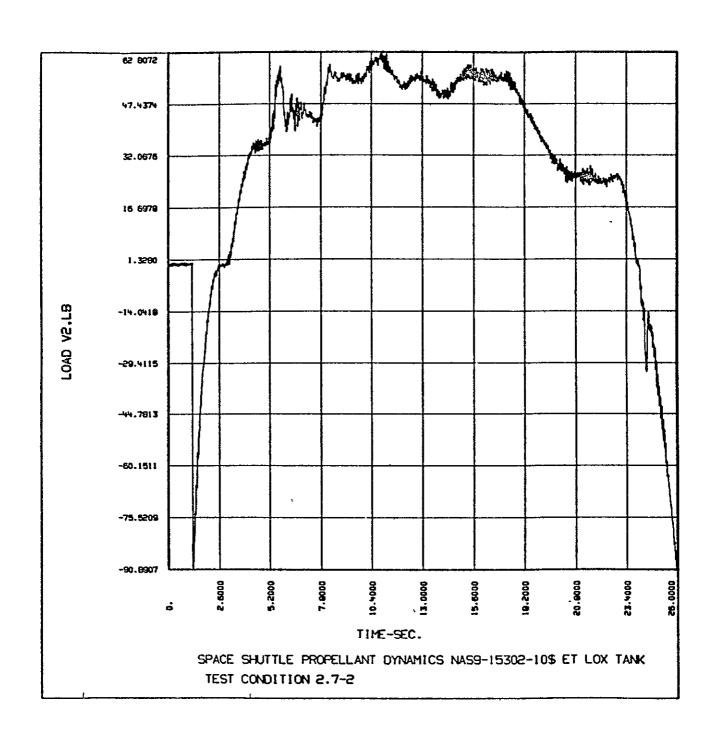


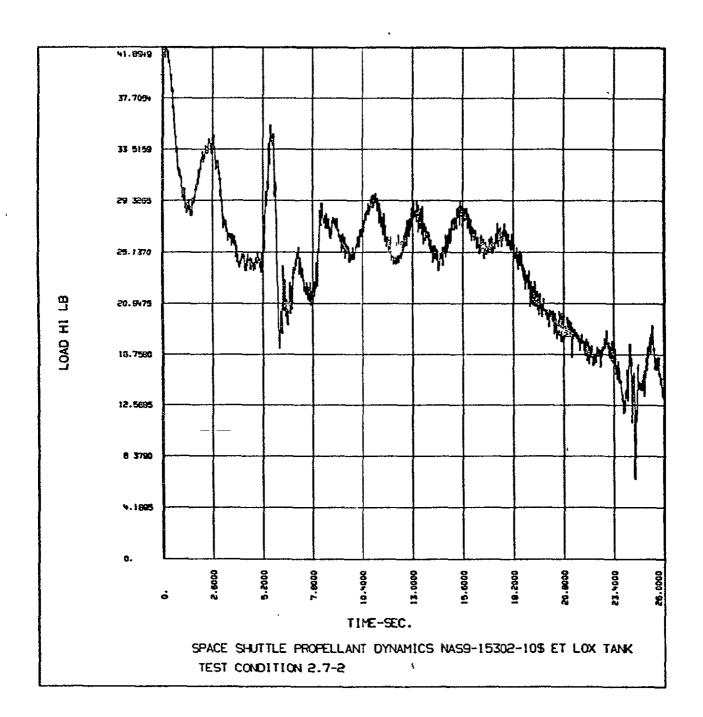


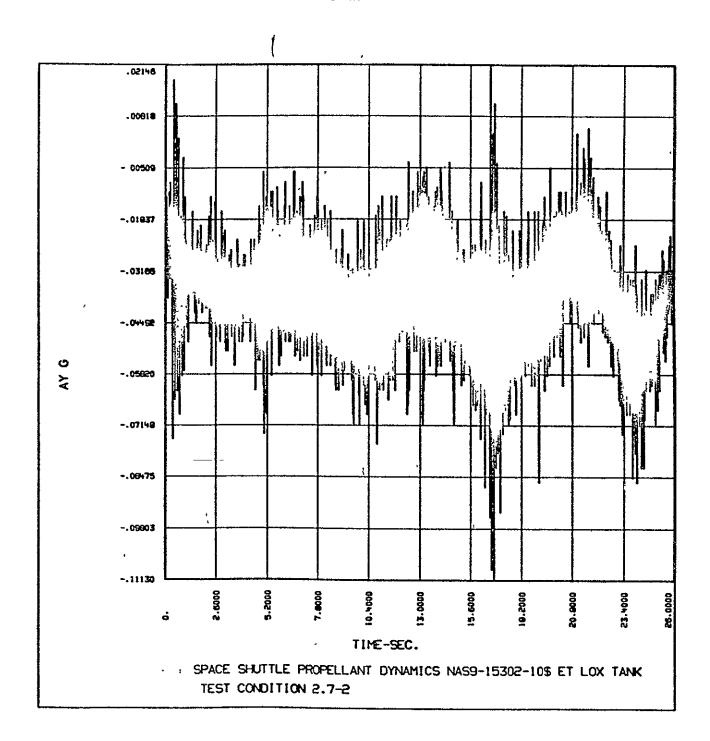
Test Data Condition 2.7-2

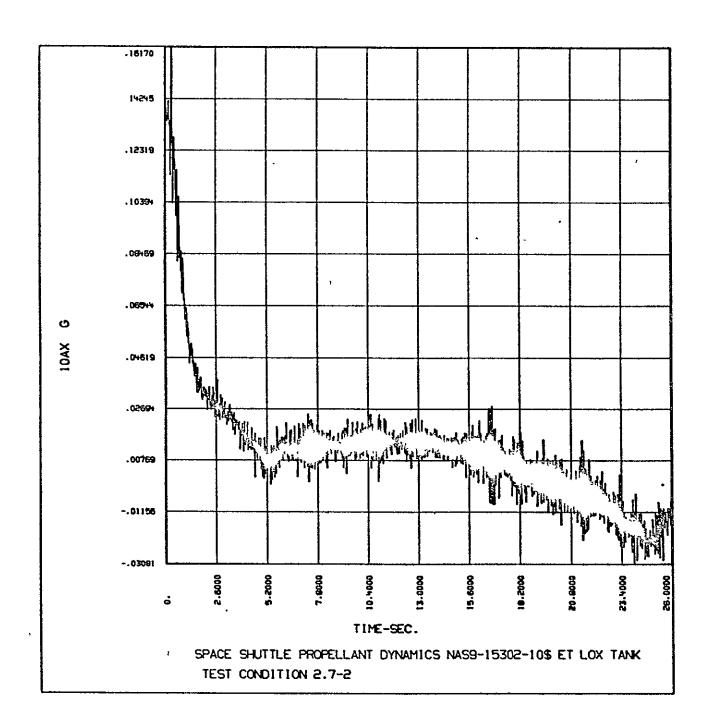
Baffles
Test Fluid — FC 113
Orientation — 13°
Fill Volume — 10%
Target Acceleration—0.2 g

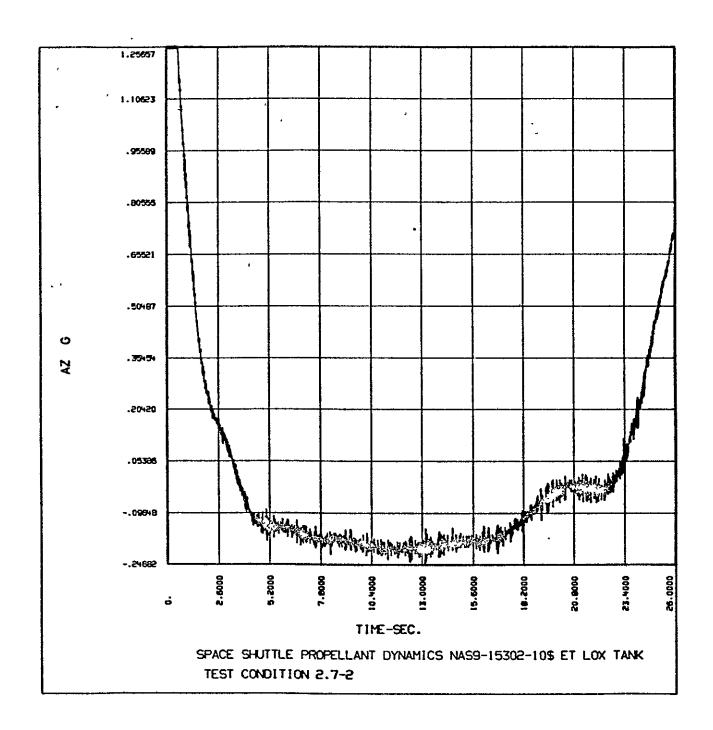


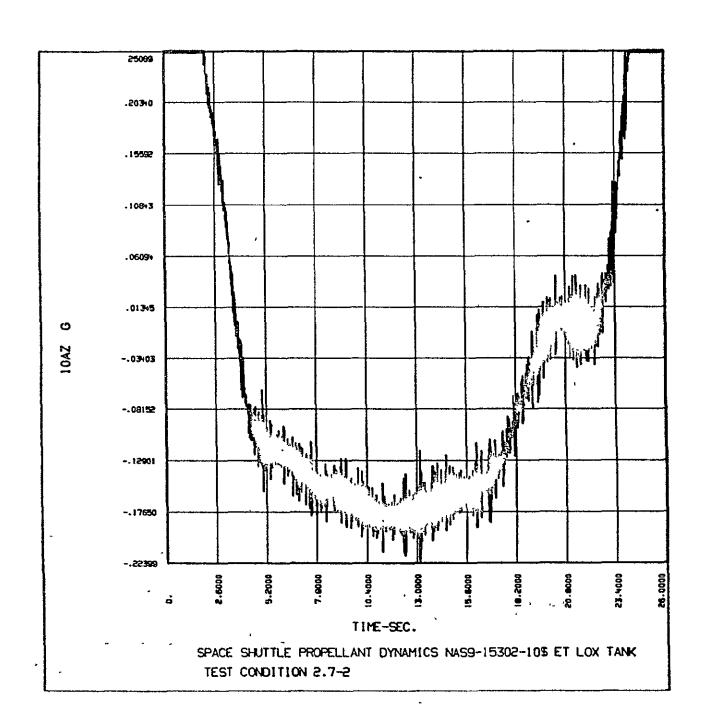


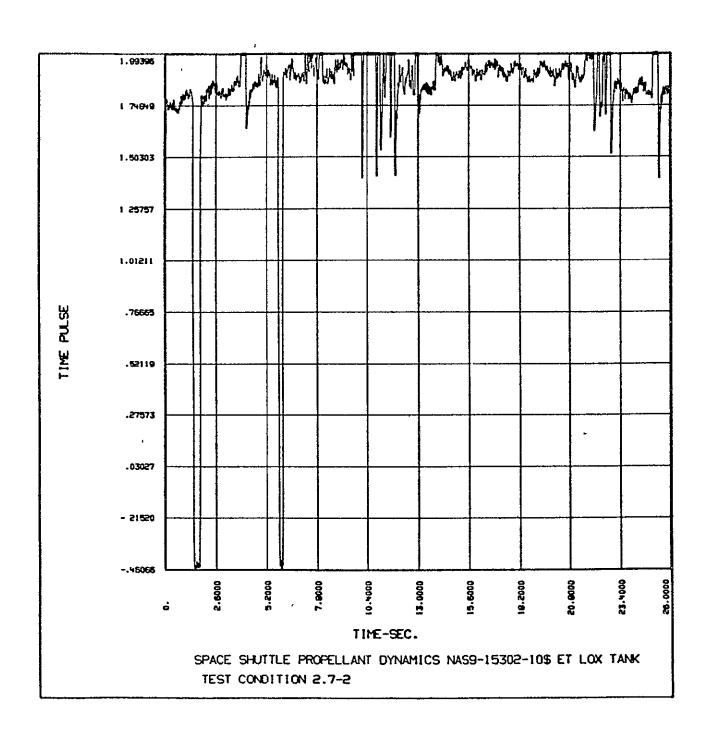


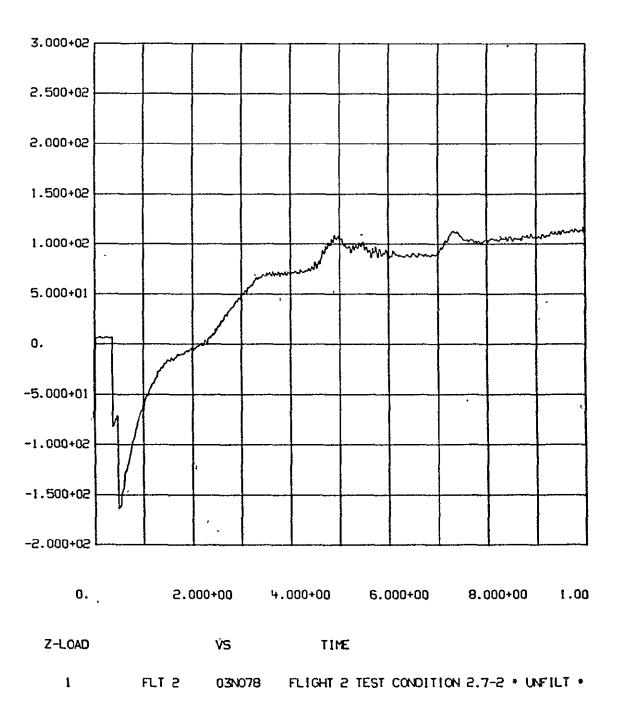


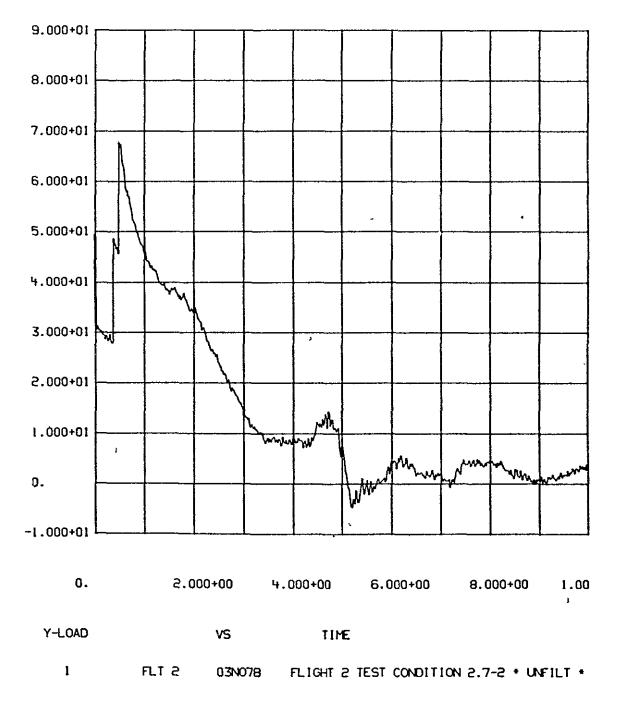


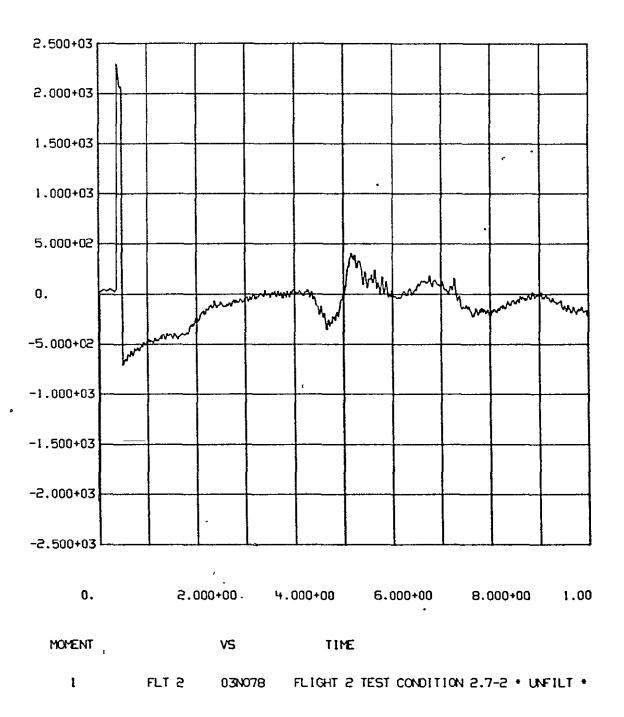


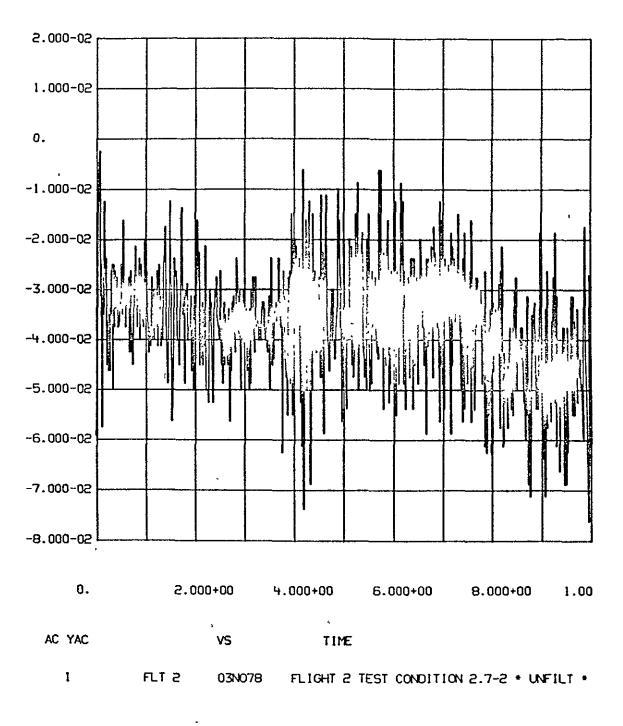


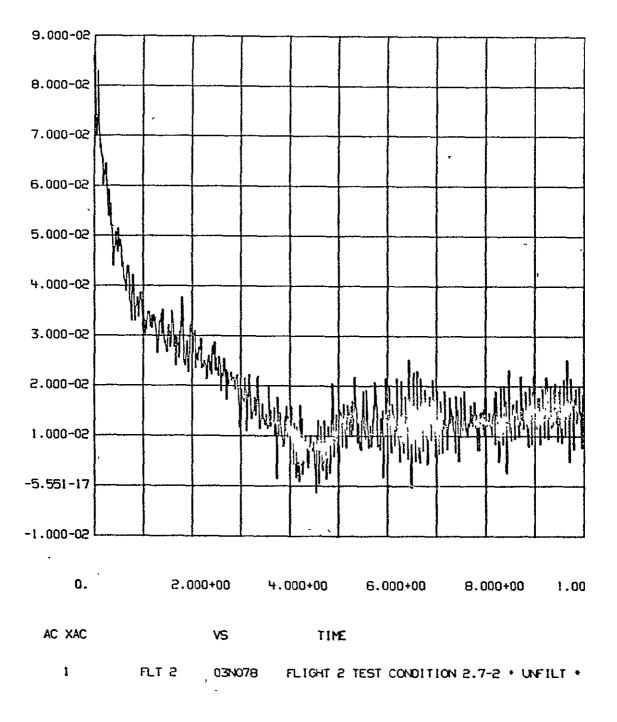


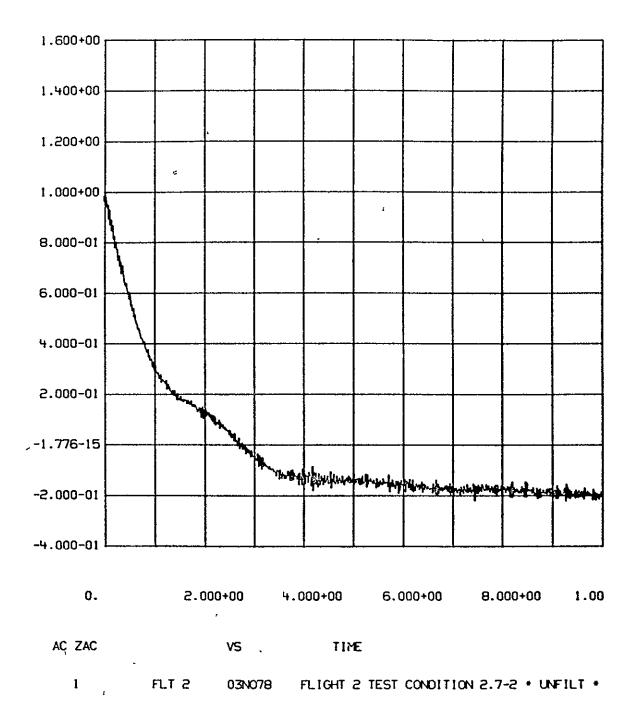






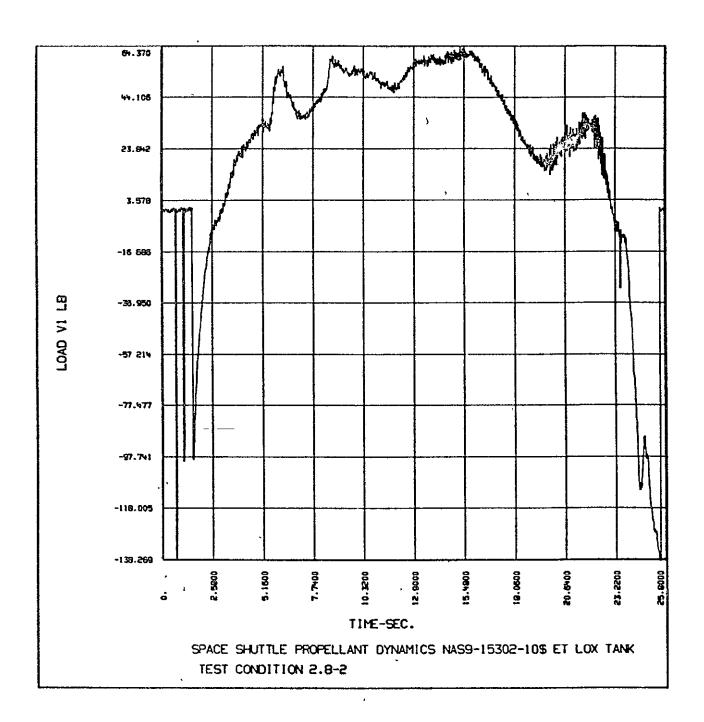


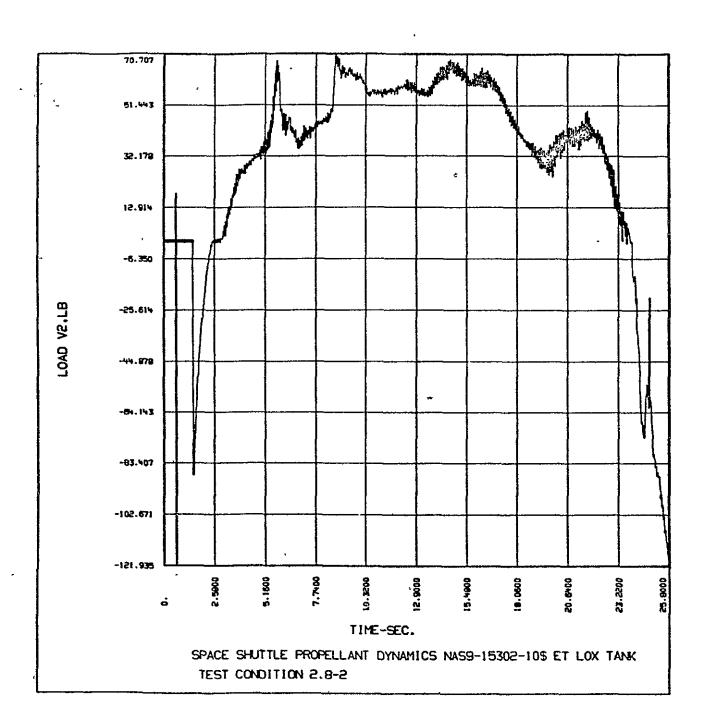


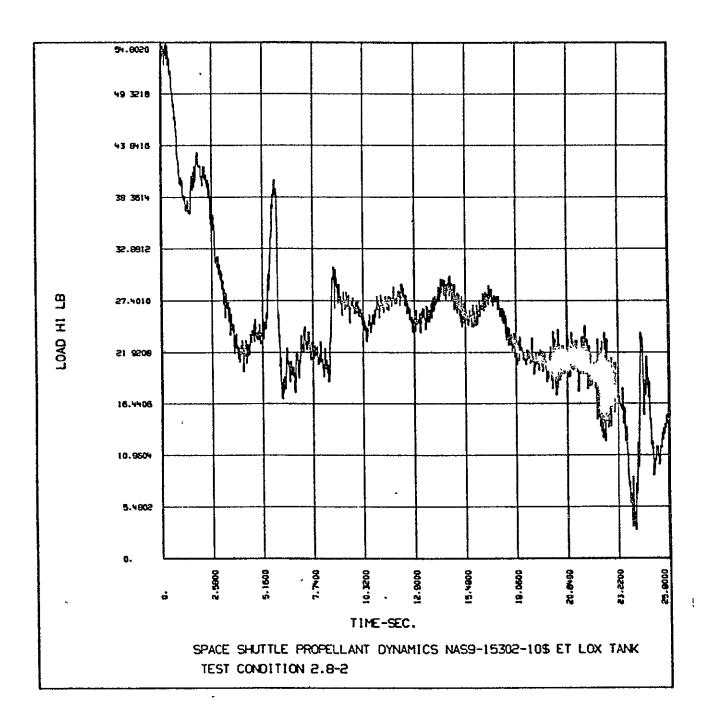


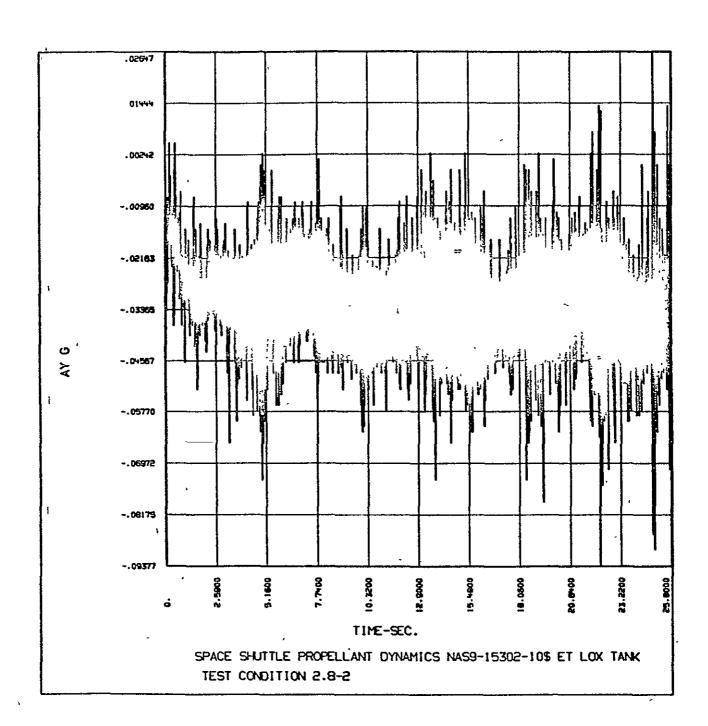
Test Data Condition 2.8-2

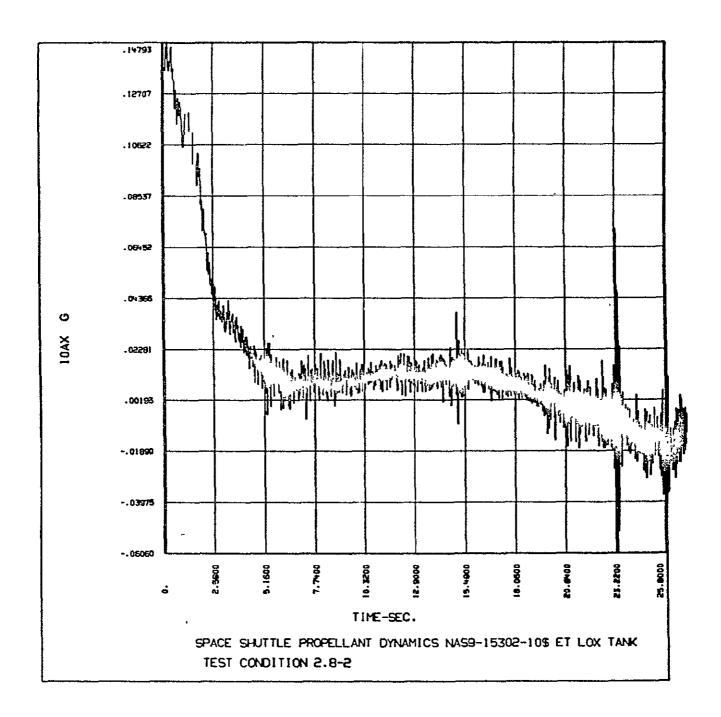
Baffles
Test Fluid — FC 113
Orientation — 13°
Fill Volume — 15%
Target Acceleration—0 2 g

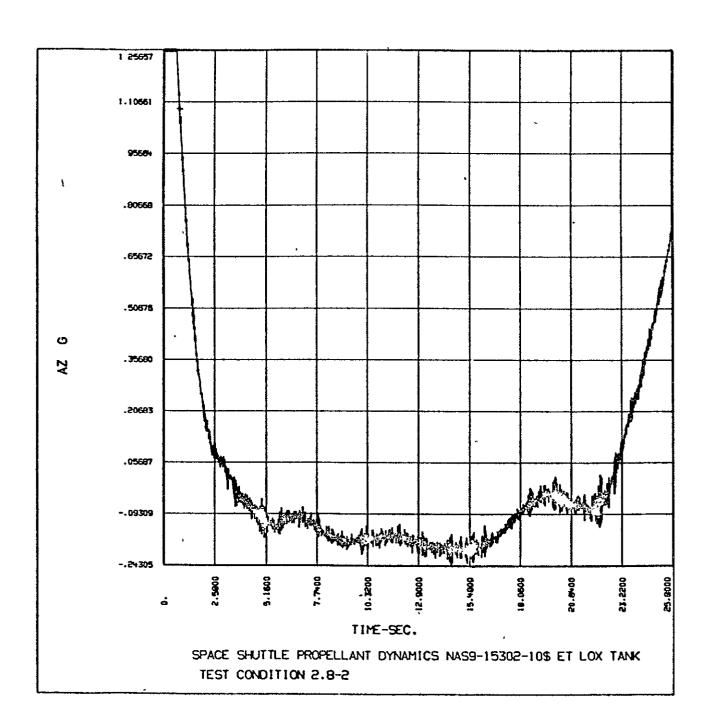


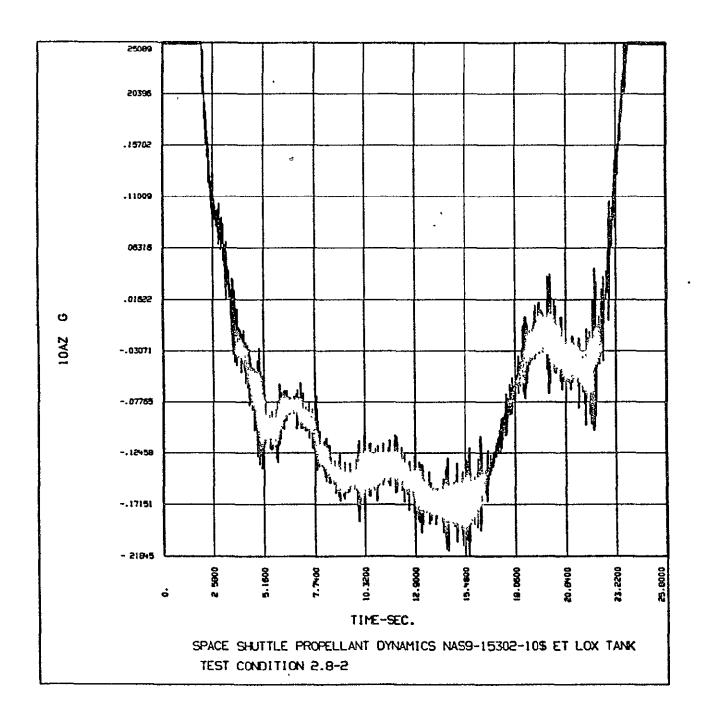


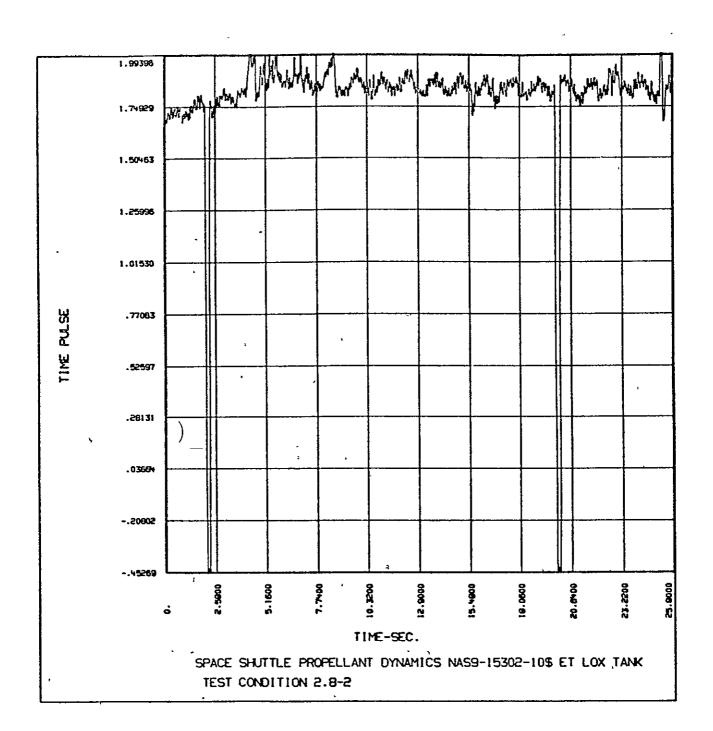


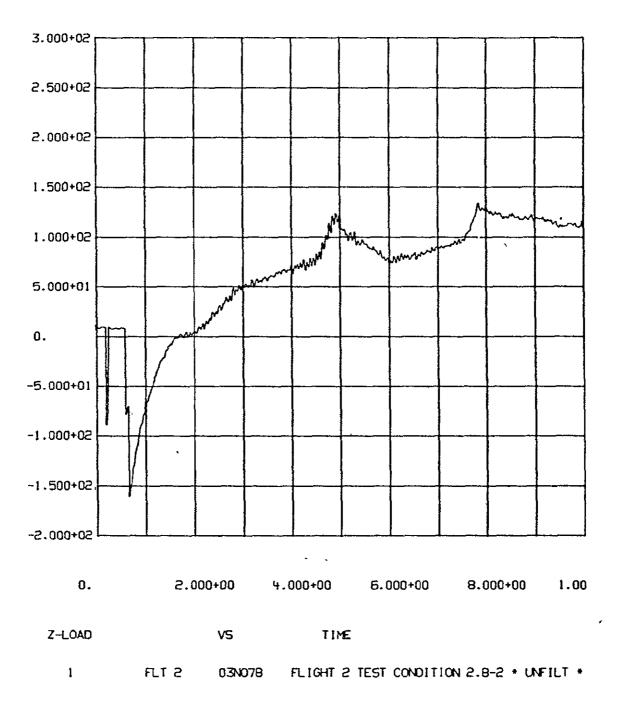


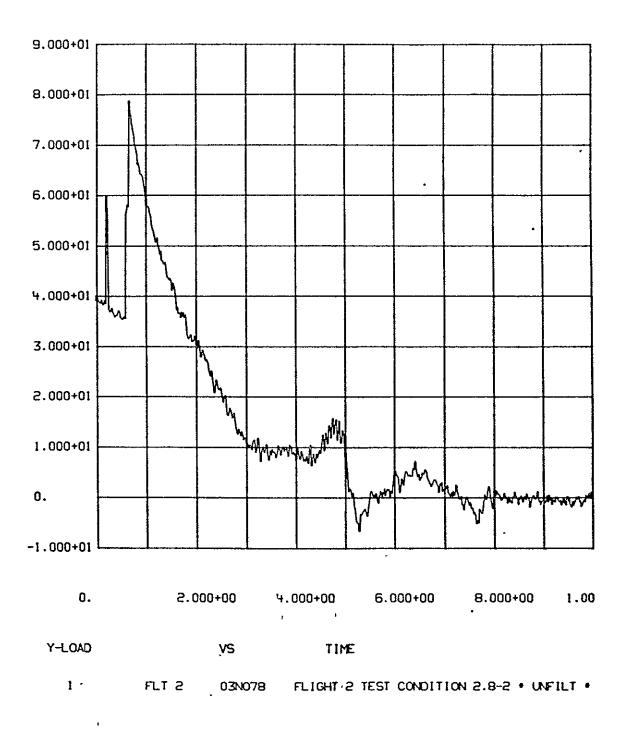


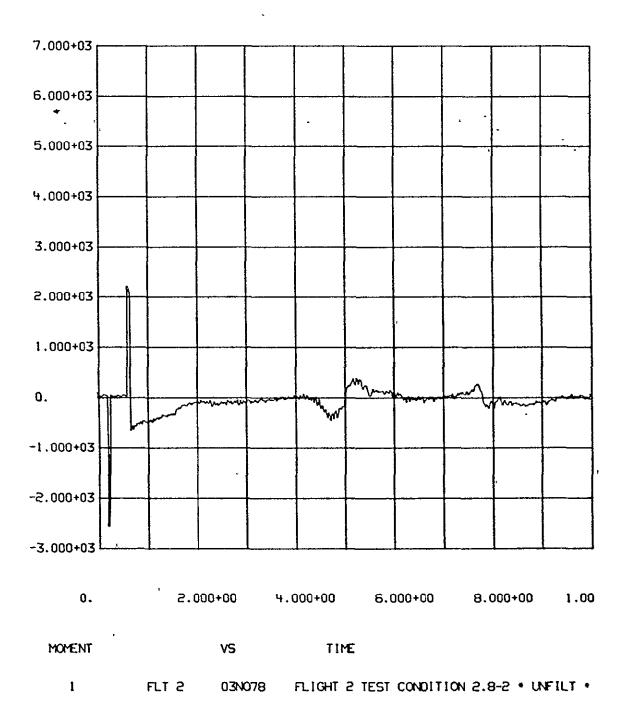


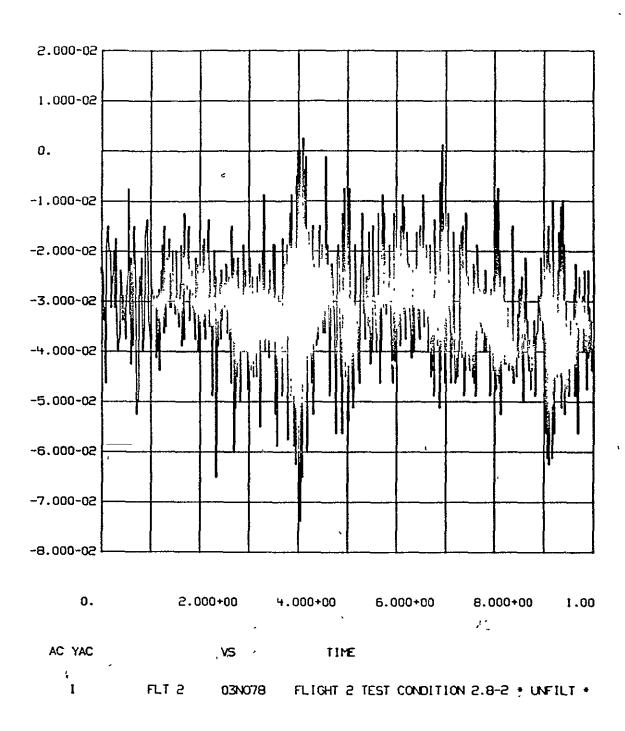


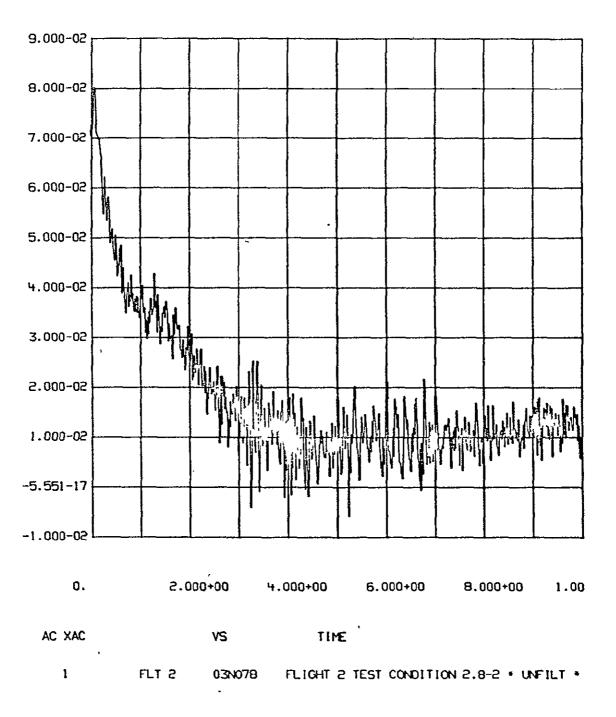


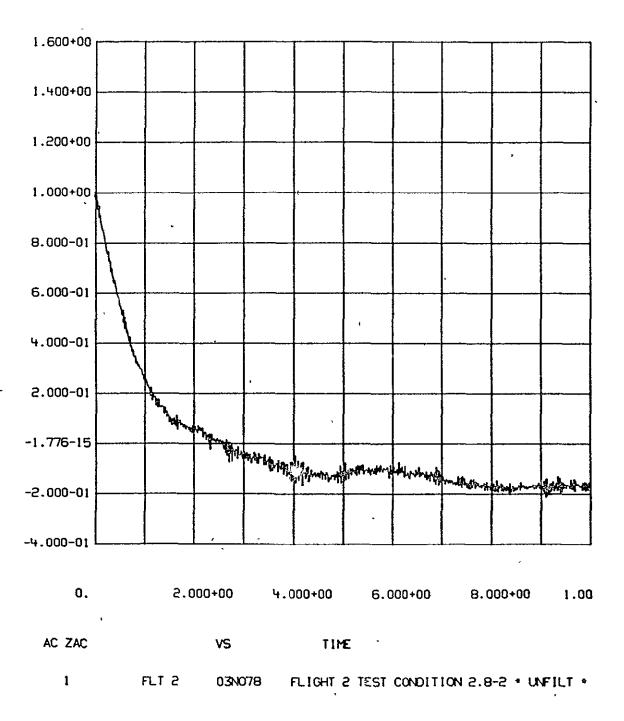






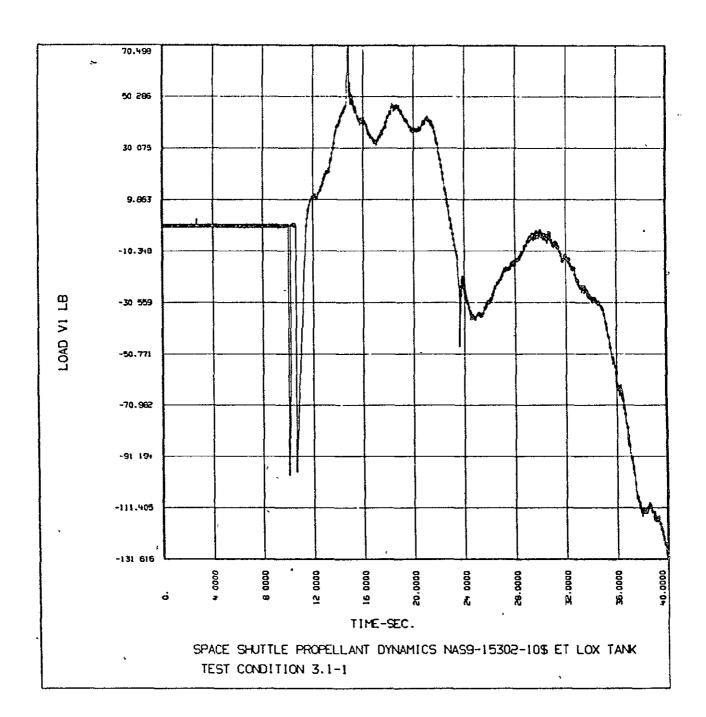


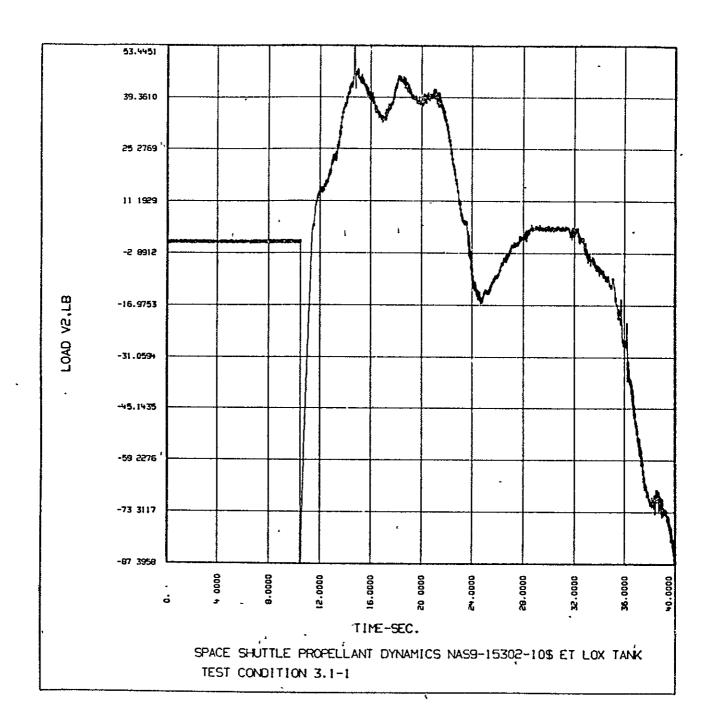


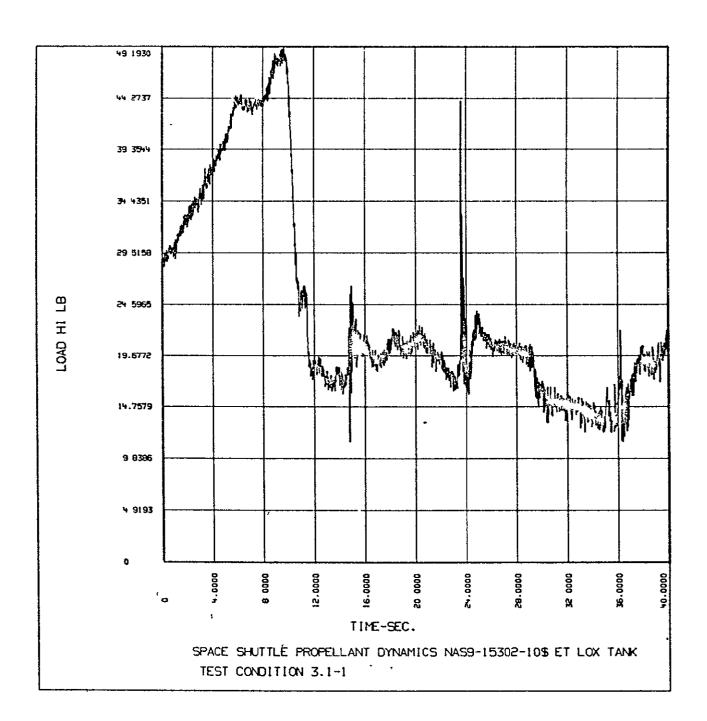


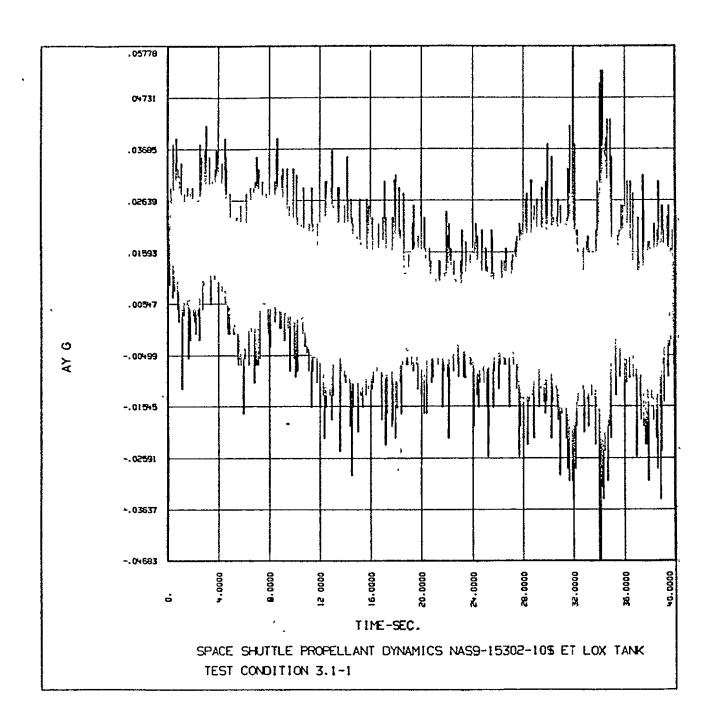
Test Data Condition 3.1-1

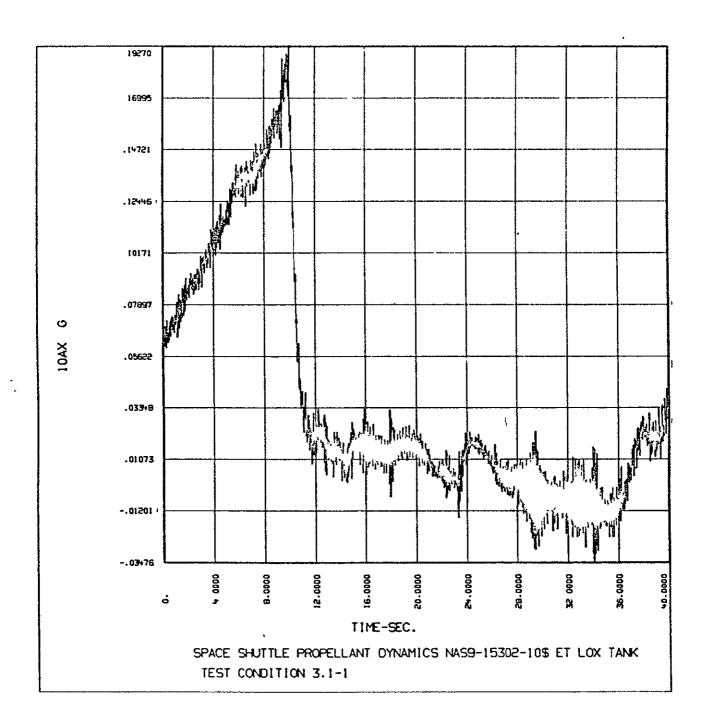
Baffles
Test Fluid — FC 113
Orientation — 30°
Fill Volume — 1%
Target Acceleration—0 2 g



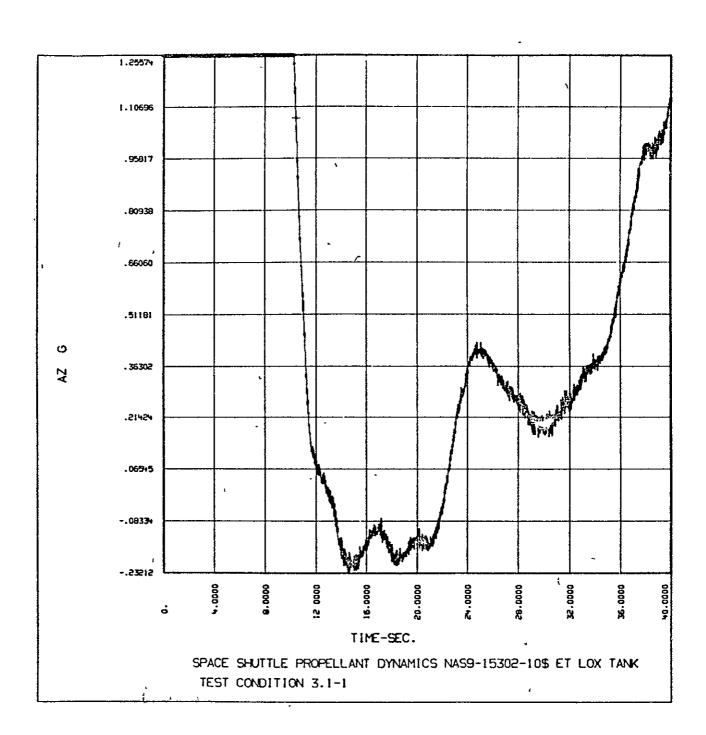


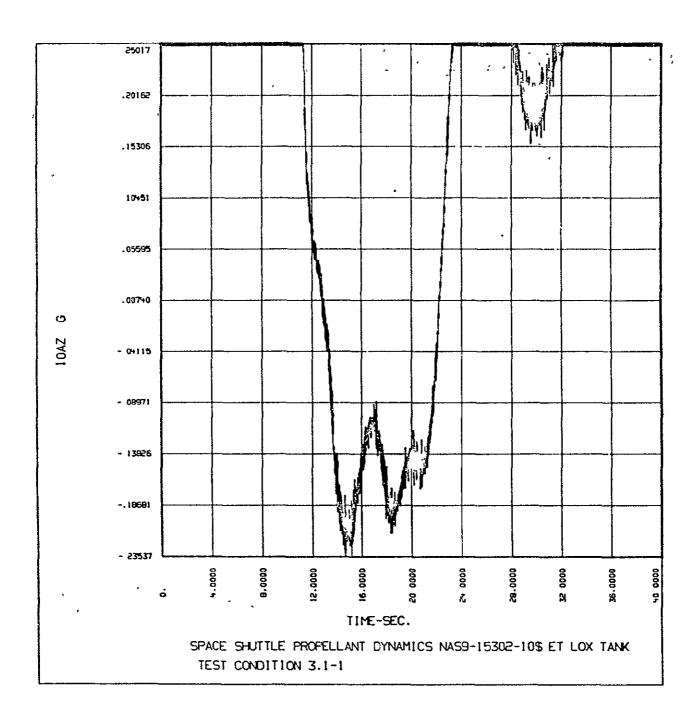


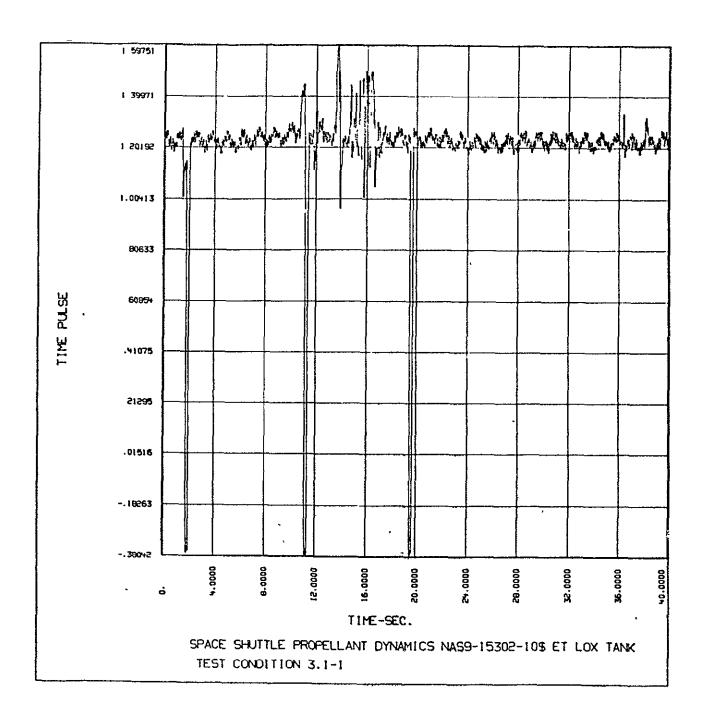


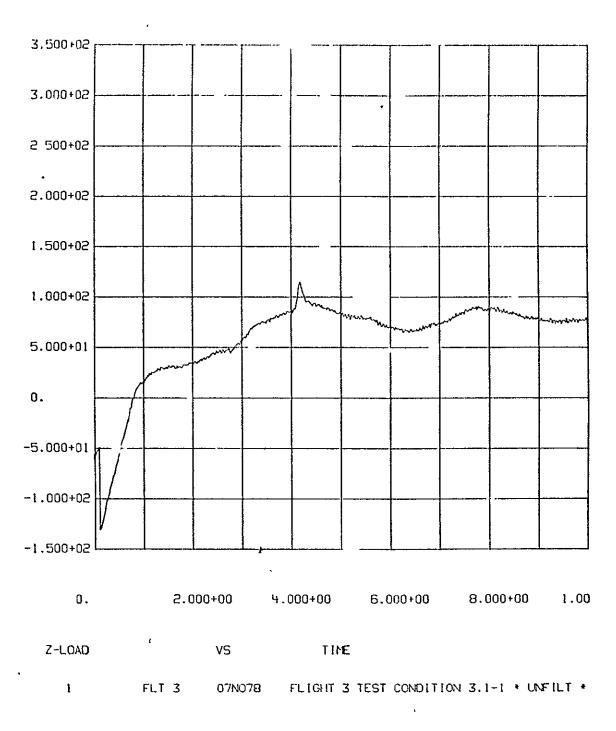


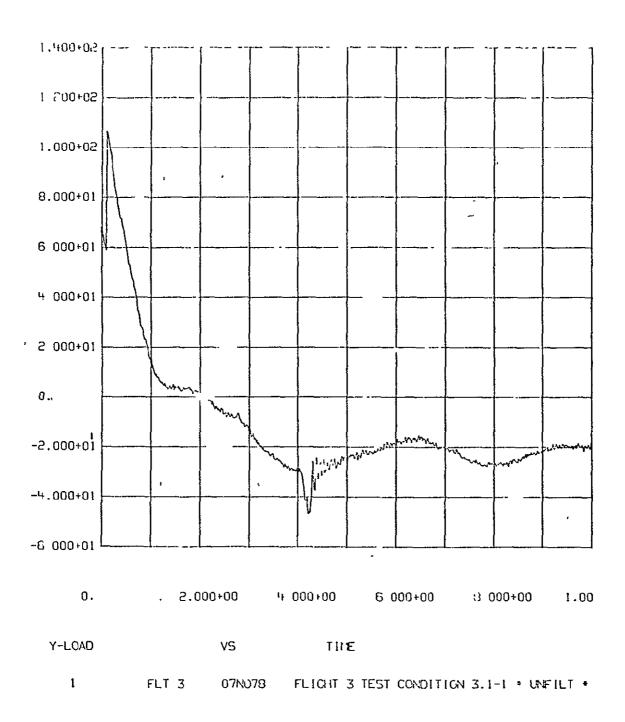
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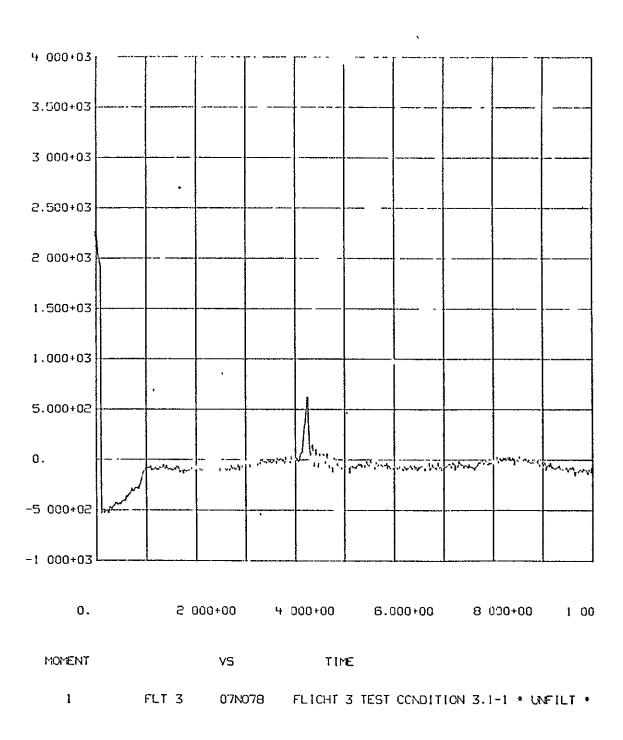


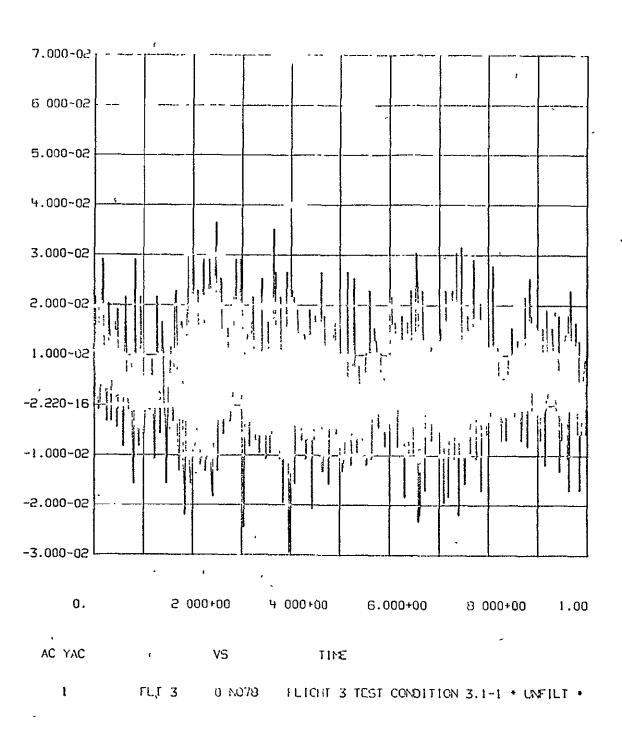


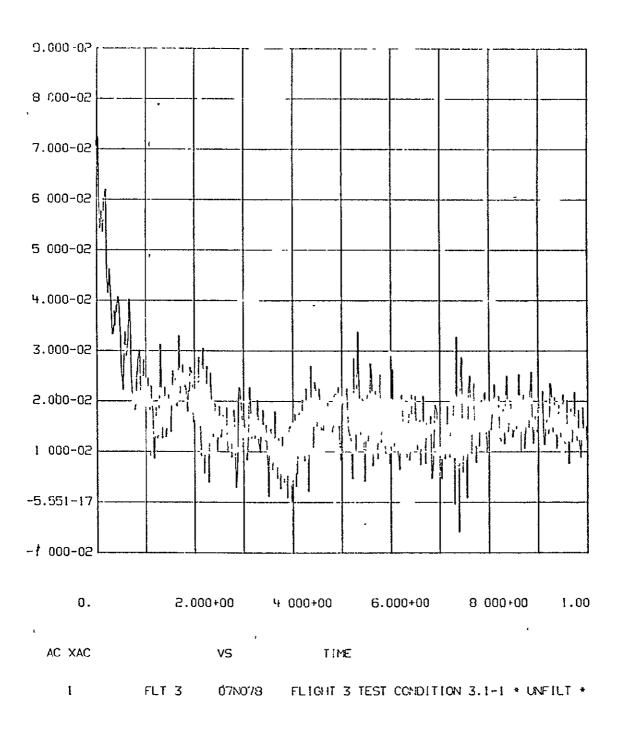


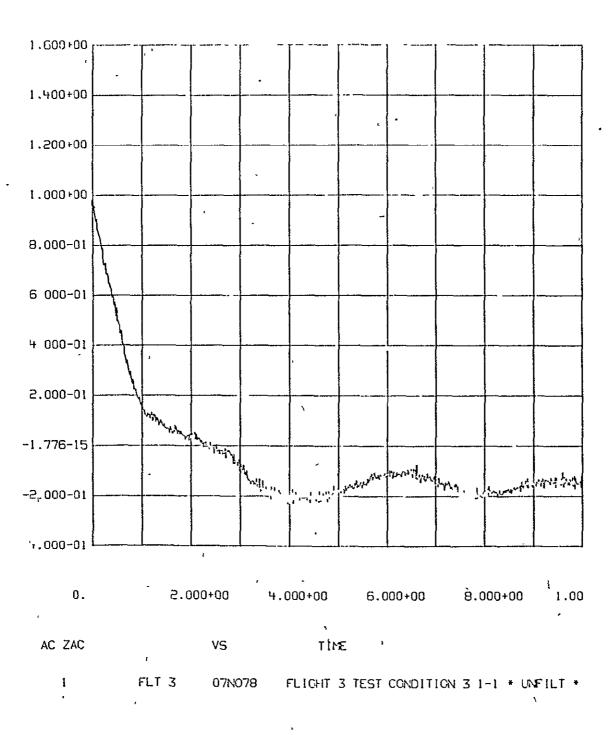






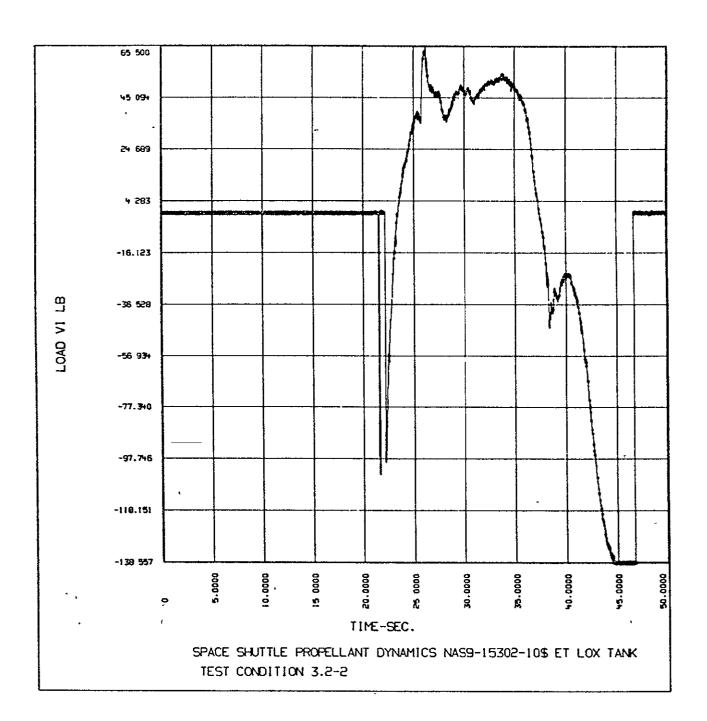


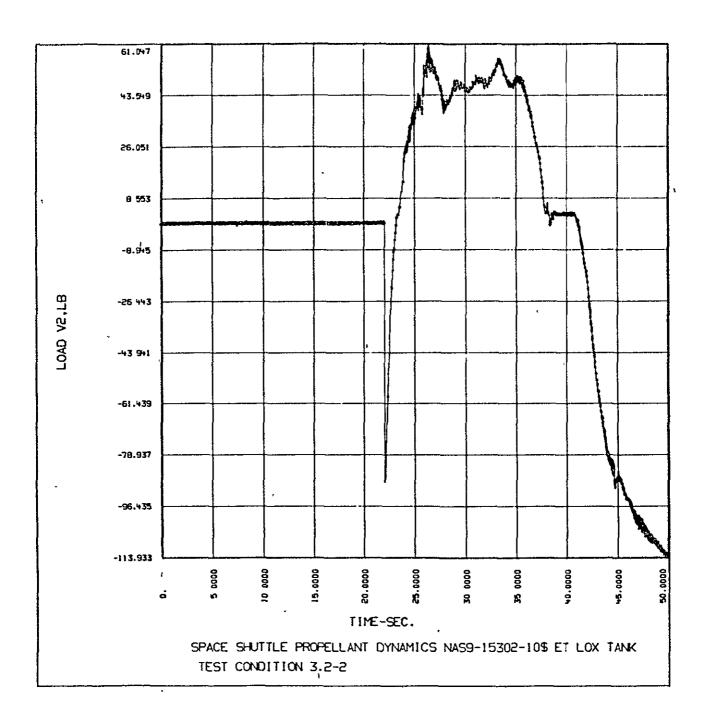


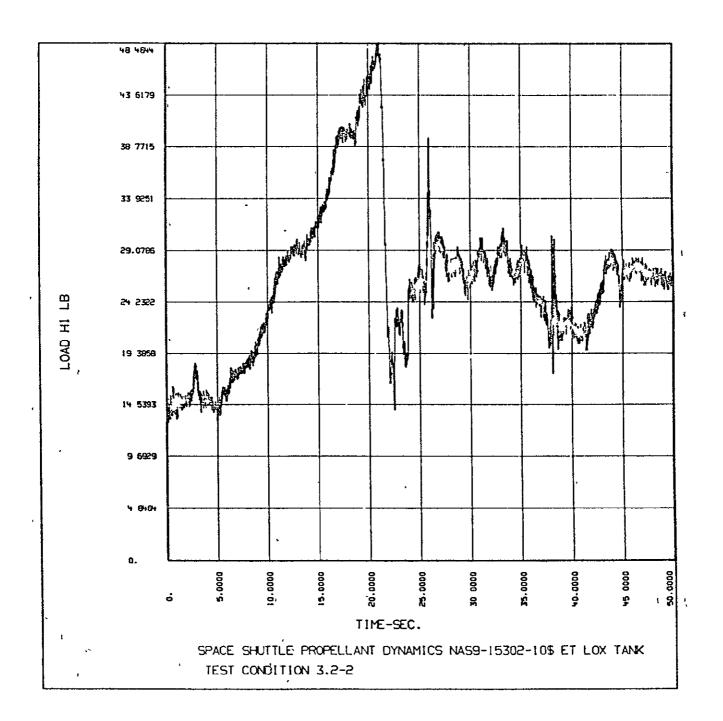


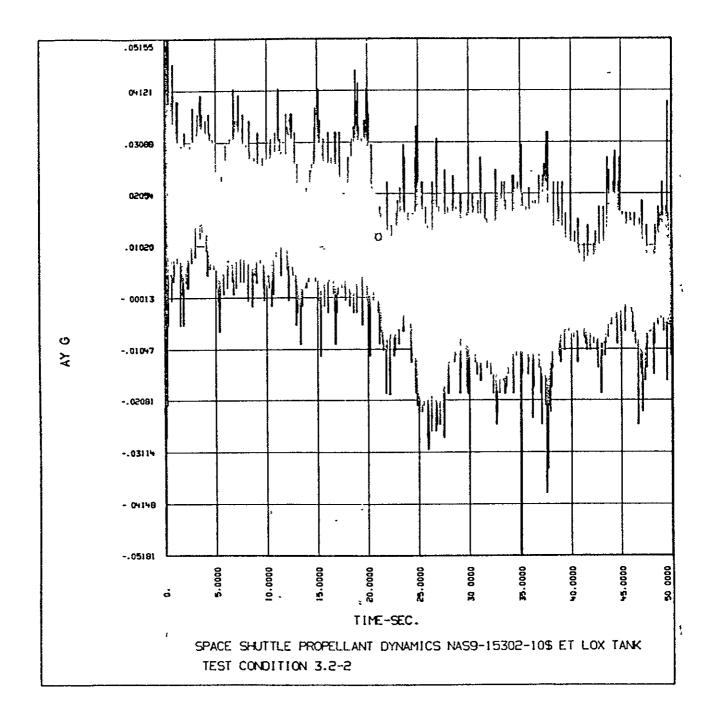
Test Data Condition 3.2-2

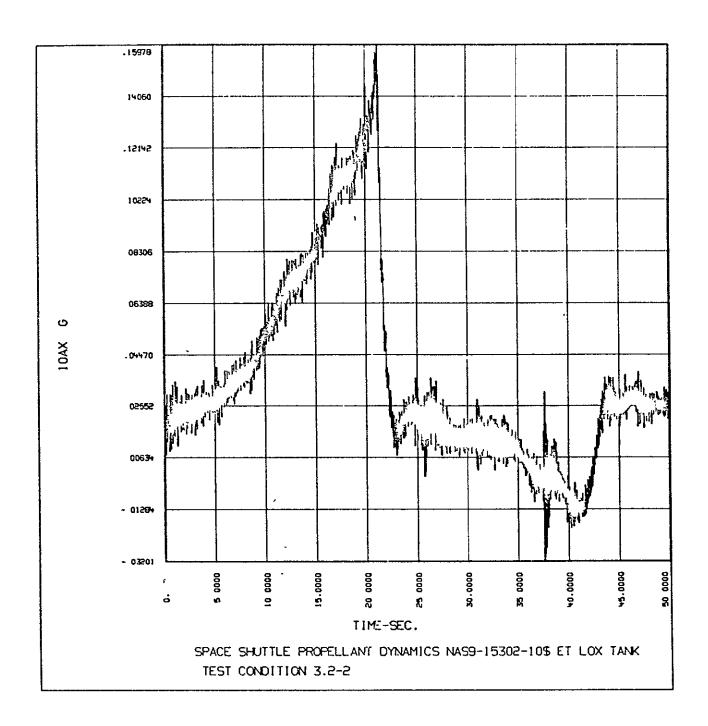
Baffles
Test Fluid — FC 113
Orientation — 30°
Fille Volume — 5%
Target Acceleration — 0.2 g

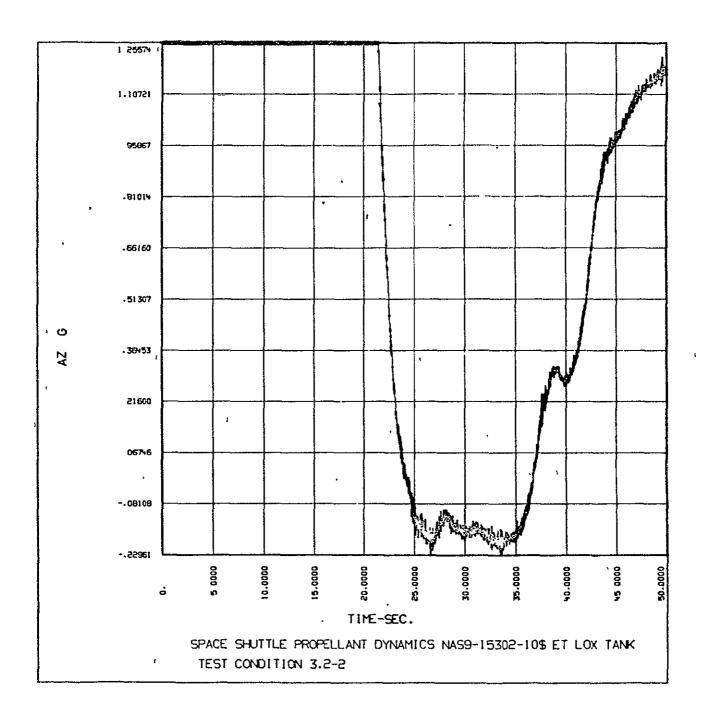


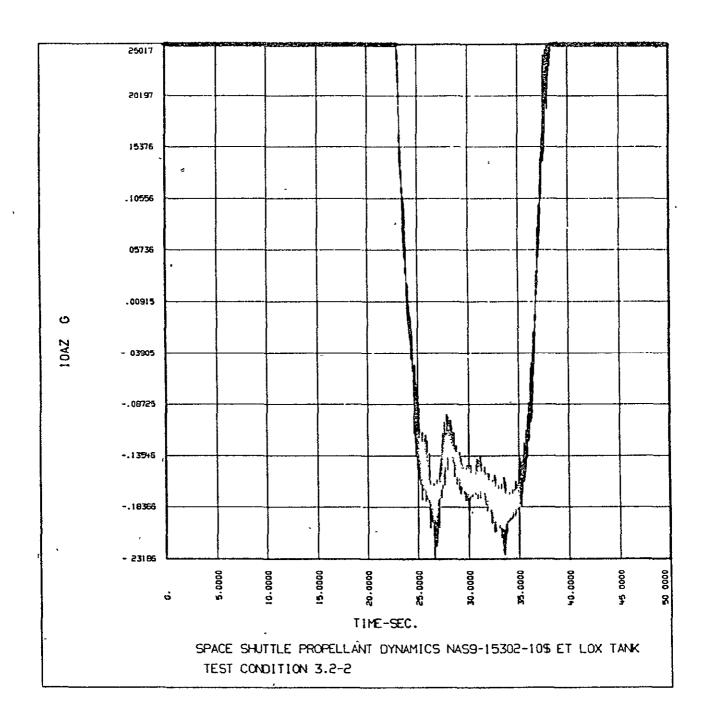


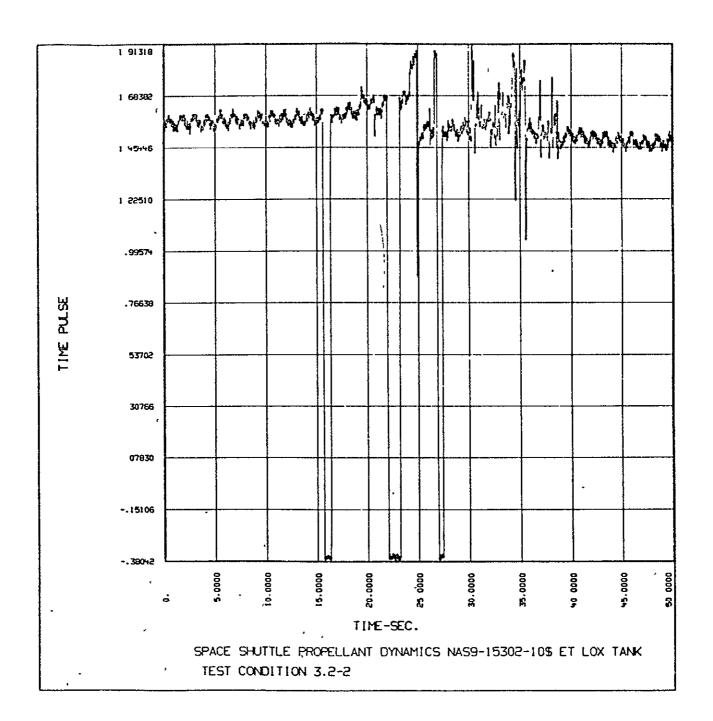


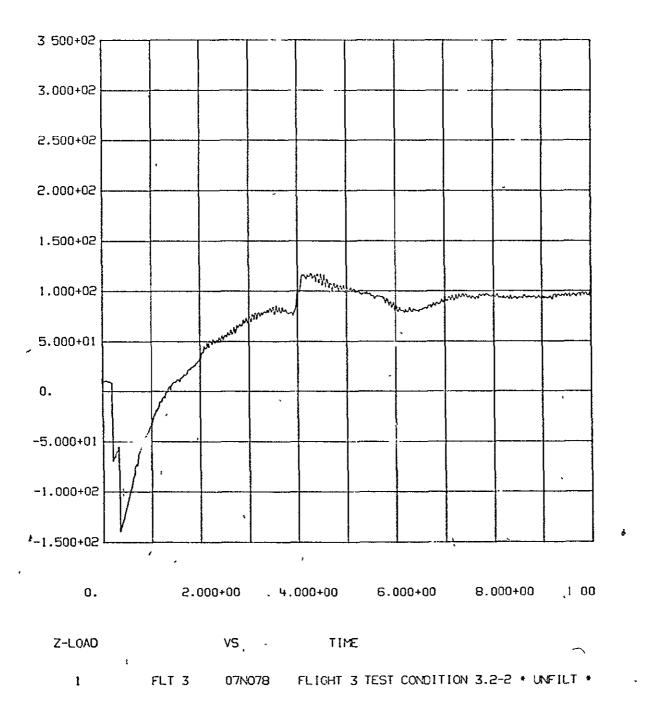


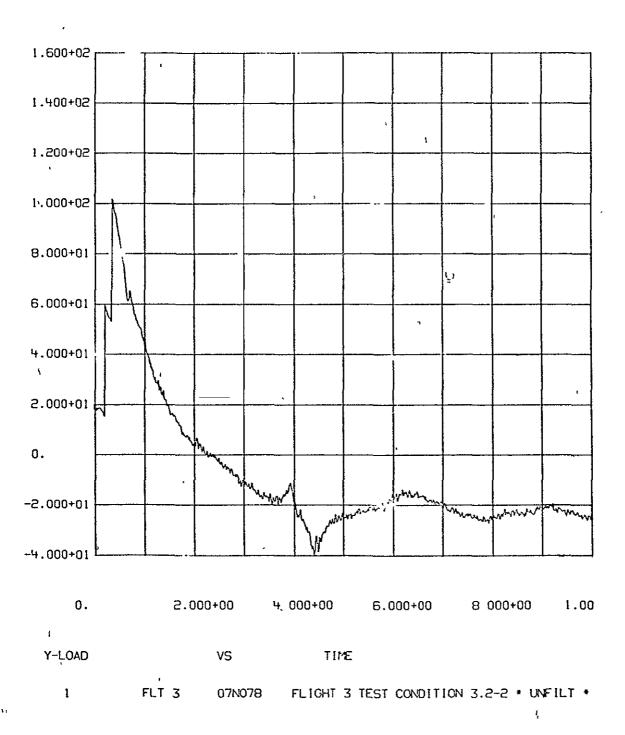


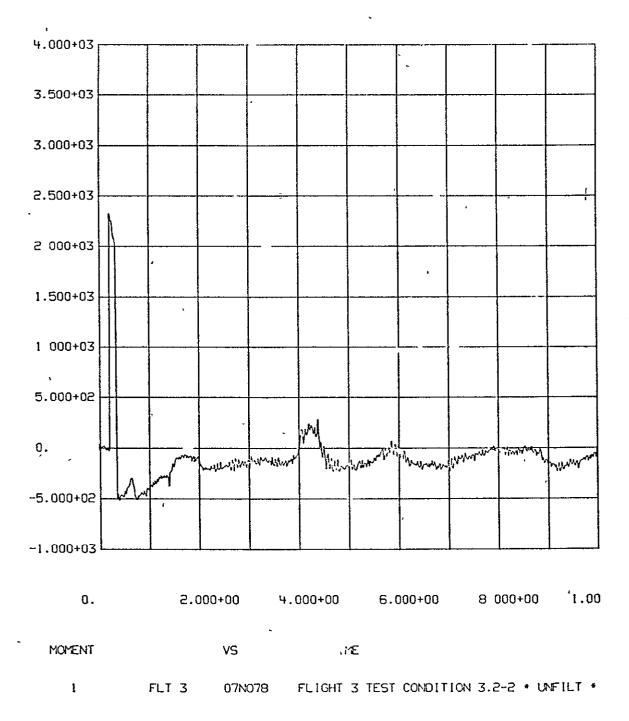


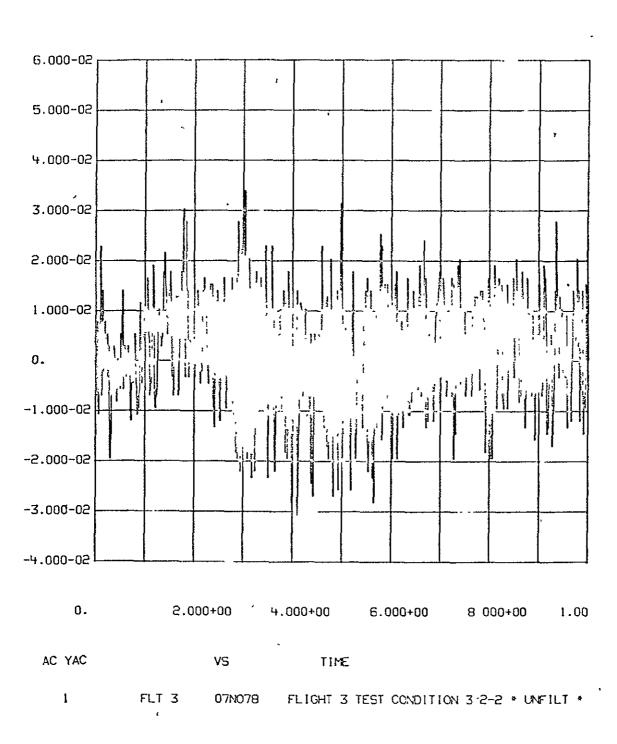


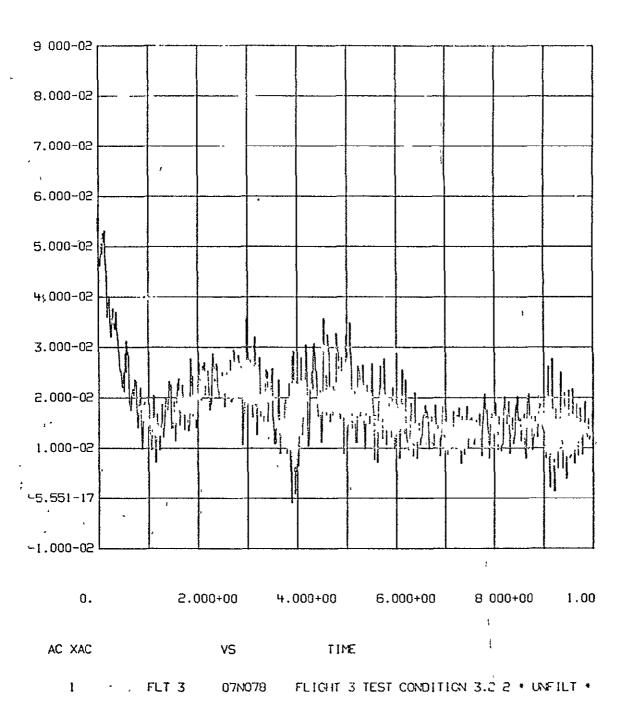


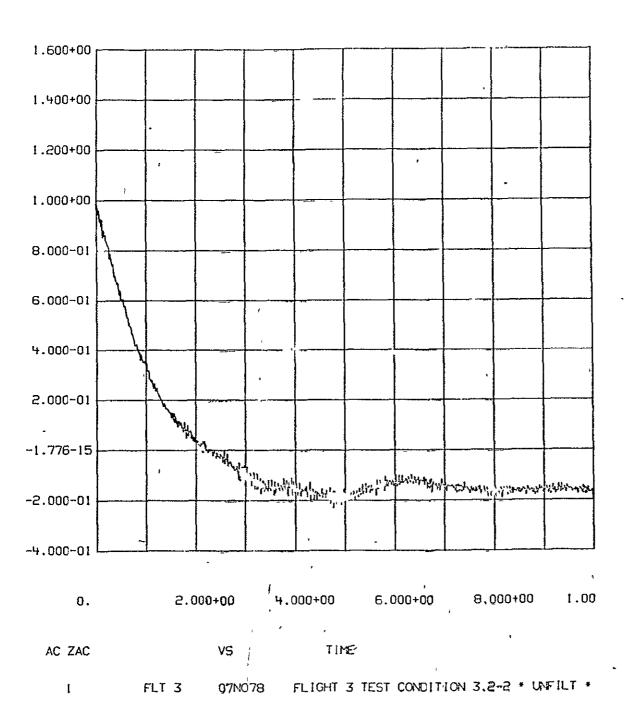






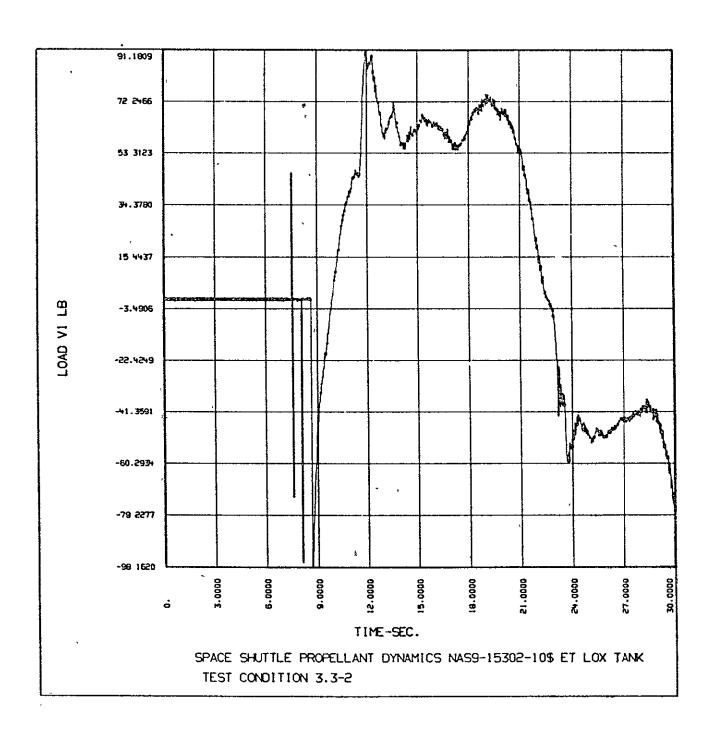


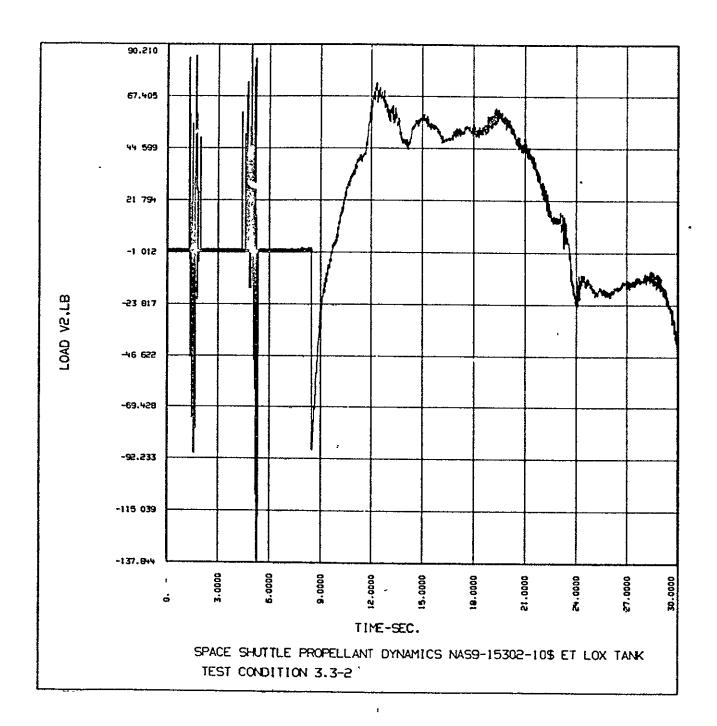


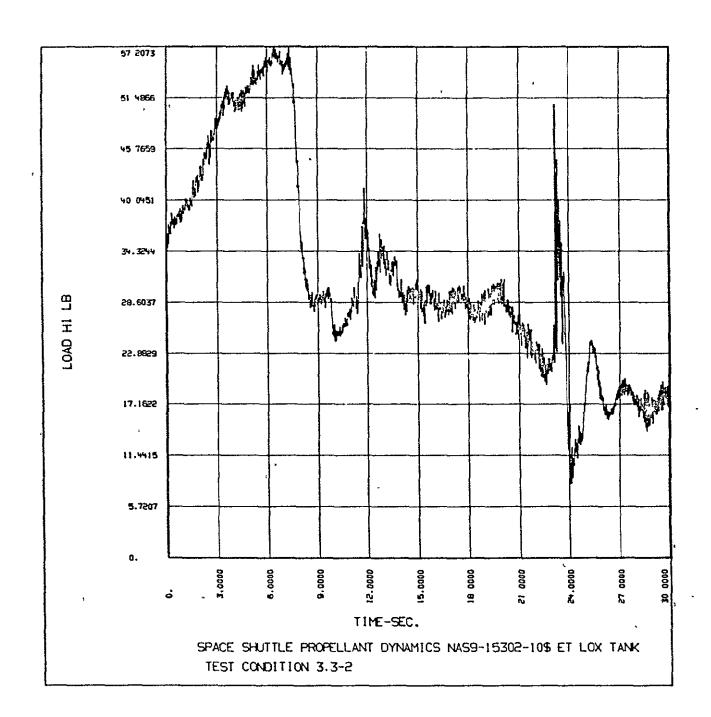


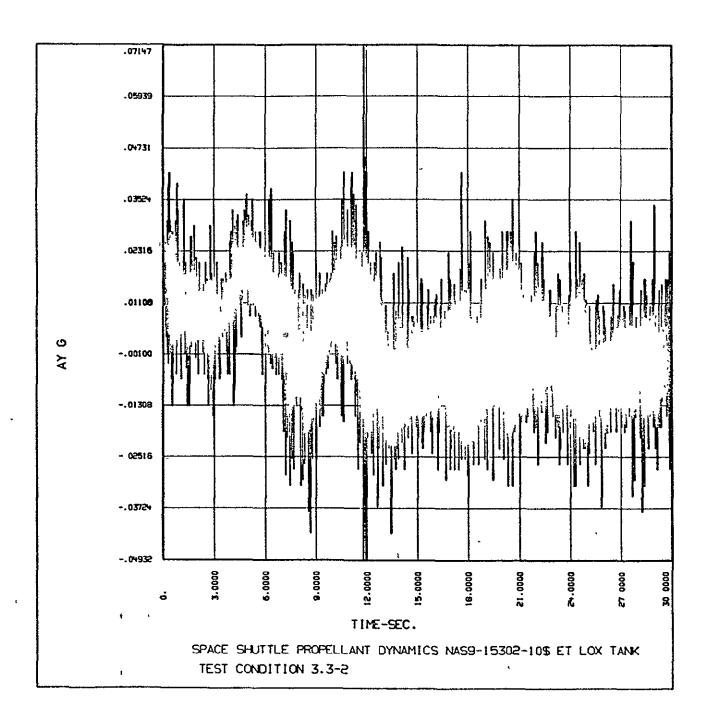
Test Data Condition 3.3-2,

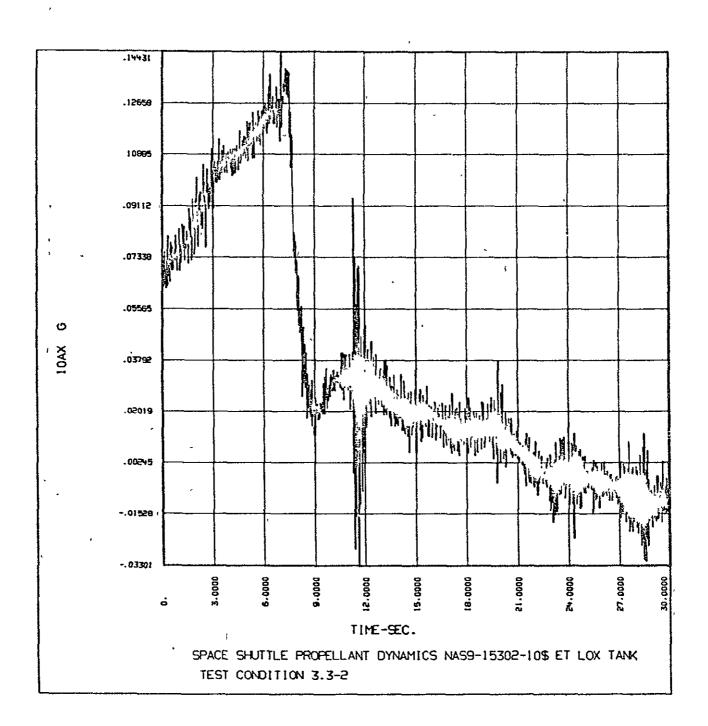
Baffles
Test Fluid — FC 113
Orientation — 30°
Fill Volume — 10%
Target Acceleration—0.2 g

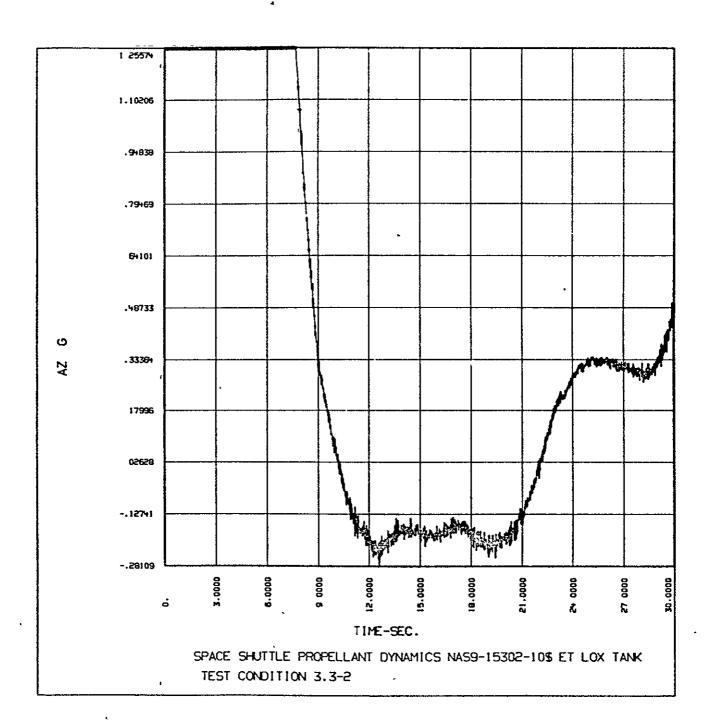


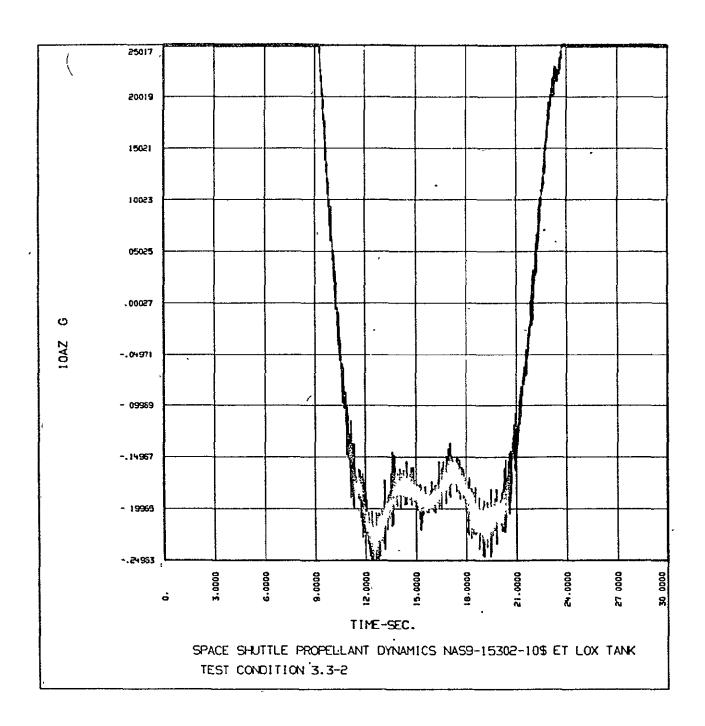


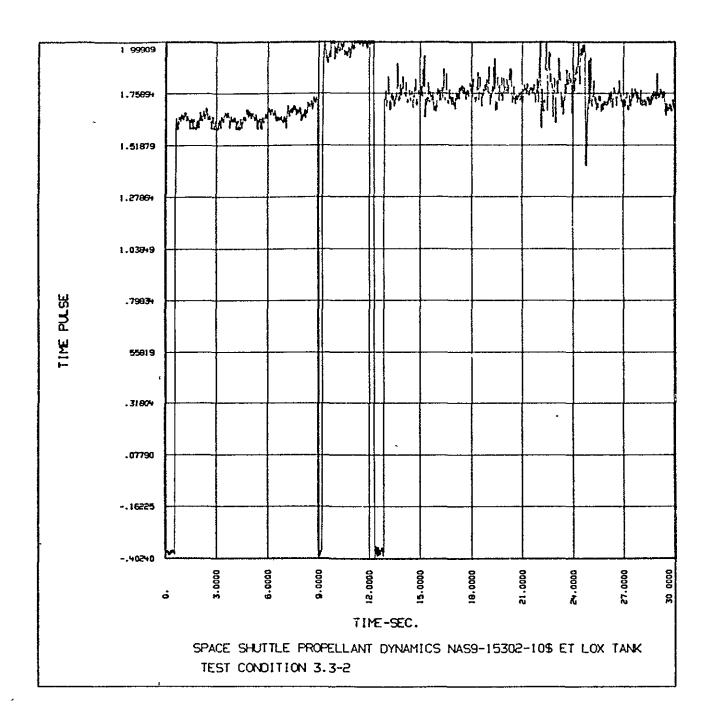




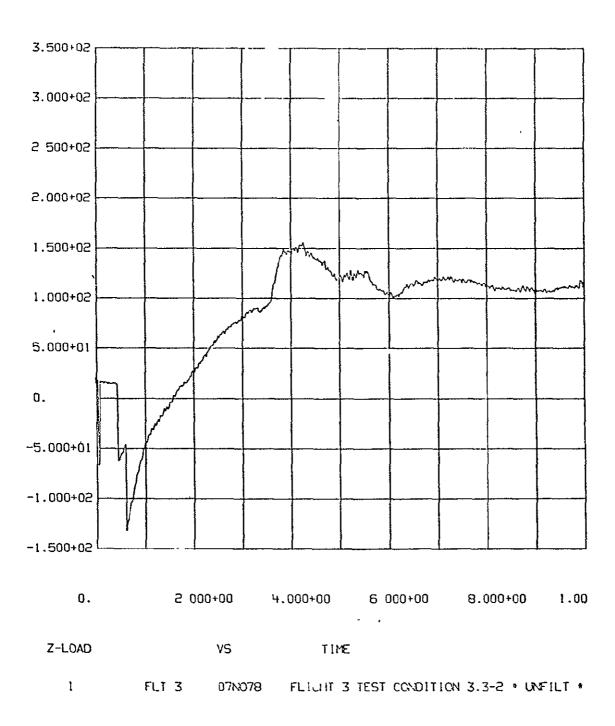


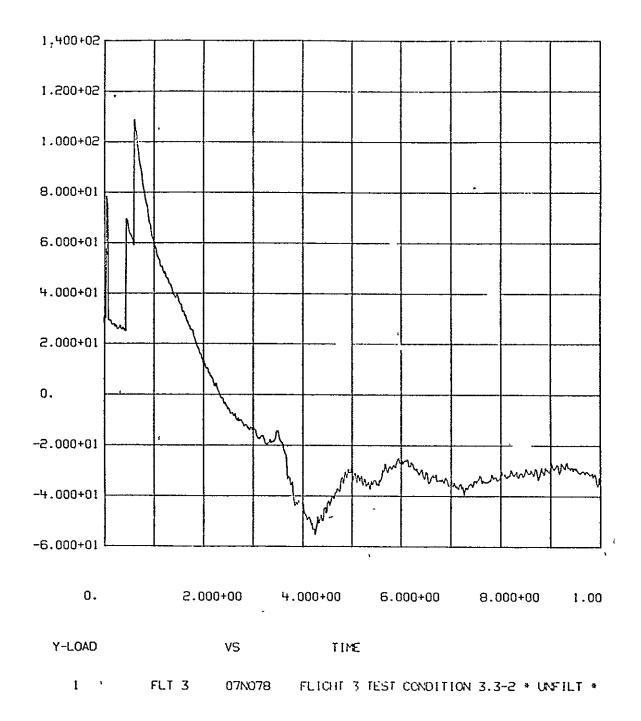


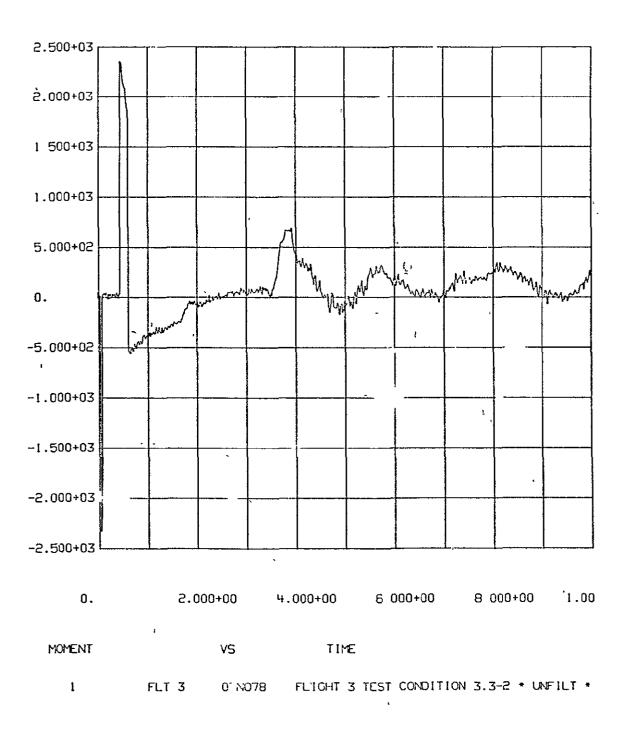


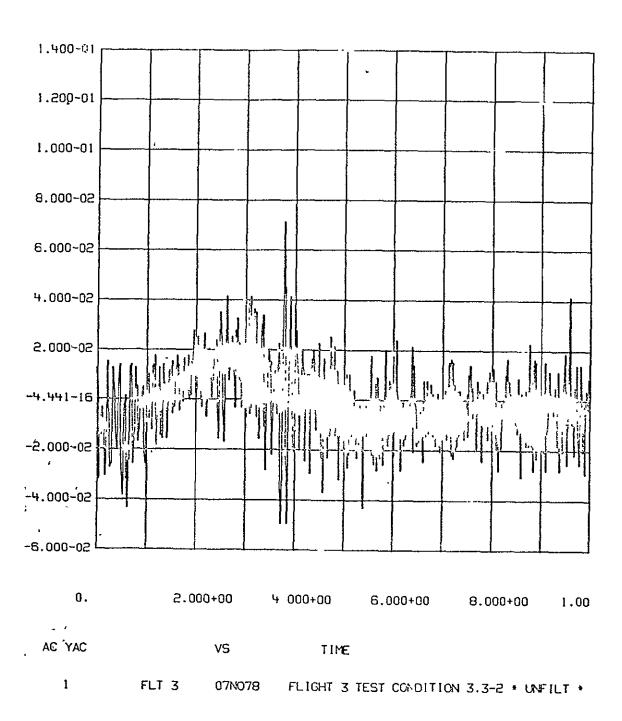


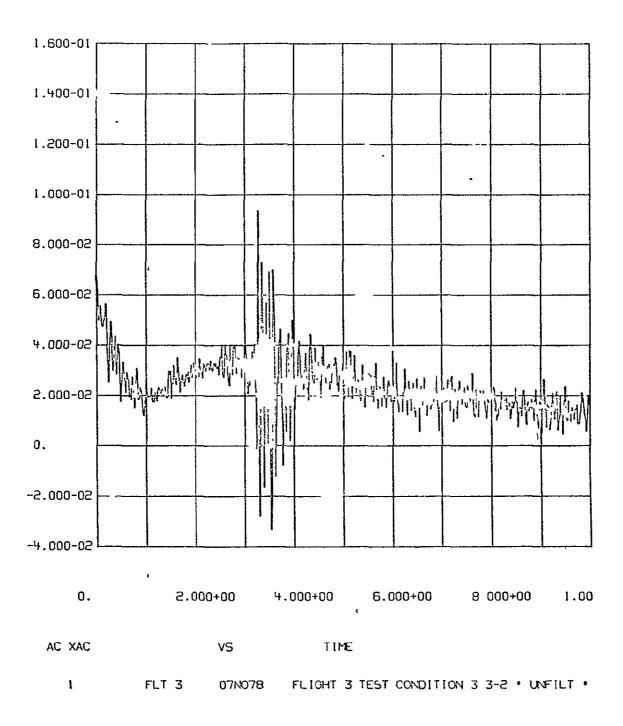
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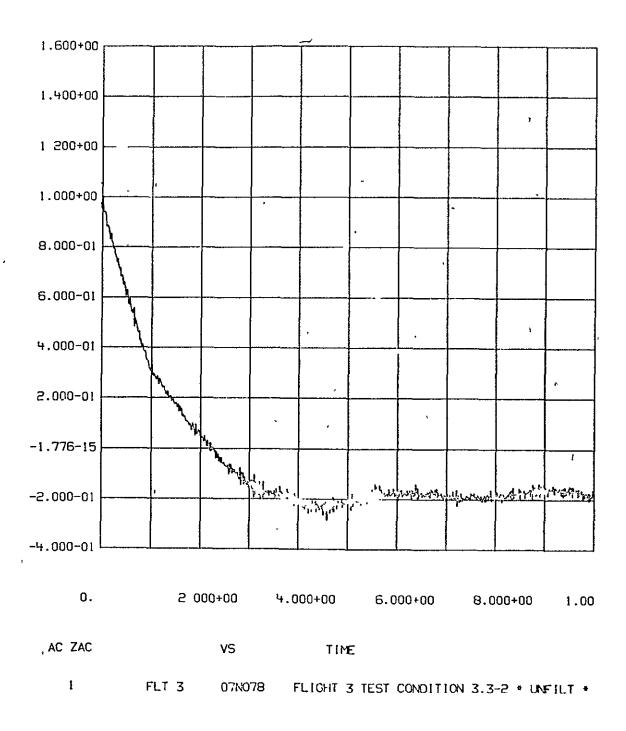






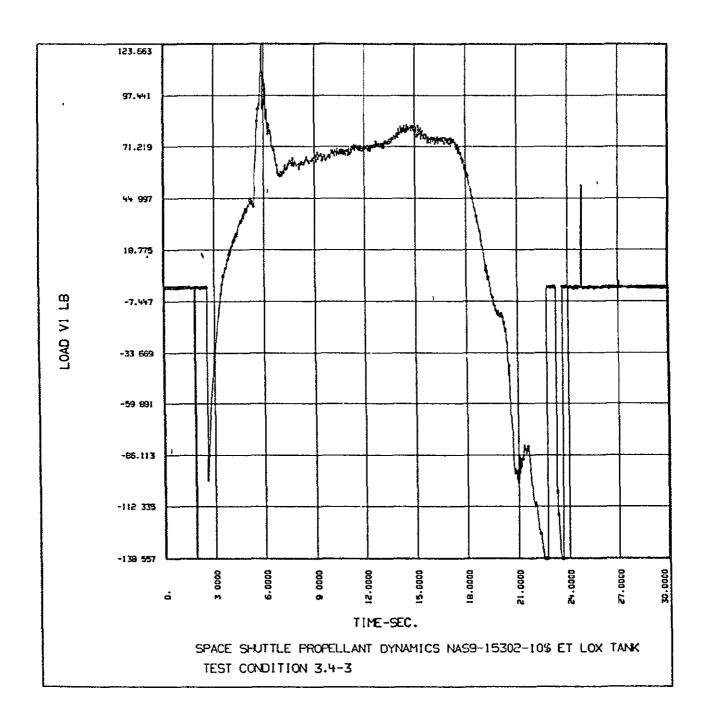


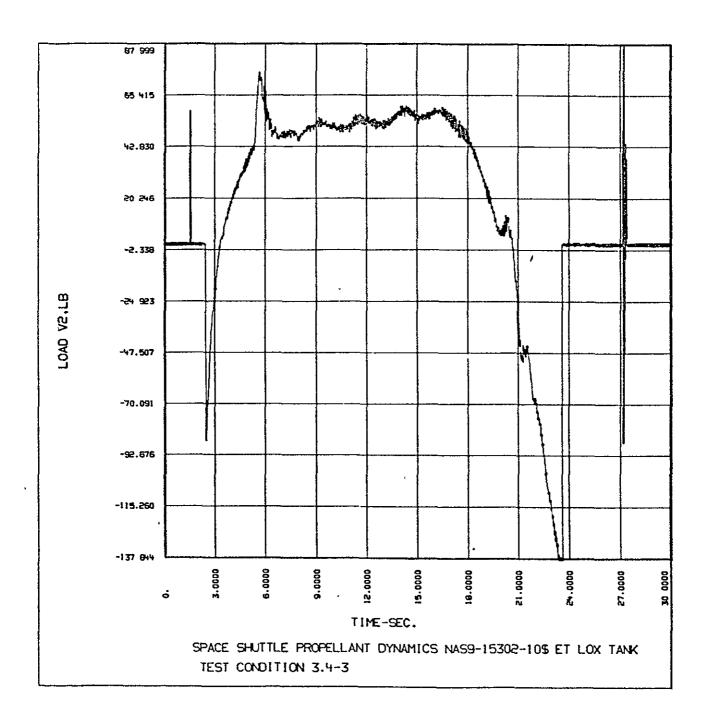


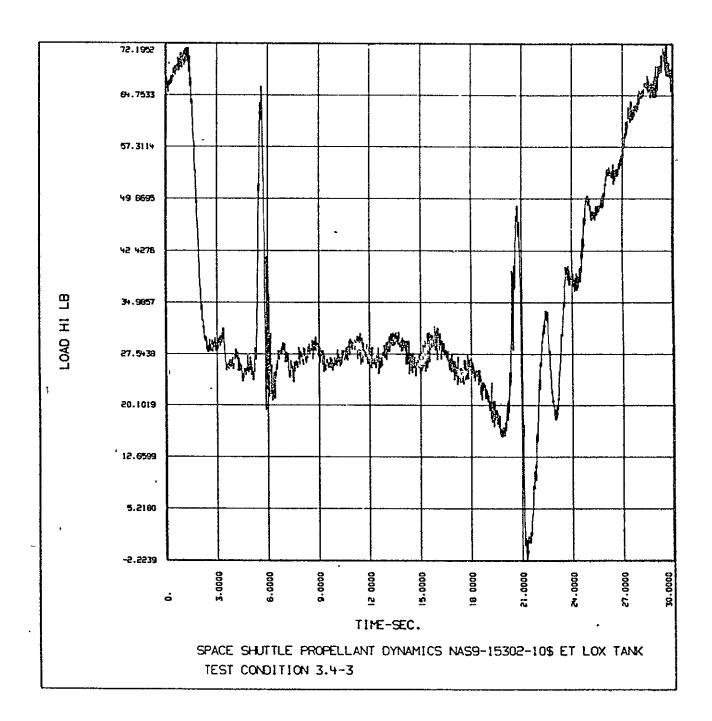


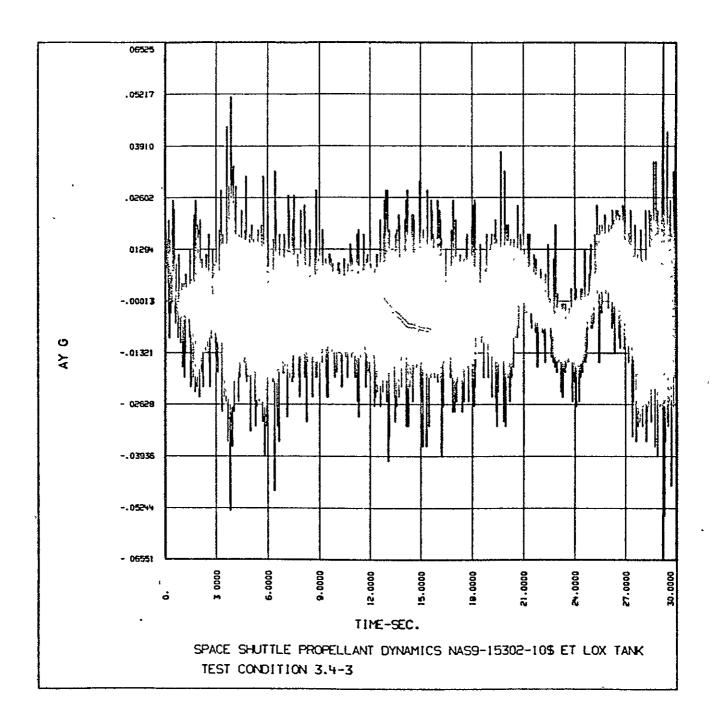
Test Data Condition 3.4-3

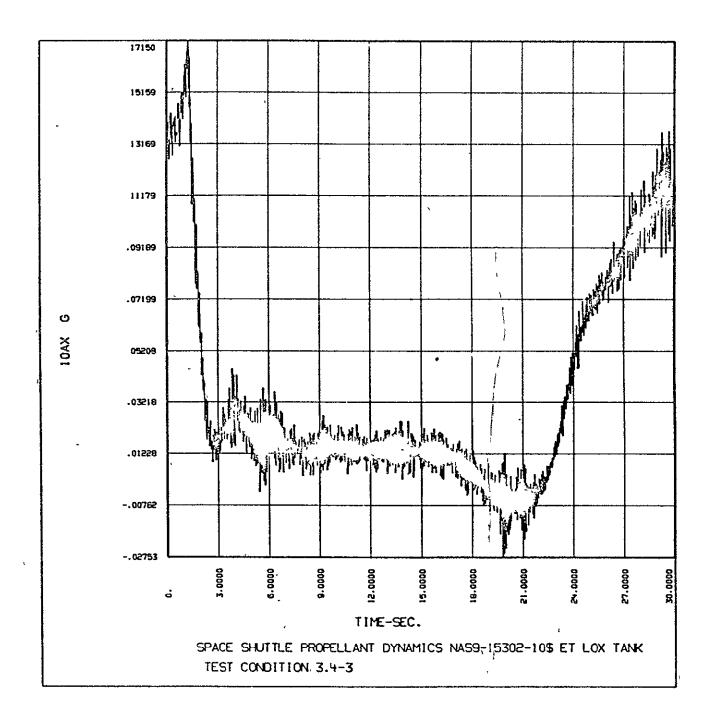
Baffles
Test Fluid — FC 113
Orientation — 30°
Fill Volume — 15%
Target Acceleration—0.2 g



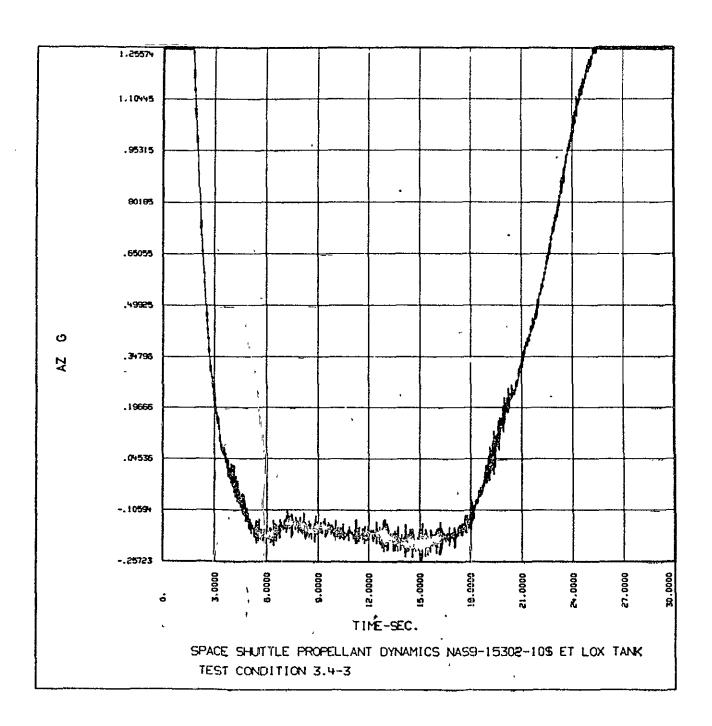


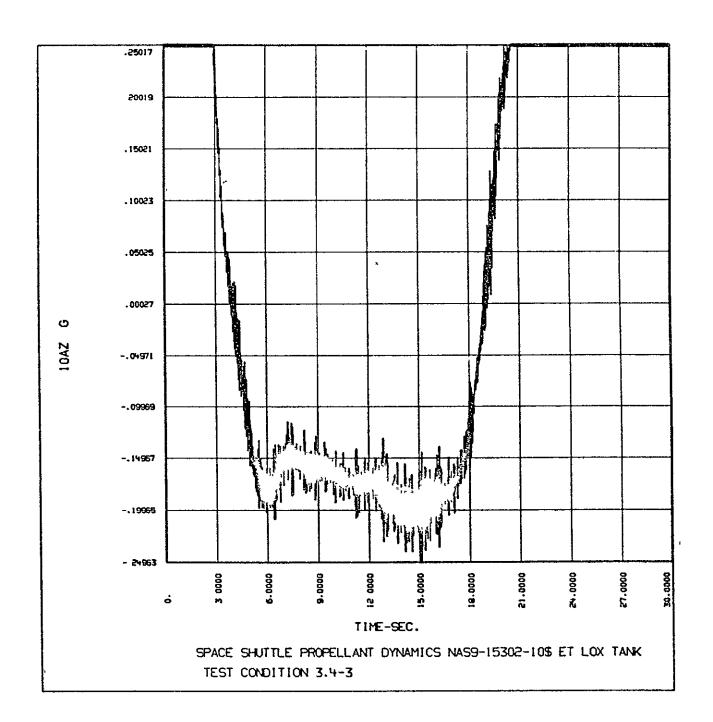


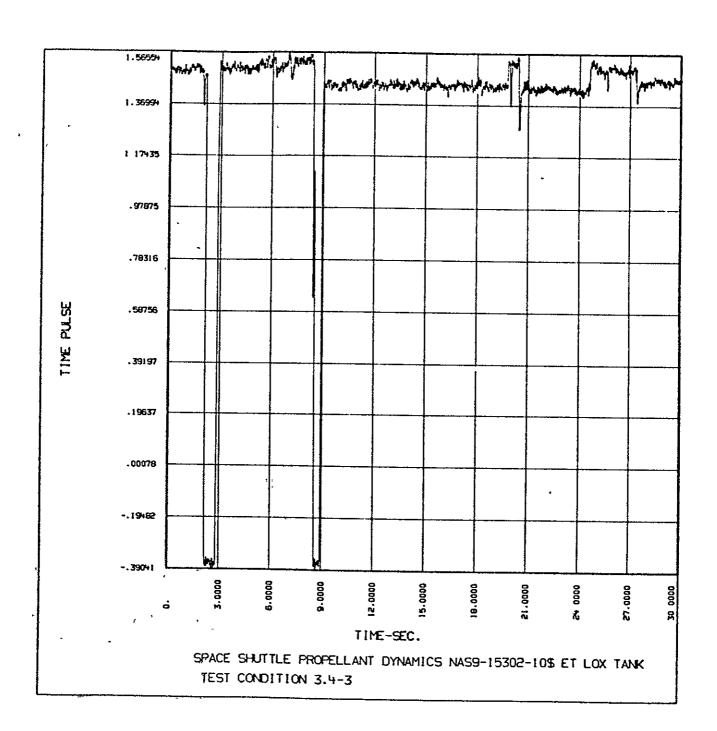


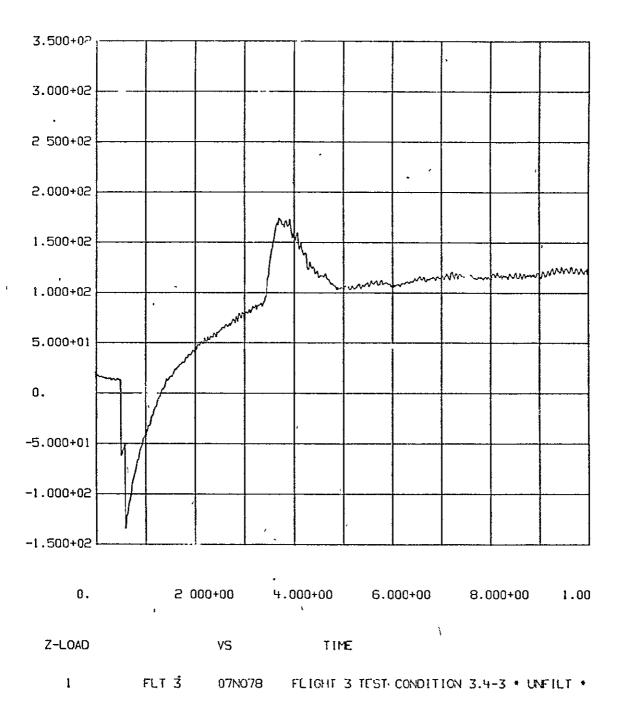


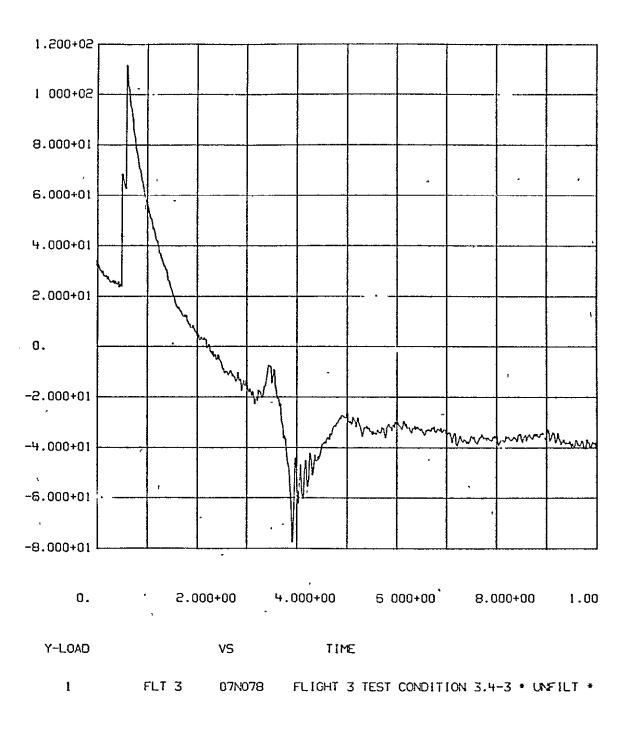
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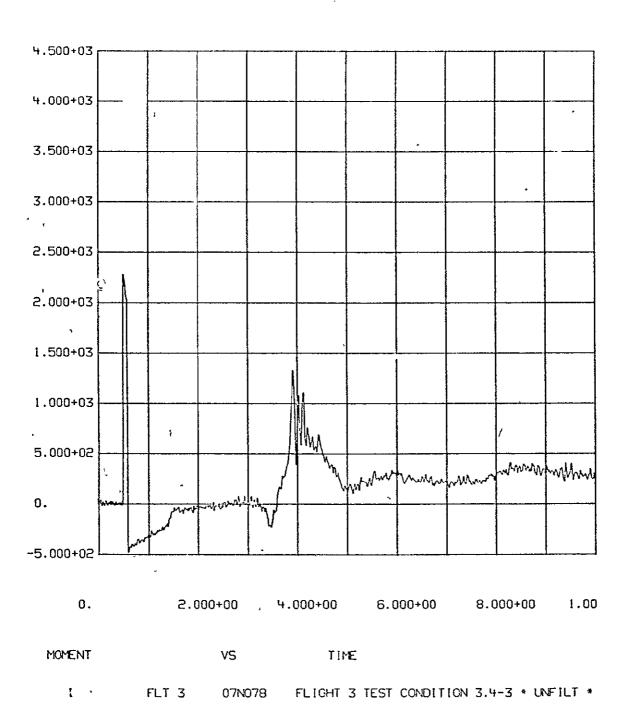


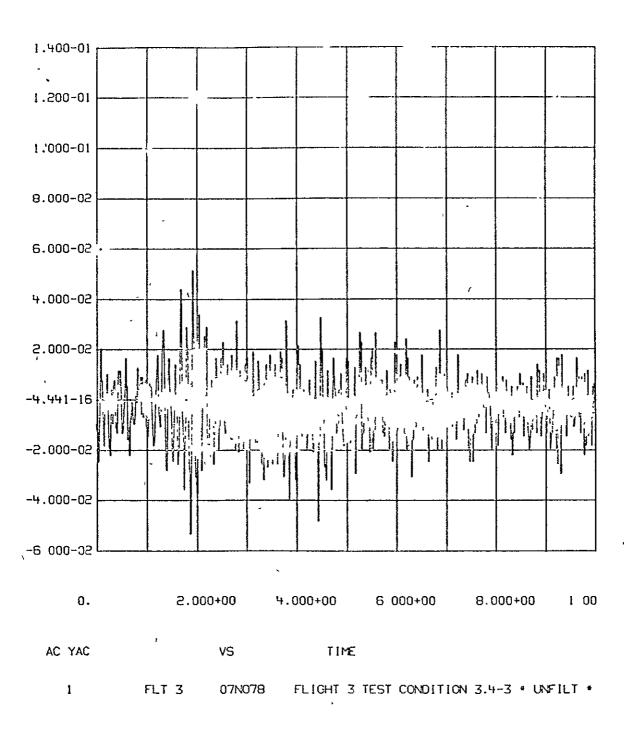


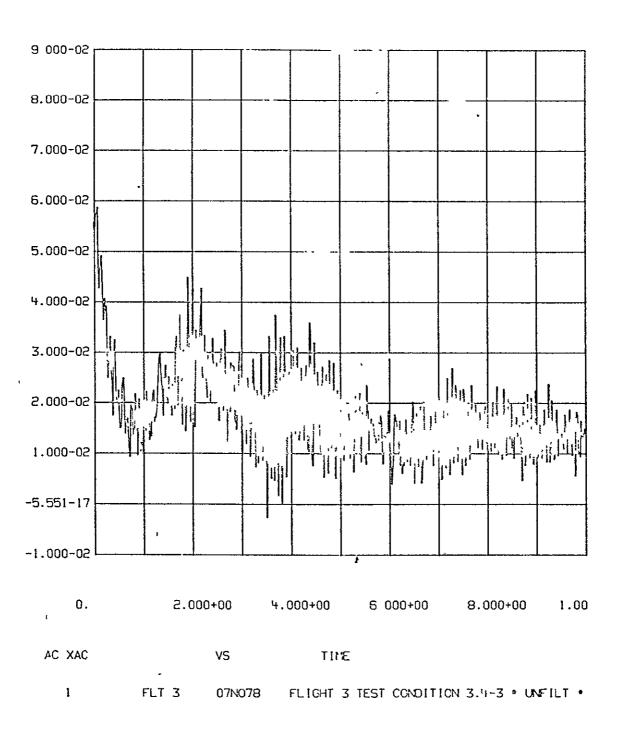


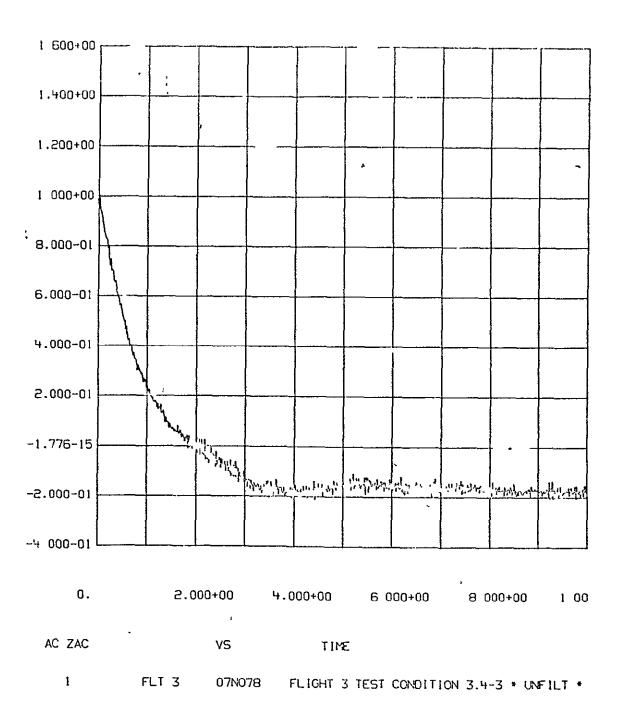








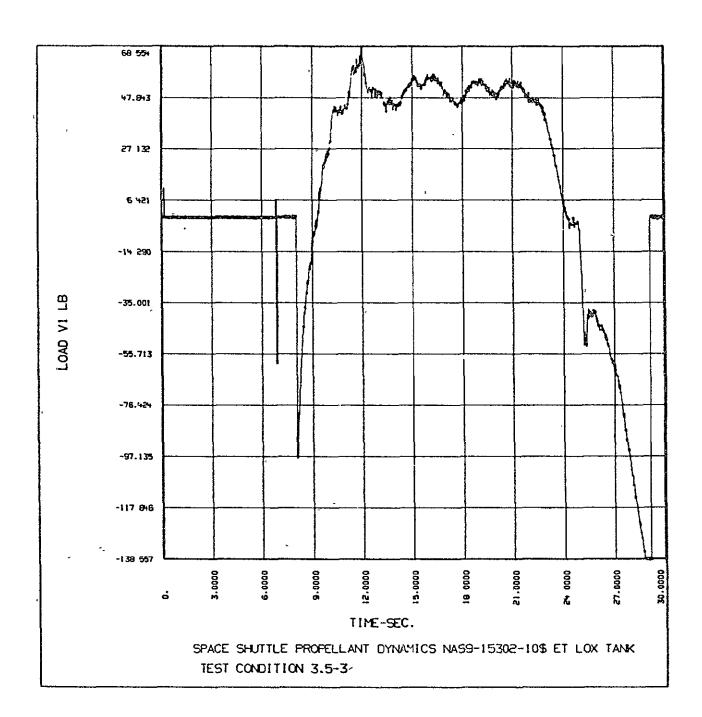


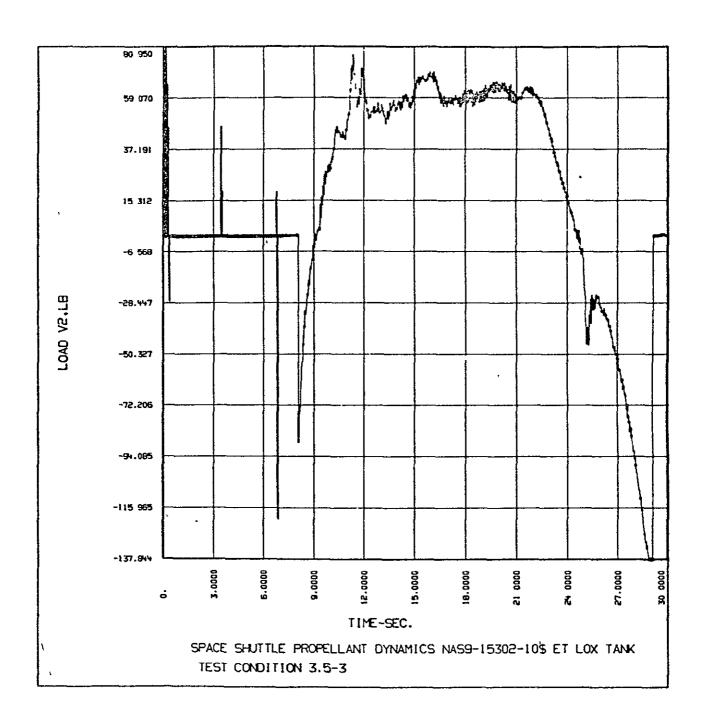


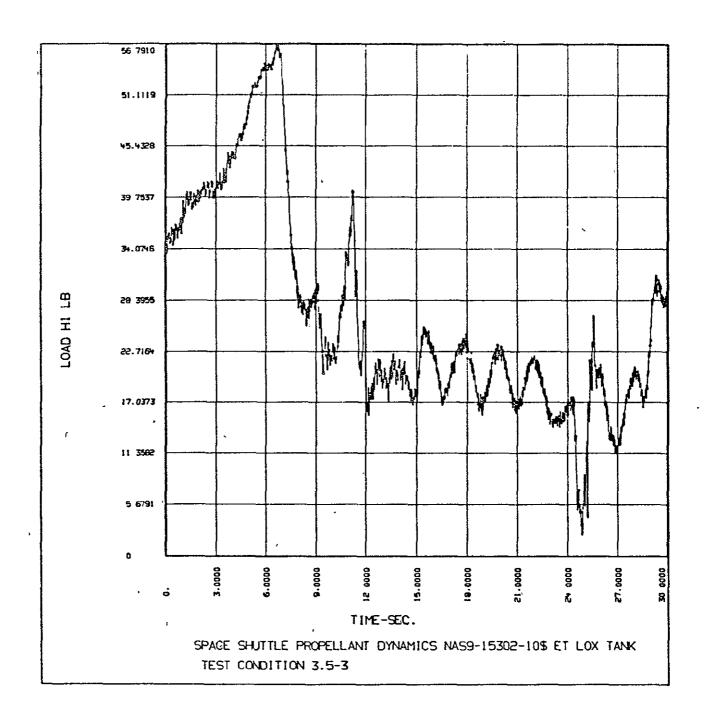
Test Data Condition 3.5-3

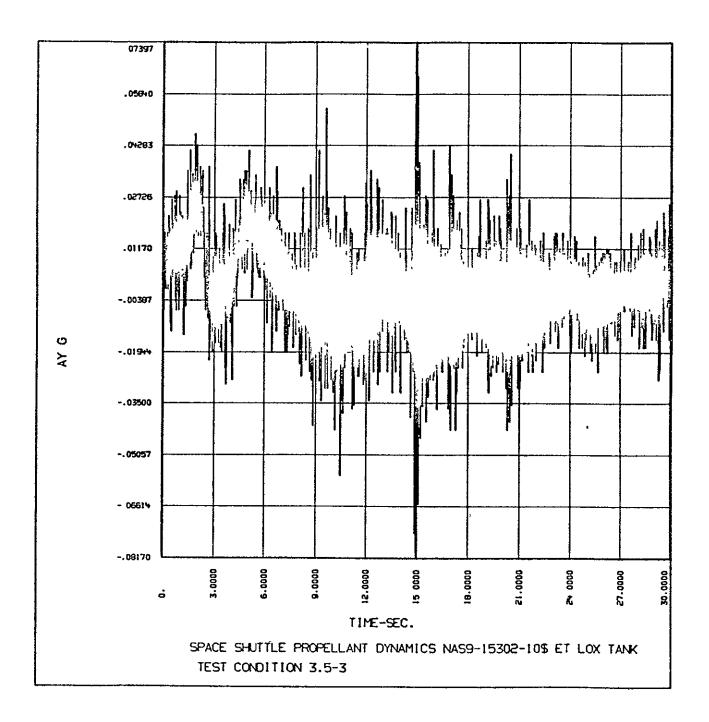
Baffles
Test Fluid — FC 113
orientation — 0°
Fill Volume — 10%
Target Acceleration—0.2 g

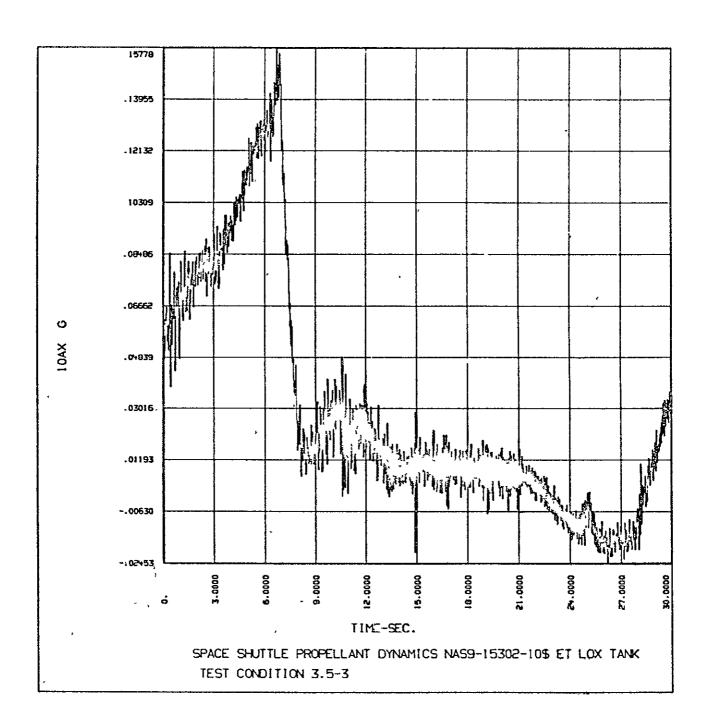


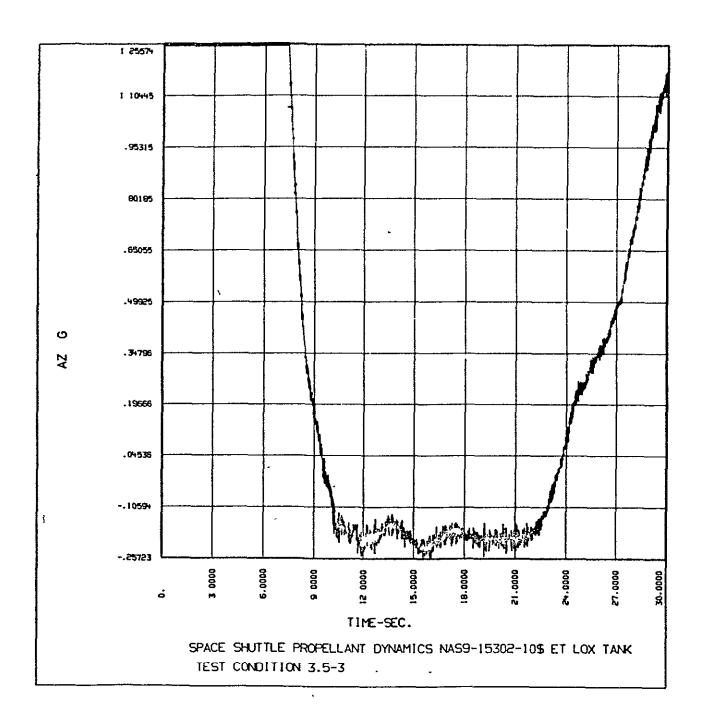


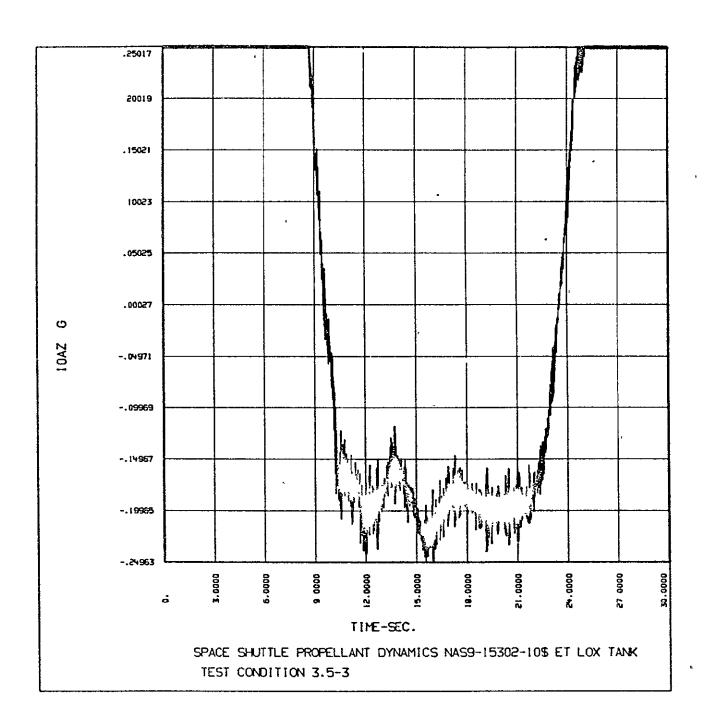


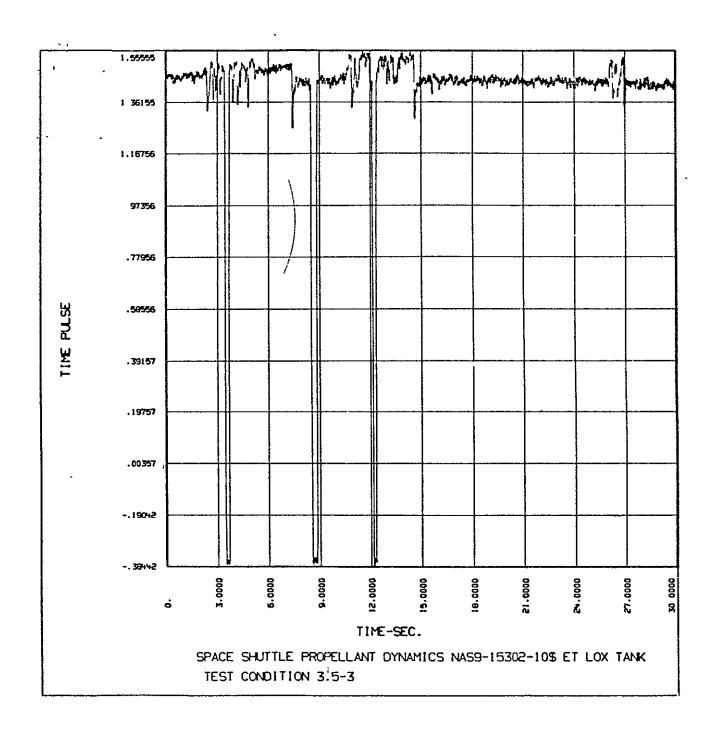


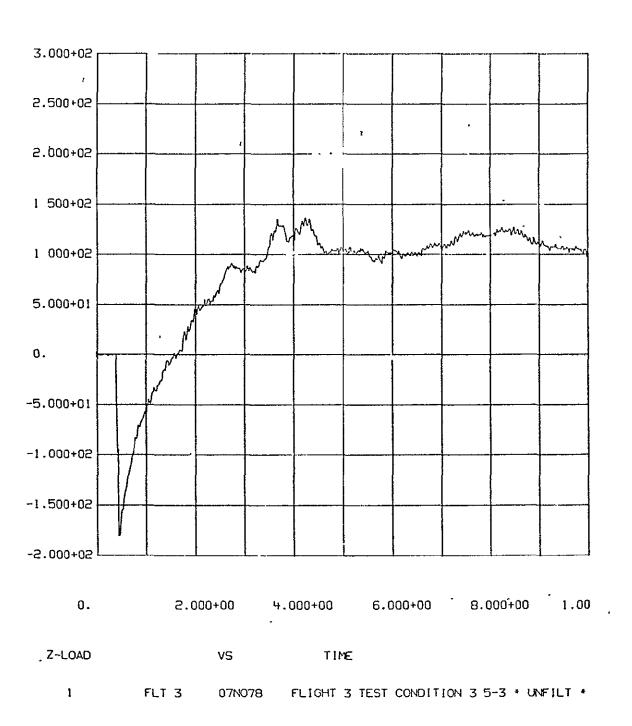


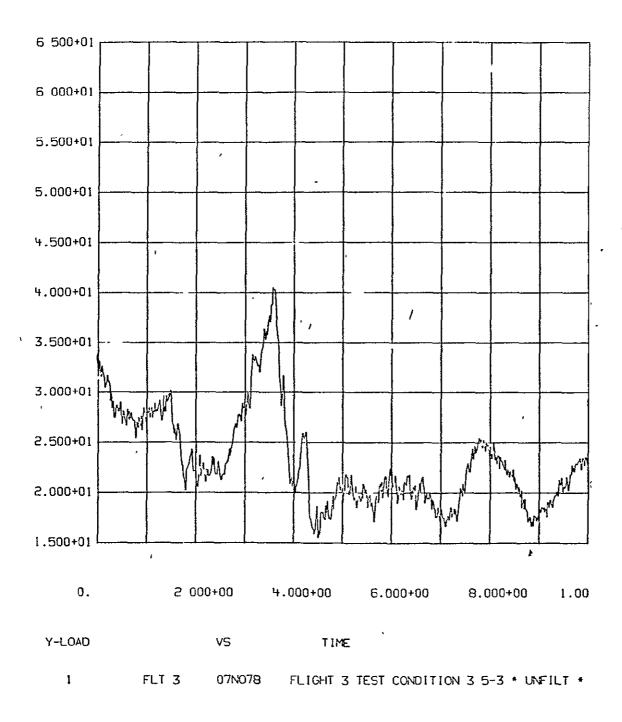


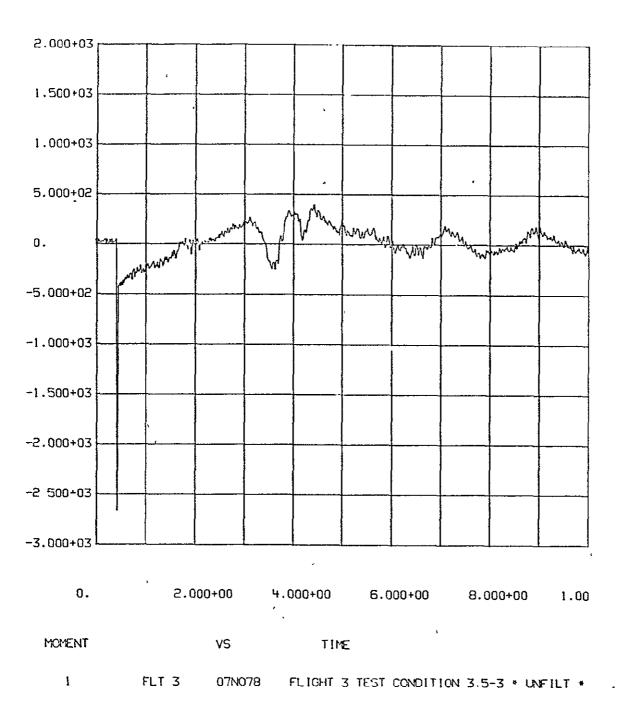


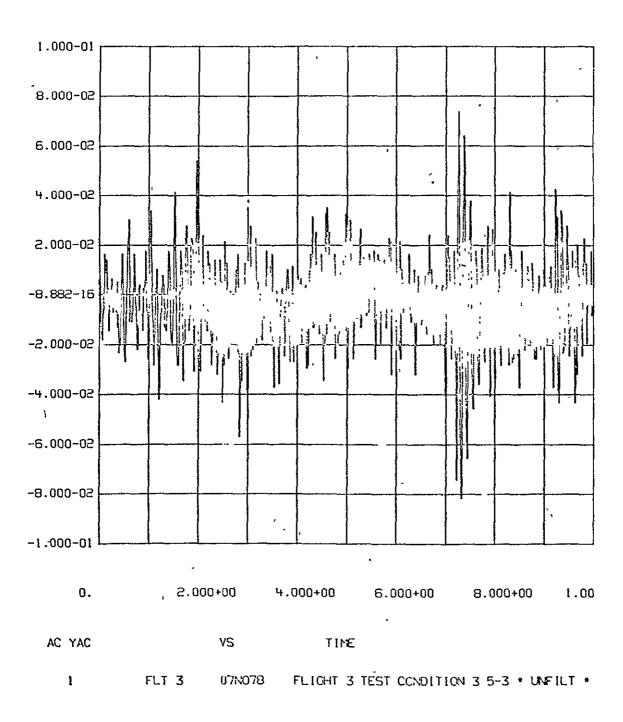


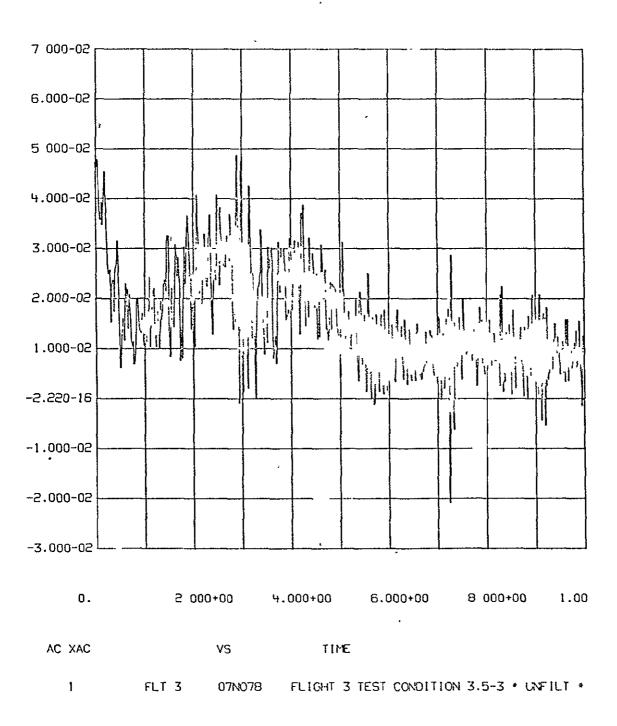


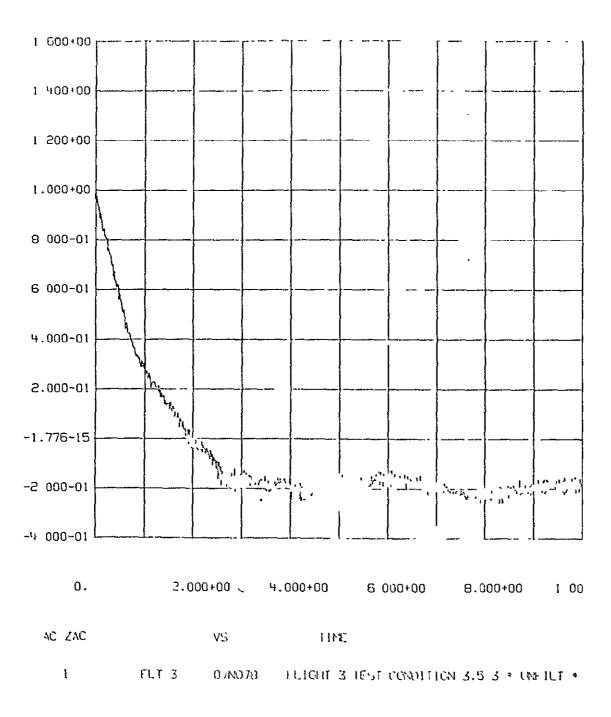








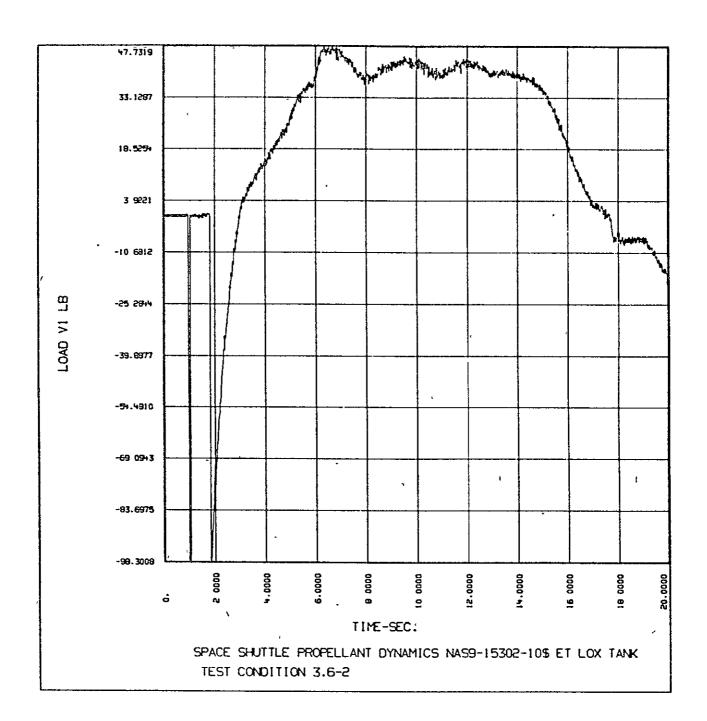


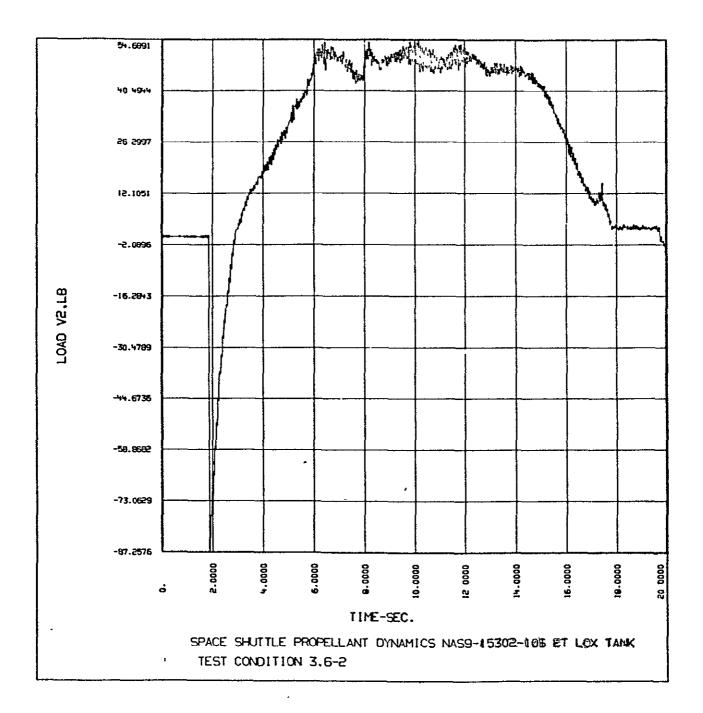


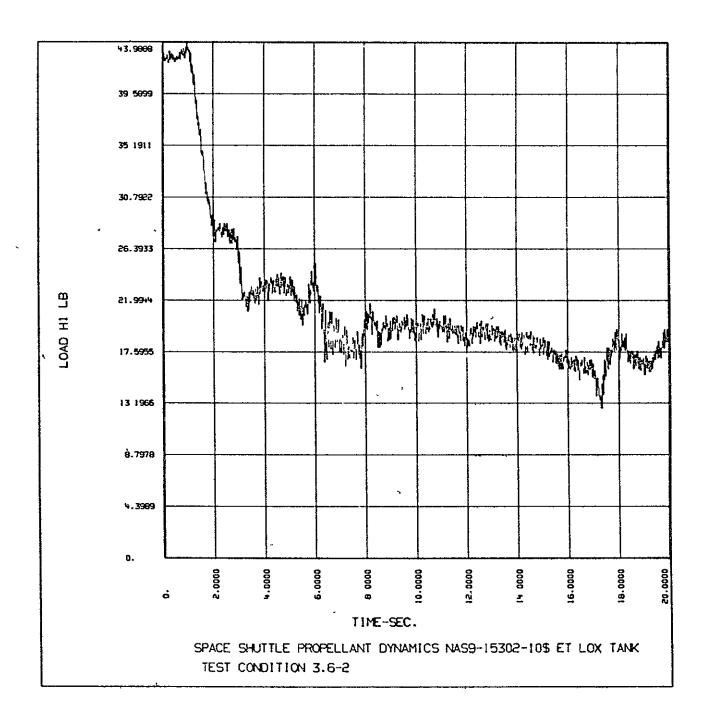
Test Data Condition 3.6-2

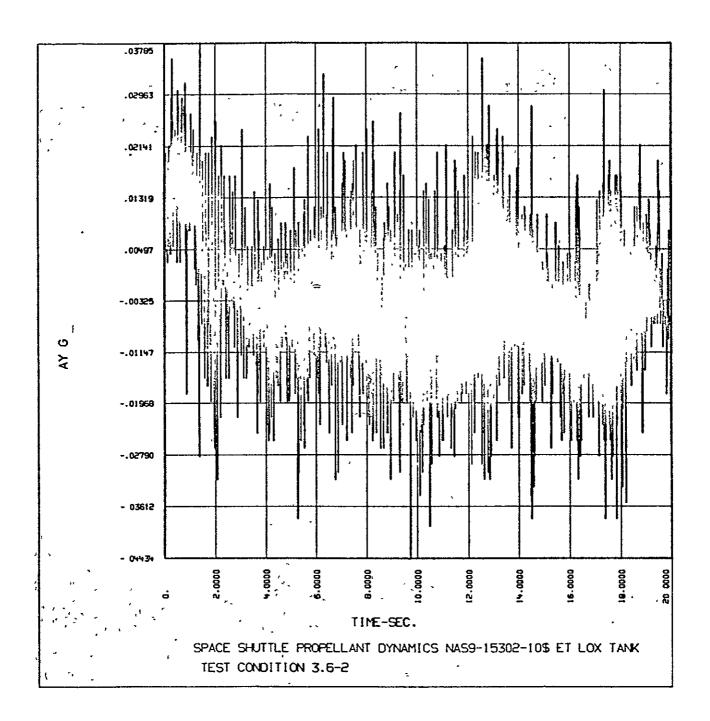
Baffles

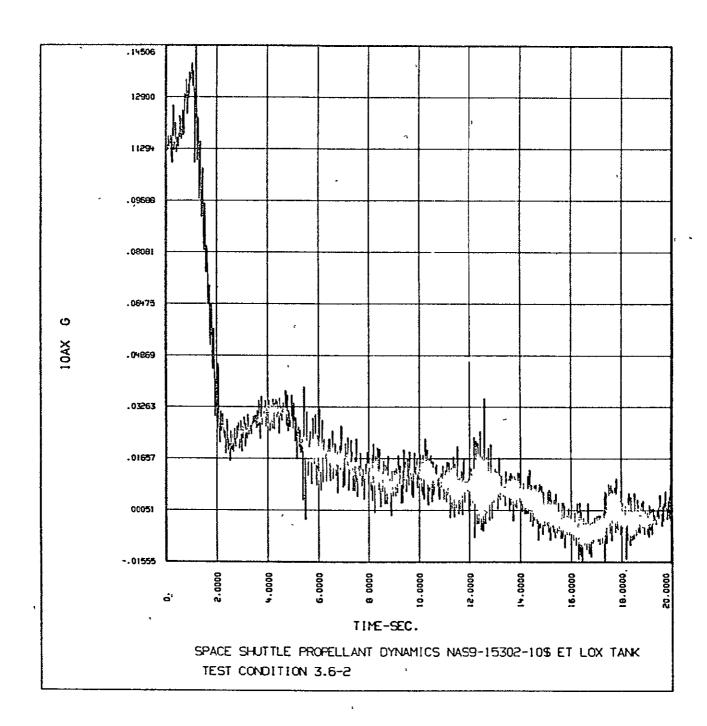
Test Fluid — FC 113
Orientation — 0°
Fill Volume — 5%
Target Acceleration — 0 2 g

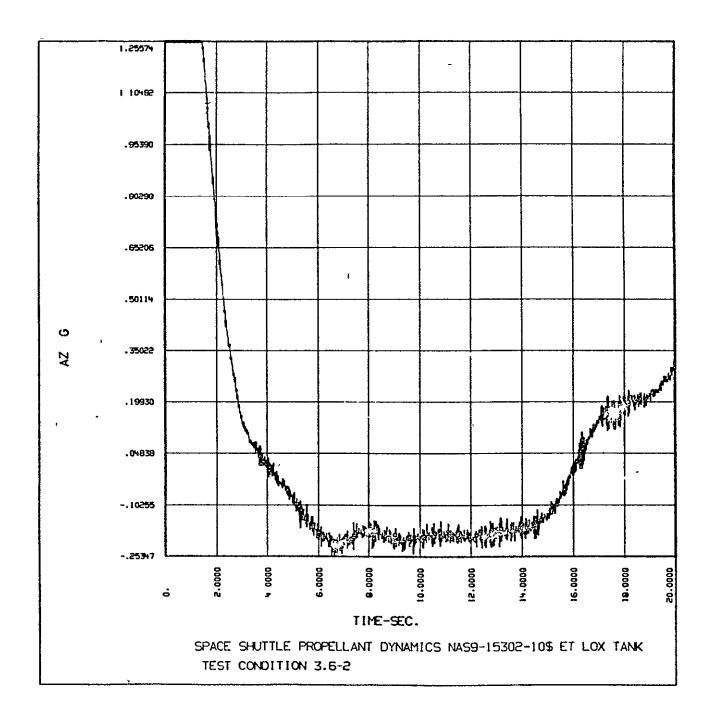


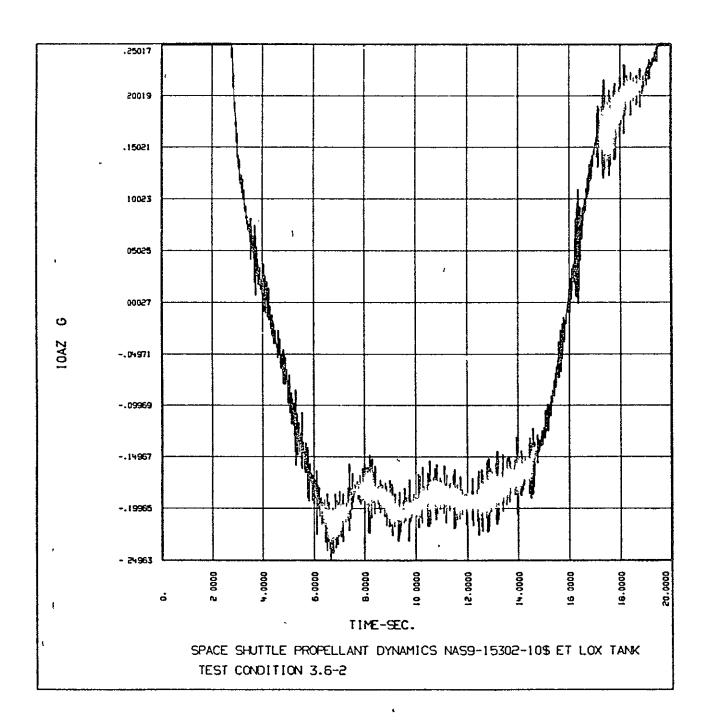


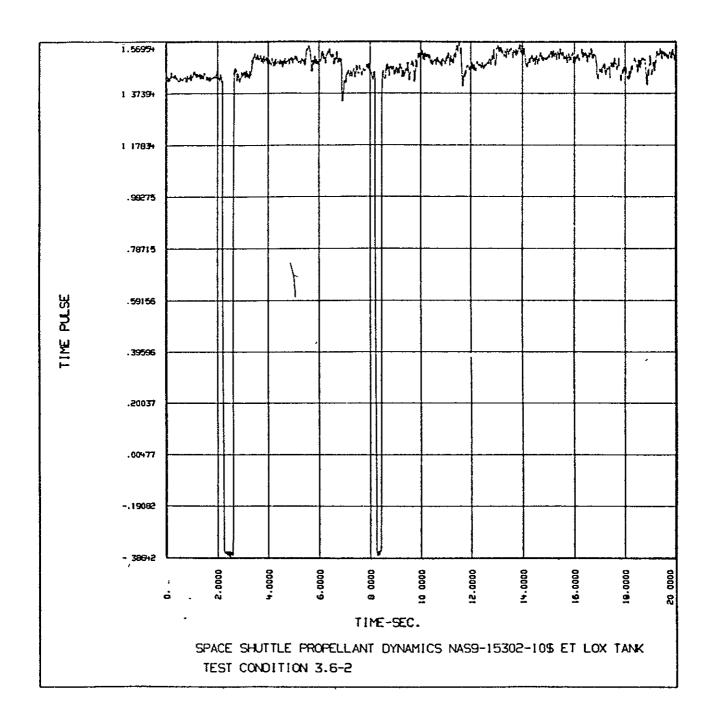


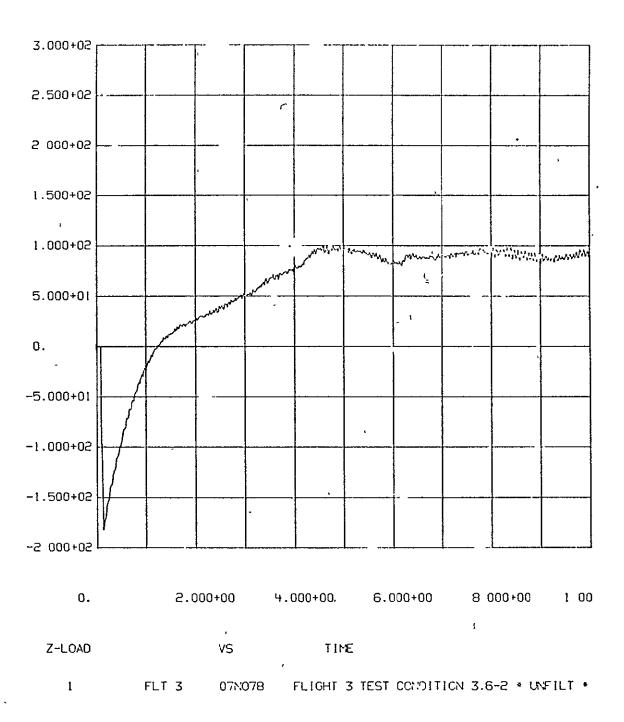


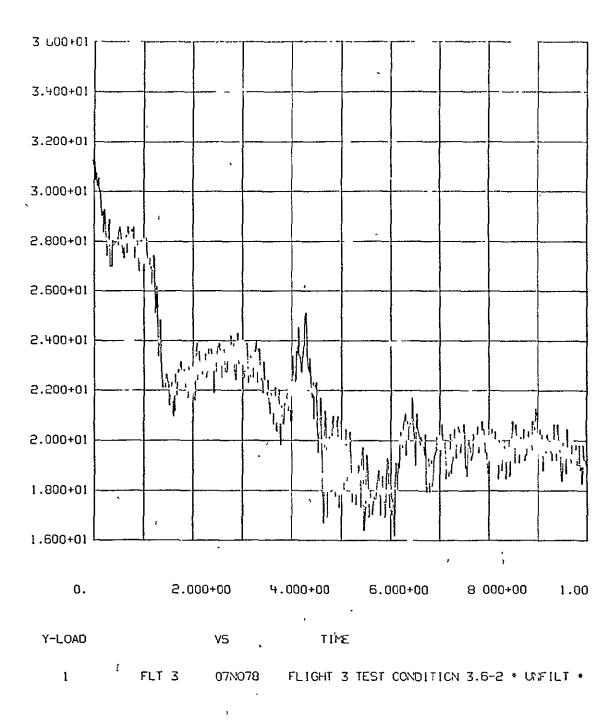


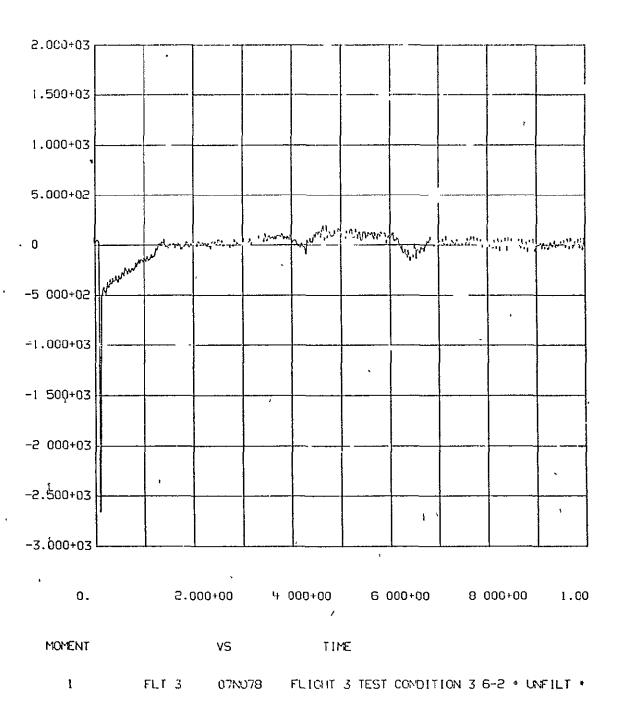


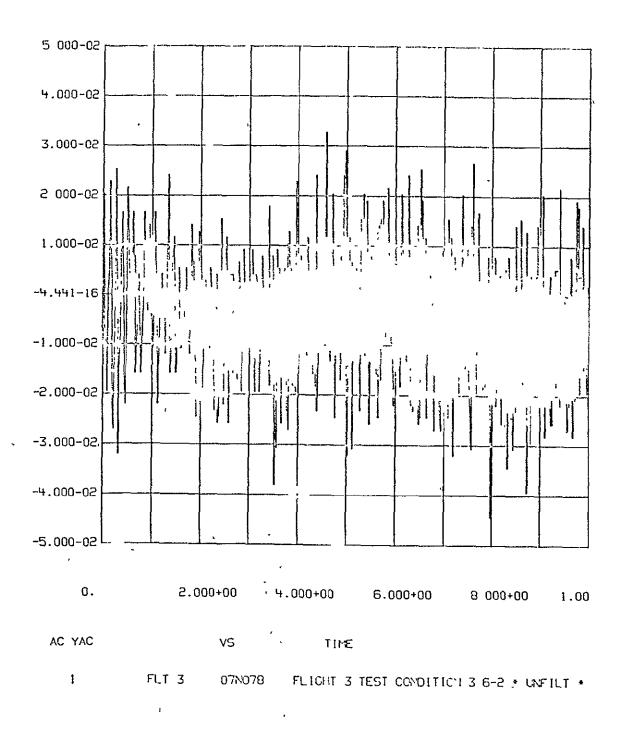


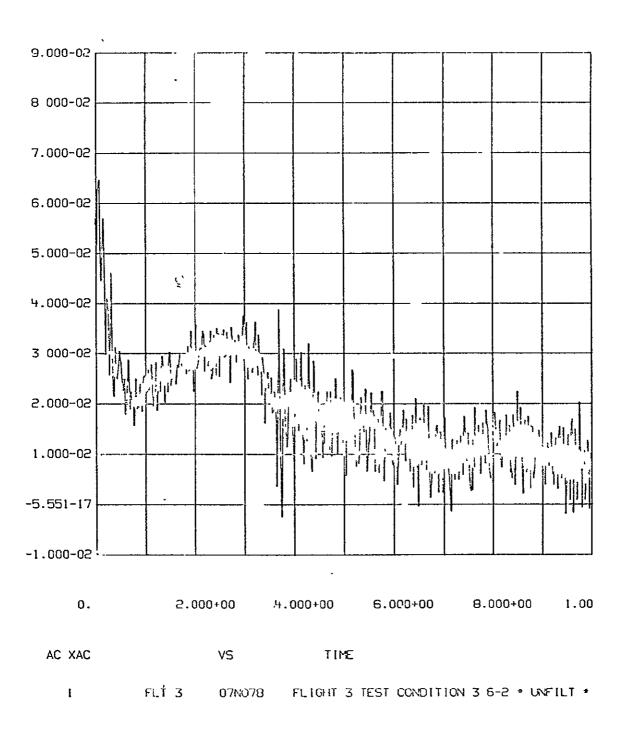


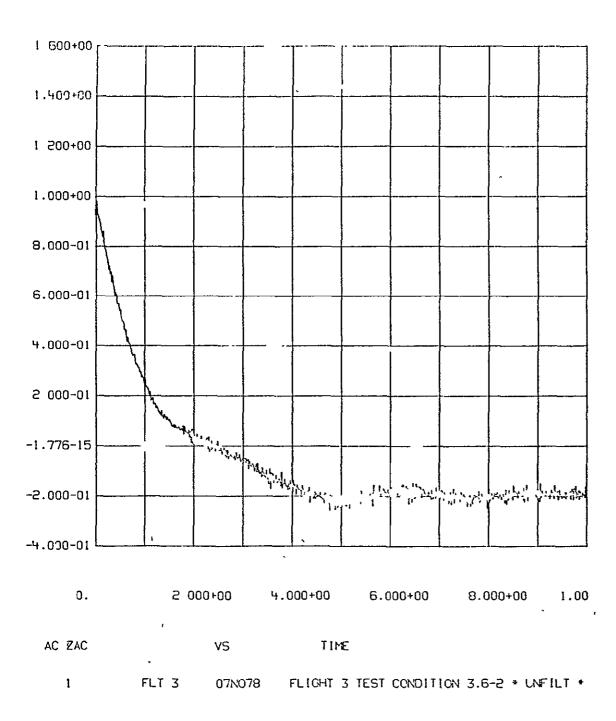






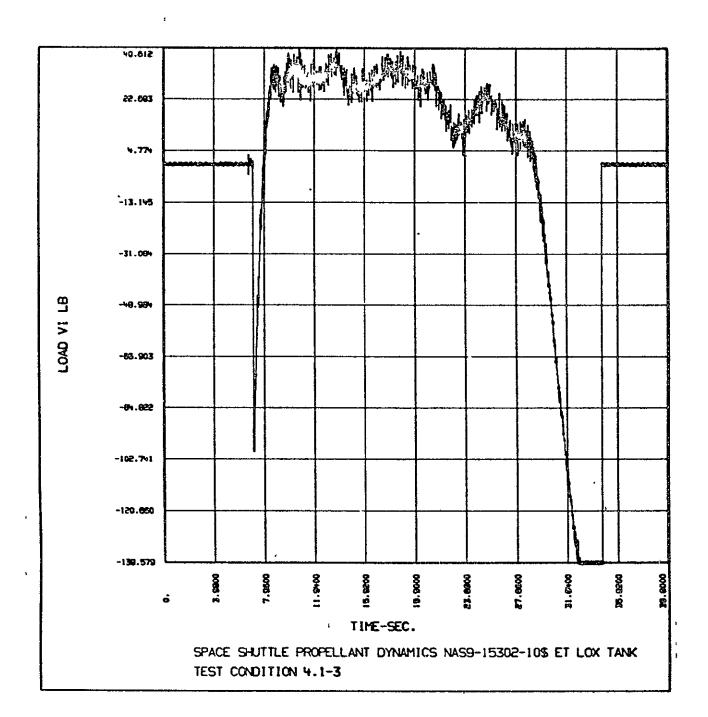


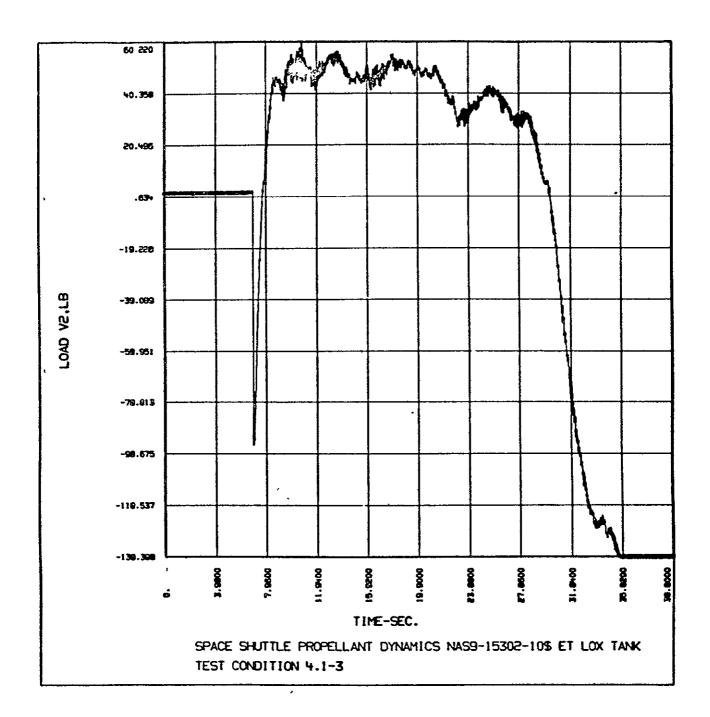


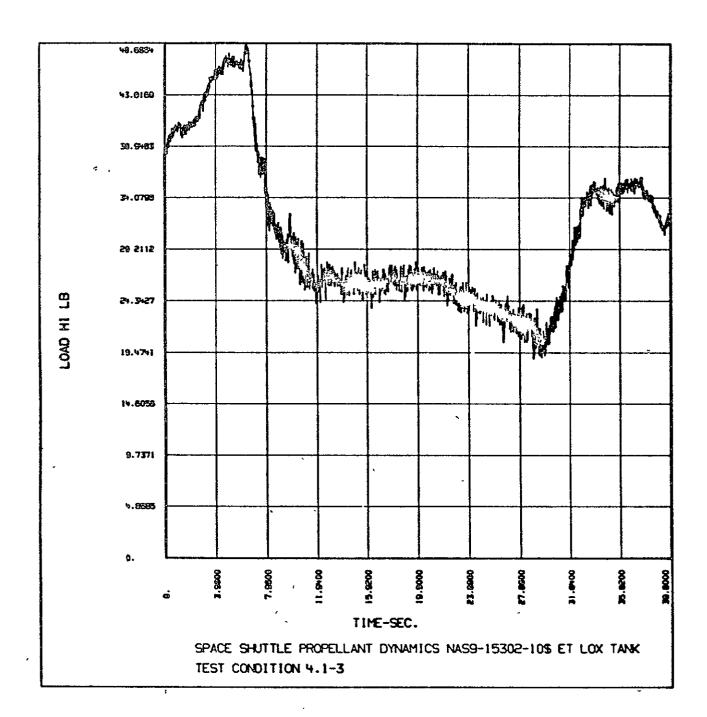


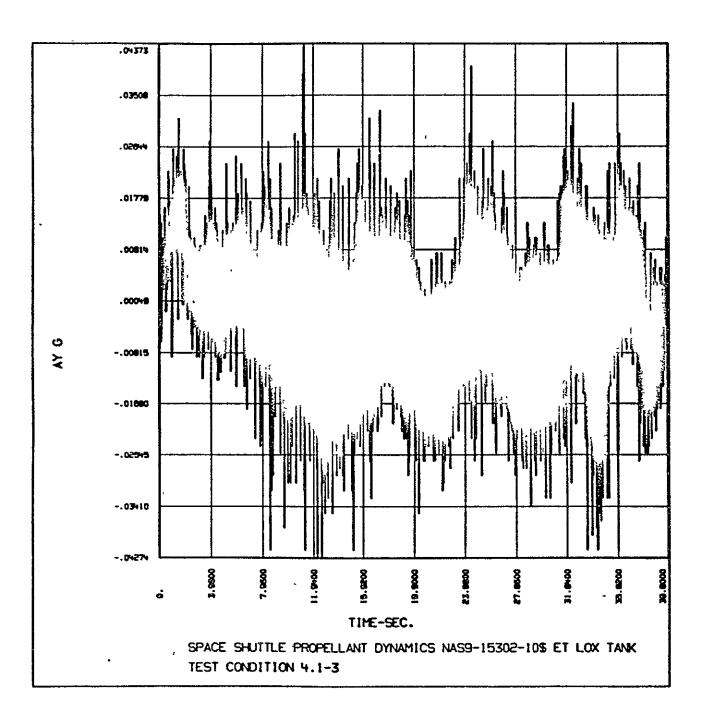
Test Data Condition 4.1-3

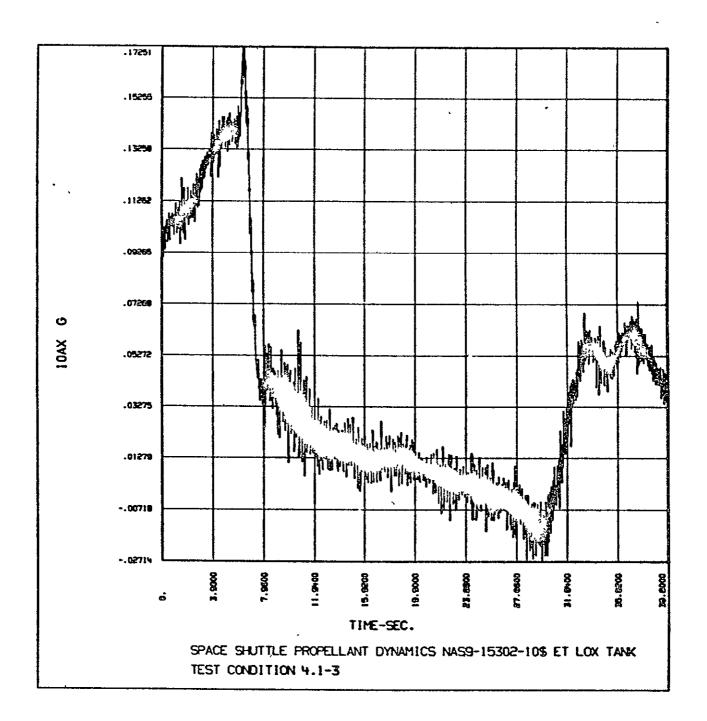
Baffles
Test Fluid — Water;
Orientation — 13°
Fill Volume — 2%
Target Acceleration—0.1g

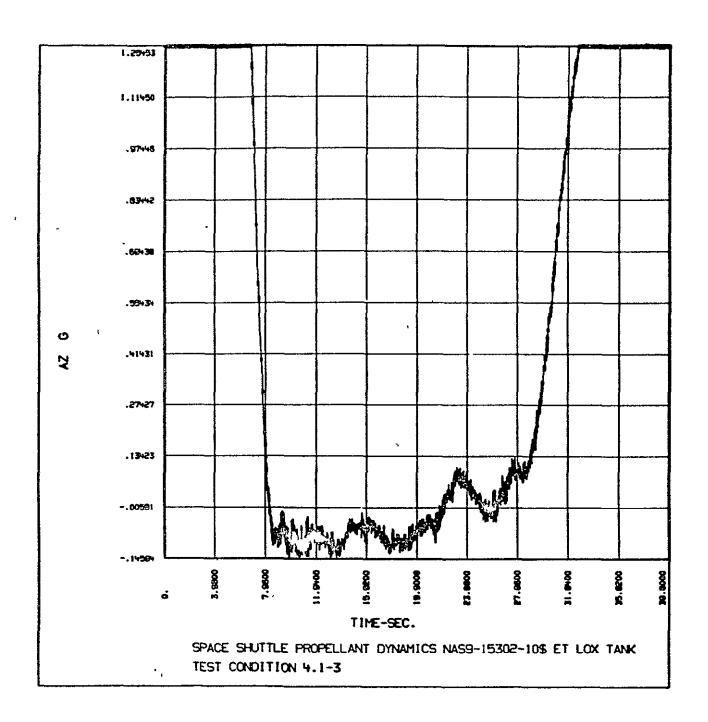


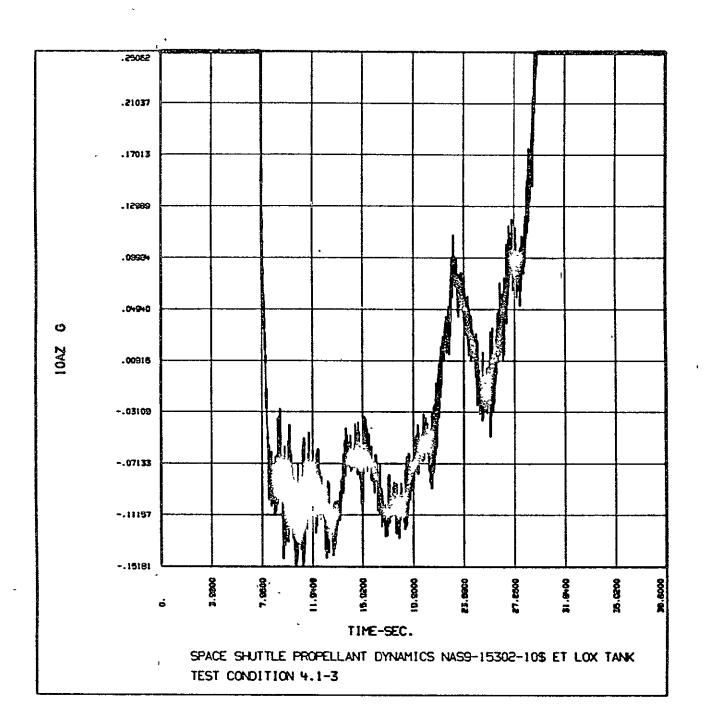


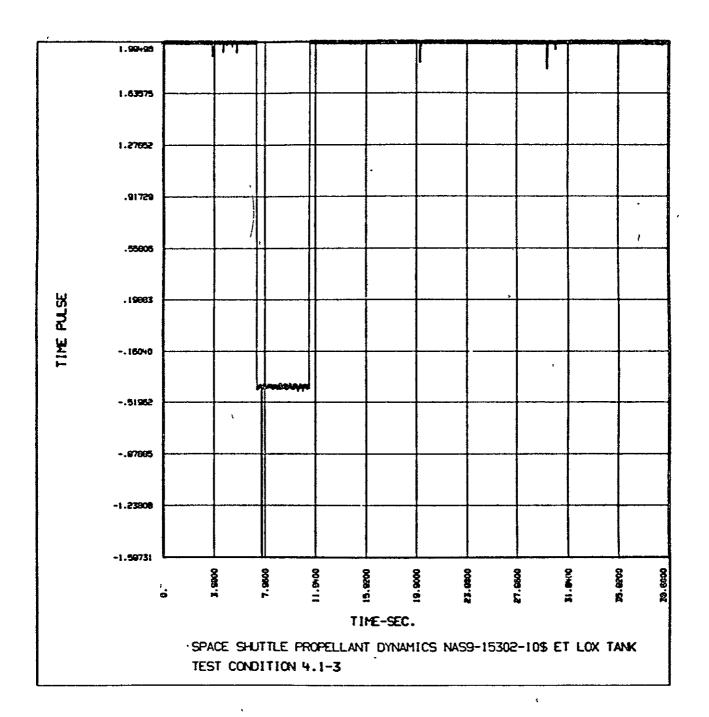


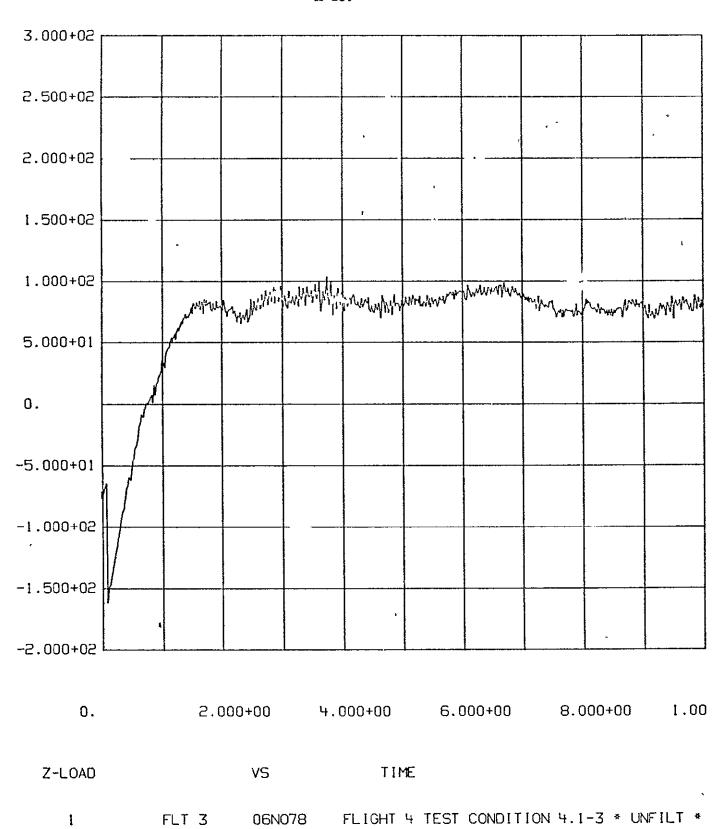


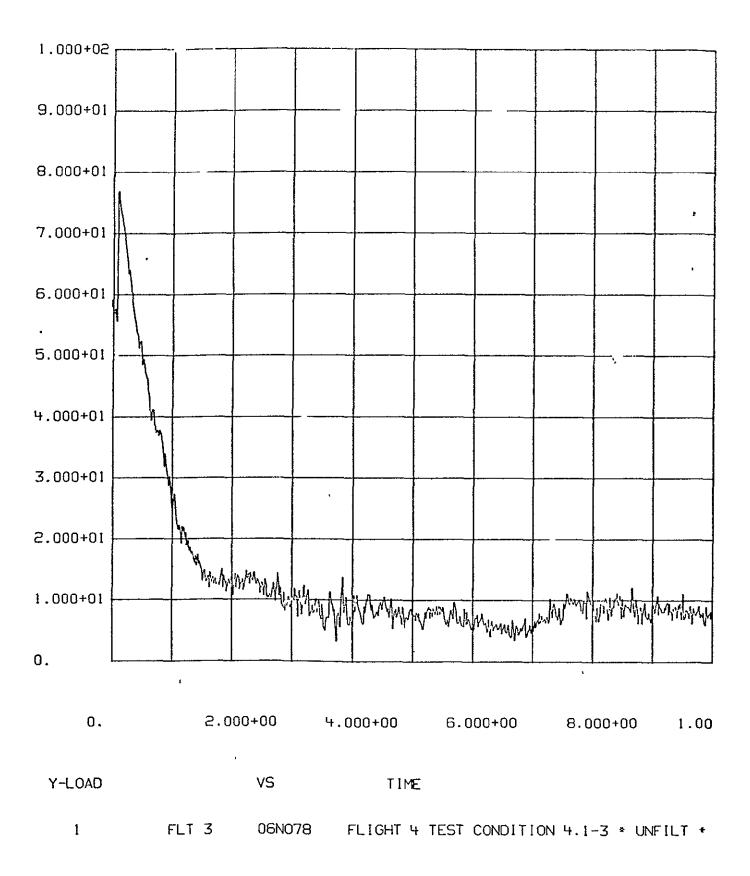


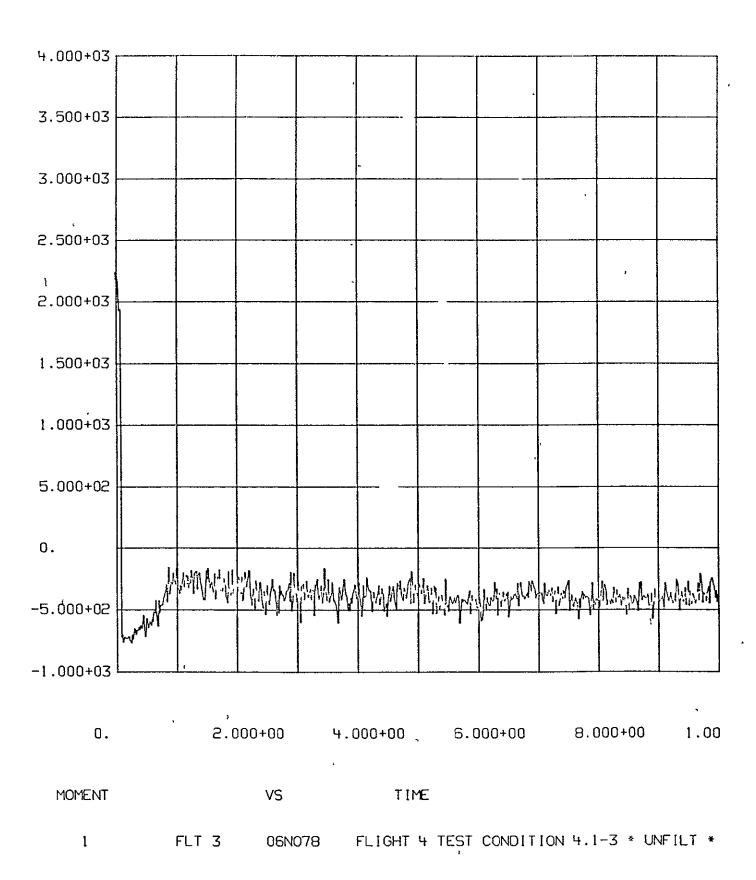


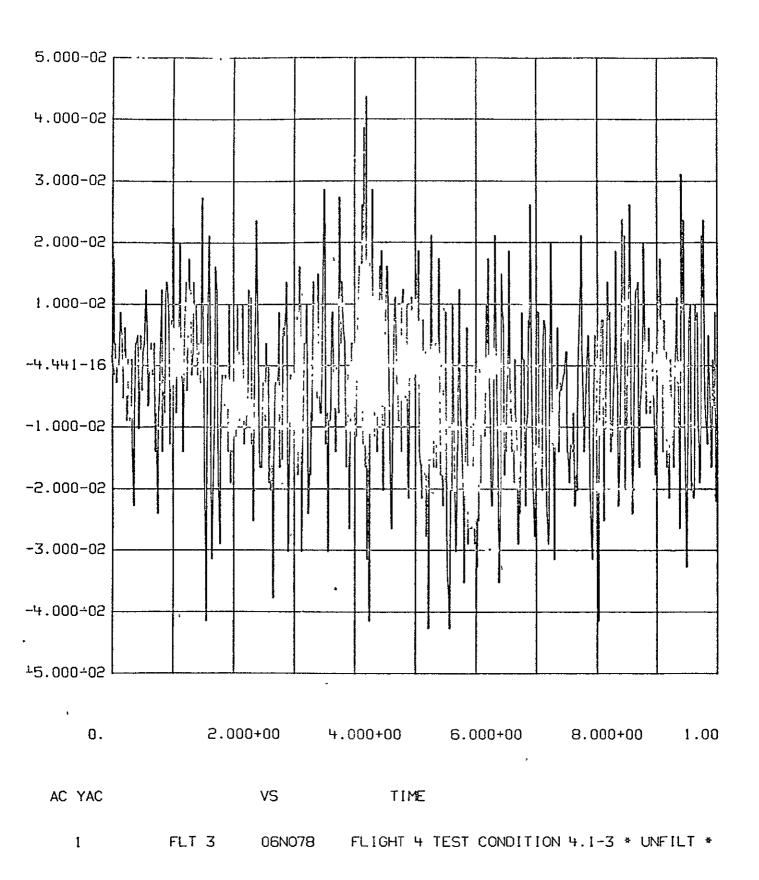


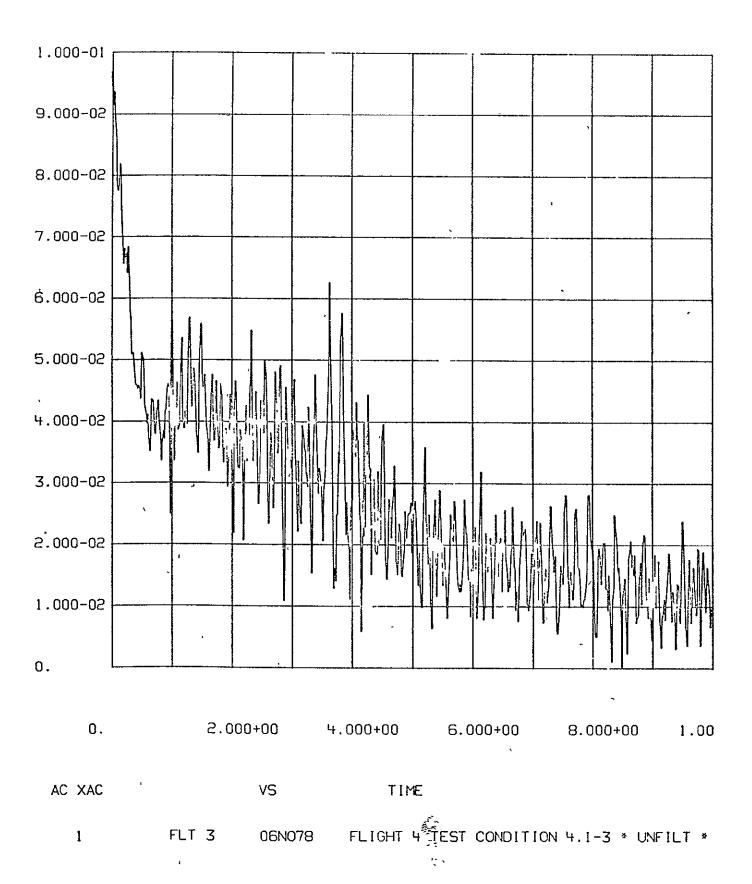


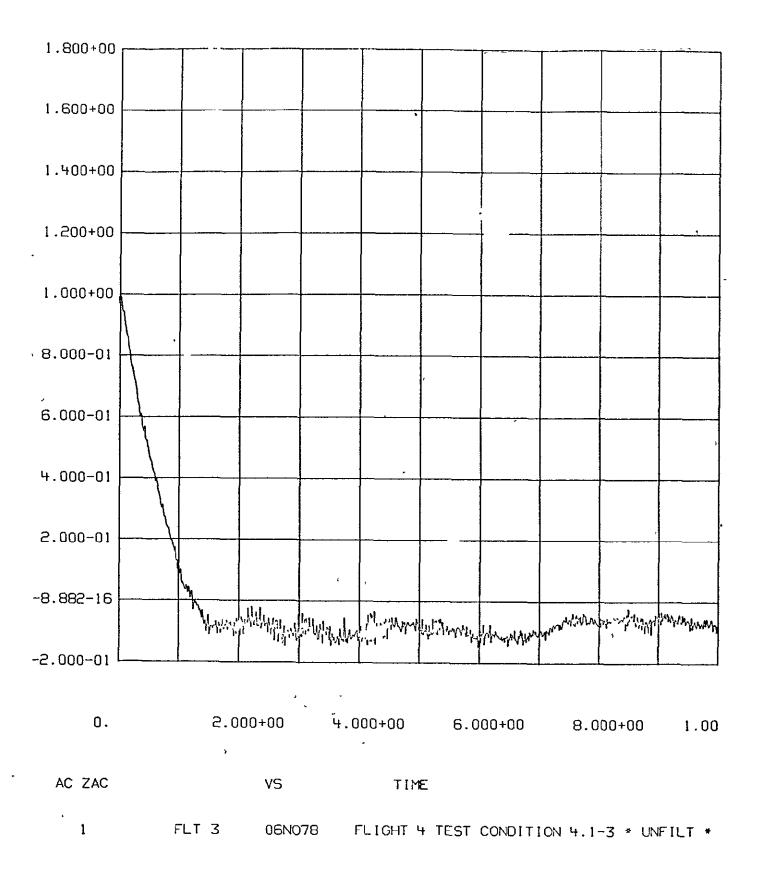






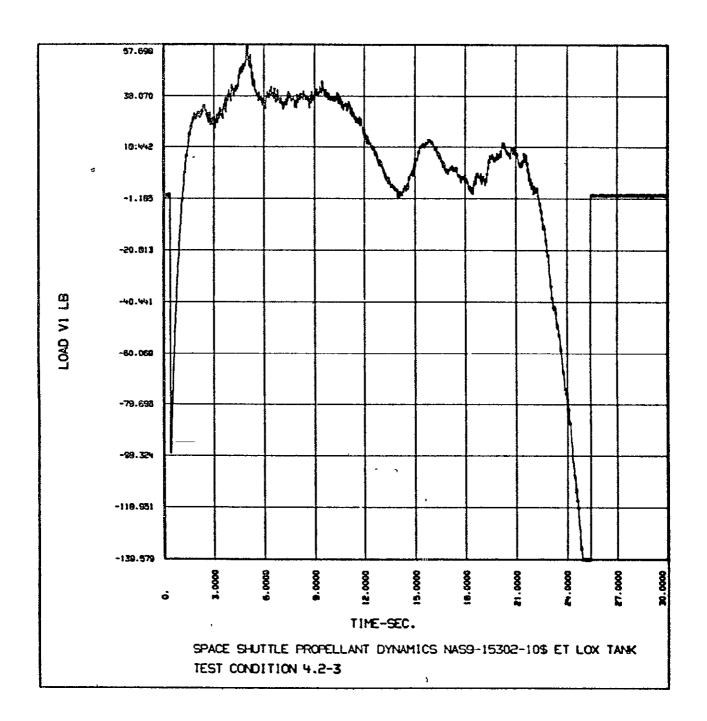


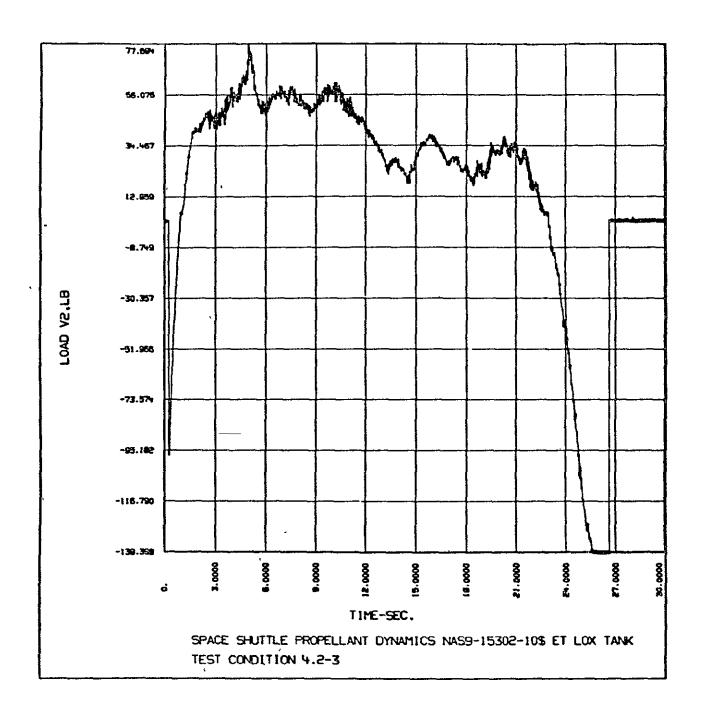


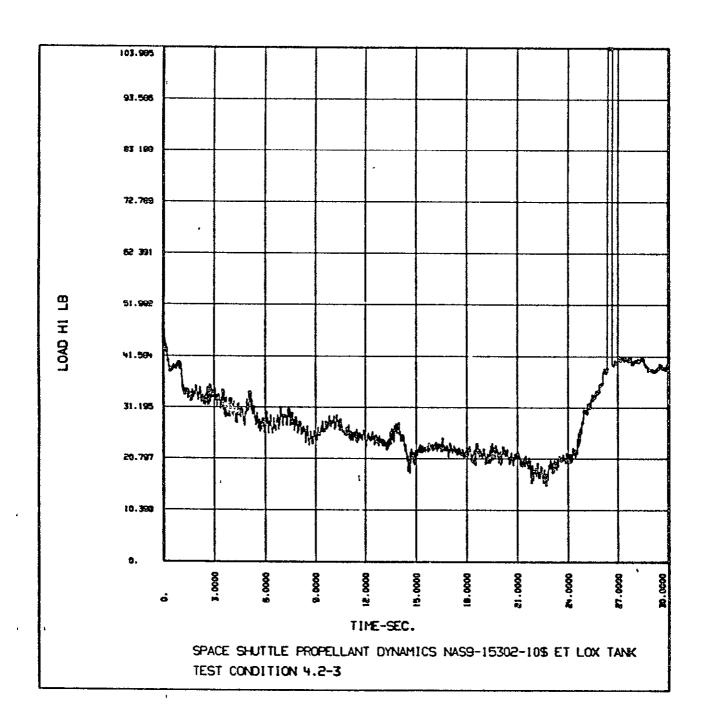


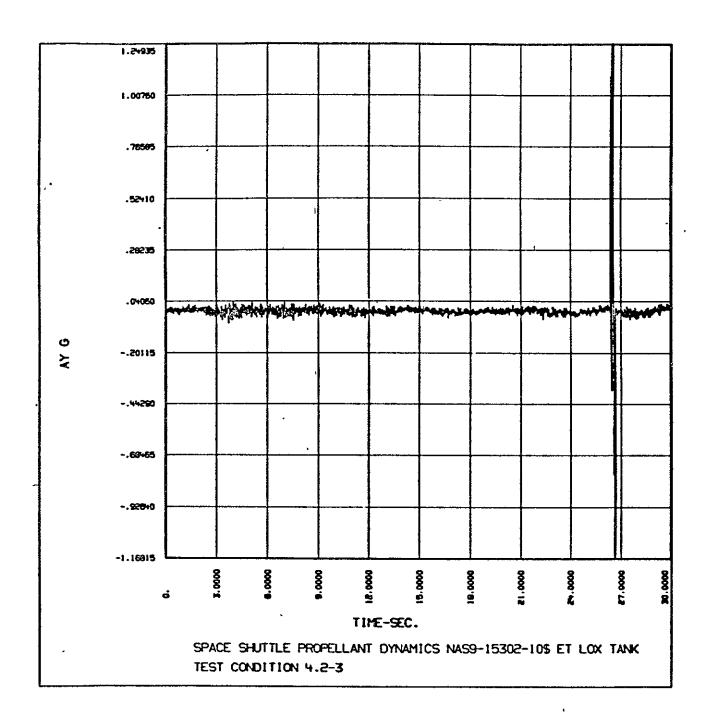
Test Data Condition 4.2-3

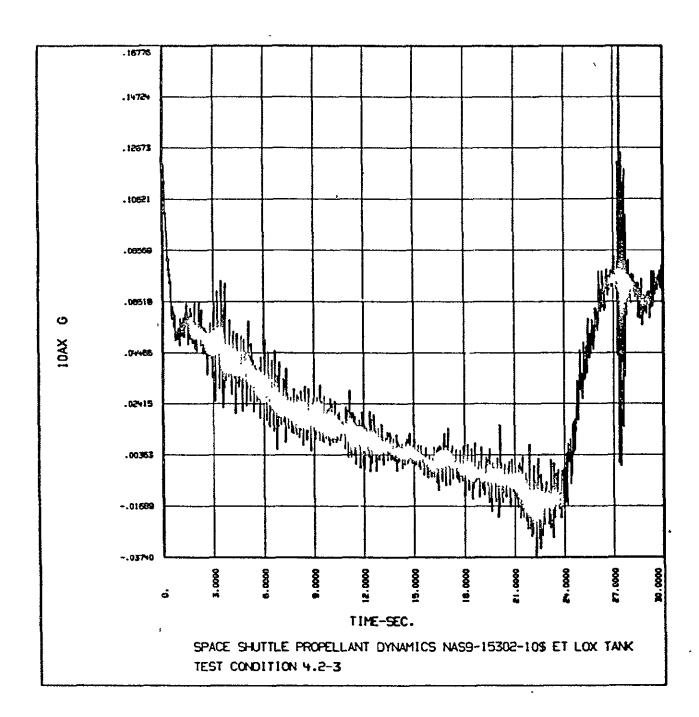
Baffles
Test Fluid — Water
Orientation — 13°
Fill Volume — 5.5%
Target Acceleration—0.1 g

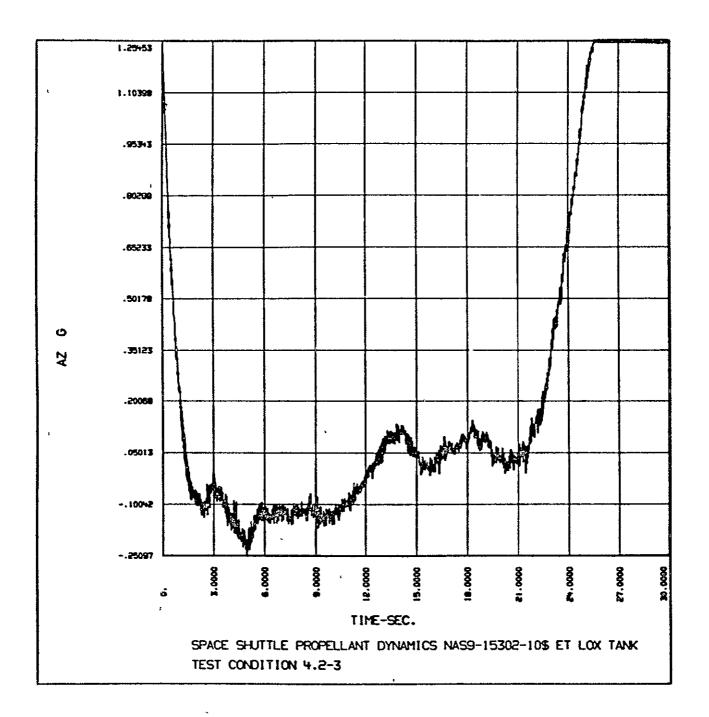


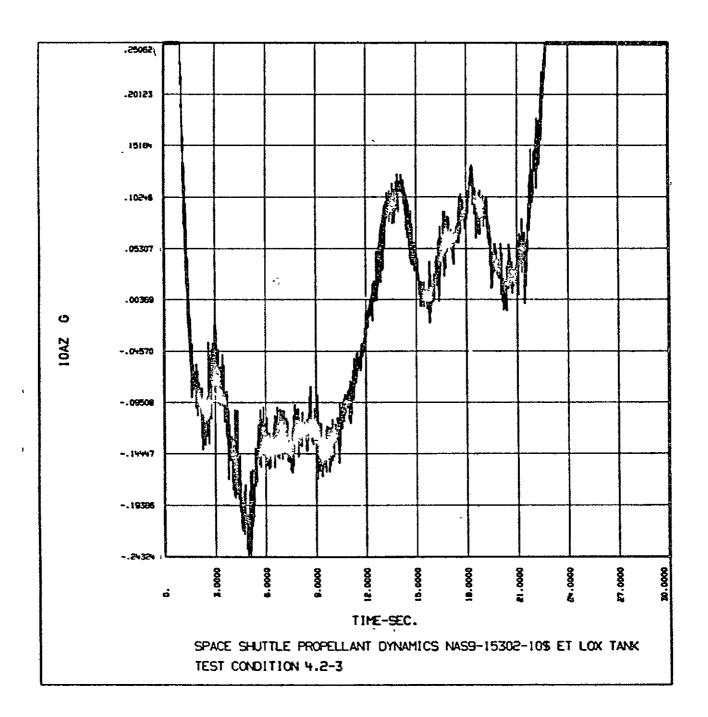


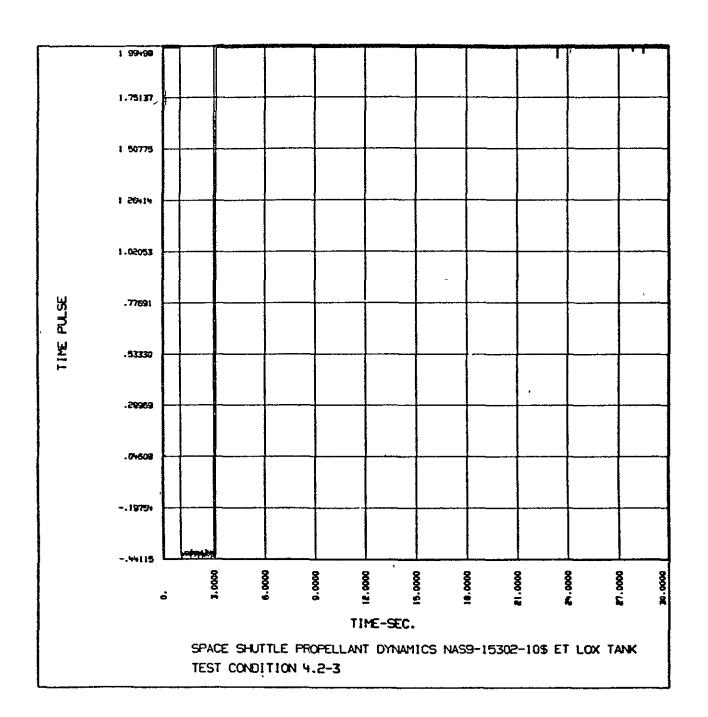


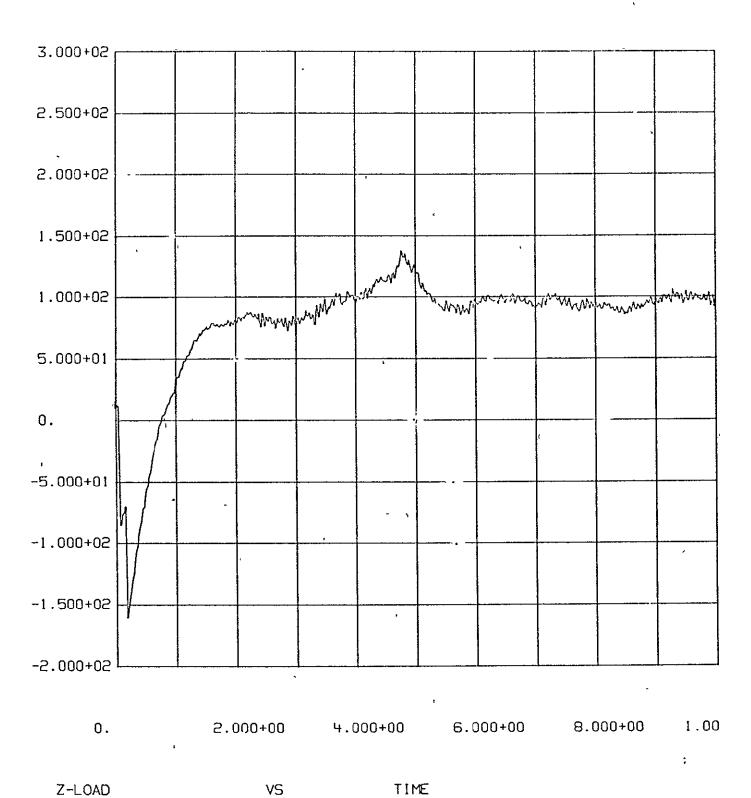




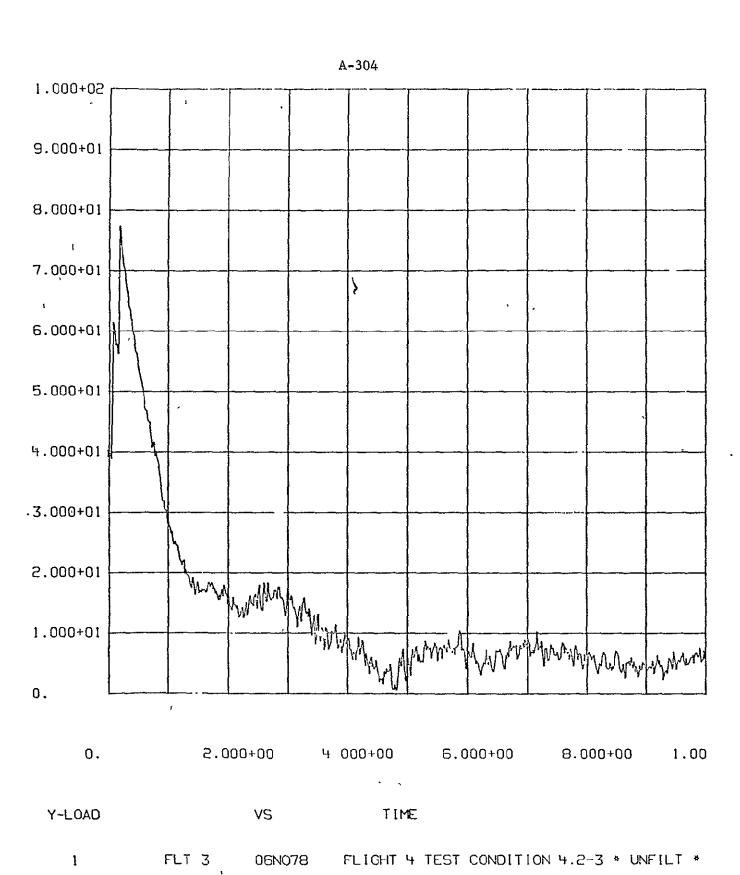


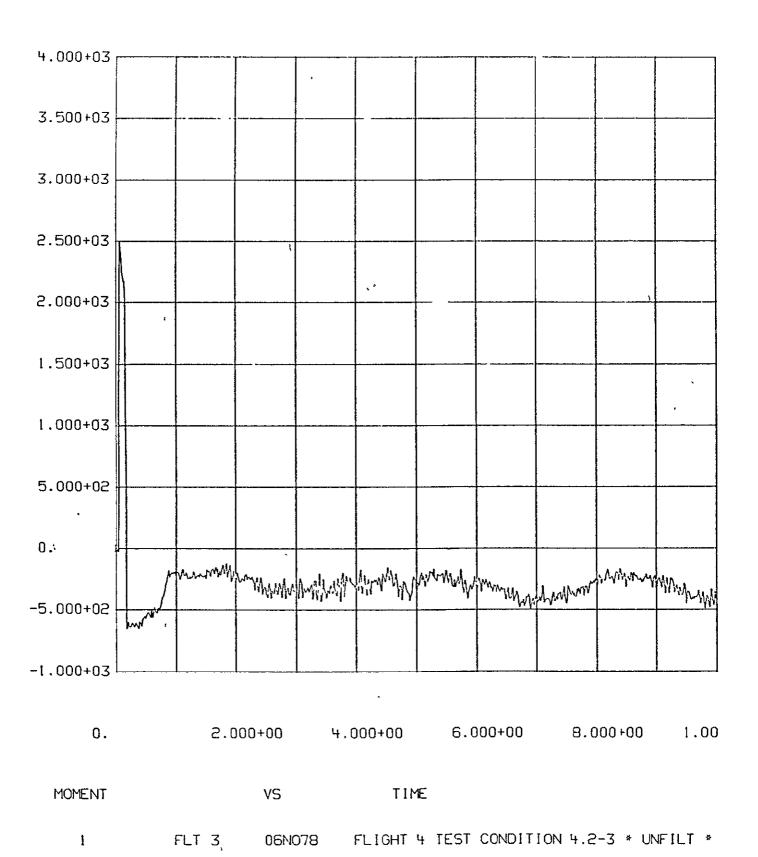


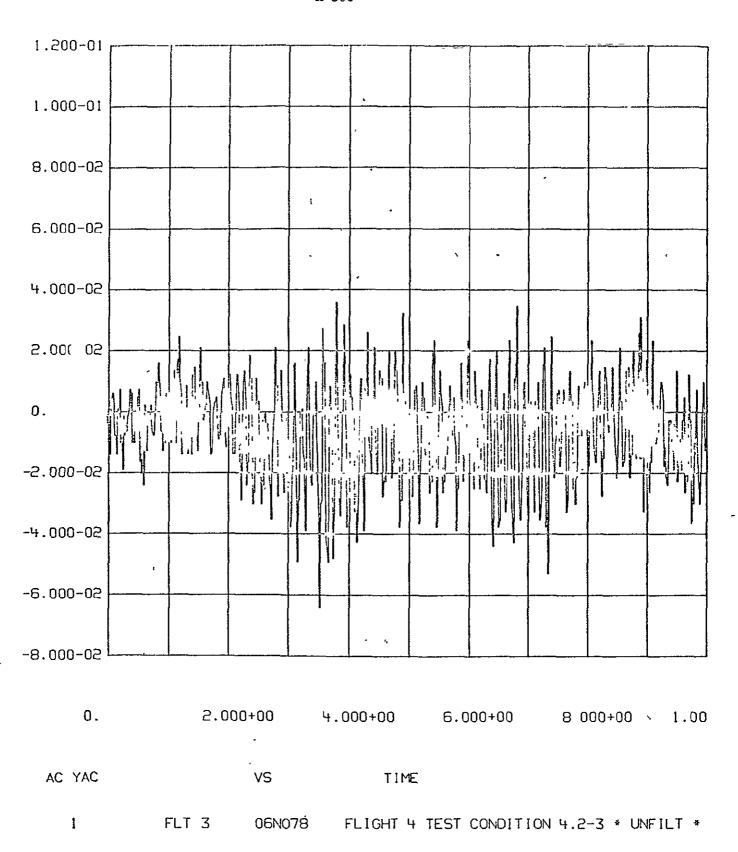


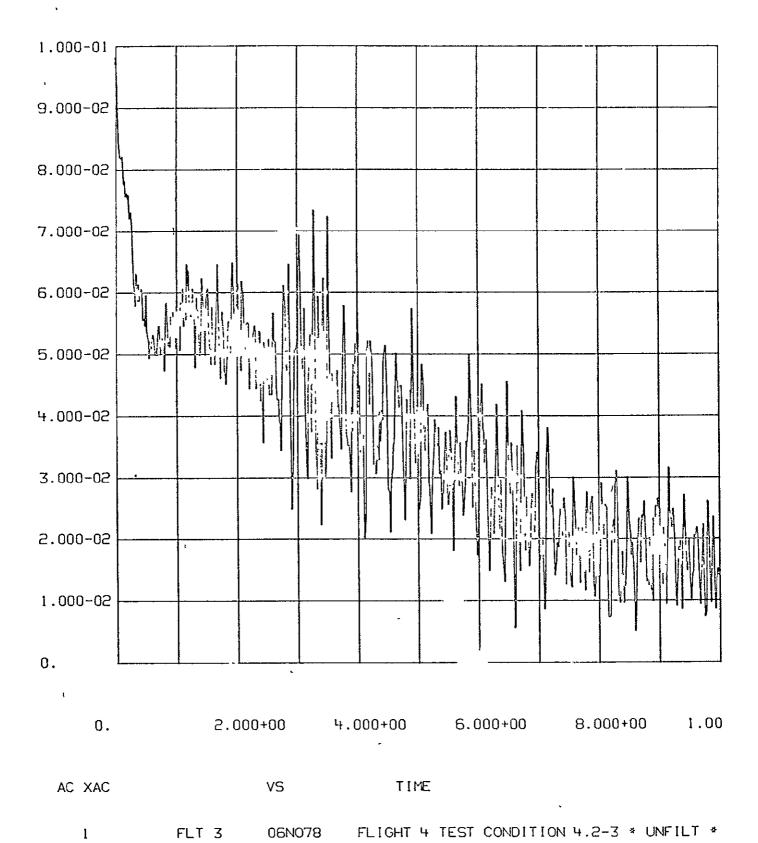


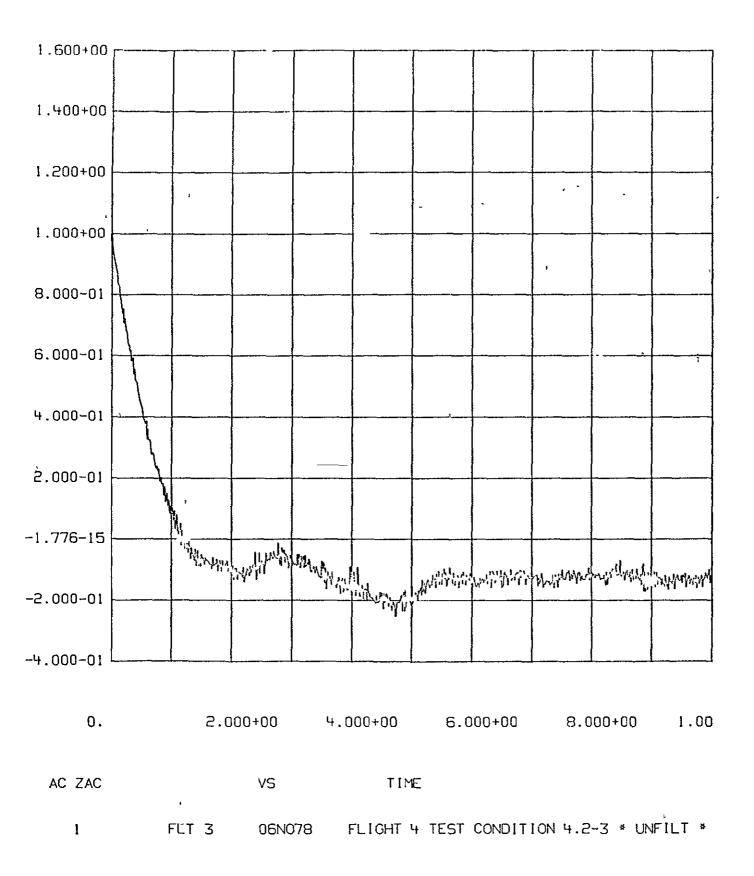
I FLT 3 06N078 FLIGHT 4 TEST CONDITION 4.2-3 * UNFILT *







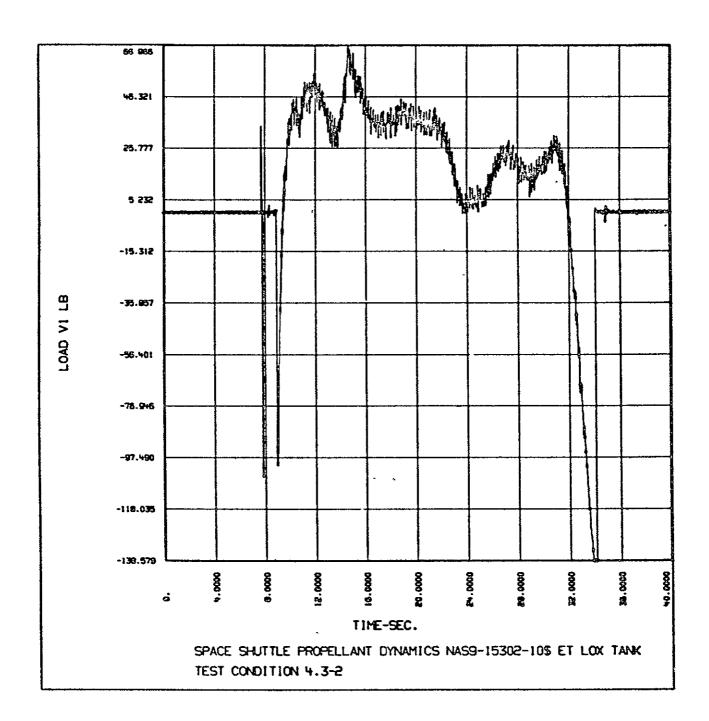


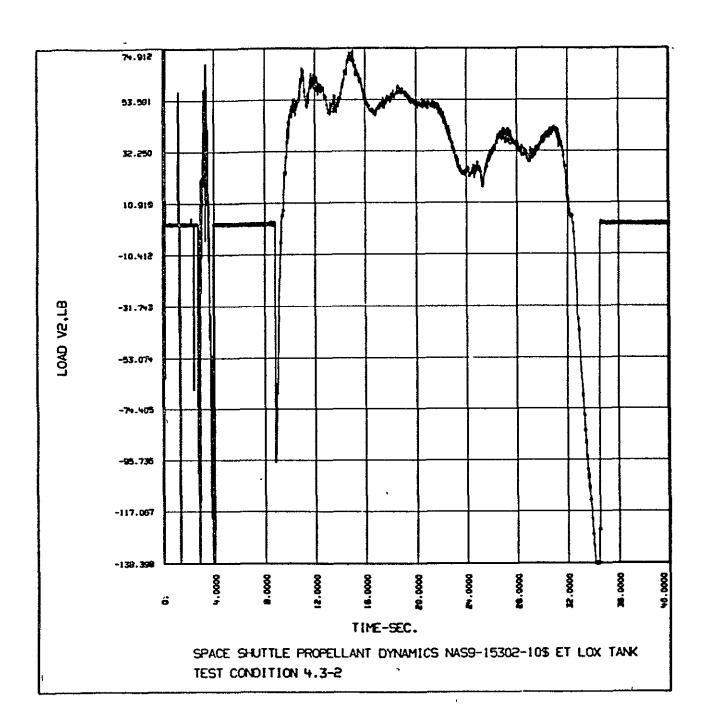


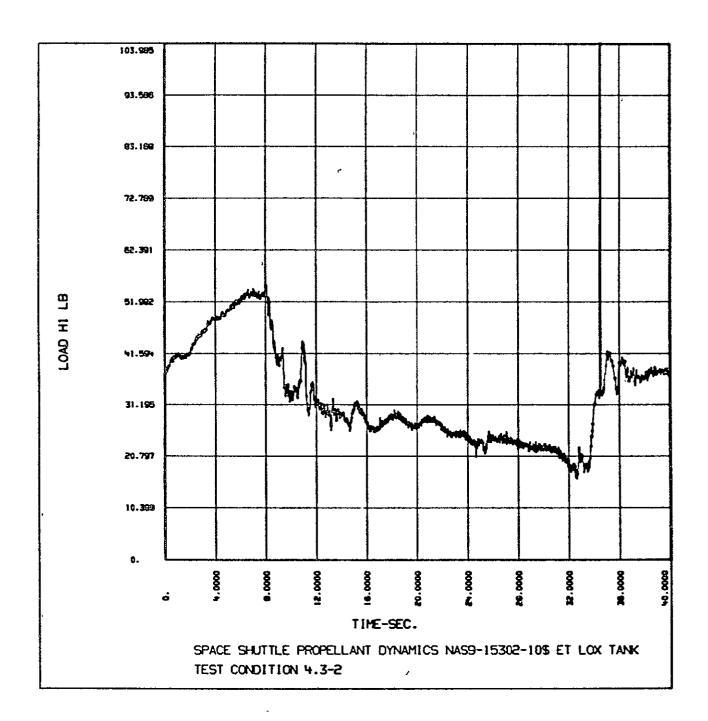
Test Data Condition 4.3-2

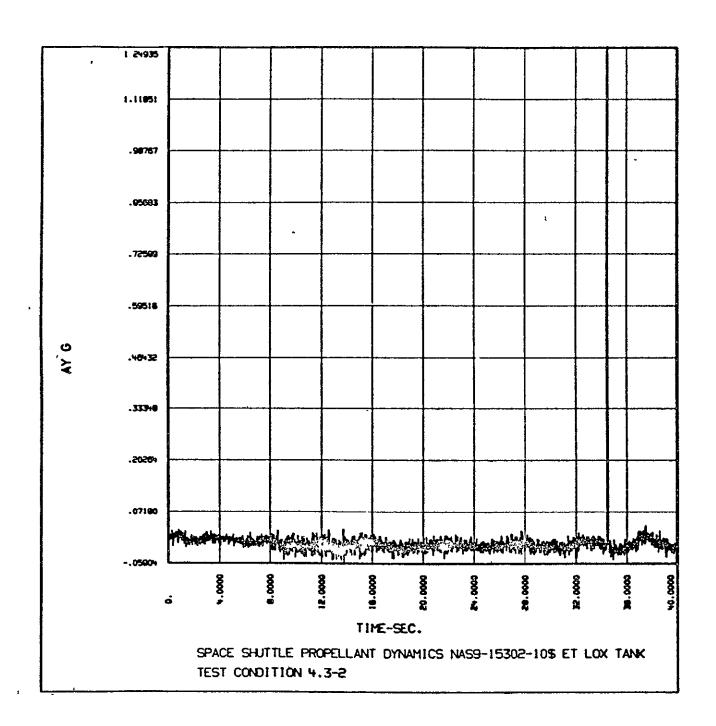
Baffles
Test Fluid — Water
Orientation — 13°
Fill Volume — 10%
Target Acceleration—0 1 g

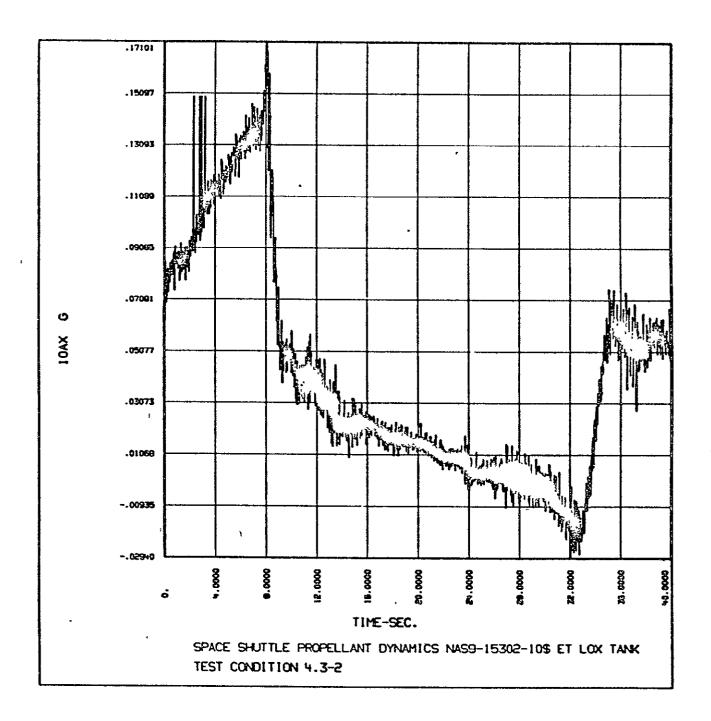


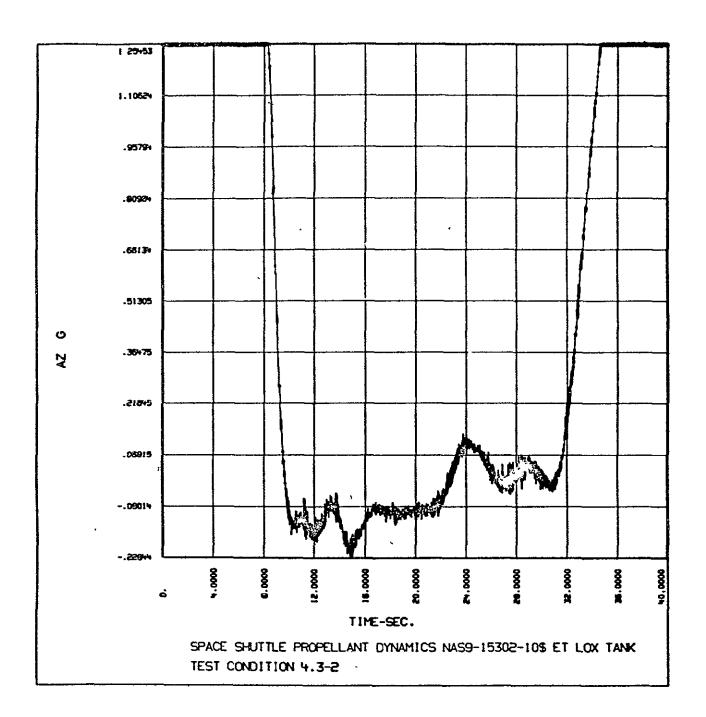


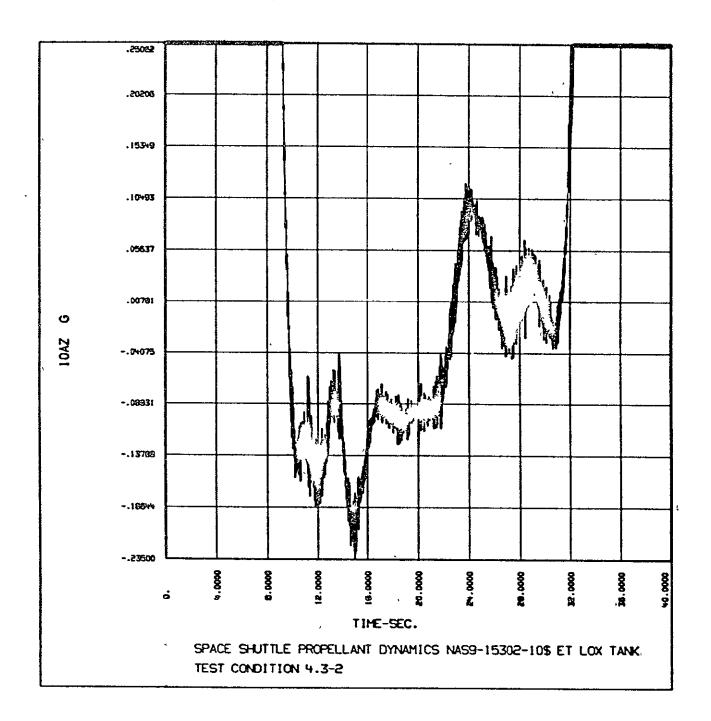


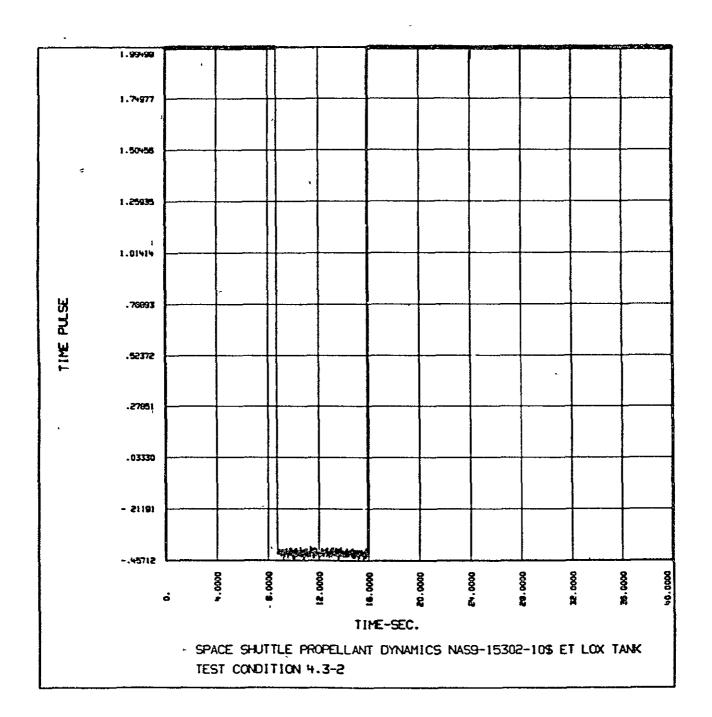


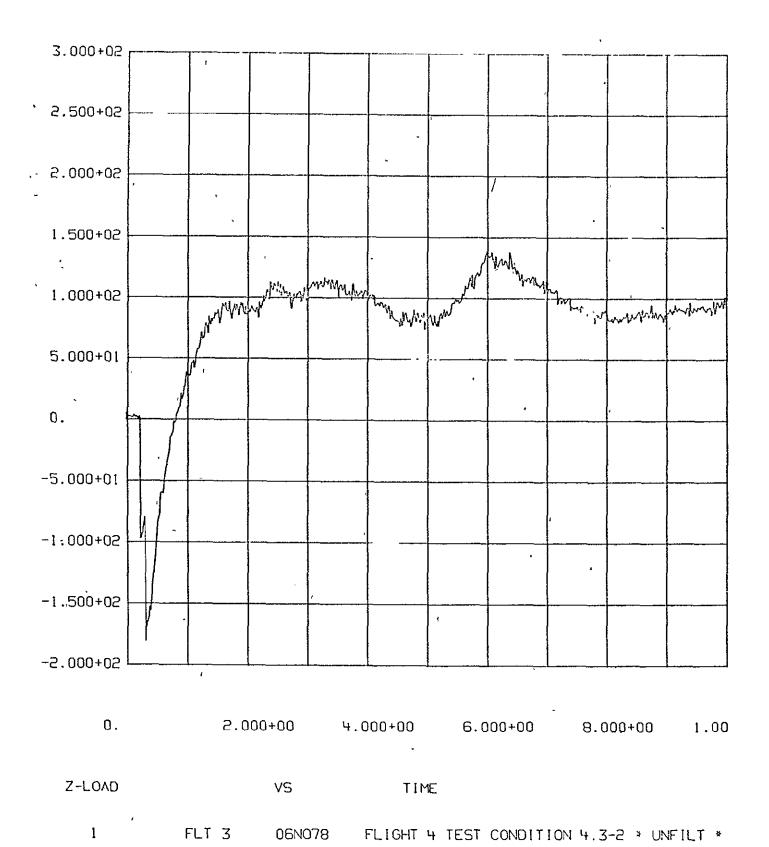


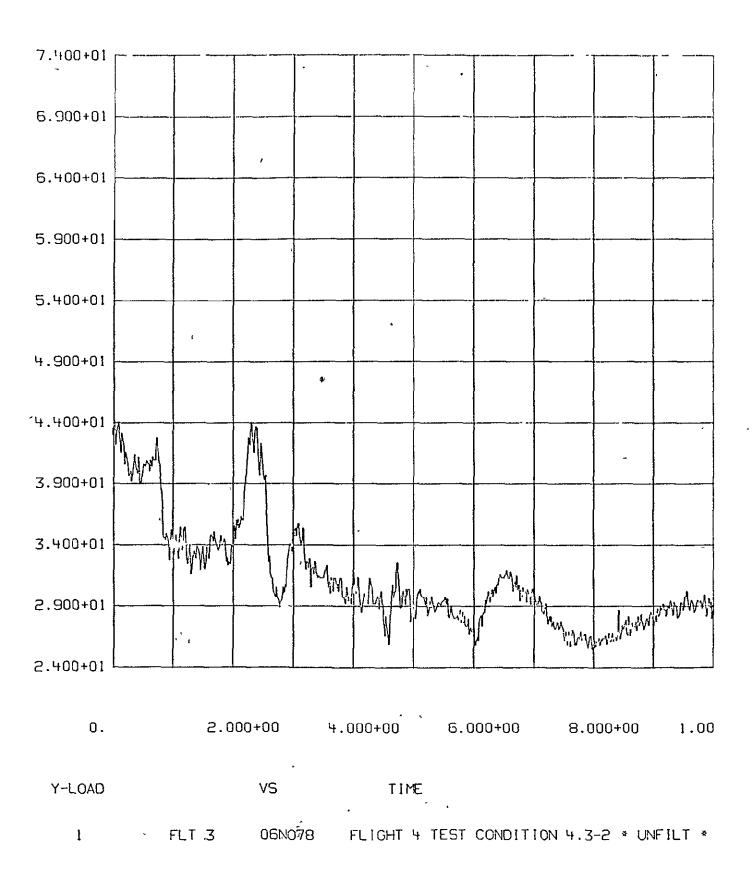


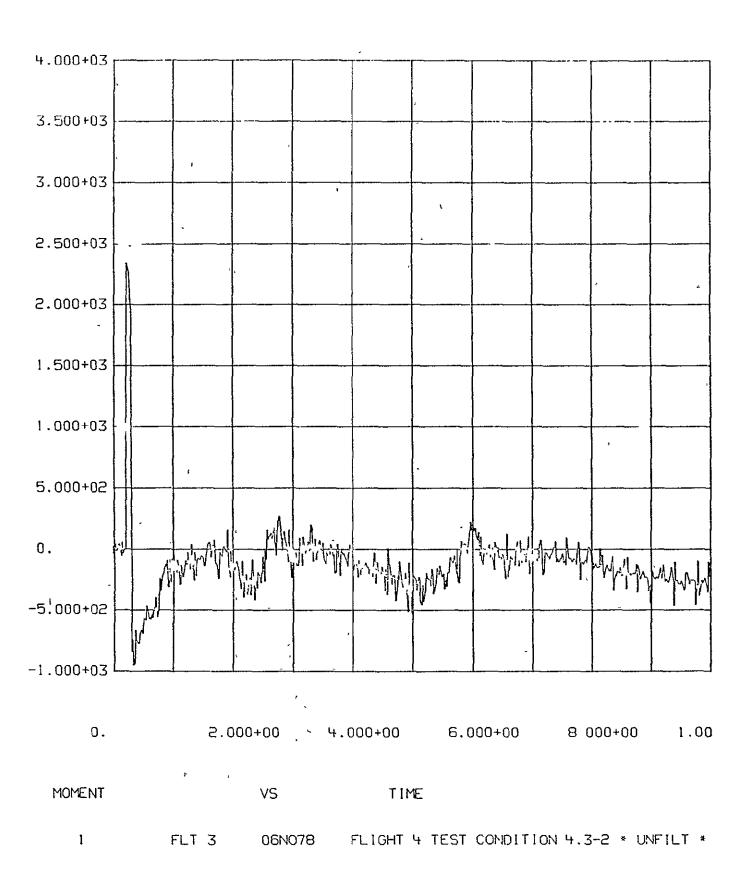


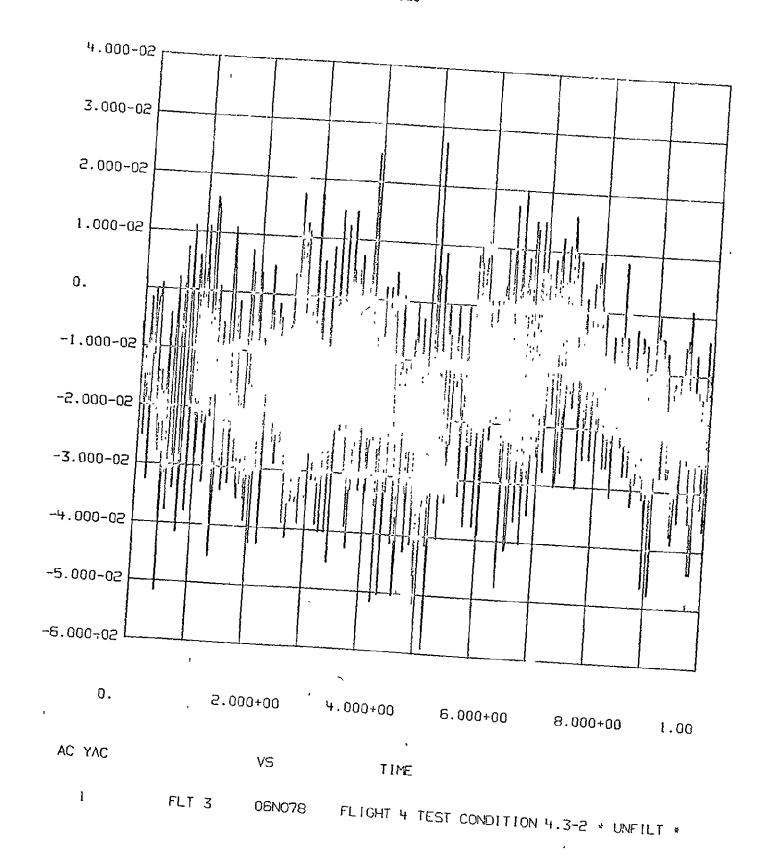


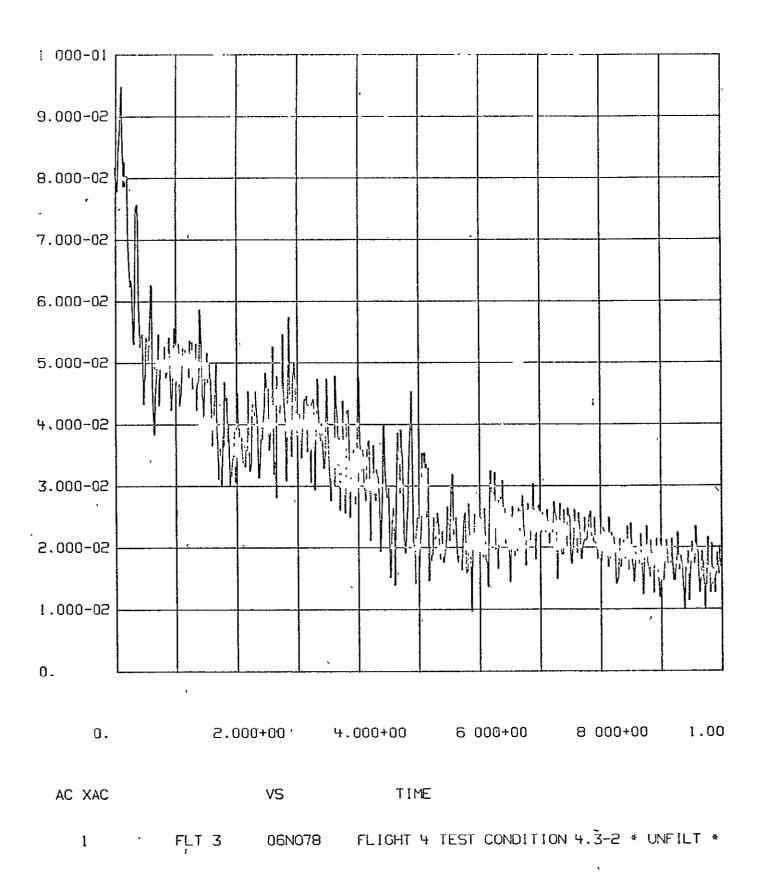


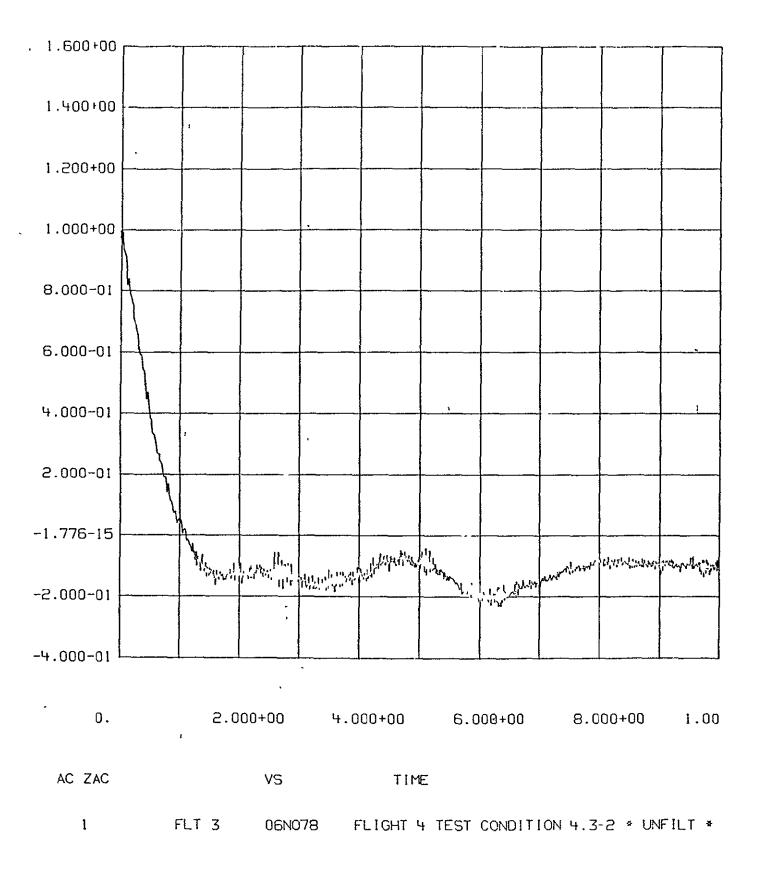






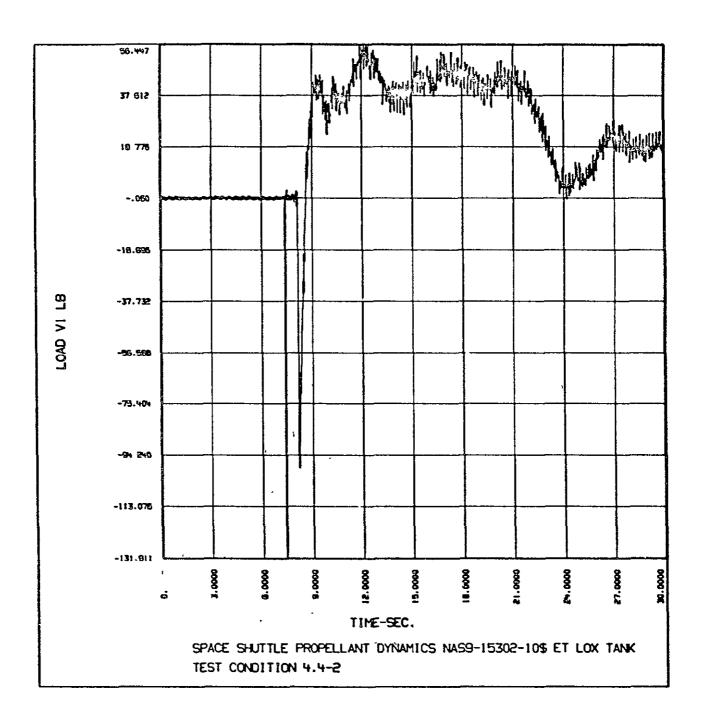


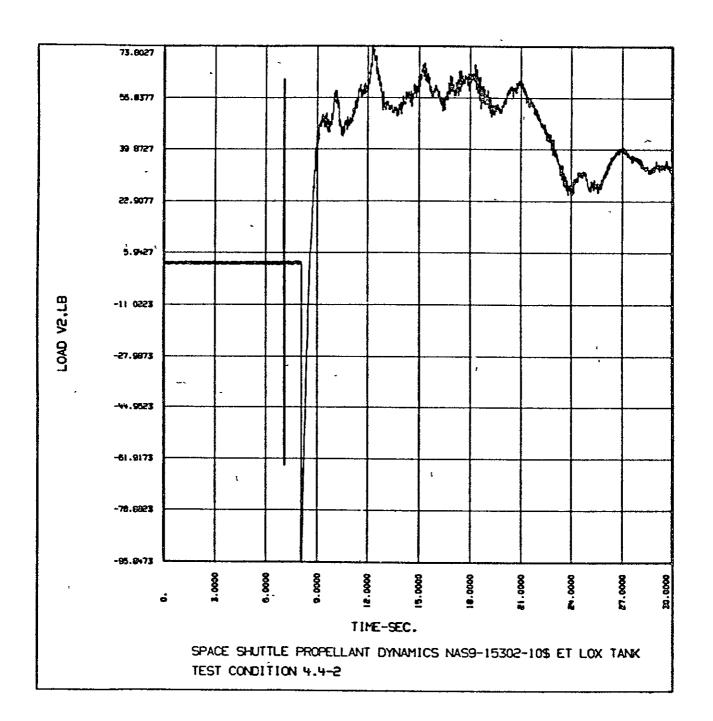


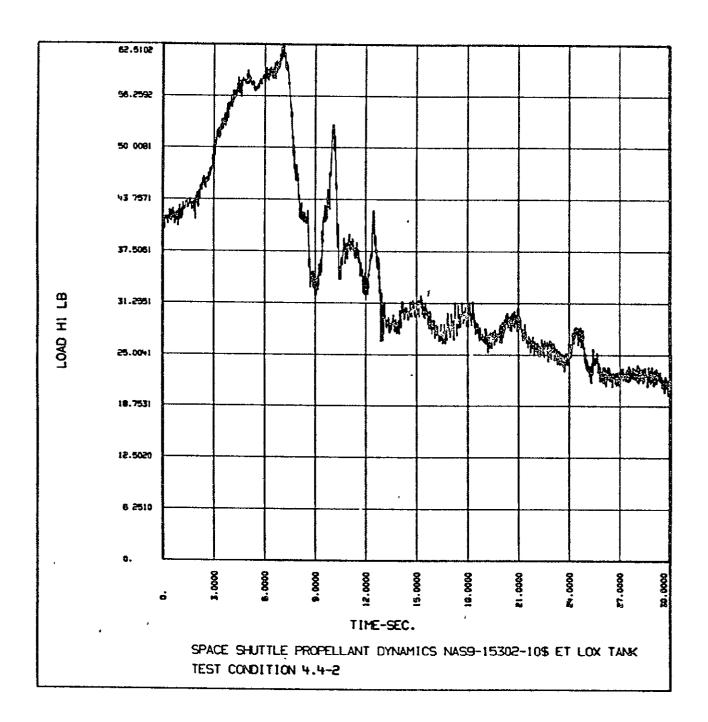


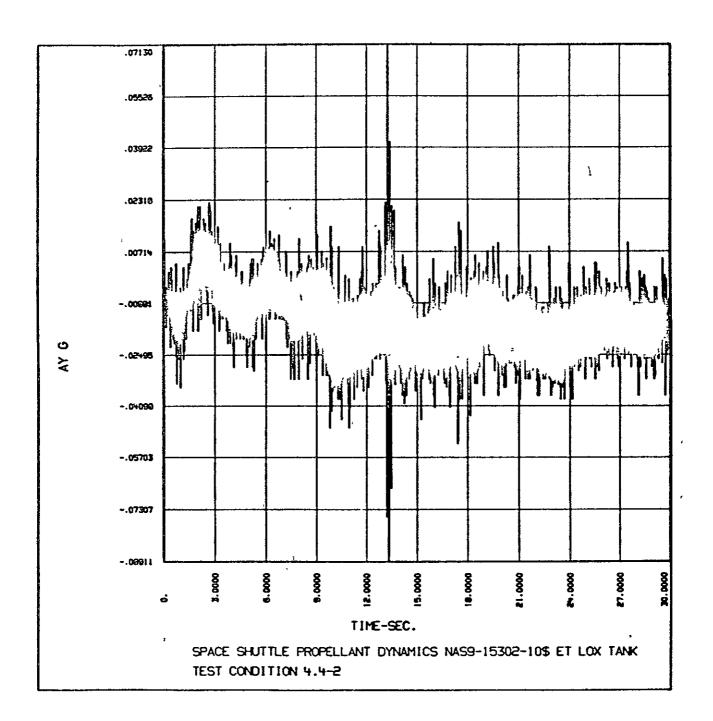
Test Data Condition 4.4-2

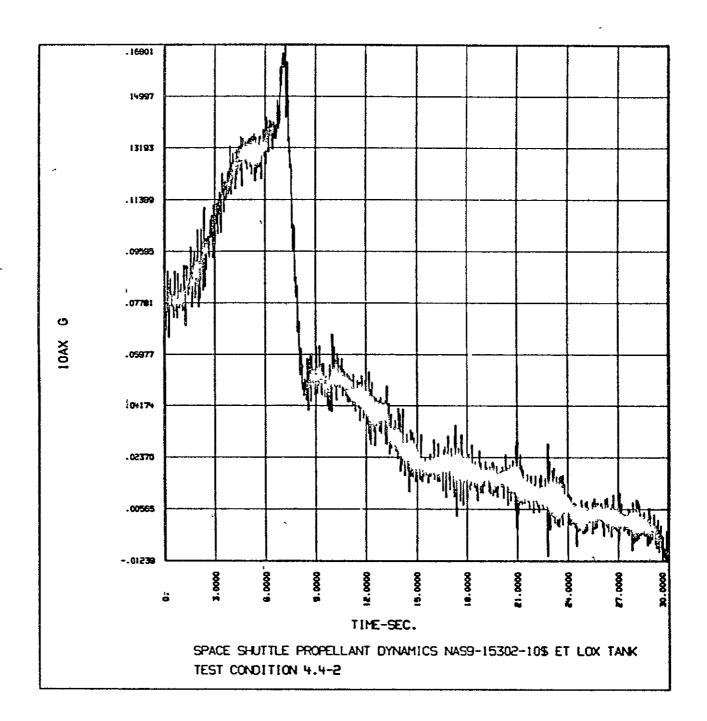
Baffles
Test Fluid — Water
Orientation — 13°
Fill Volume — 16%
Target Acceleration—0.1 g

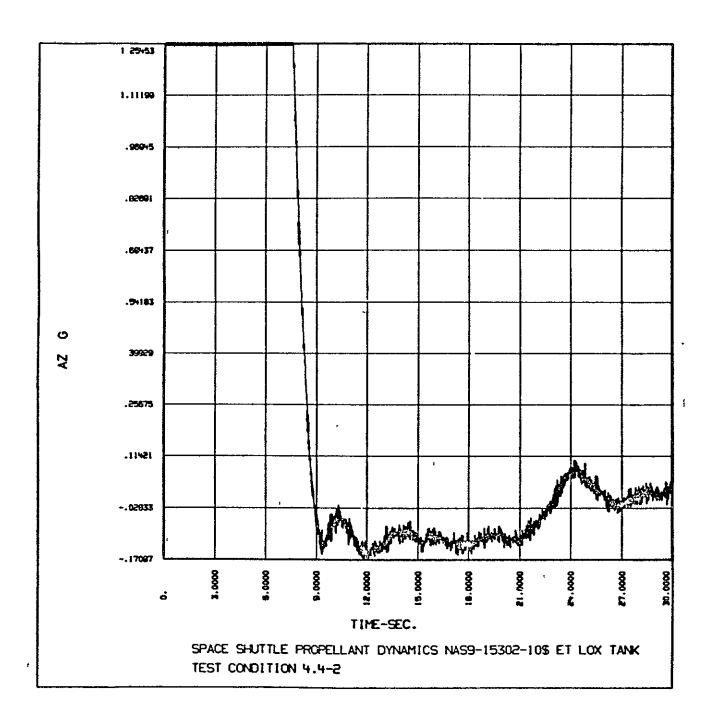


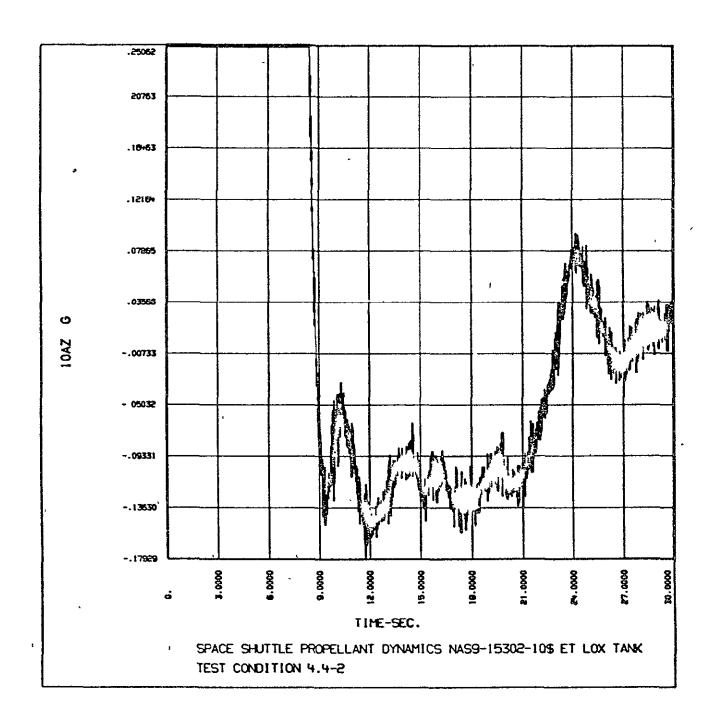


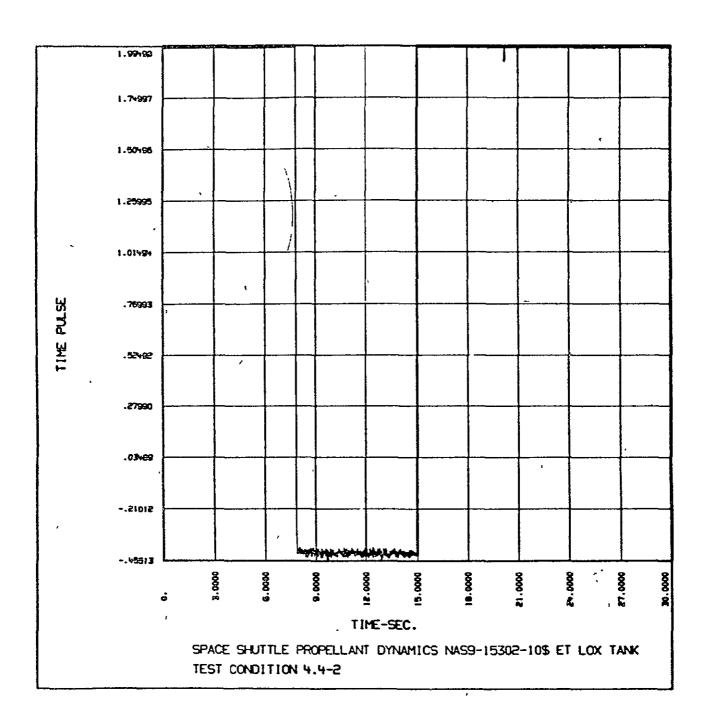


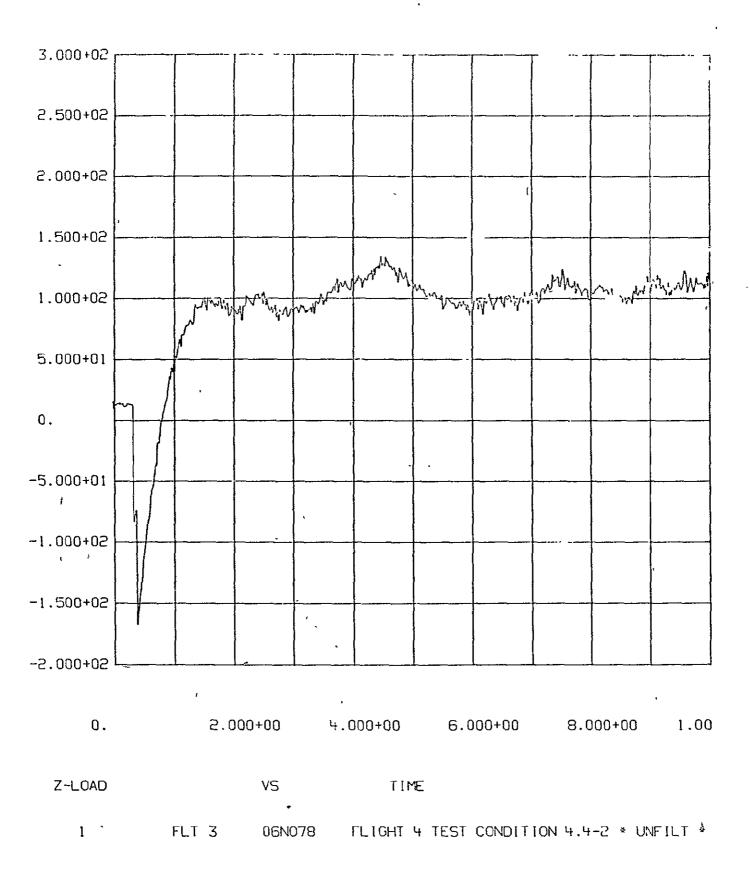


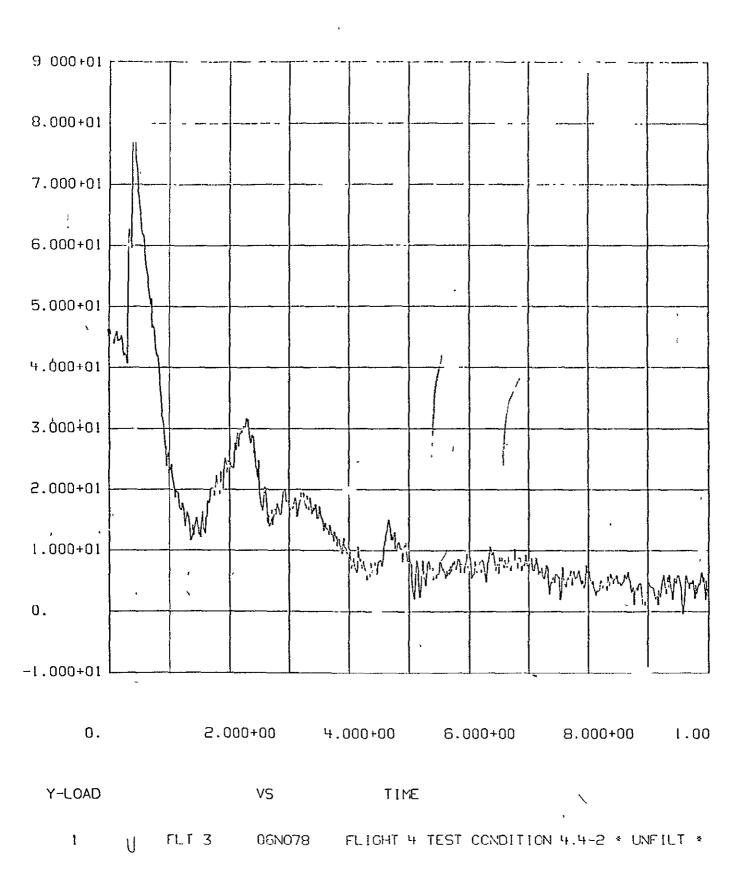


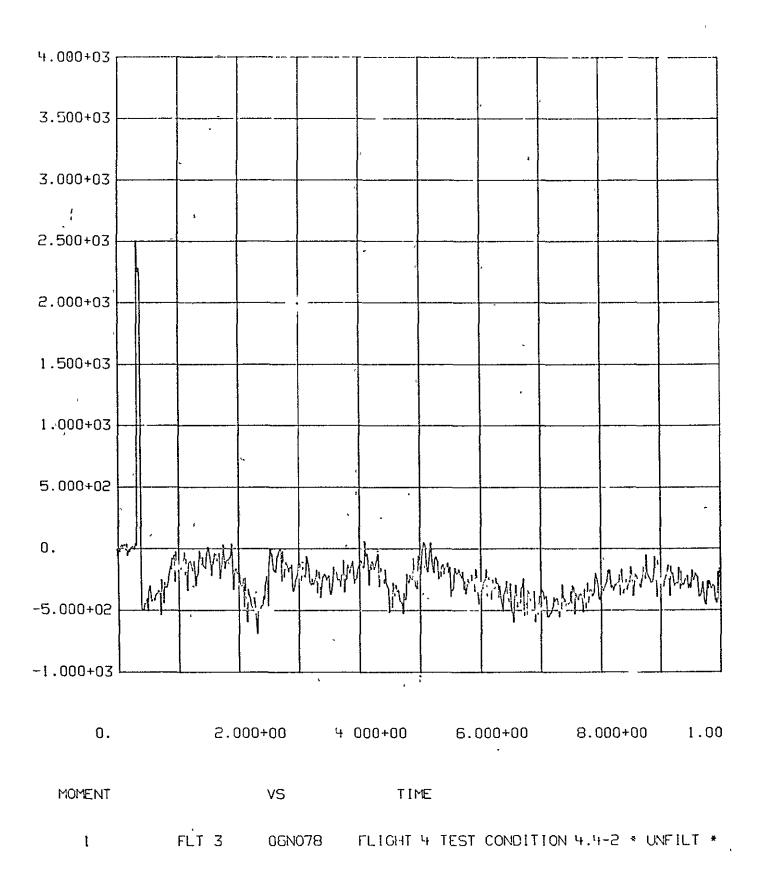


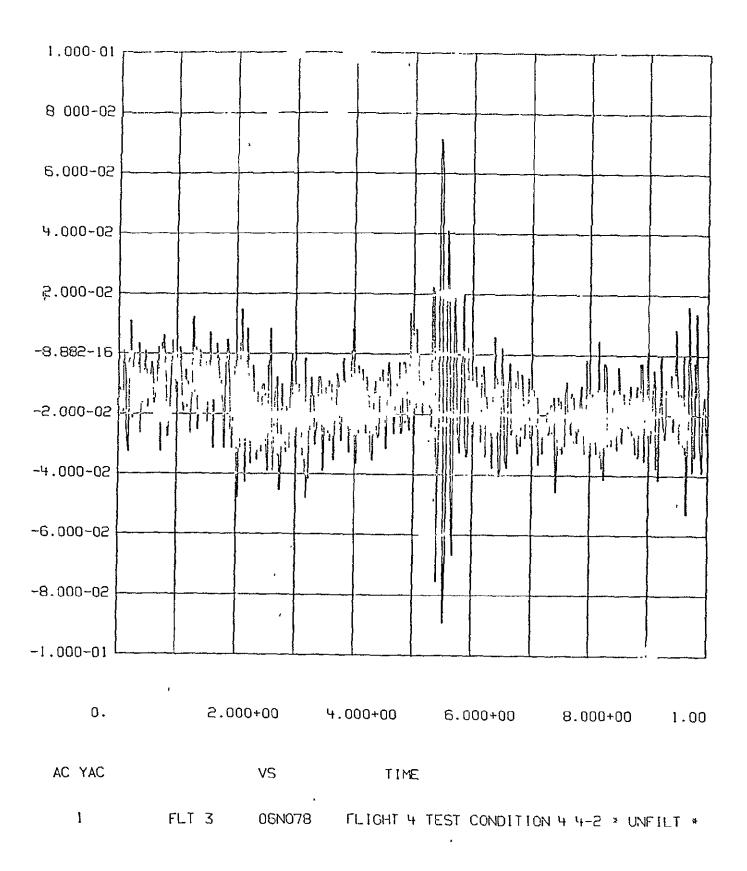


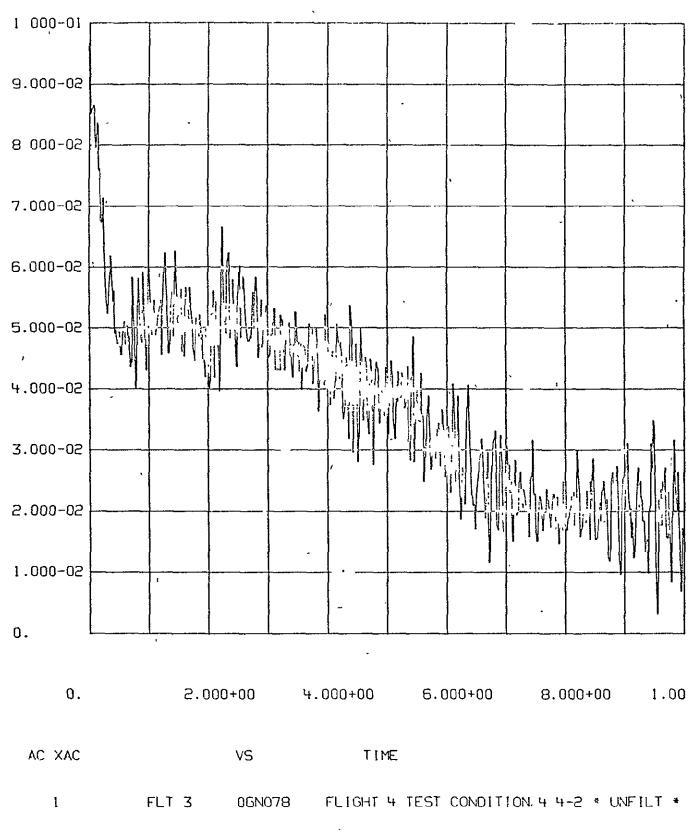




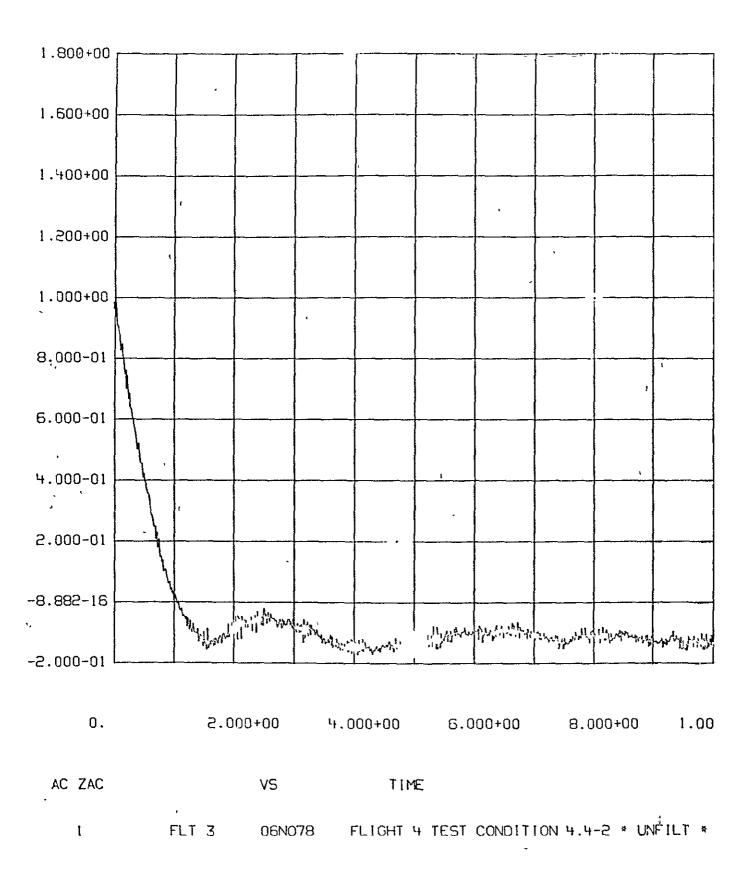






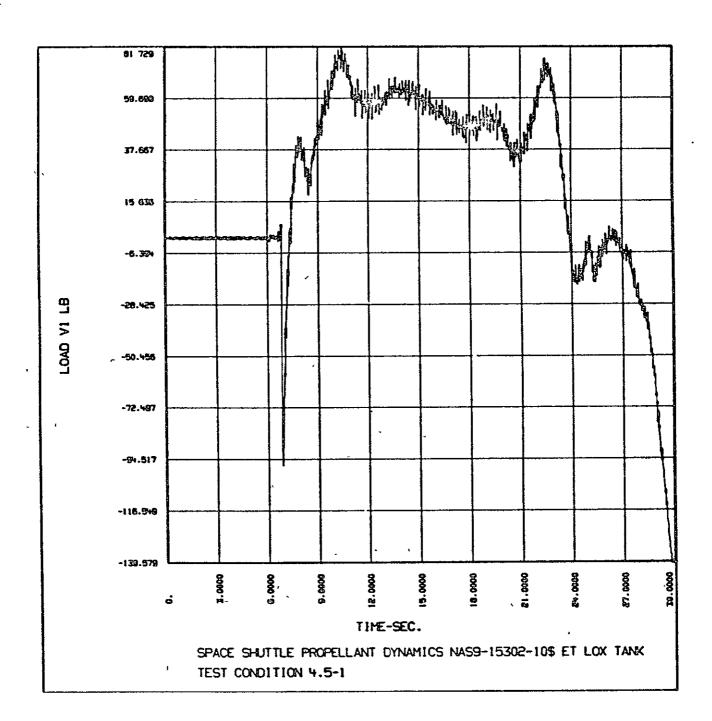


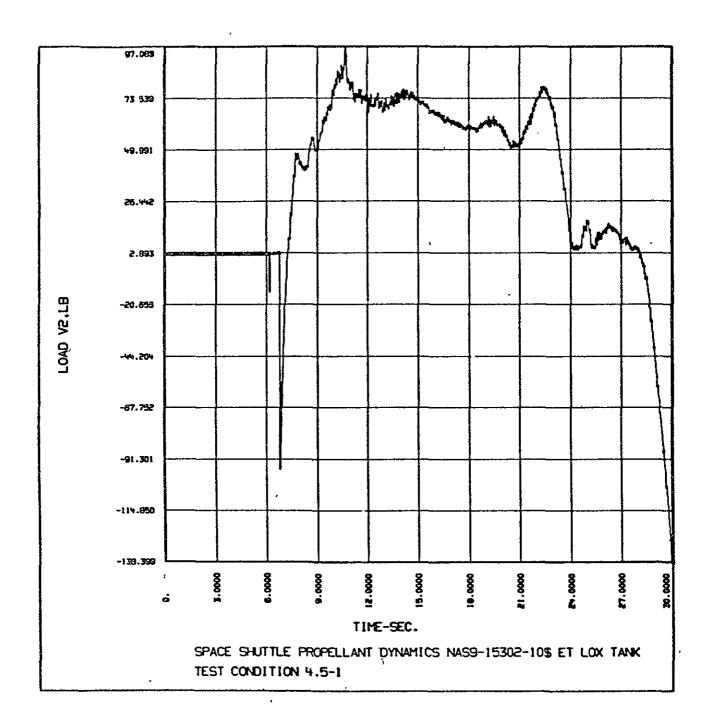
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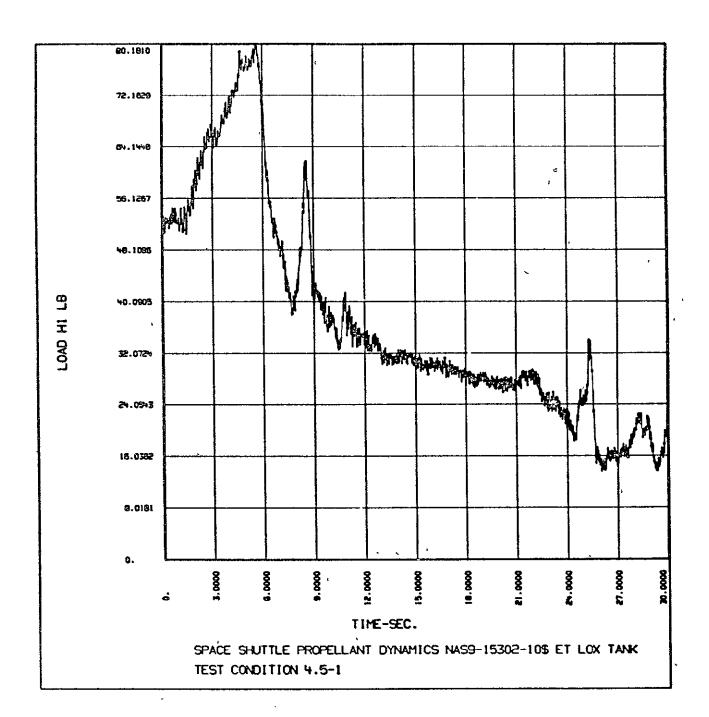


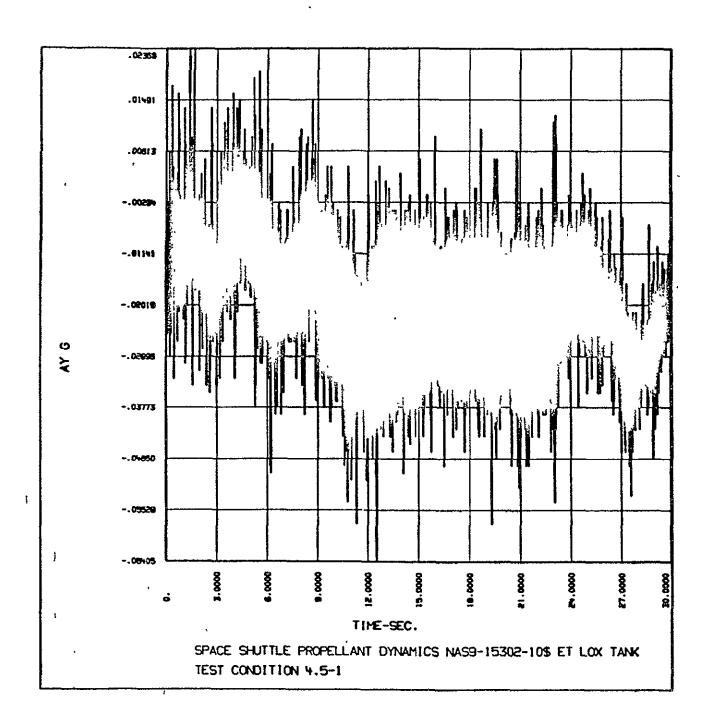
Test Data Condition 4.5-1

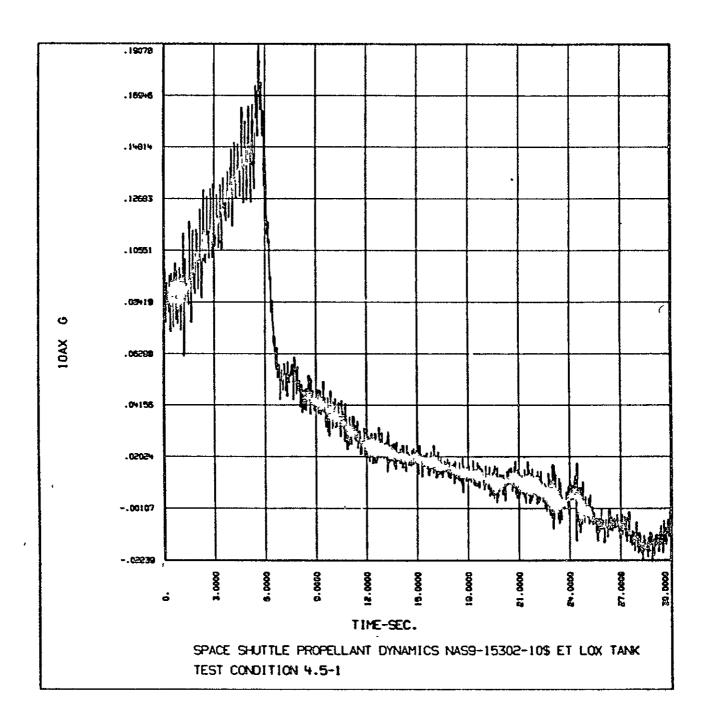
Baffles
Test Fluid – Water
Orientation – 13°
Fill Volume – 25%
Target Acceleration – 0.1 g

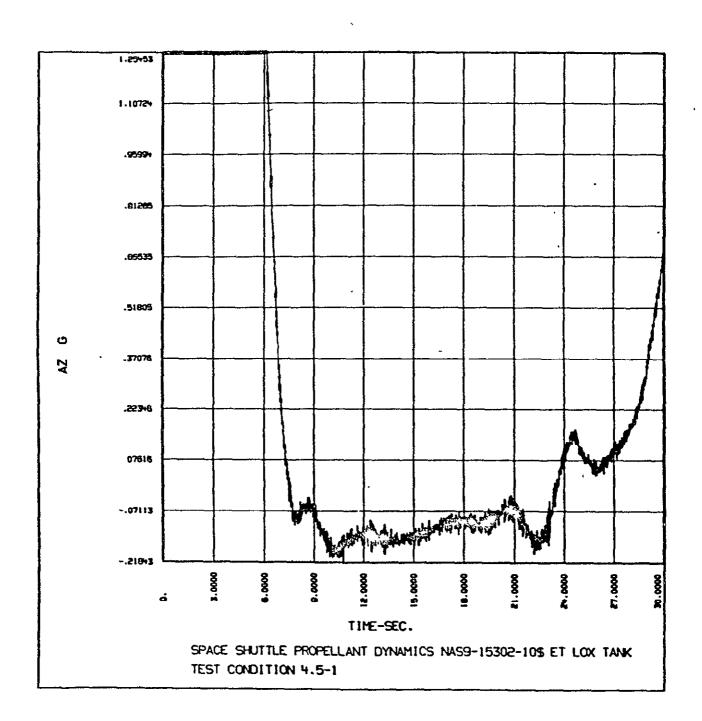


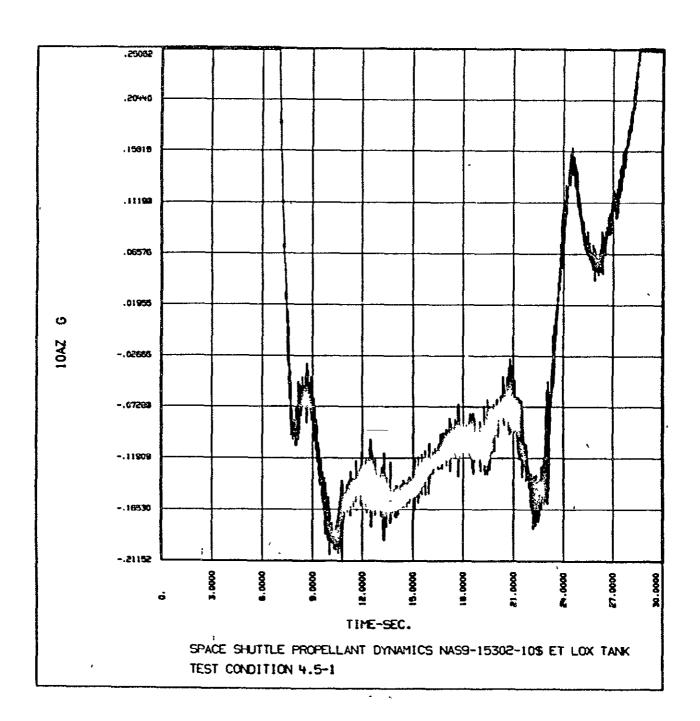


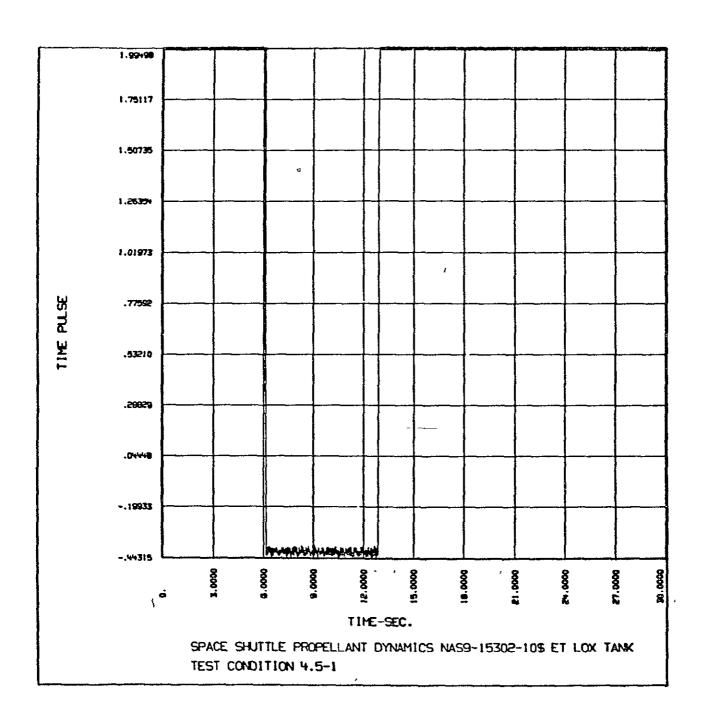


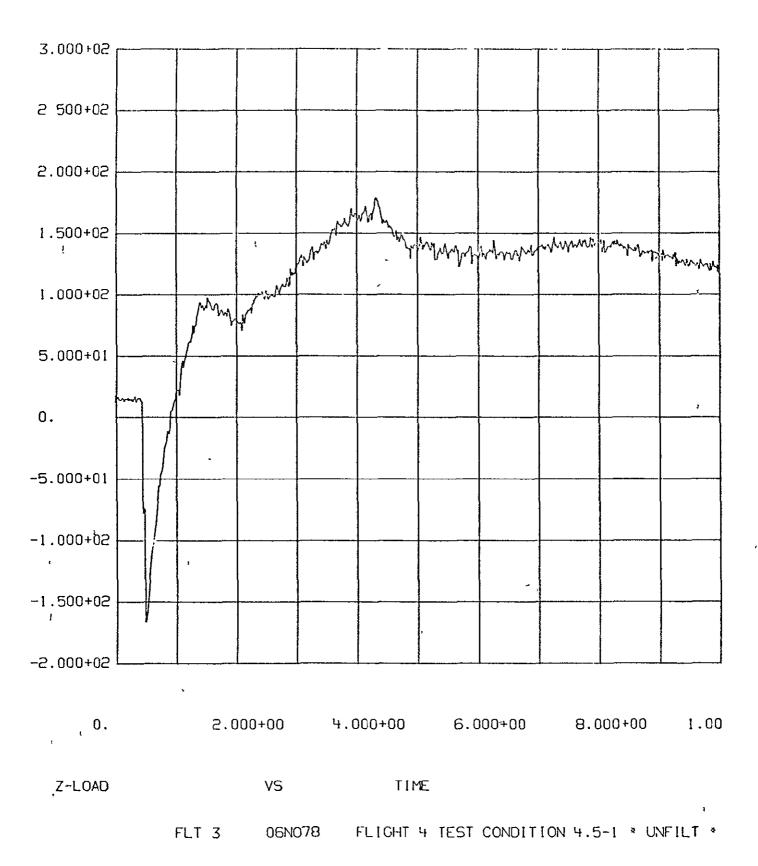


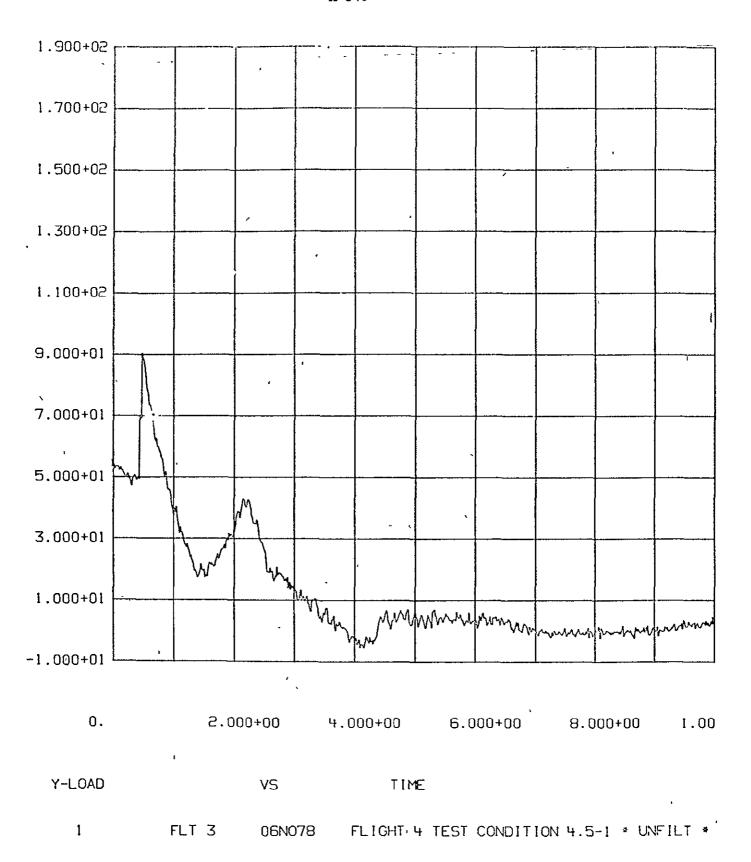


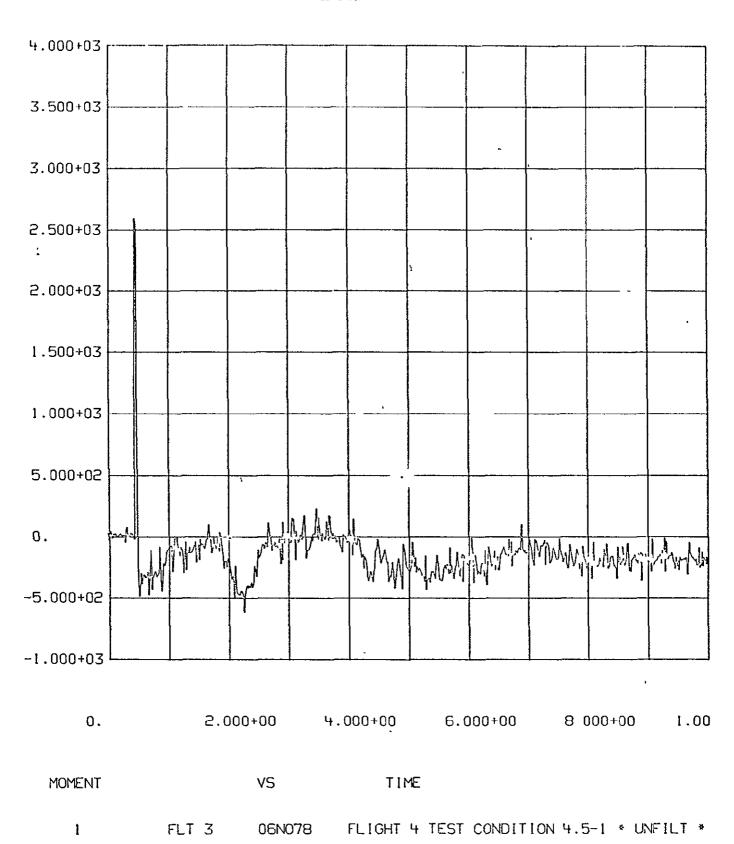


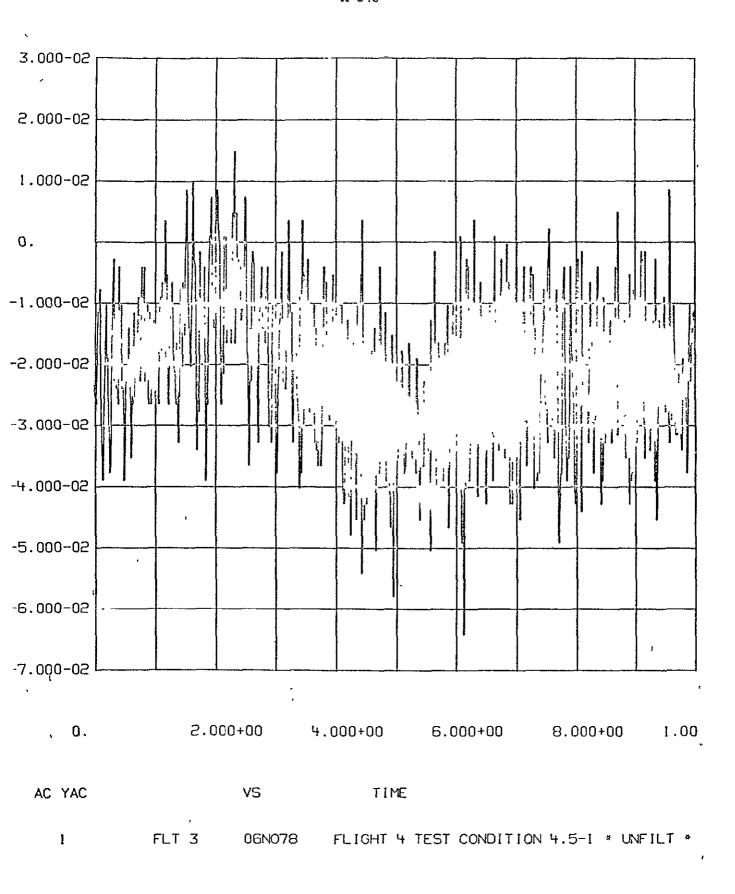


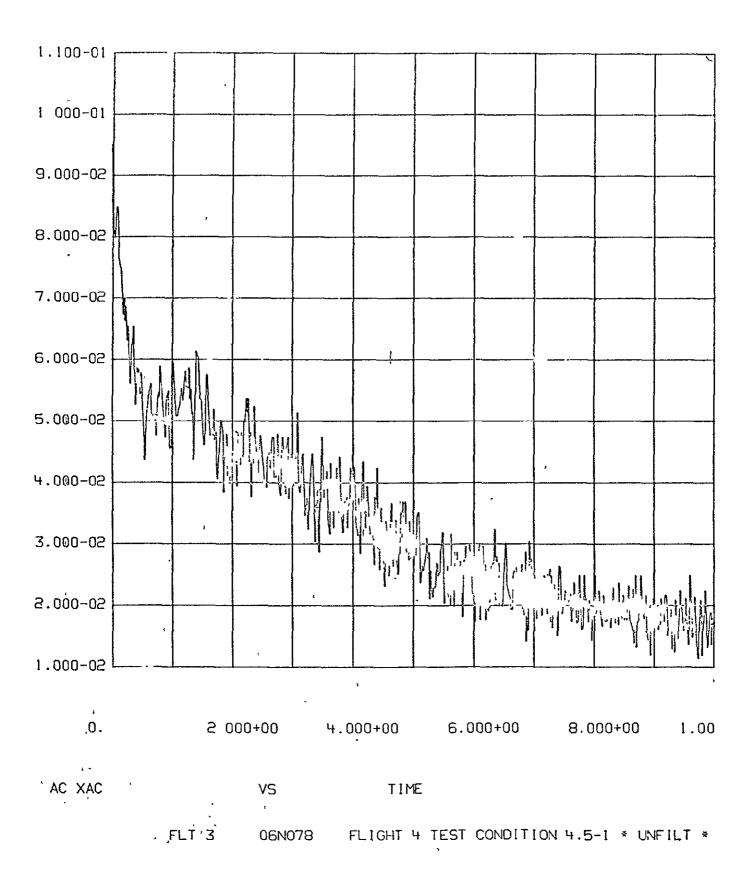


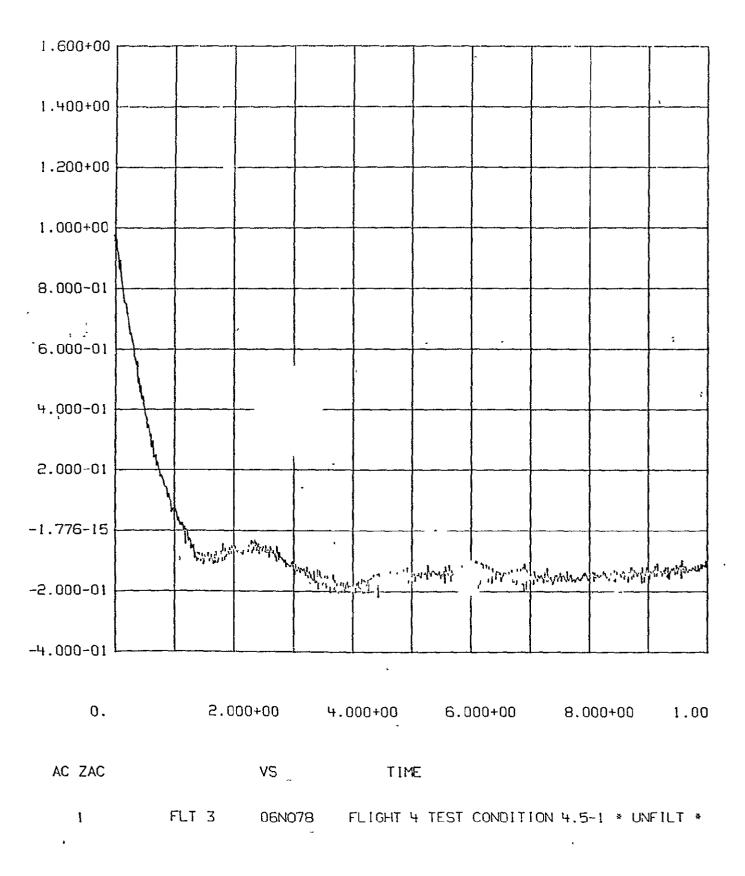






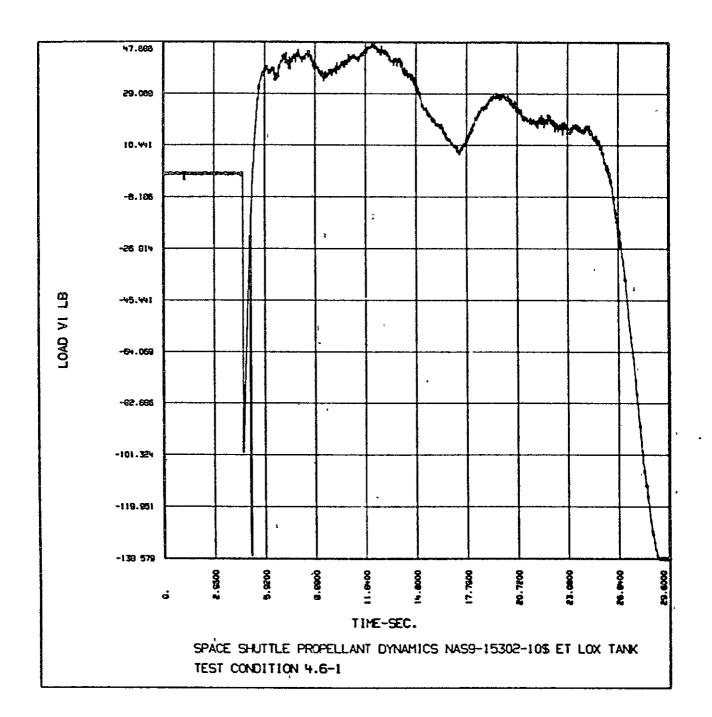


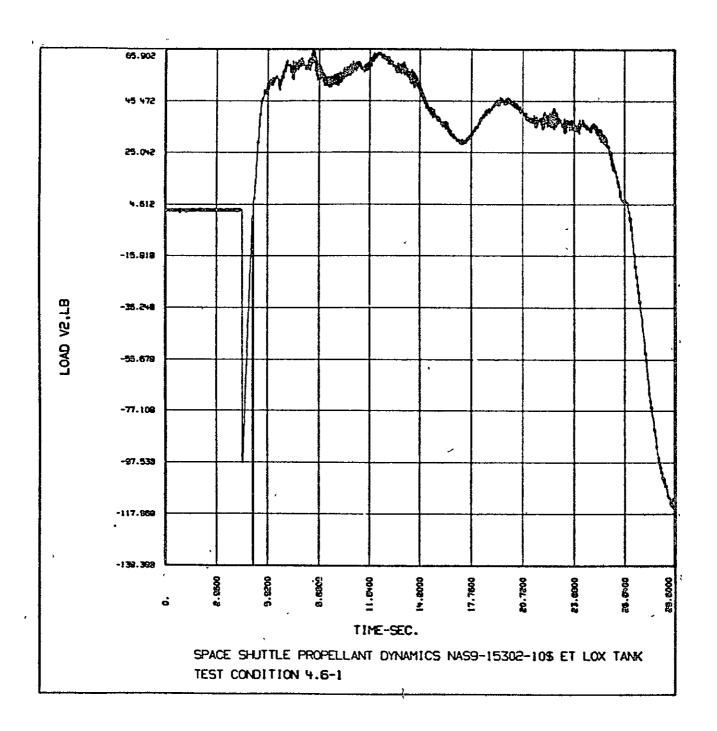


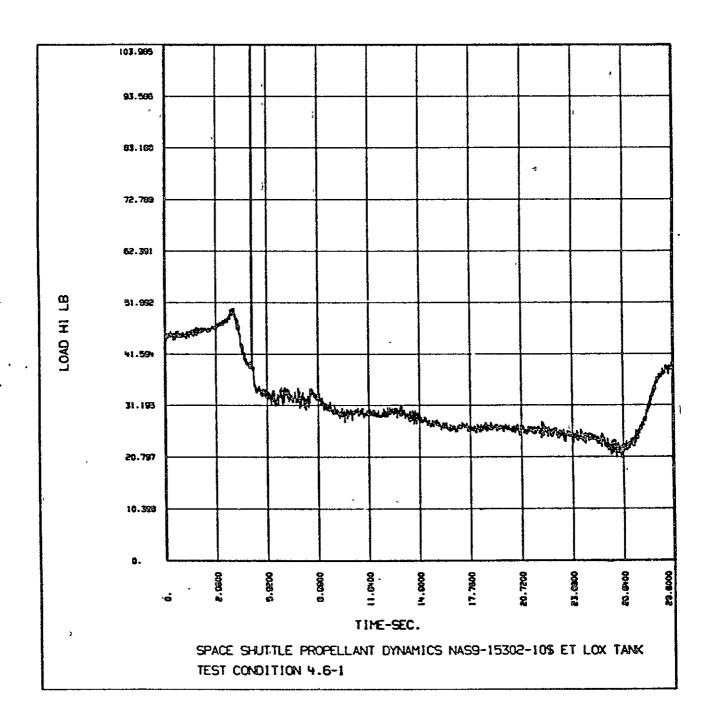


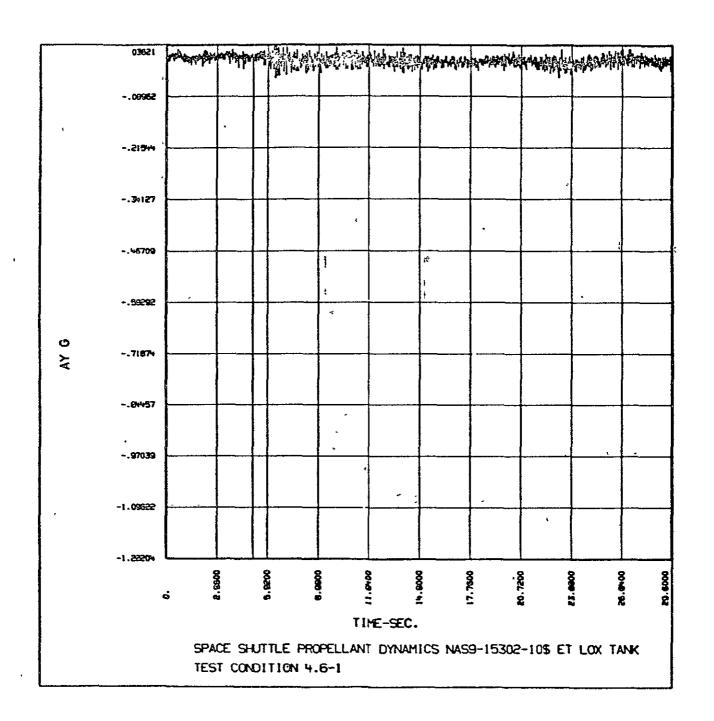
Test Data Condition 4.6-1

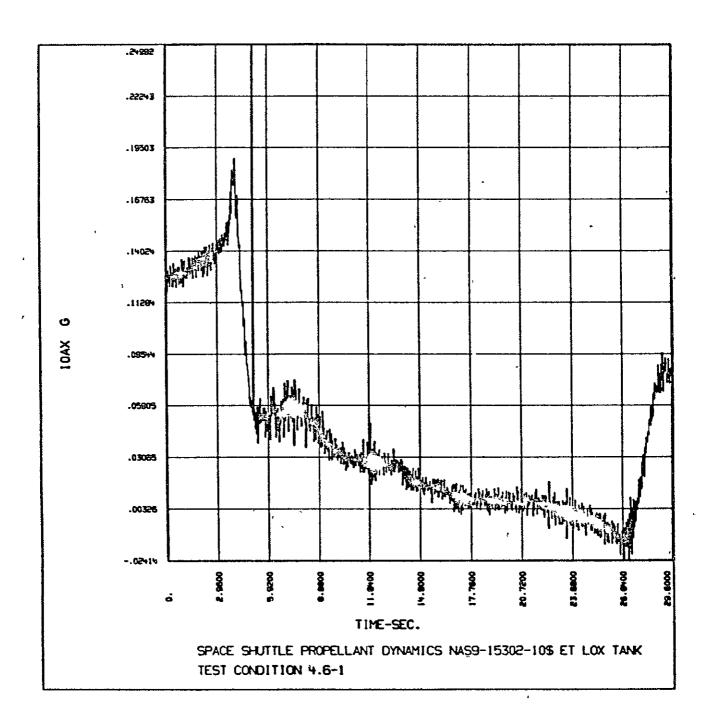
Baffles Test Fluid — Water Oreintation — 13° Fill Volume — 2% Target Acceleration—0.2 g

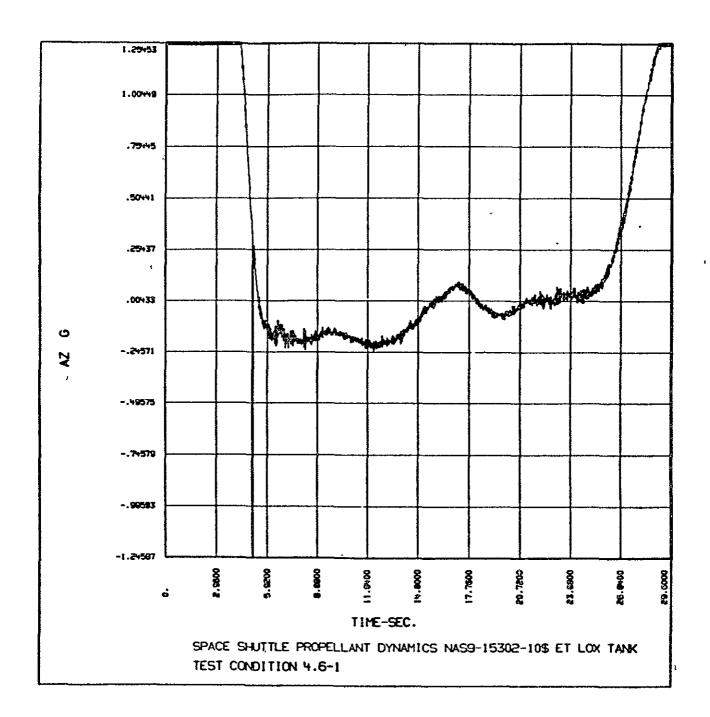


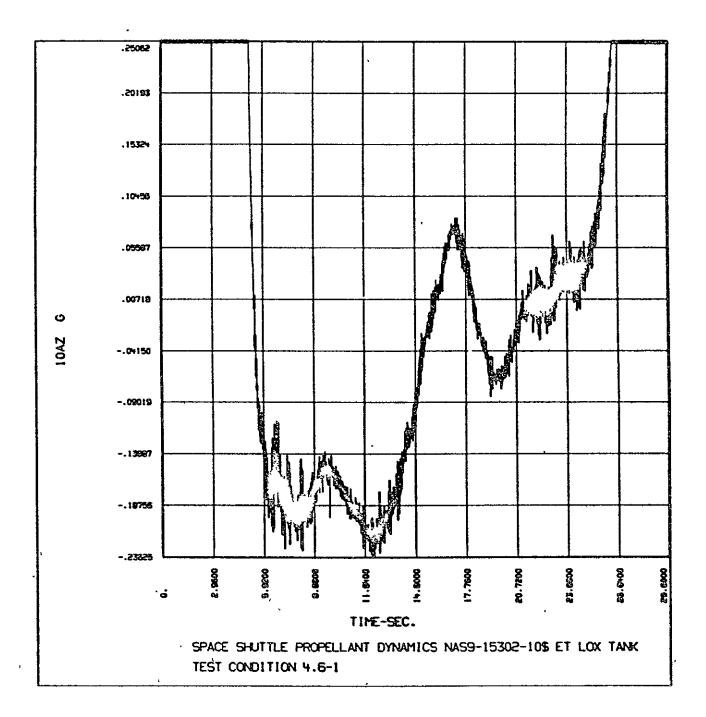


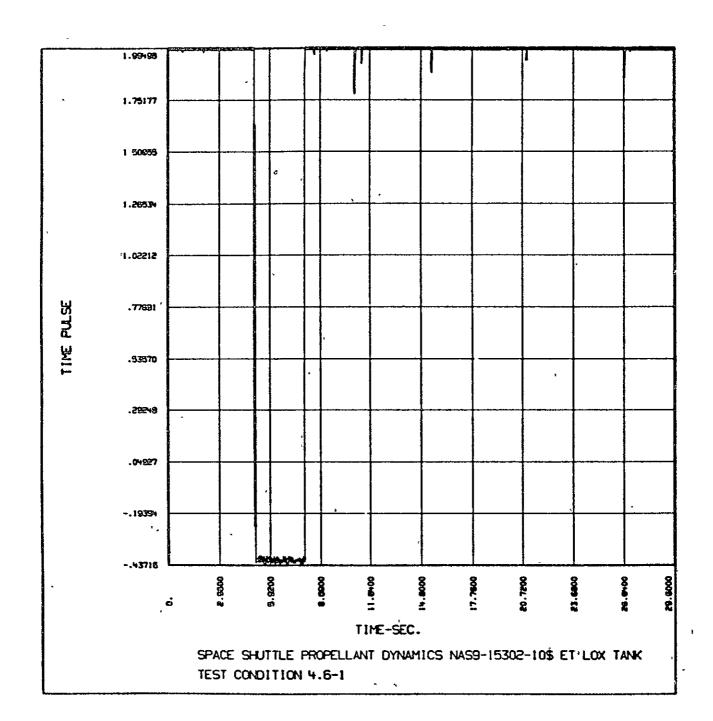


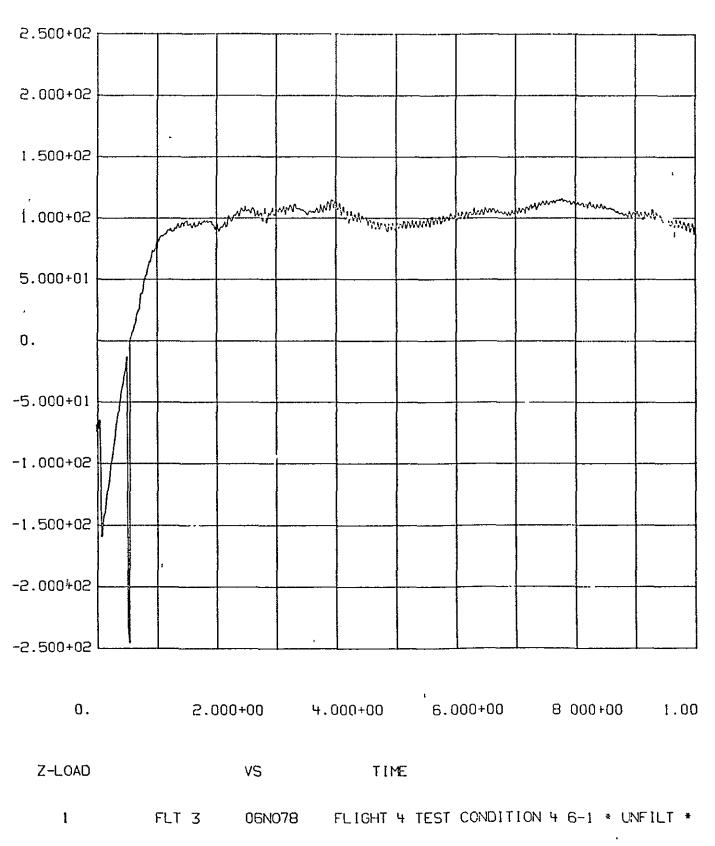




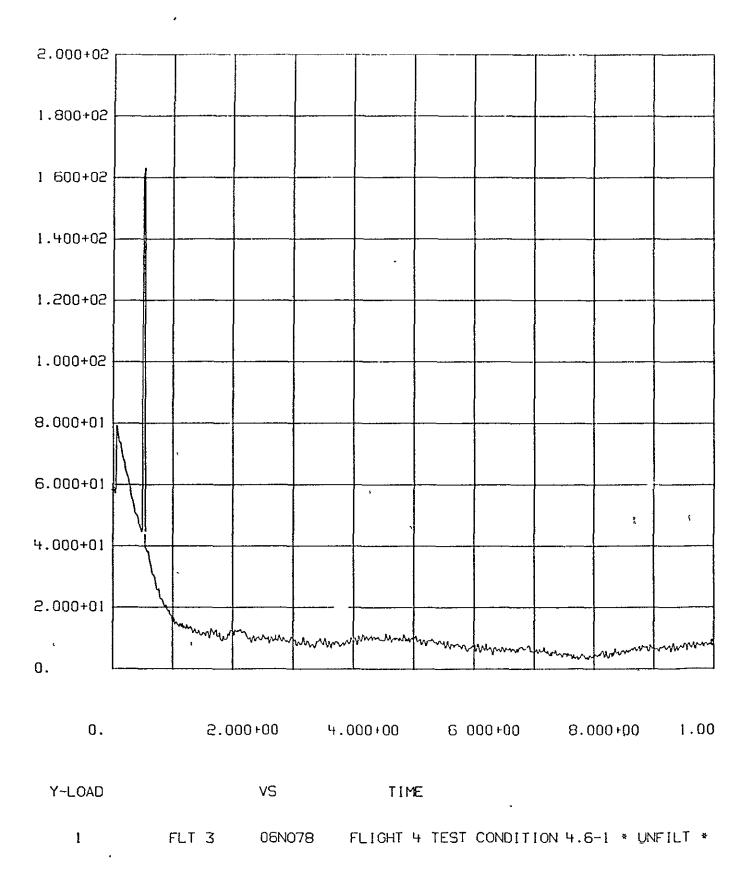


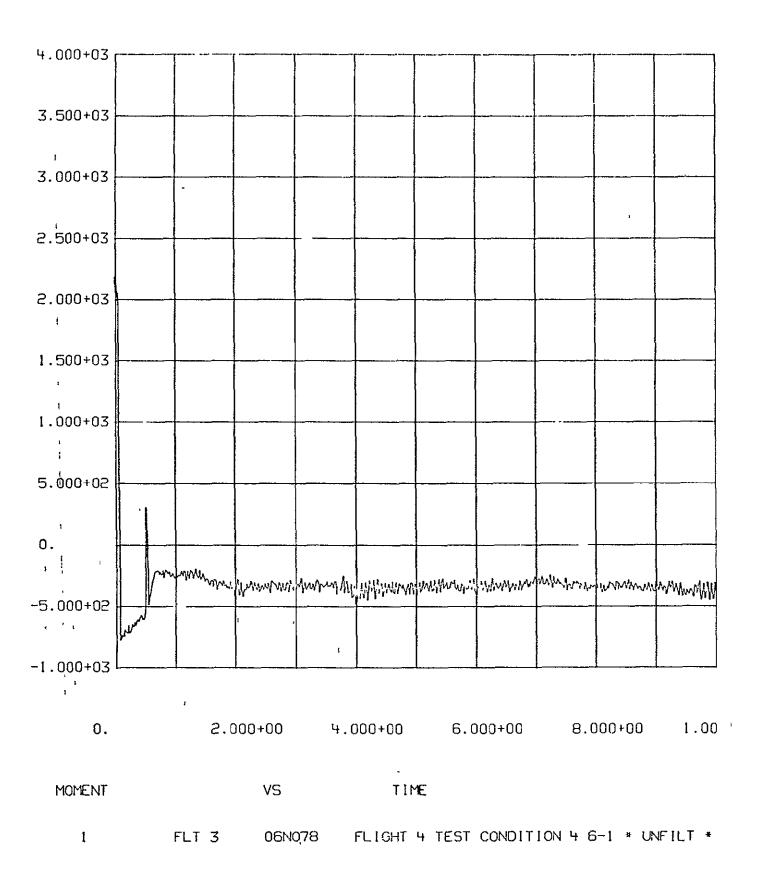


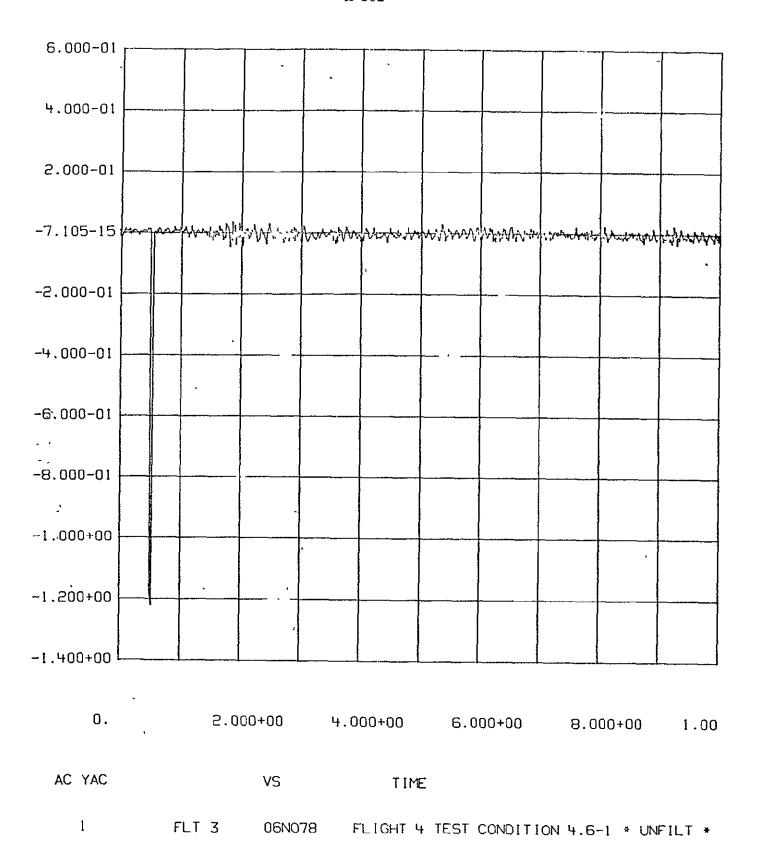


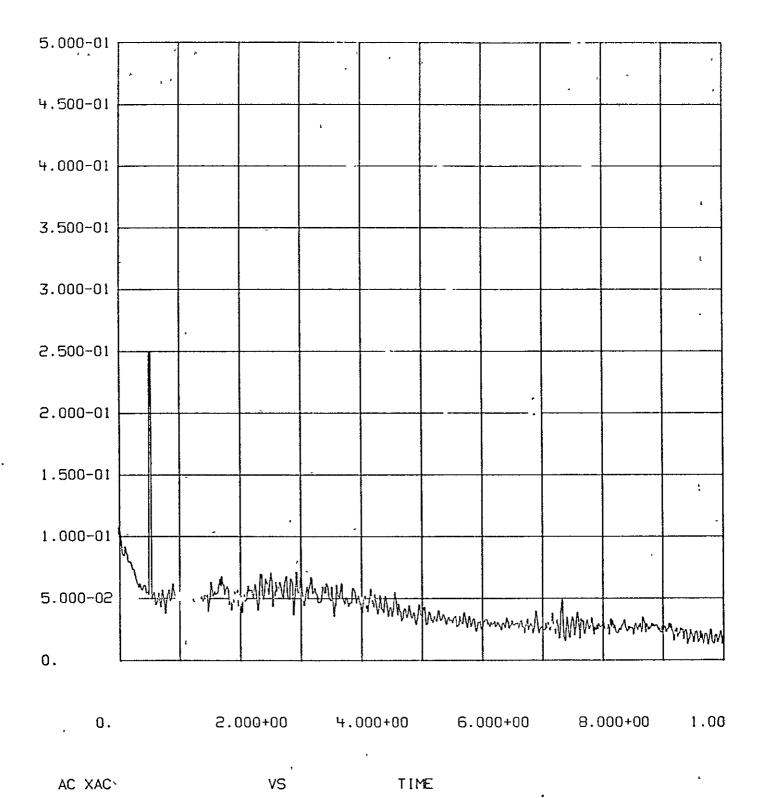


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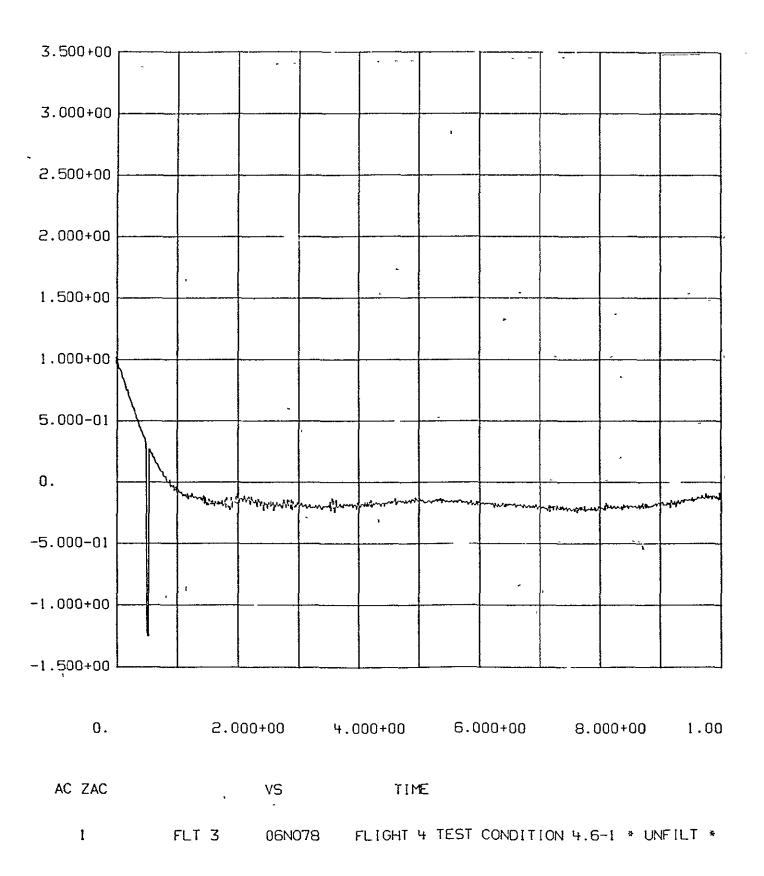






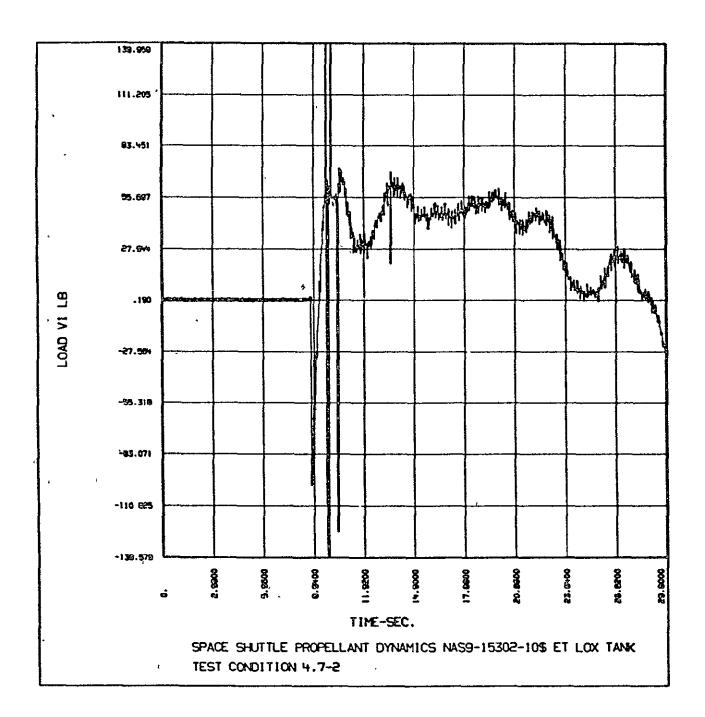


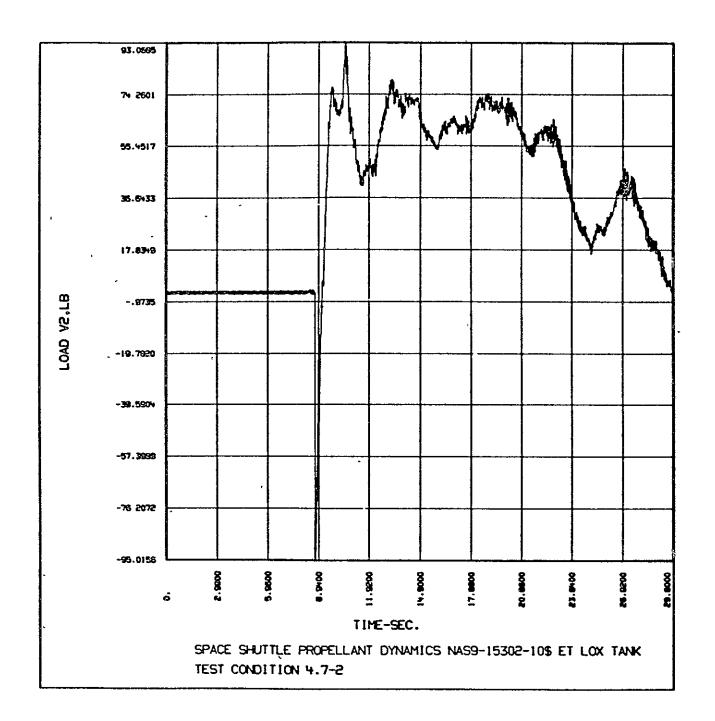
FLT 3 06N078 FLIGHT 4 TEST CONDITION 4.6-1 * UNFILT. *

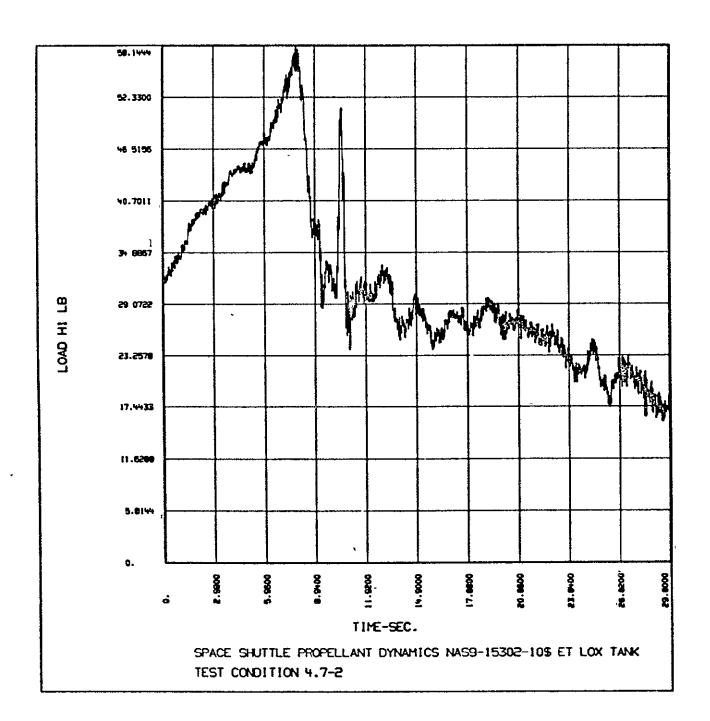


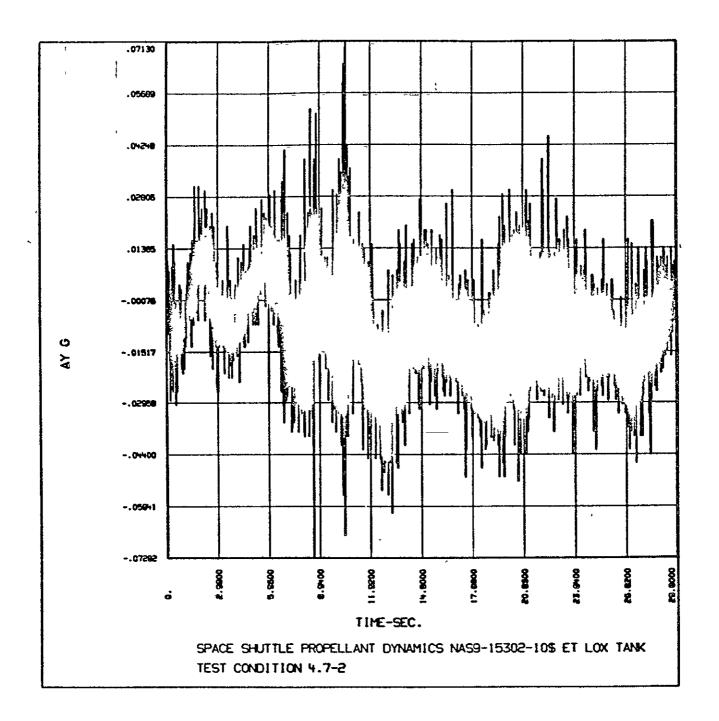
Test Data Condition 4.7-2

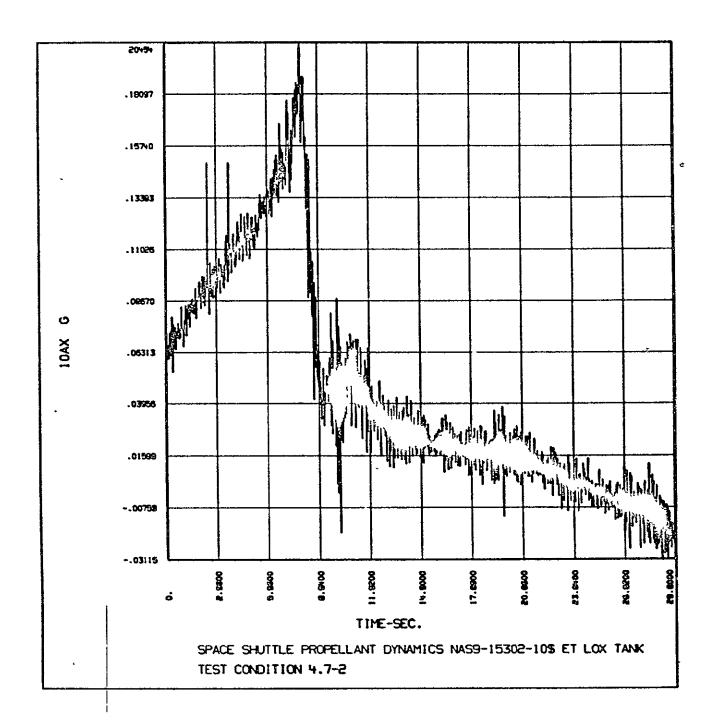
Baffles
Test Fluid — Water
Orientation — 13°
Fill Volume — 5.5%
Target Acceleration—0.2 g

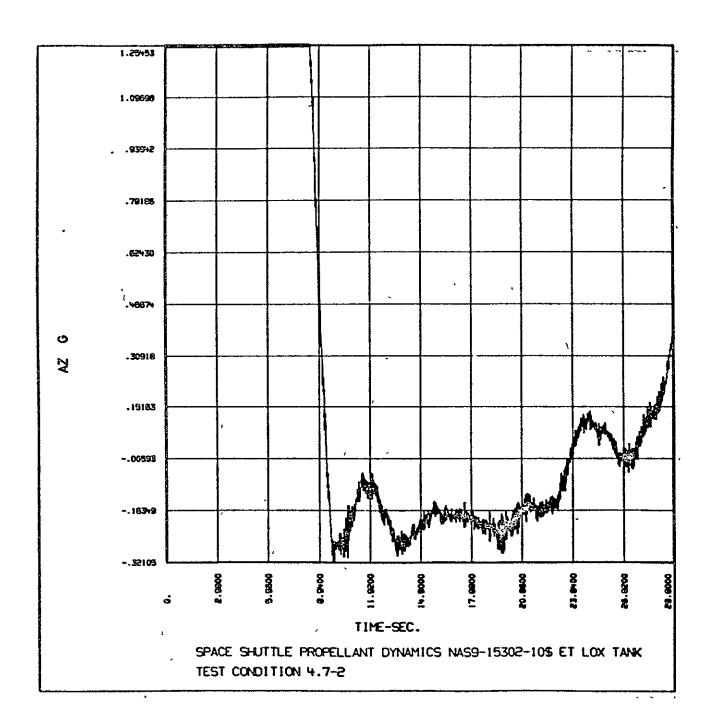


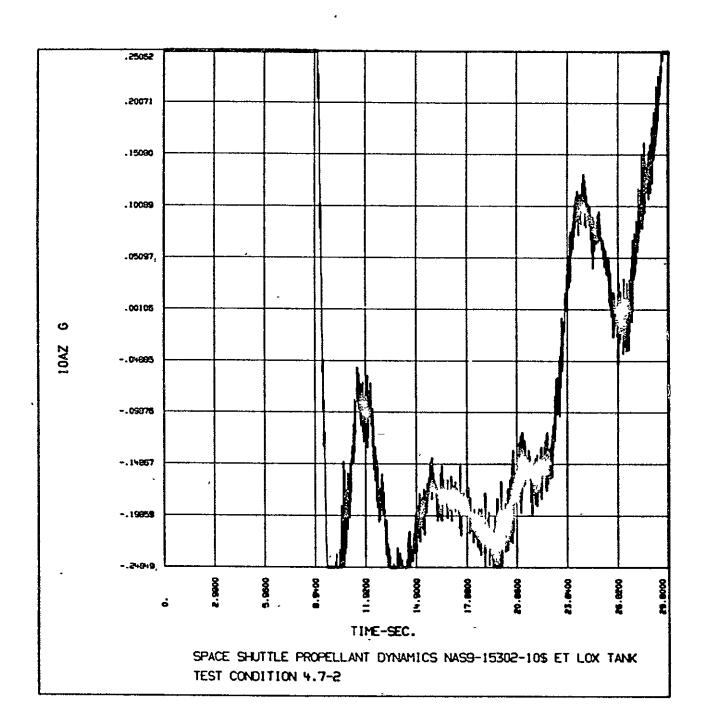


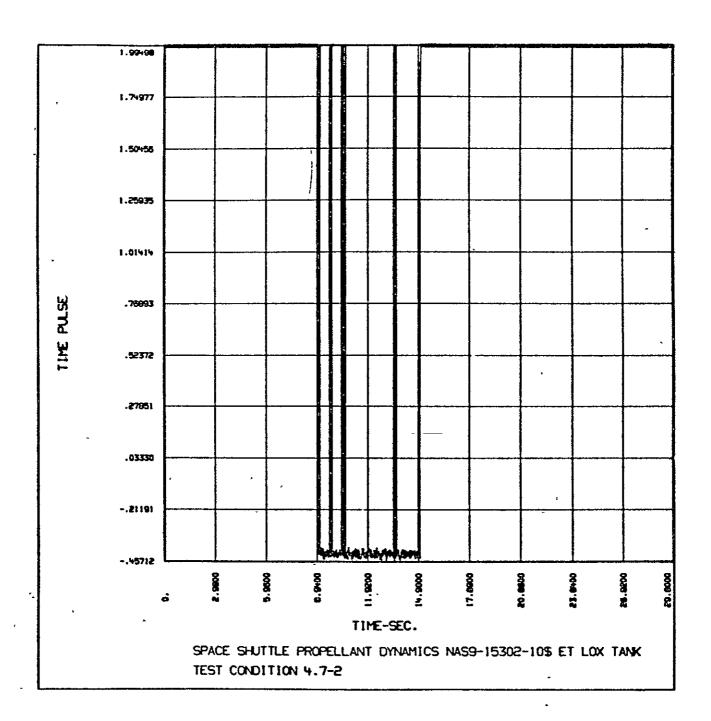


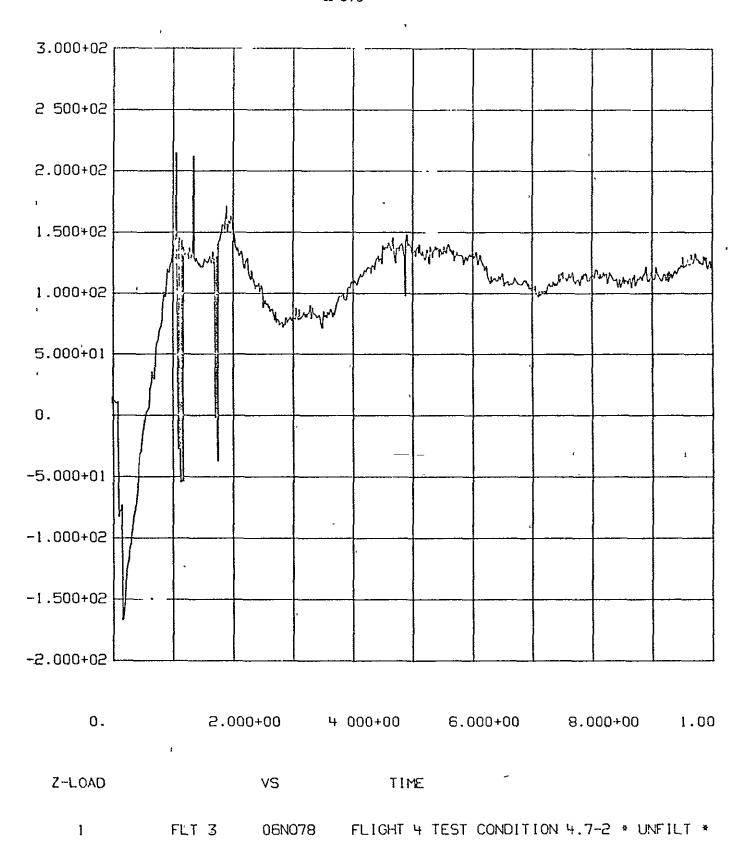


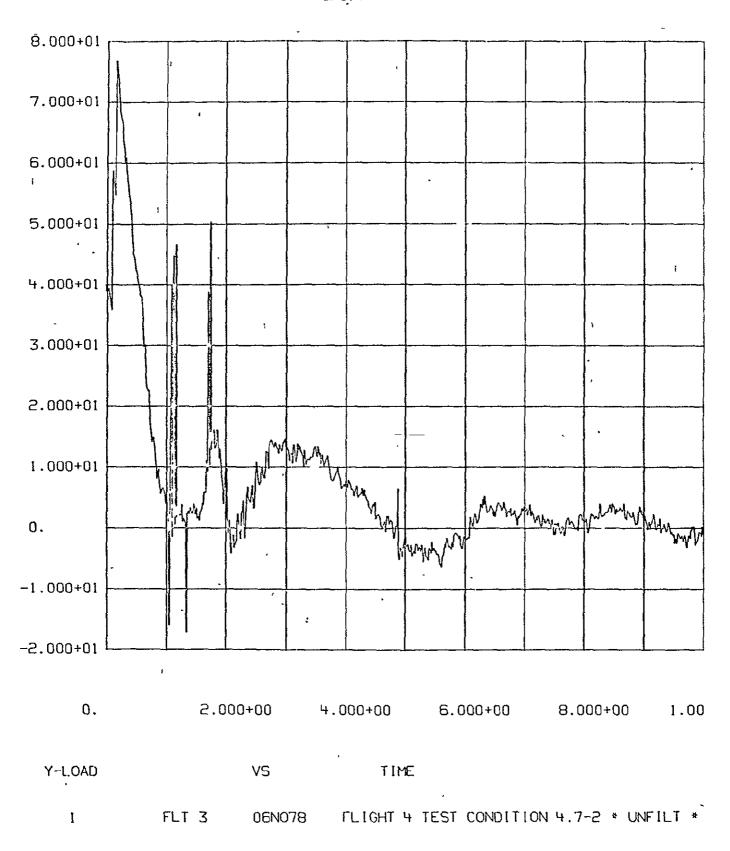


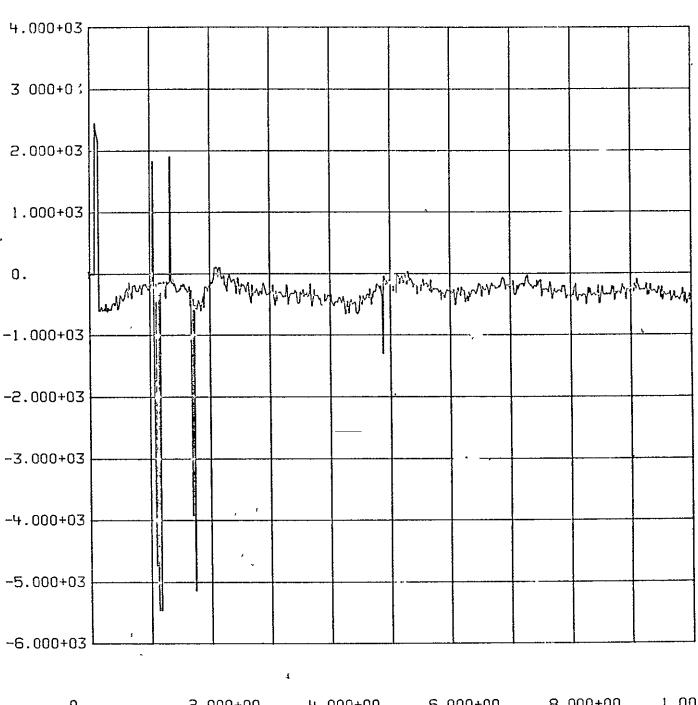








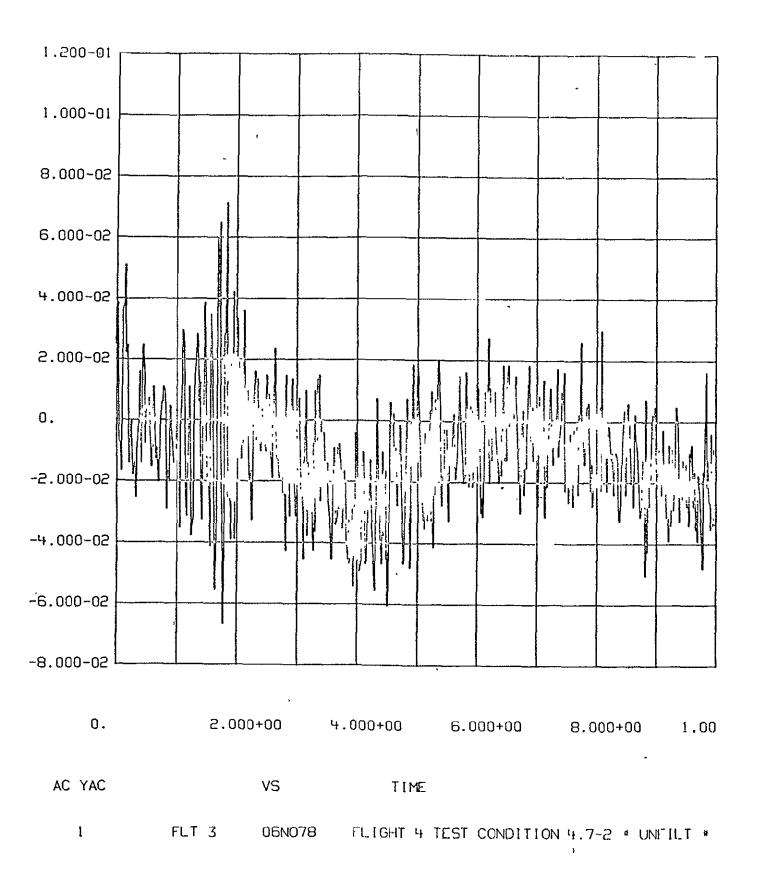


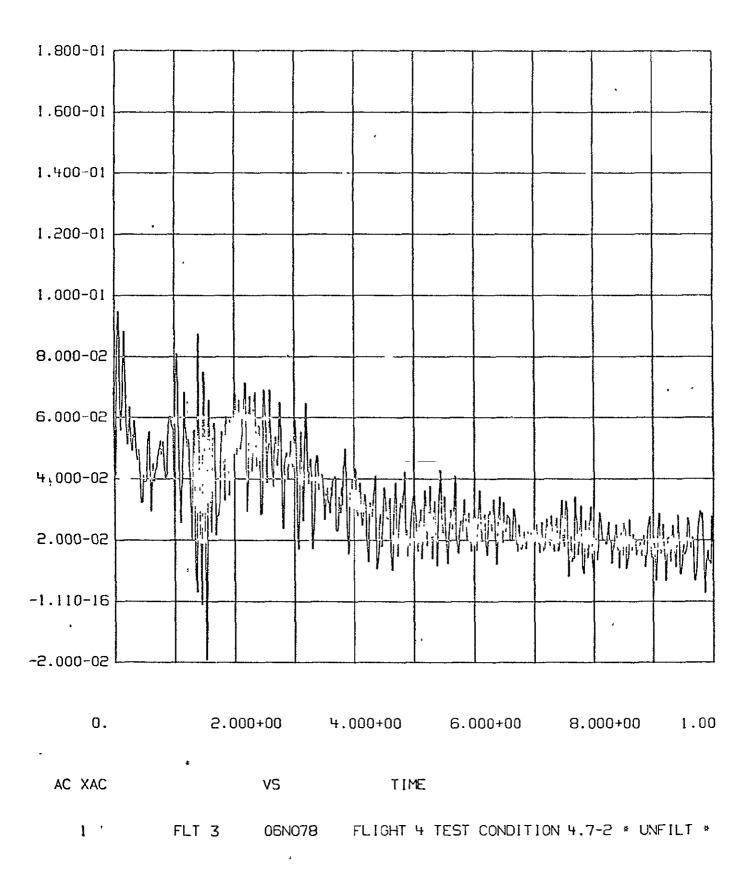


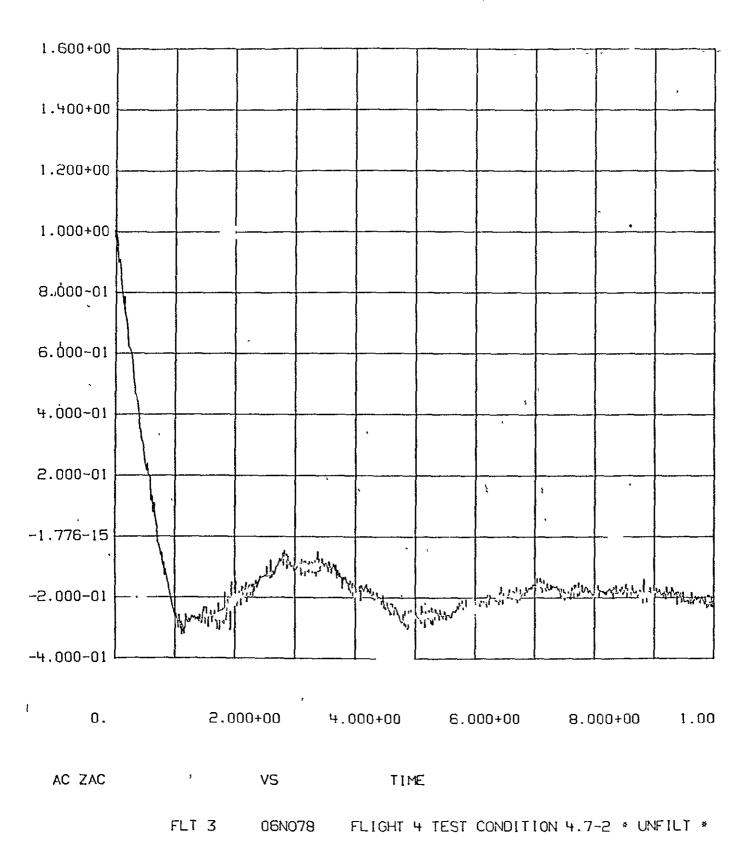
4 000+00 6 000+00 , 8.000+00 1.00 2.000+00 0.

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FLT 3 06N078 FLIGHT 4 TEST CONDITION 4.7-2 * UNFILT * 1



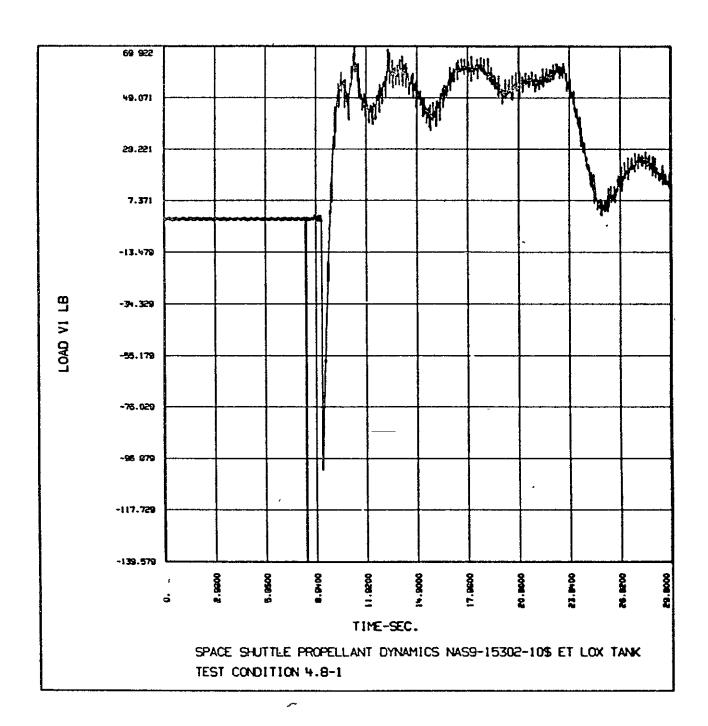


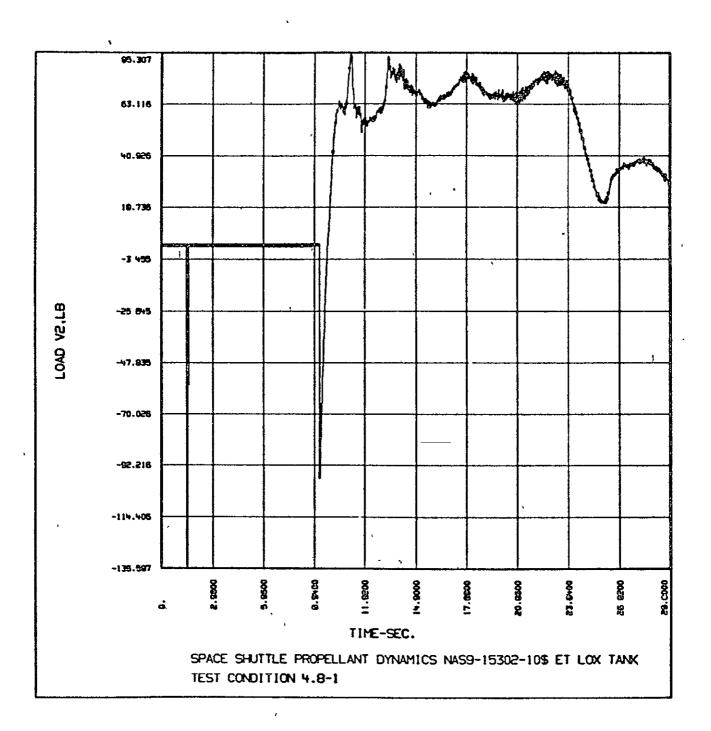


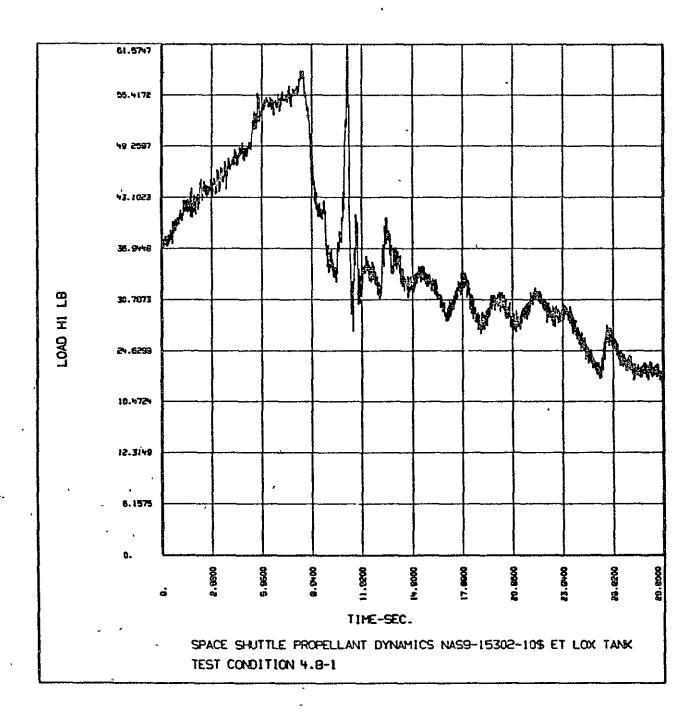
Test Data Condition 4.8-1

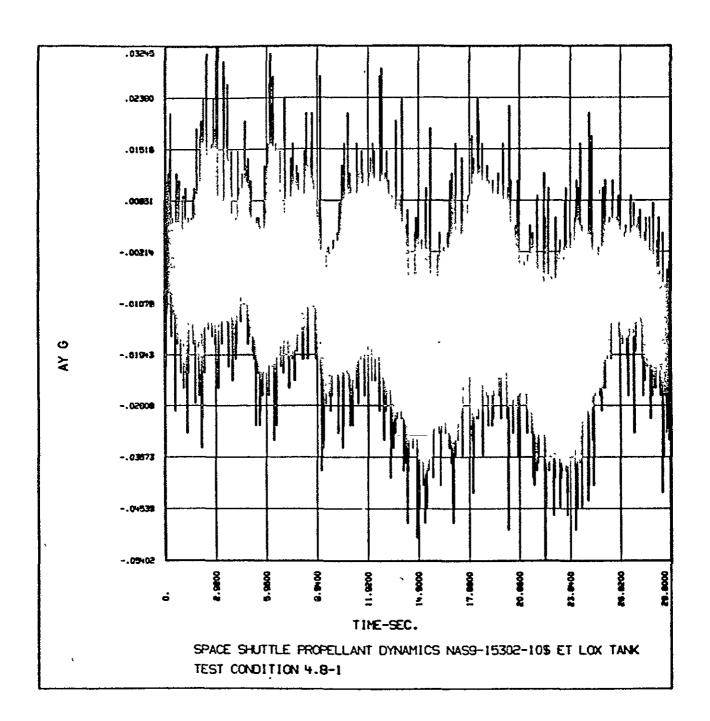
Baffles ___Test Fluid – Water Orientation – 13° Fill Volume – 10% Target Acceleration–0.2 g

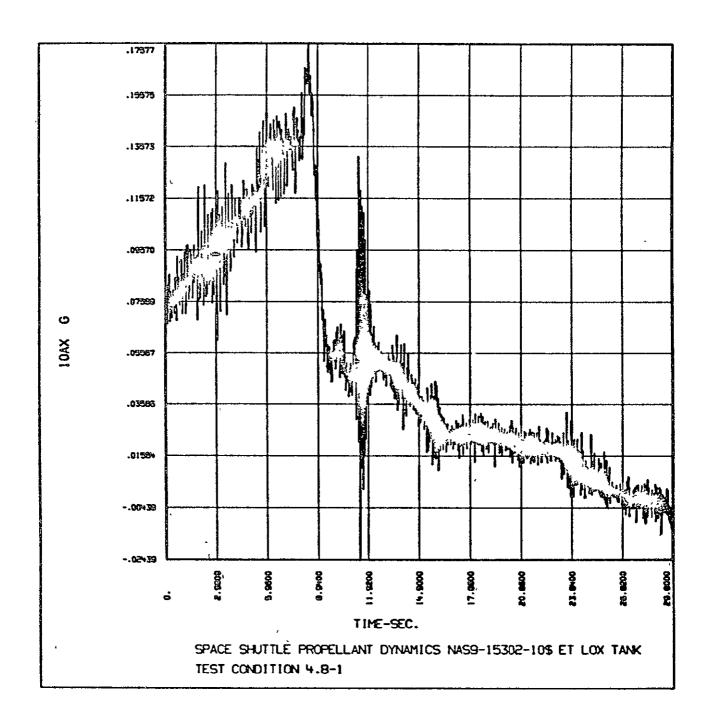


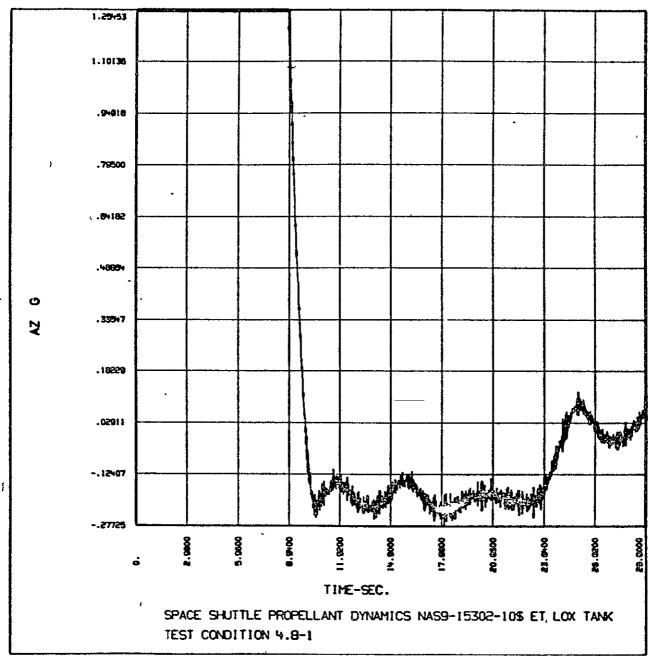




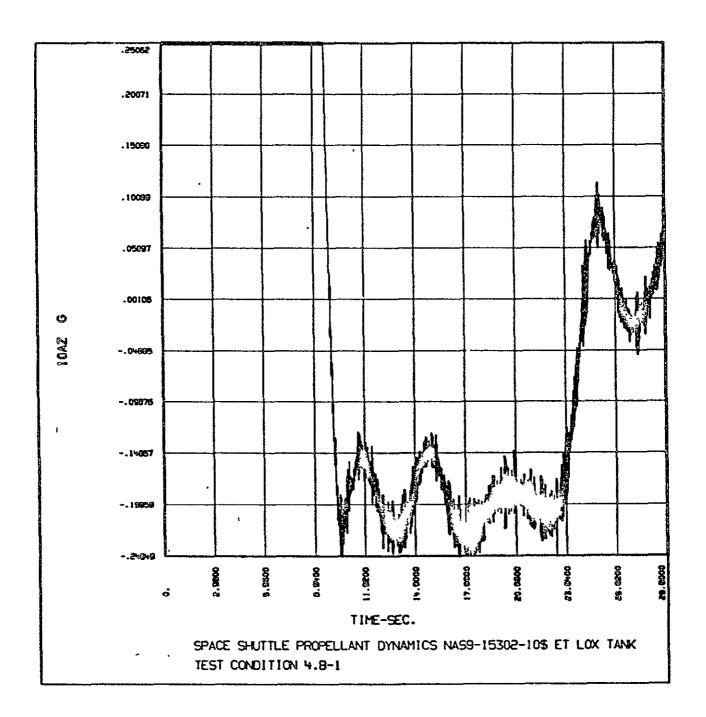


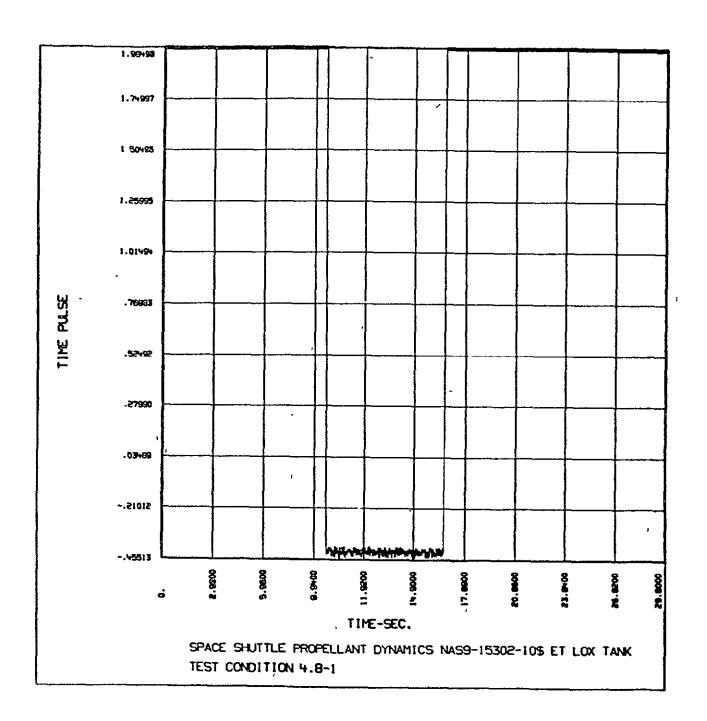


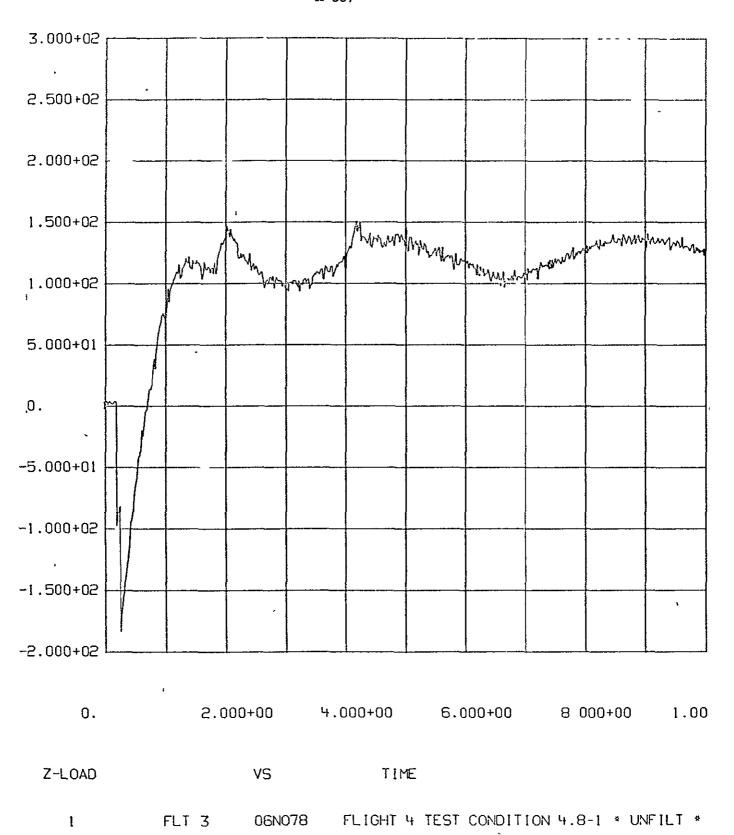


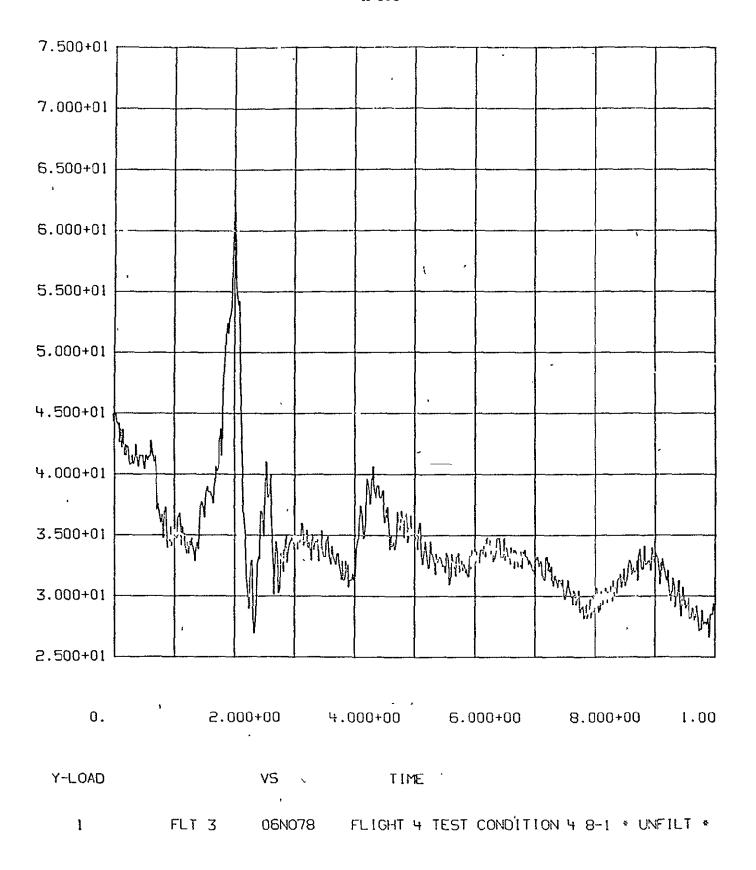


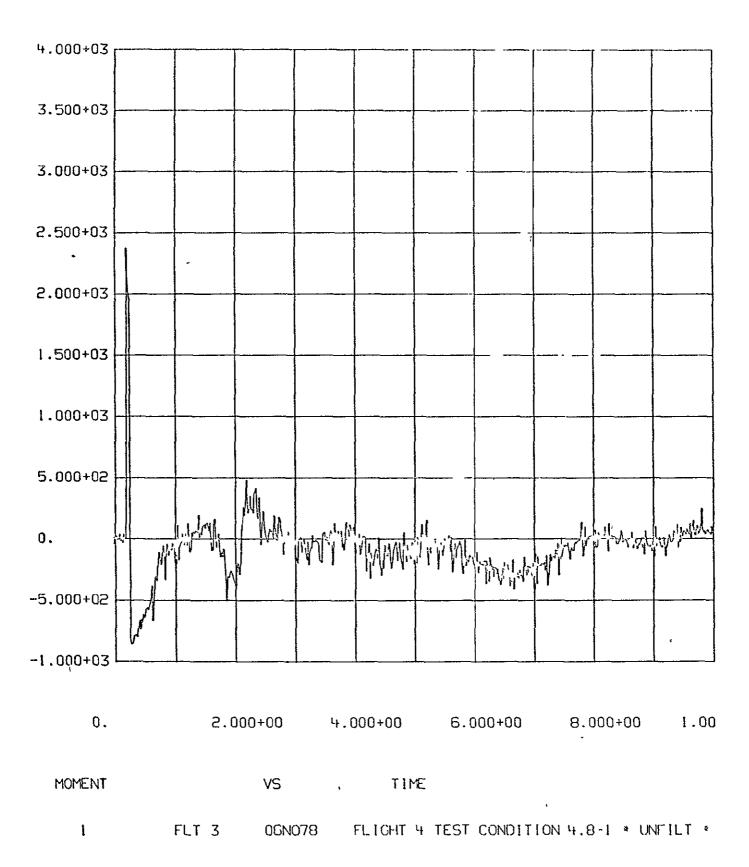
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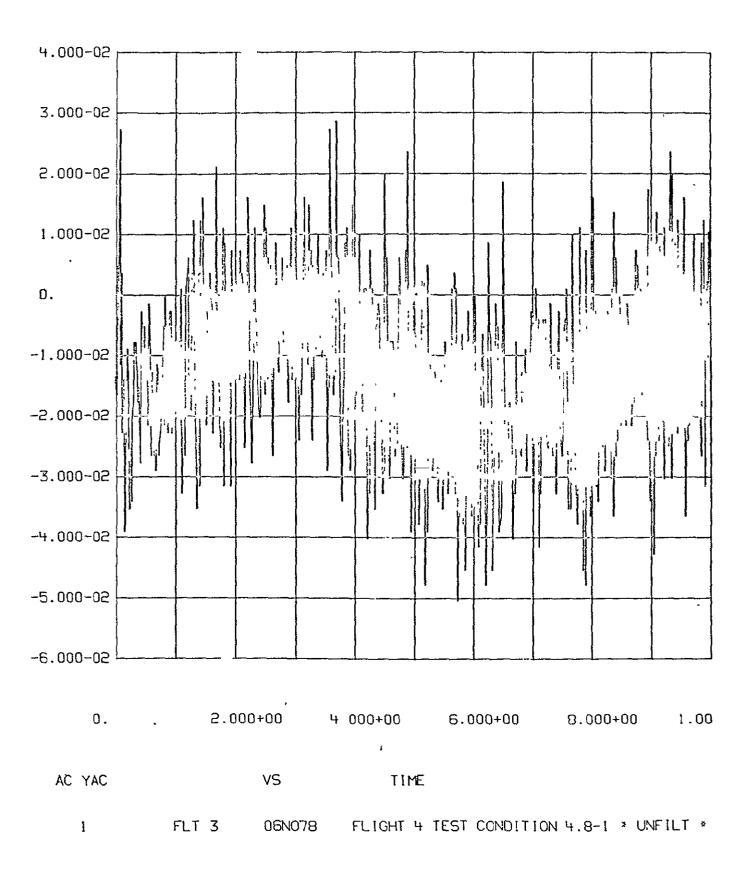


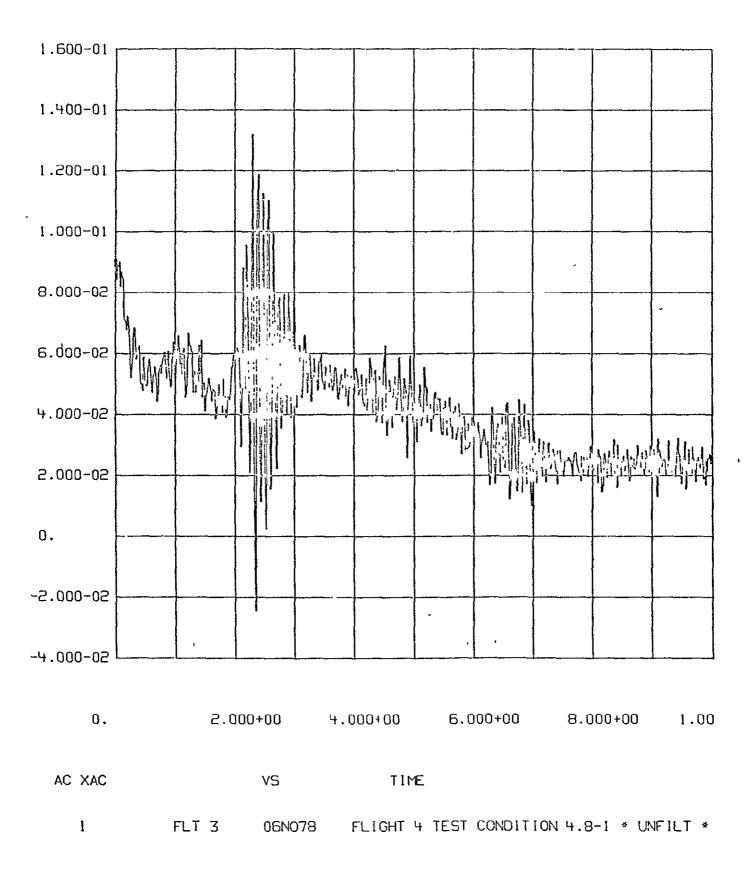


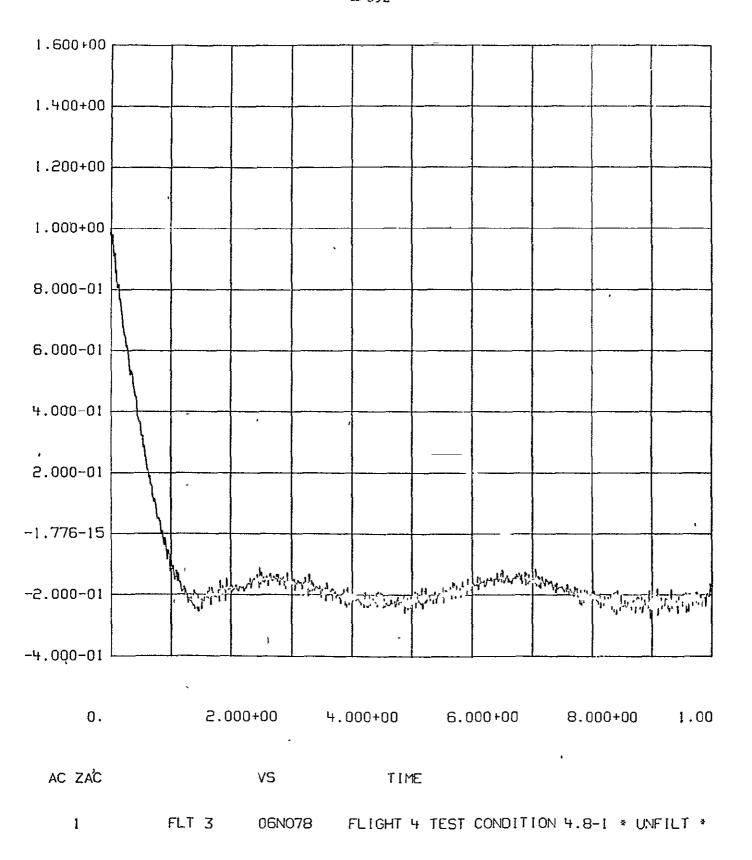












Test Data Condition 4.9-3

Baffles Test Fluid — Water Orientation — 13° Fill Volume — 16% Target Acceleration—0.2 g



